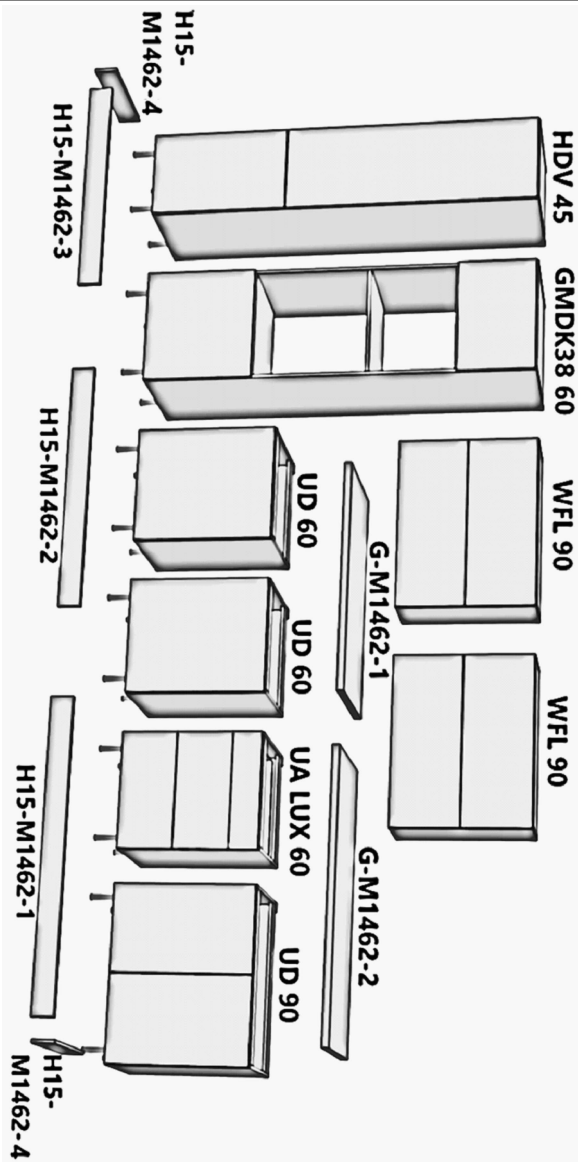
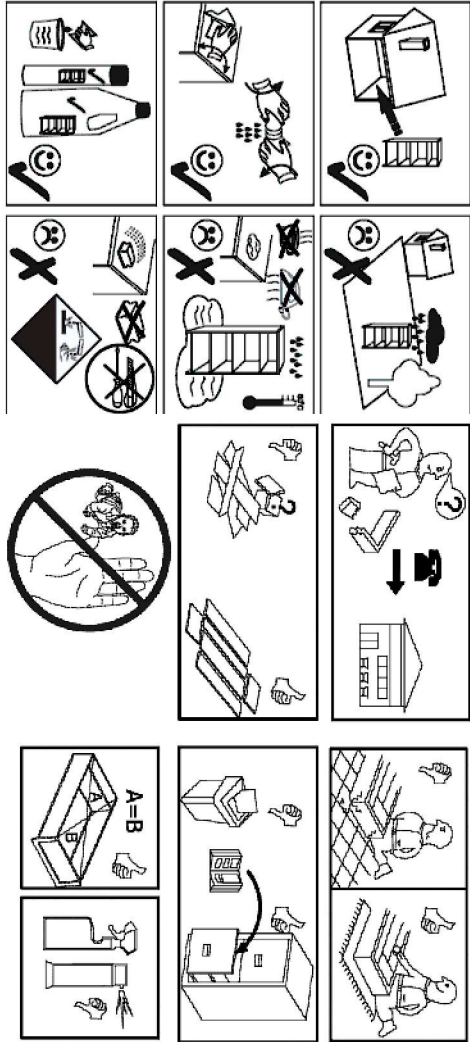
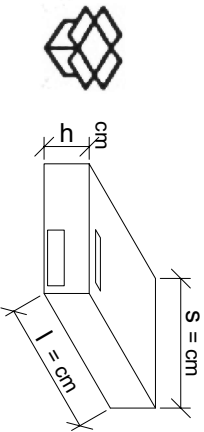
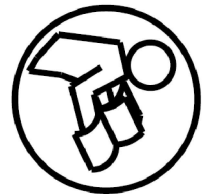
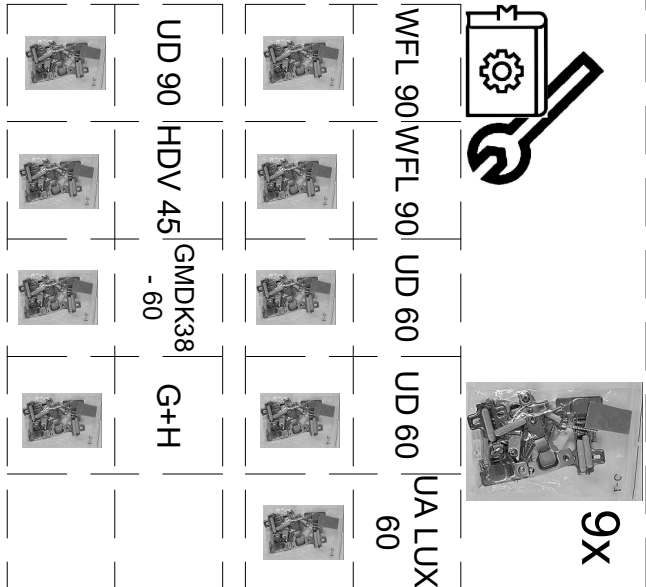




I s h				I s h			
1 / 23				59			
2 / 23				79			
3 / 23				93			
4 / 23				93			
5 / 23				96			
6 / 23				79			
7 / 23				79			
8 / 23				63			
9 / 23				96			
10 / 23				56			
11 / 23				59			
12 / 23				79			
13 / 23				78			
14 / 23				212			

I s h				I s h			
15 / 23				212			
16 / 23				57			
17 / 23				63			
18 / 23				63			
19 / 23				140			
20 / 23				66			
21 / 23				178			
22 / 23				129			
23 / 23				159			

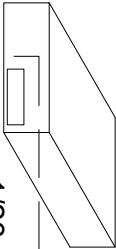


A	x 8	B	x 10	B1	x 8	B2	x 8	B3	x 8	C2	x 40
8mm x 40mm											
M	x 4	J2	x 8	F	x 40	G	x 2	M8	x 4		



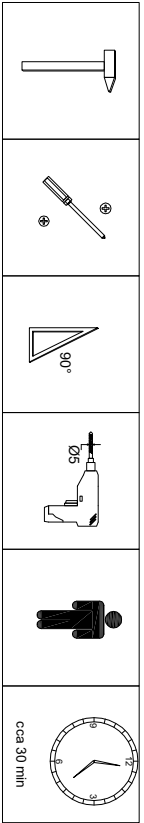
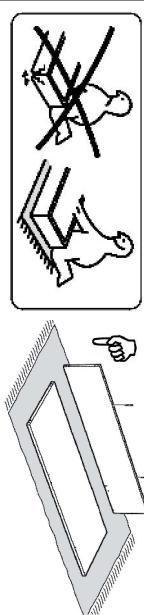
WFL 90

N	x 4	J	x 2
L	x 2		

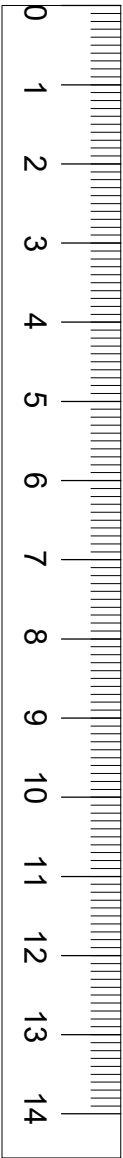


1/23

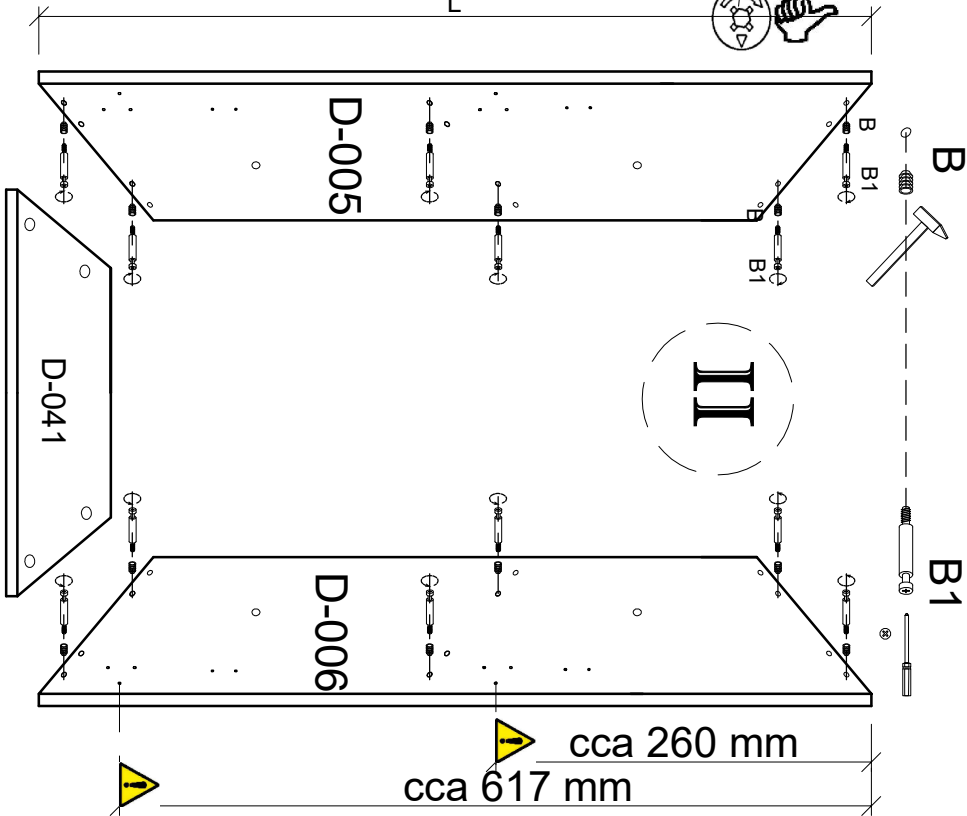
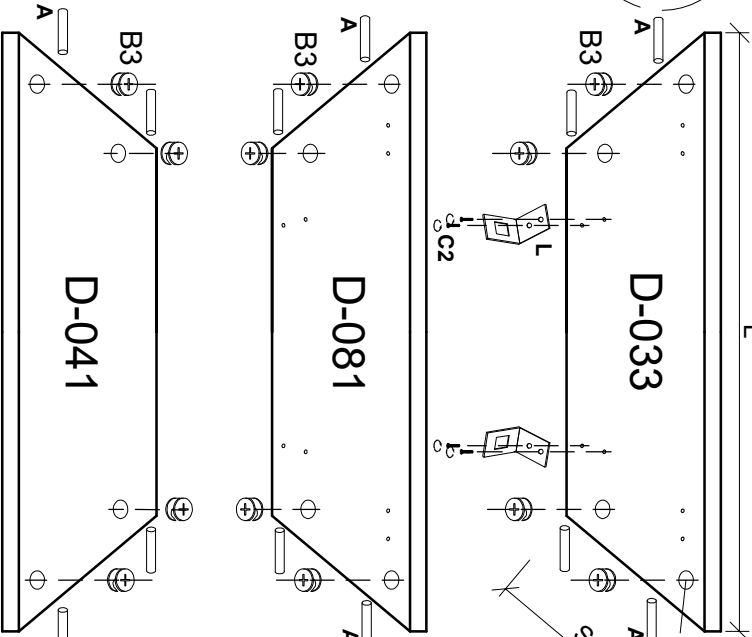
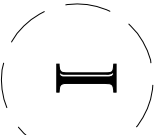
WFL 90

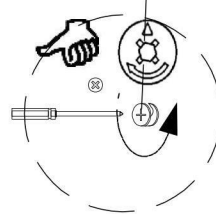


1+2+3+4+5

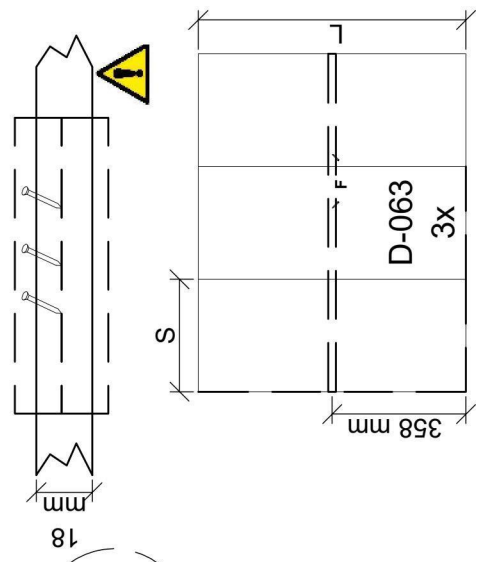
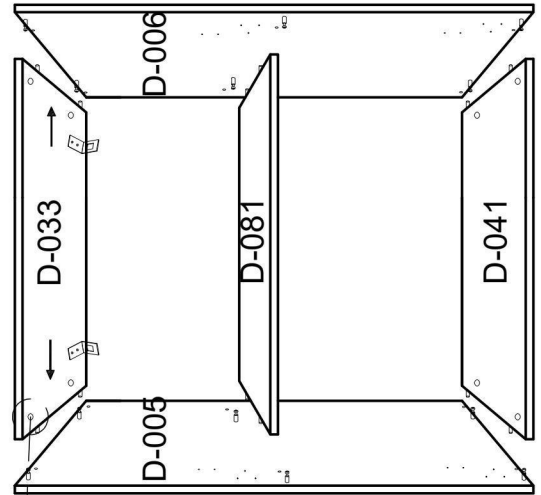


	L	S	Stk
D-005	720	300	1x
D-006	720	300	1x
D-033	864	296	1x
D-081	864	296	1x
D-041	864	296	1x
D-063	715	295,5	3x
F 34	357	597	2x

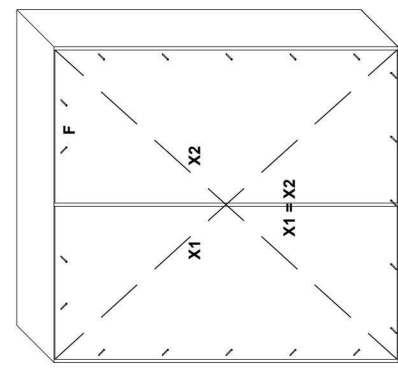




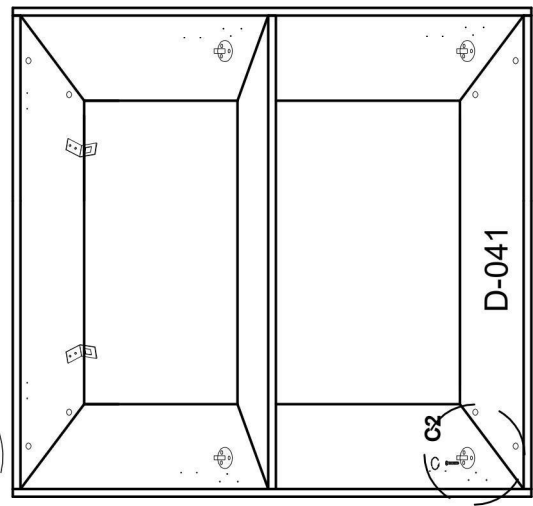
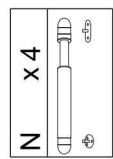
III



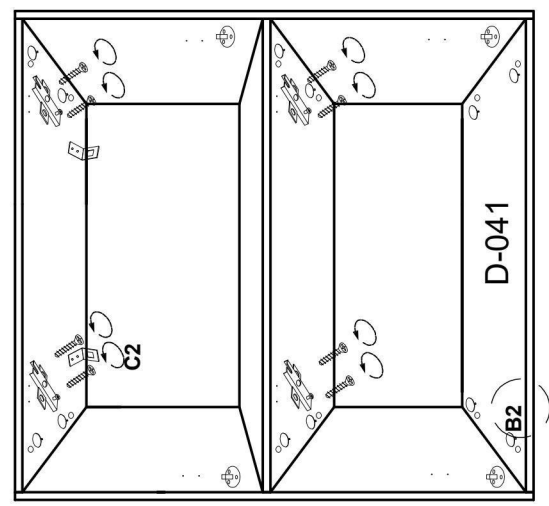
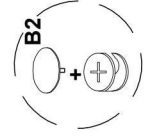
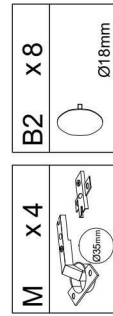
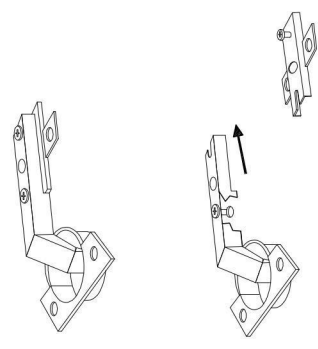
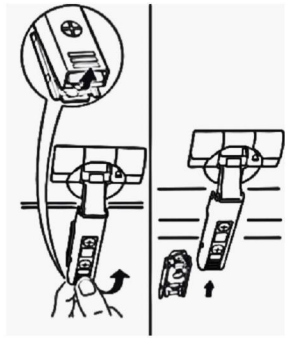
IV

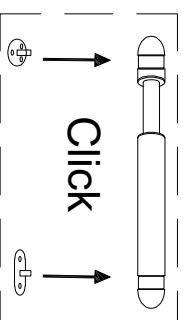
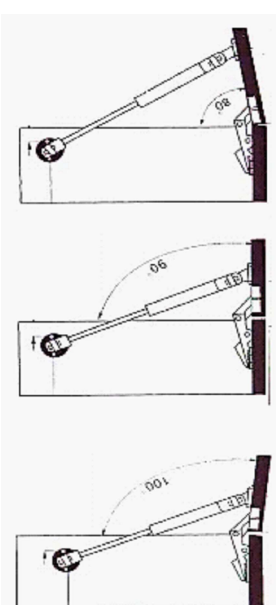
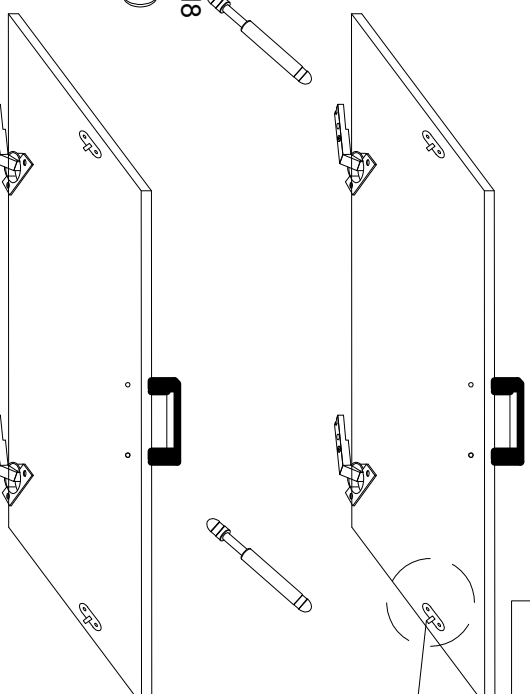
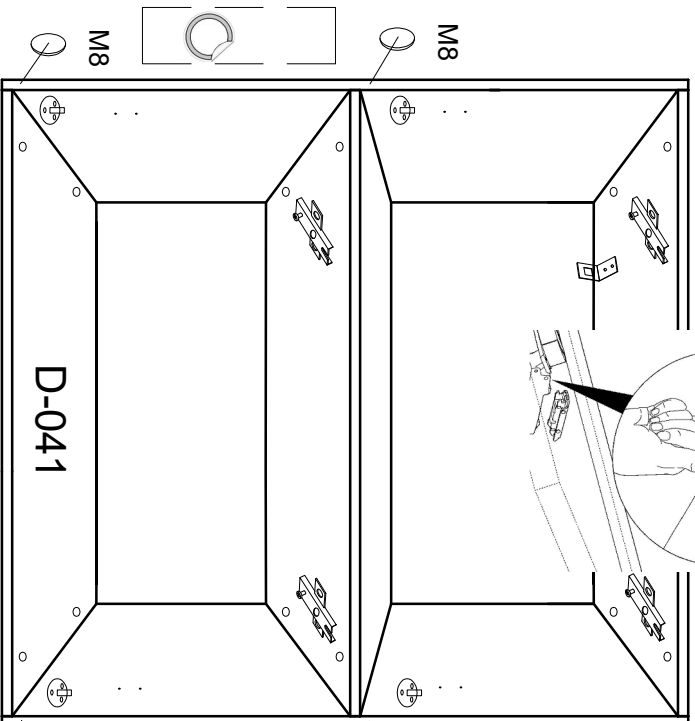
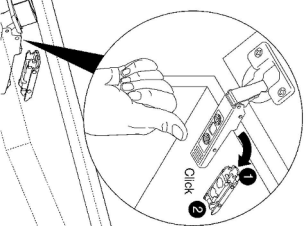
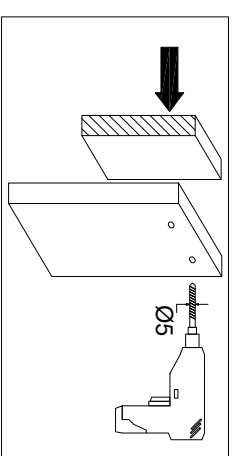
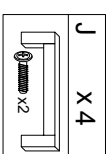
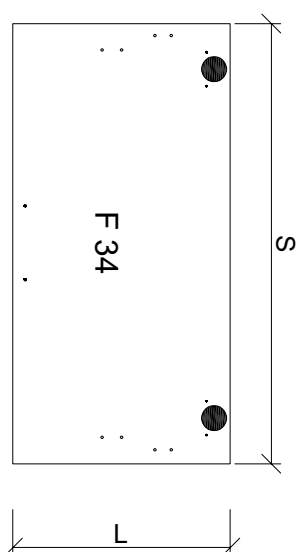
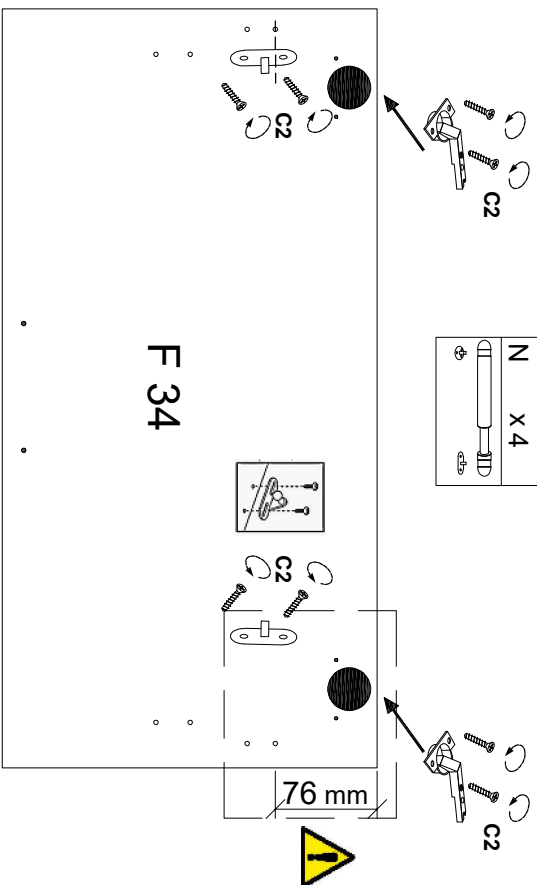
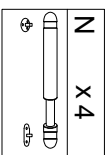


V

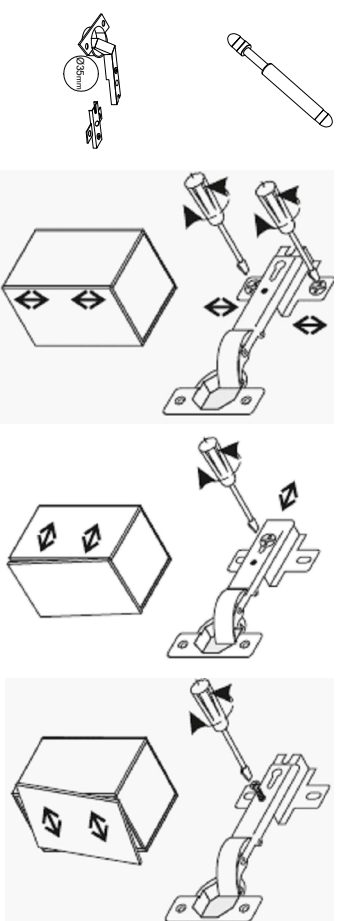


VI





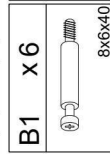
5/28



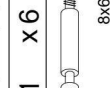
A x12

8mm x 40mm

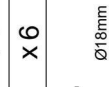
B x8

 8x6x13

B1 x6

 8x6x40

B2 x6

 Ø18mm

B3 x6

 15x13

C2 x28

 3.5 x 16 mm

M8 x2

 Ø7mm

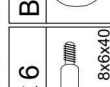
M x2

 Ø35mm

F x26

 3 x 25 mm

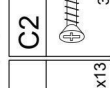
G x2

 4 x 31 mm

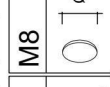
H x4

 3/5 x19 mm

L1 x2

 16 x 16 x 2mm

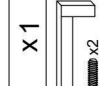
J2 x4

 Ø5mm

UD 60

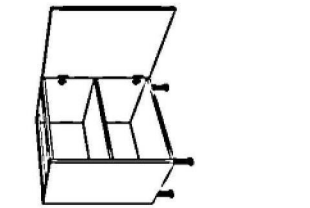


J x1

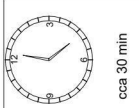
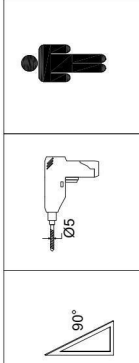
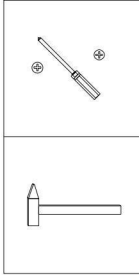
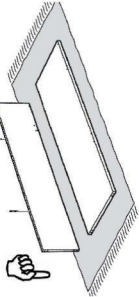
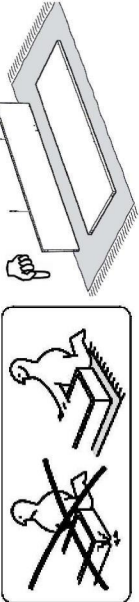
 x2

I x4

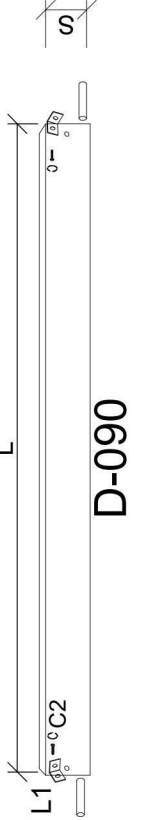
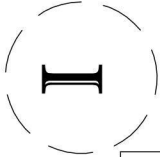
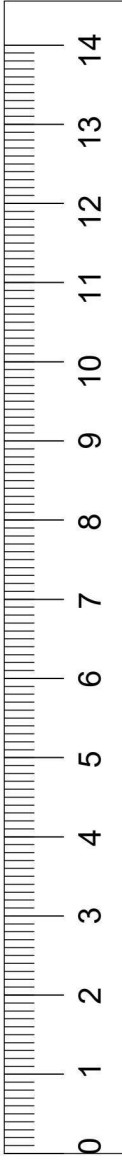
 V = 100-120 mm



UD 60

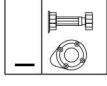


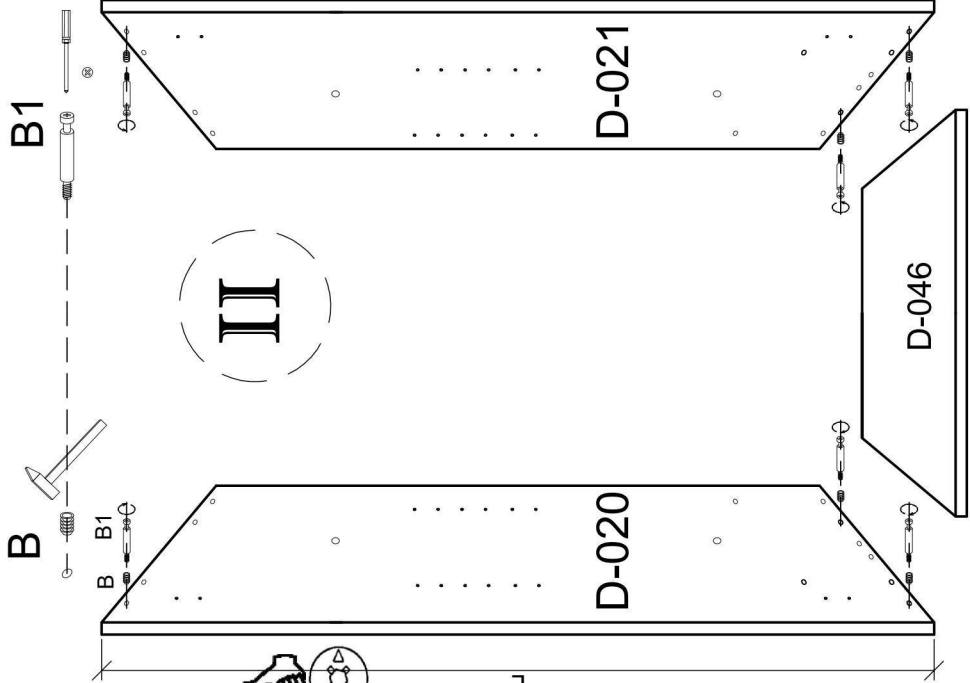
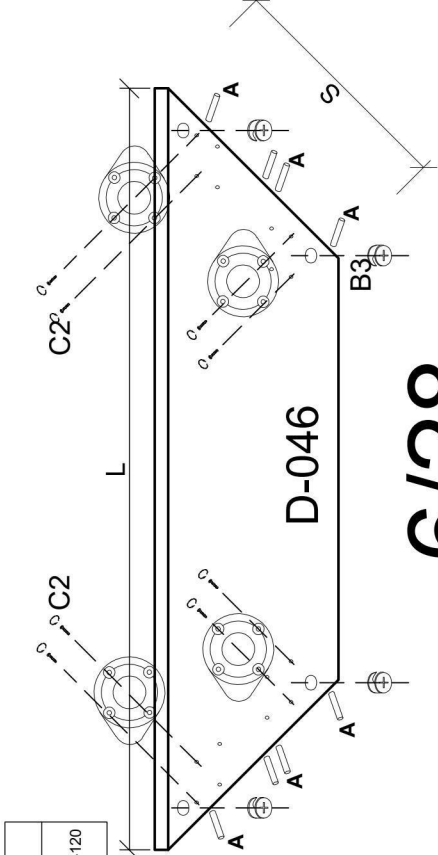
1+6+8+12

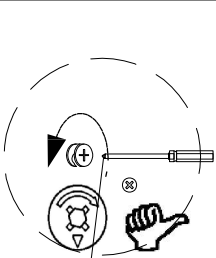


	L	S	Stk
D-020	720	510	1x
D-021	720	510	1x
D-036	564	89	1x
D-046	564	506	1x
D-058	356	586	2x
D-078	564	506	1x
D-090	564	40	1x
F 12	717	597	1x

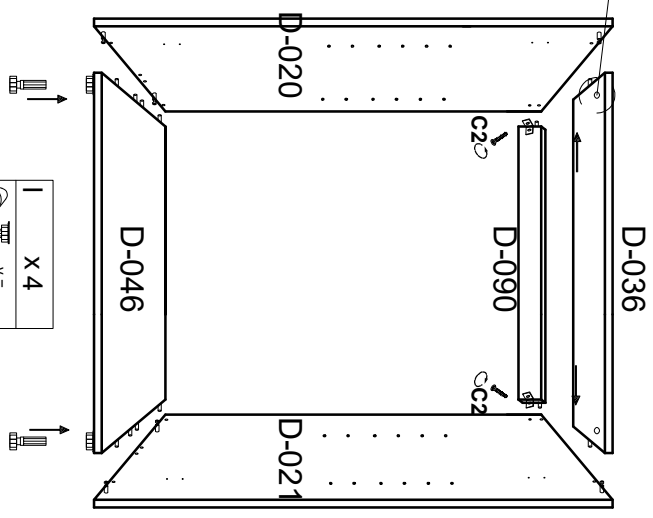
I x4

 V = 100-120 mm

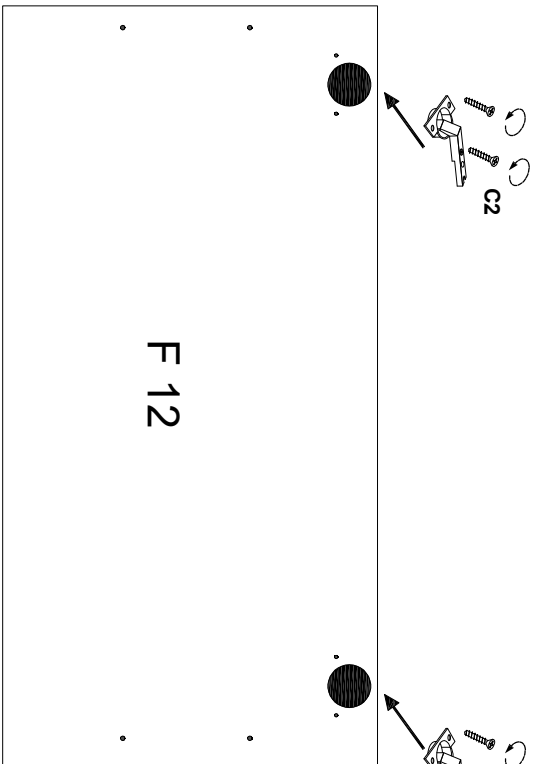




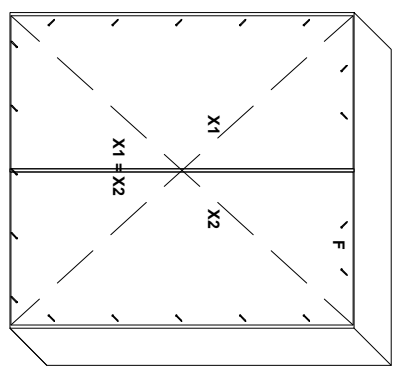
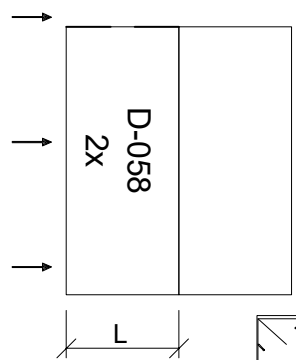
III



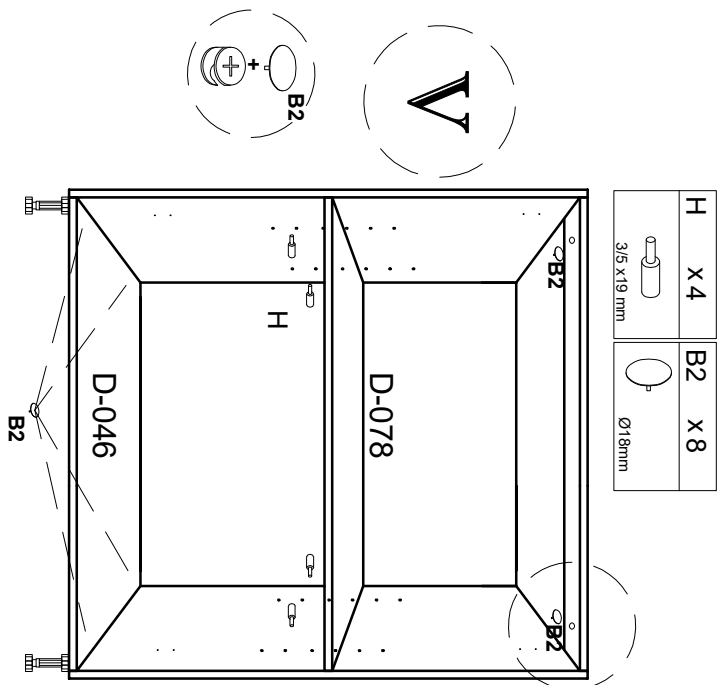
I	X 4
V =	100-120 mm



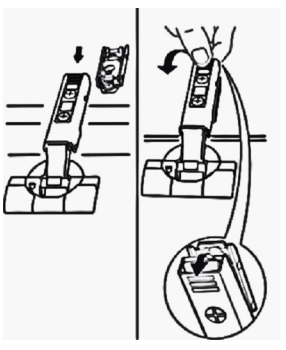
IV



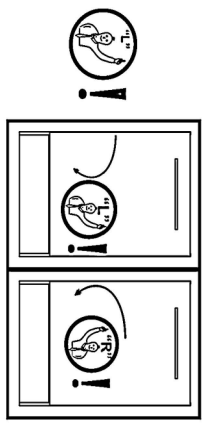
V

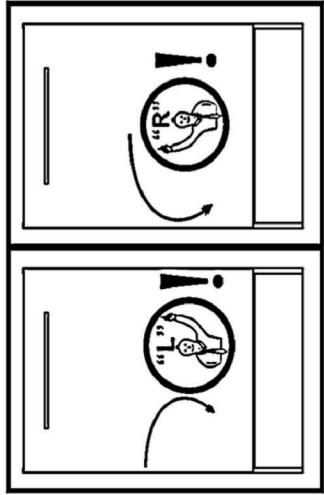


H	X 4	B2	X 8
3/5 x 19 mm		Ø18mm	

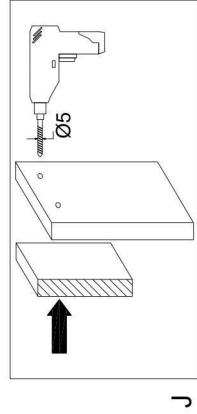
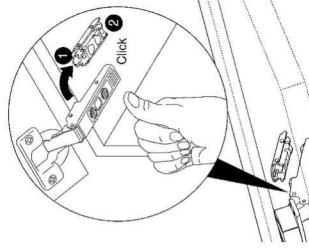
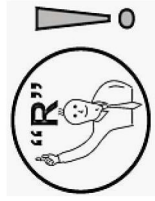
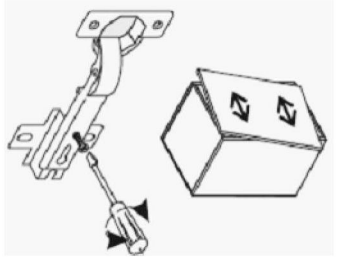
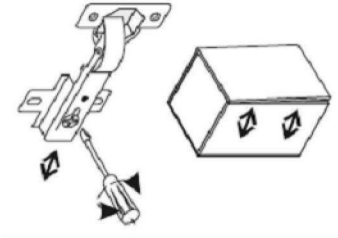
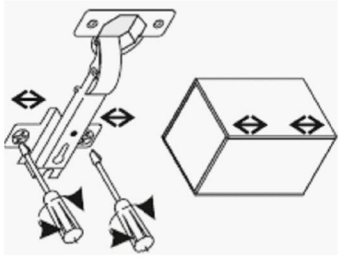


M	X 2
Ø10mm	

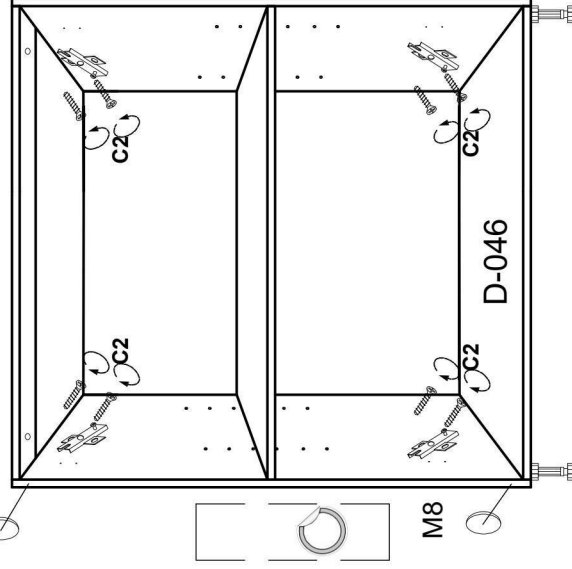




J	x 1	M	x 2	J2	x 4
					
					
					

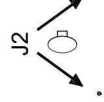
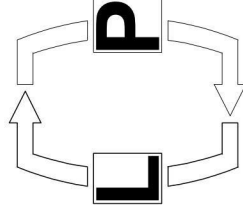


M8

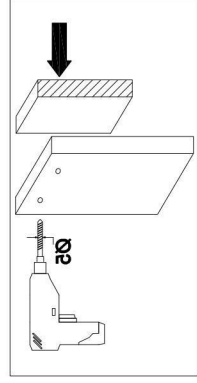


L

F 12



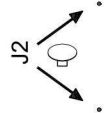
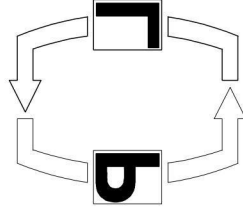
S



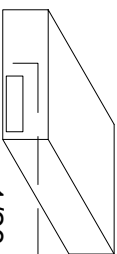
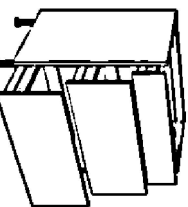
J



F 12



A	x 12	B	x 8	B1	x 6	B2	x 6	B3	x 6	C2	x 70	M8	x 6
													
8mm x 40mm													
													
8x6x13													
													
8x6x40													
													
ø18mm													
													
15x13													
													
3.5 x 16 mm													
													
16 x 16 x 2mm													
													
ø7mm													
C3	x 12	E	x 3	F	x 26	G	x 2	L1	x 2				
													
3.5 x 20 mm													
													
3 x 25 mm													
													
3 x 25 mm													
													
4 x 31 mm													

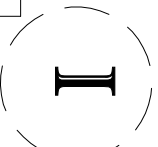
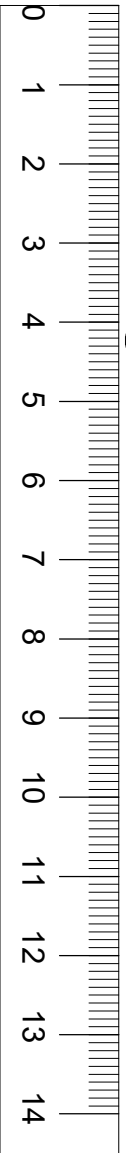


1/23

UA LUX 60

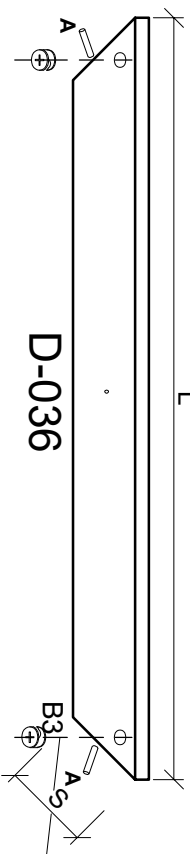


1+7+8+10
+11+12



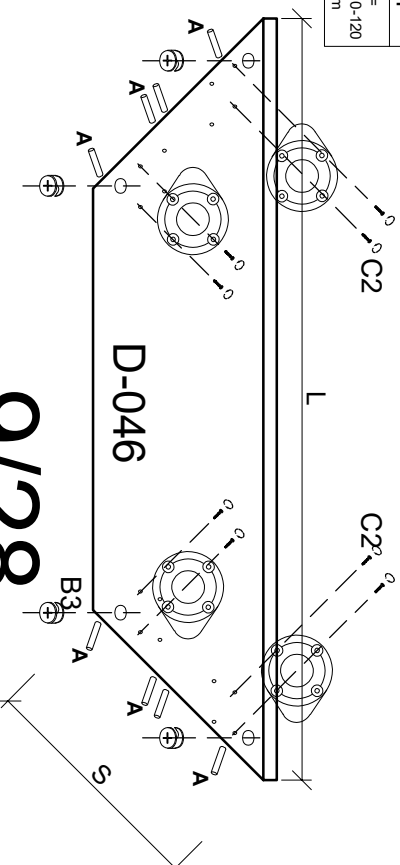
D-090

	L	S	Stk
D-104	720	510	1x
D-105	720	510	1x
D-036	564	89	1x
D-046	564	506	1x
D-058	356	586	2x
D-090	564	40	1x
F42-1-SBX	597	144	1x
F42-2-SBX	475	70	1x
F42-3-Sbx	489	489	1x
F43-1-SBX	597	282	2x
F43-2-SBX	475	124	2x
F43-3-SBX	489	489	2x

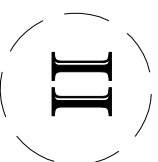


D-036

I	x 4
V = 100-120 mm	

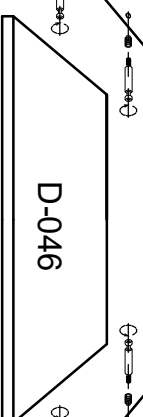


D-046



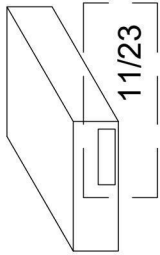
D-104

D-105



D-046

9/28



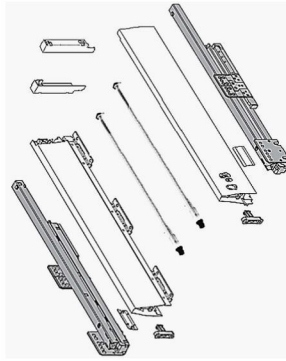
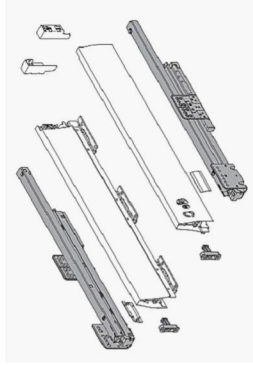
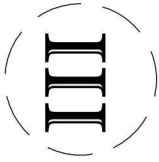
LUX 1



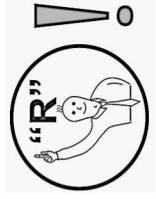
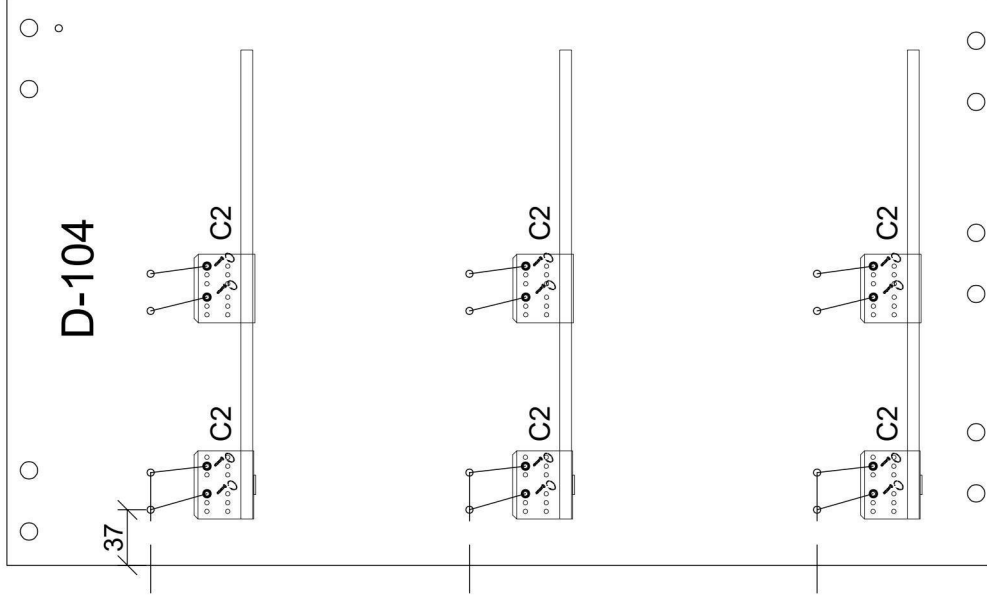
LUX 2



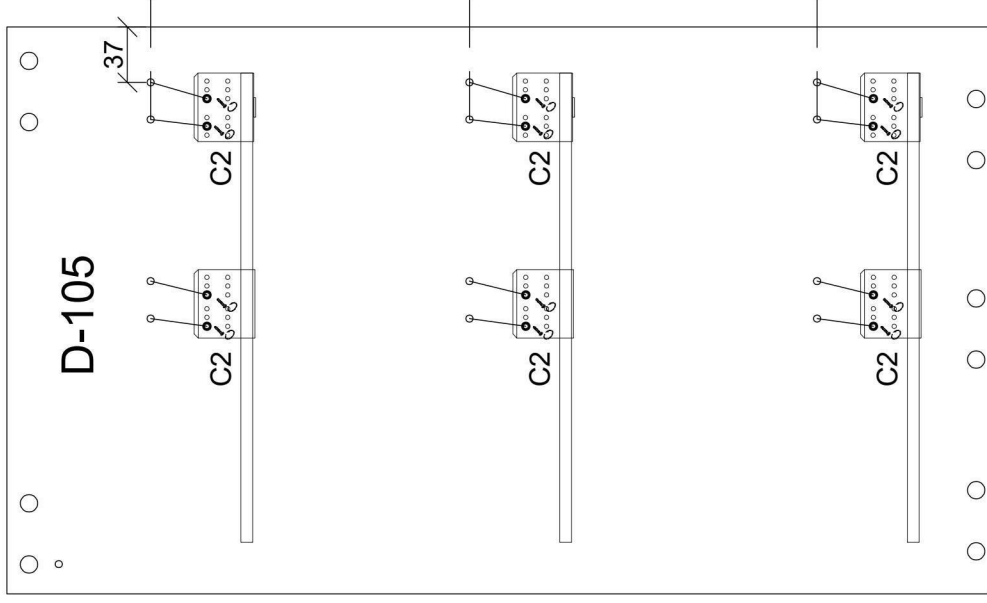
x2

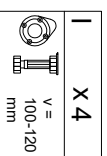
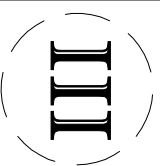


D-104

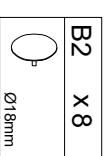
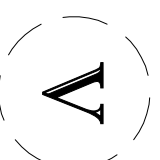
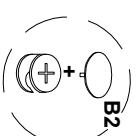
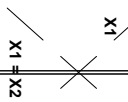
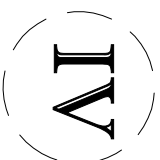


D-105

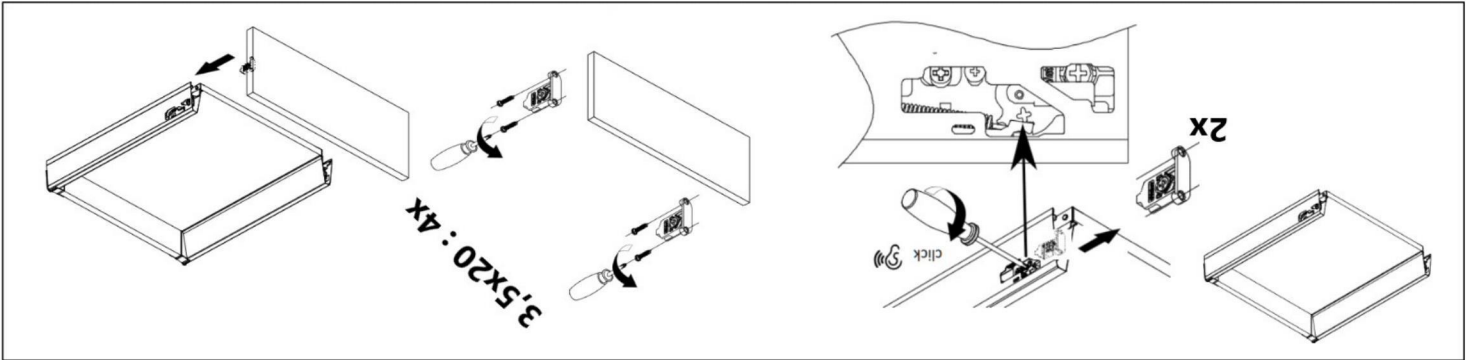




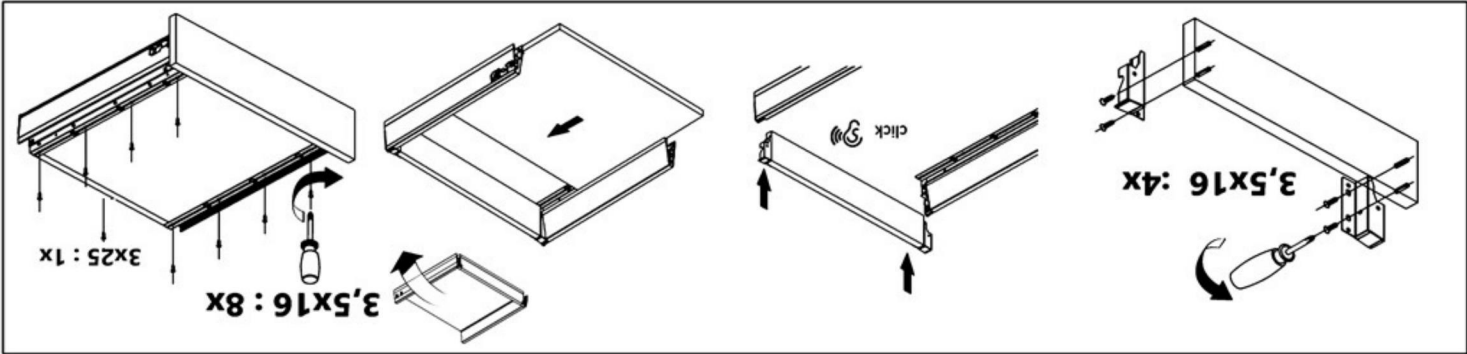
CCA



11/28

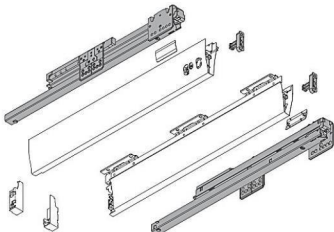
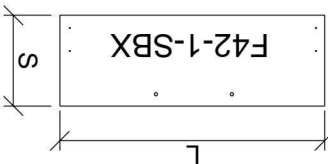
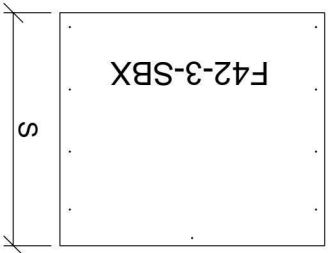
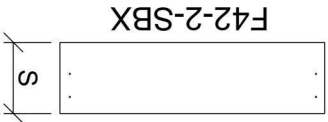


F42-1-SBX

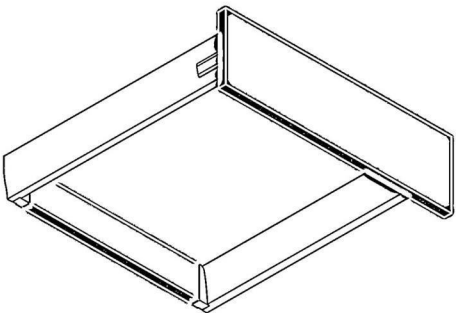


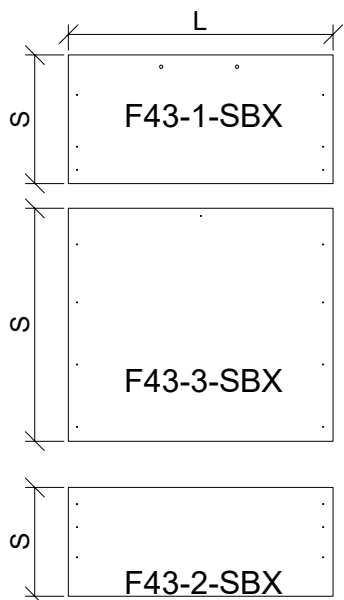
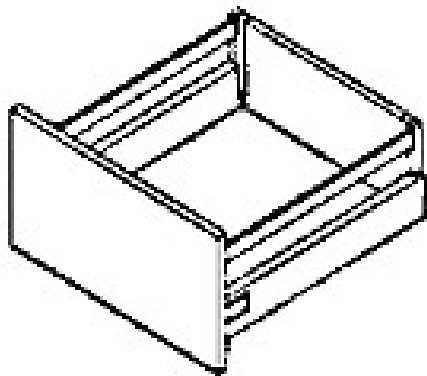
F42-2-SBX

F42-3-SBX



LUX 1



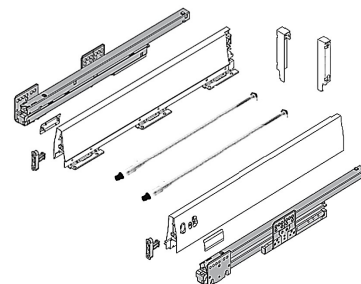


x2

x2

x2

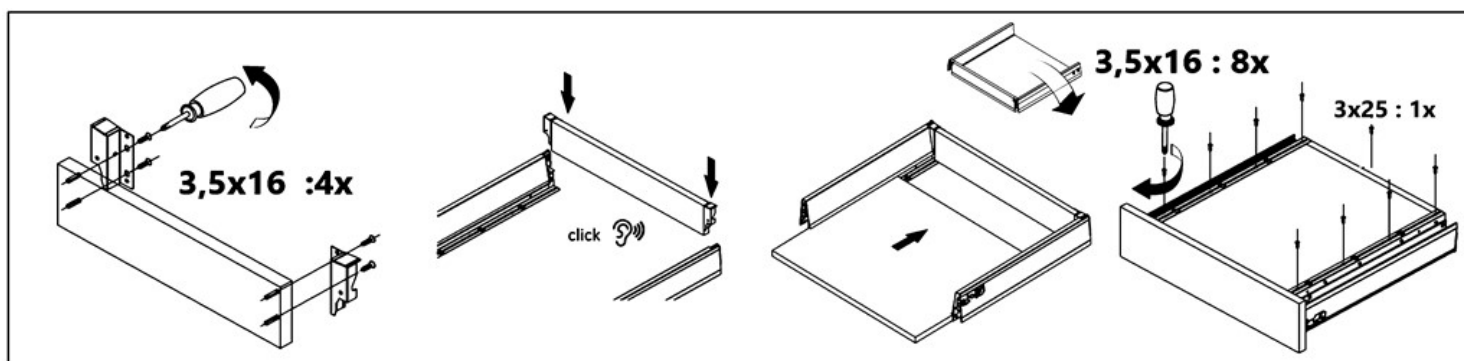
LUX 2



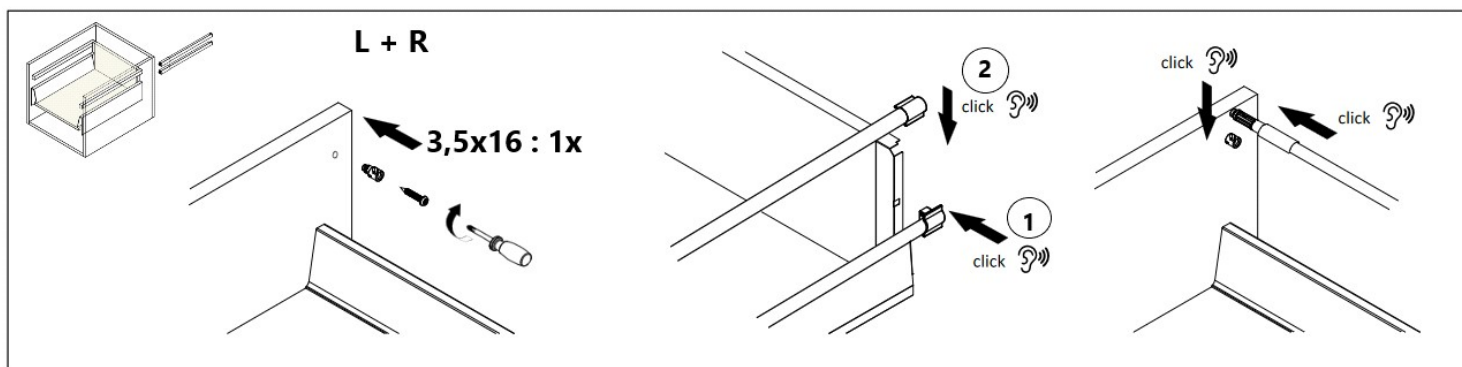
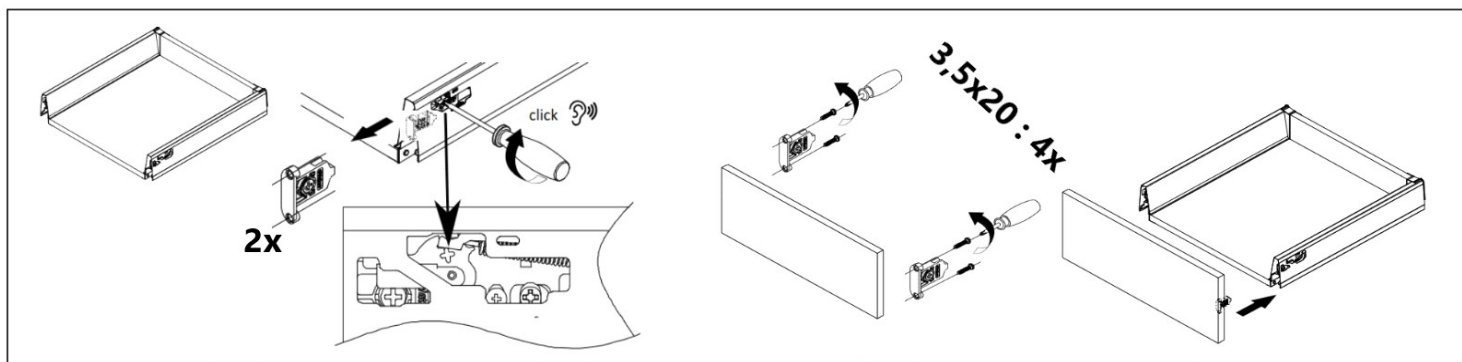
x2

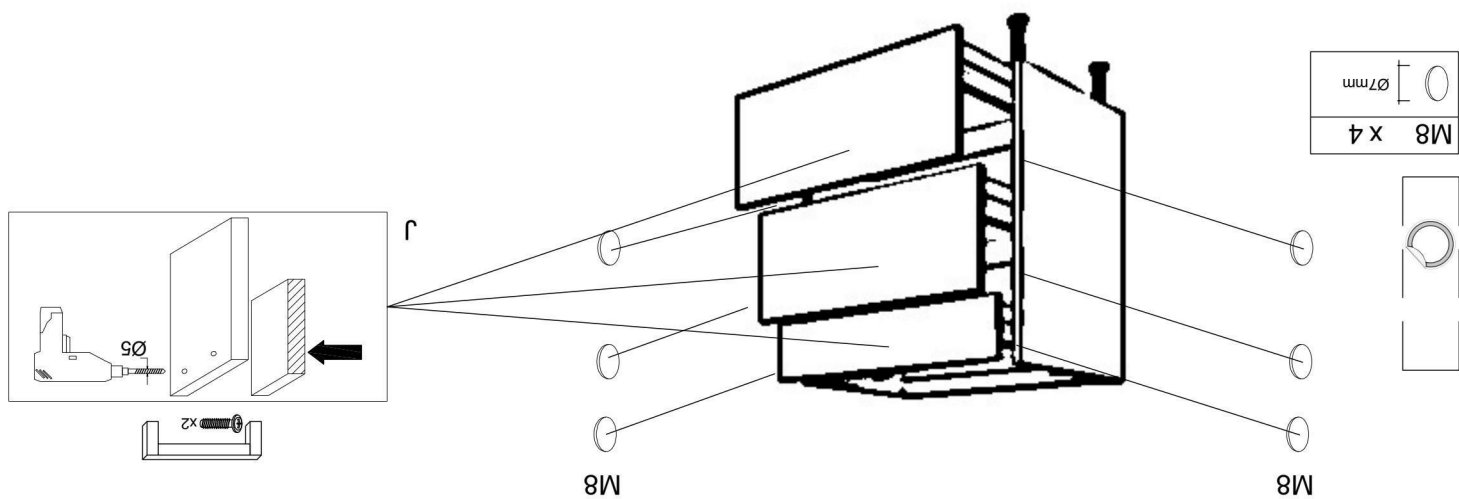
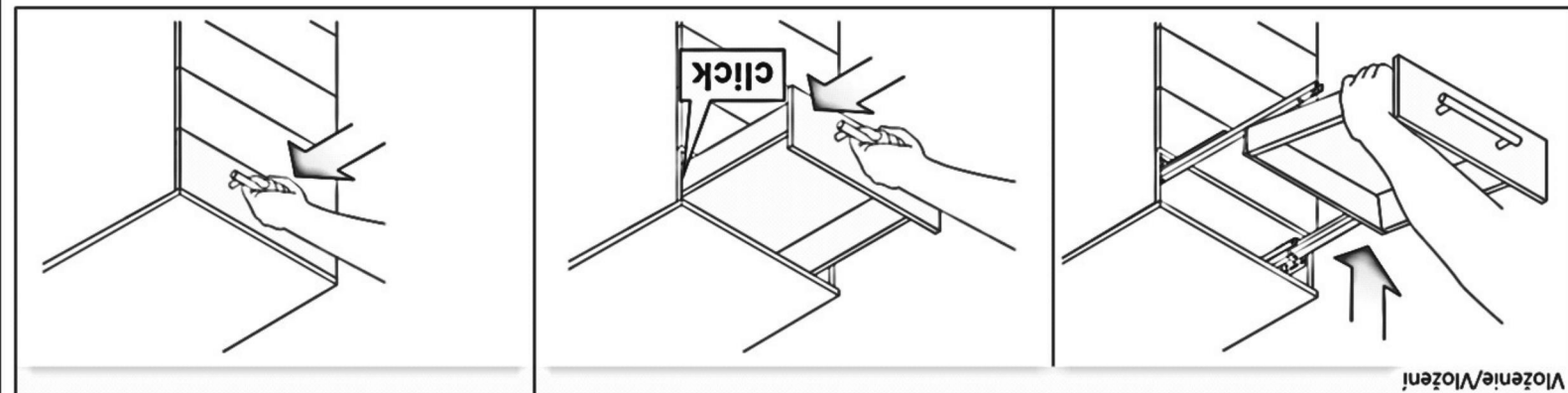
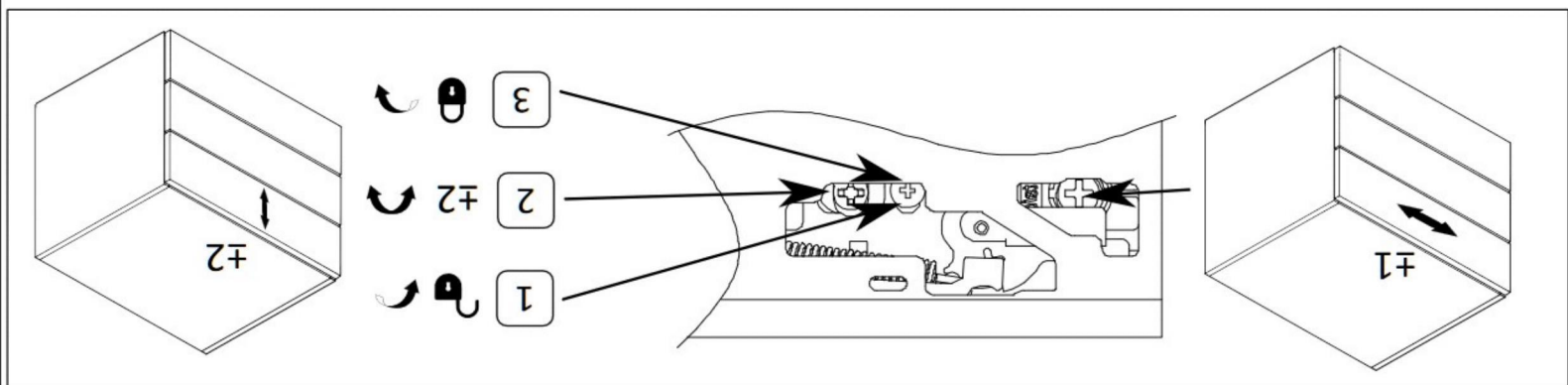
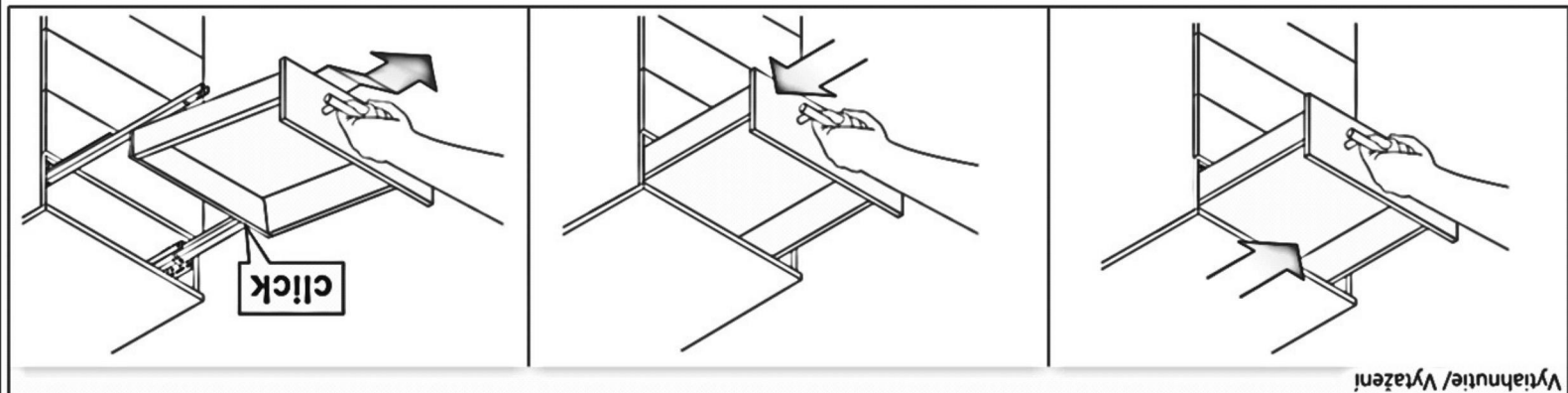
F43-2-SBX

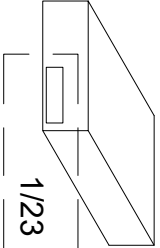
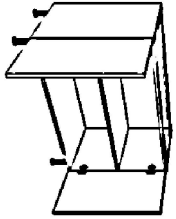
F43-3-SBX



F43-1-SBX







1/23

UD 90

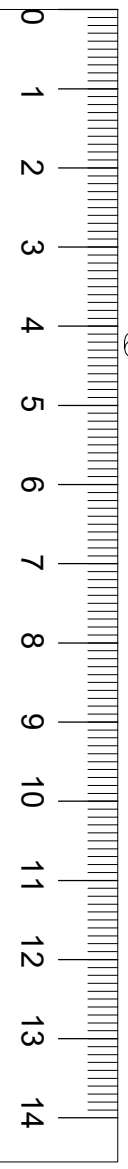
A	x12	B	x8	B1	x6	B2	x6	B3	x6	C2	x36	M8	x4
8mm x 40mm													
M	x4	F	x26	G	x2	H	x4	L1	x2	J2	x8		
		3 x 25 mm		4 x 31 mm		3/5 x19 mm		16 x 16 x 2mm					

J	x 2	I	x 4
	x 2		x 4
		V = 100-120 mm	

UD 90



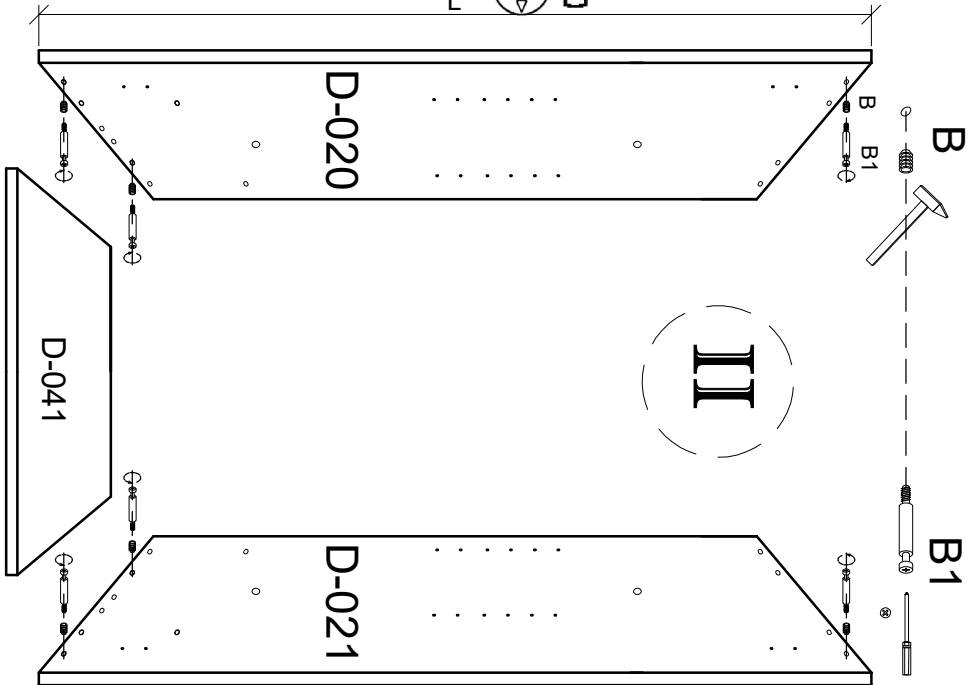
1+7+9+13



I

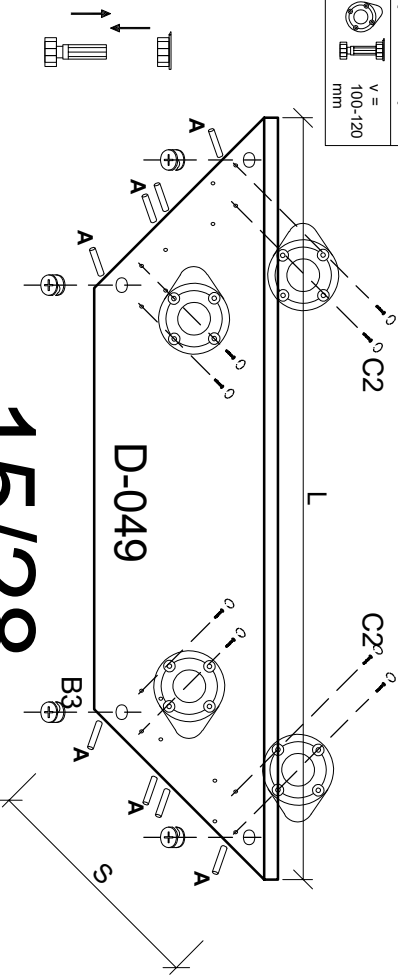


III

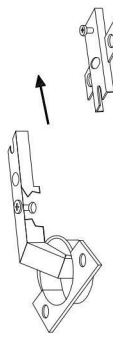
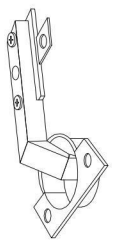
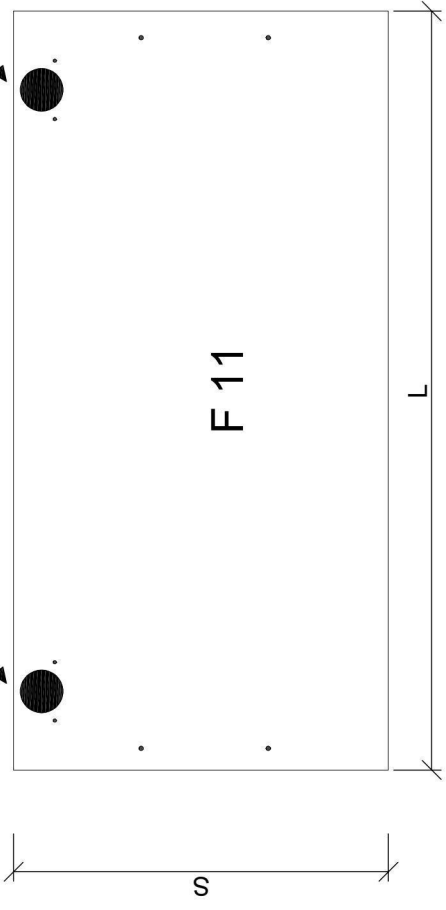
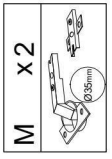
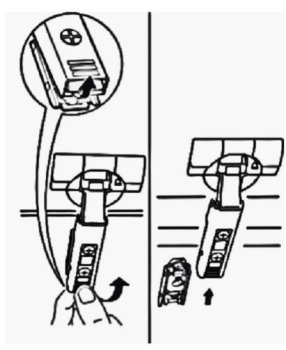
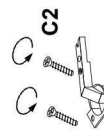
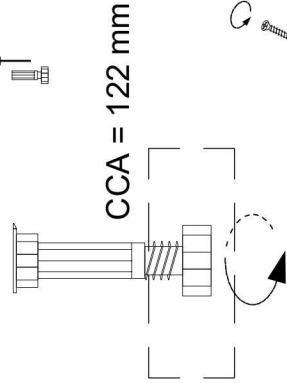
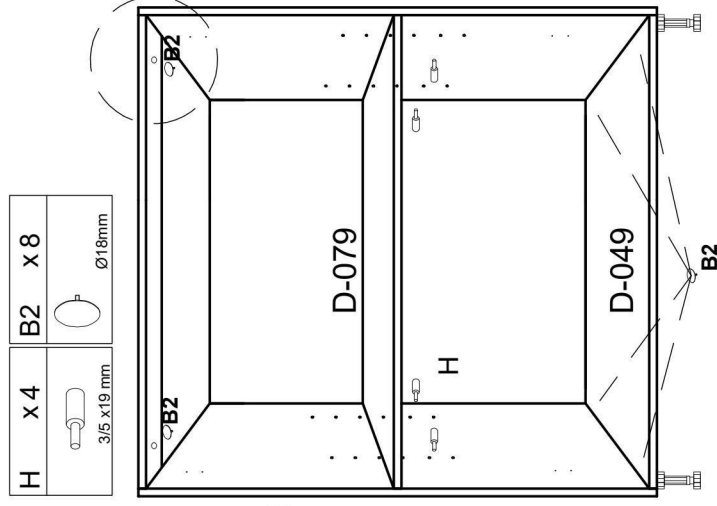
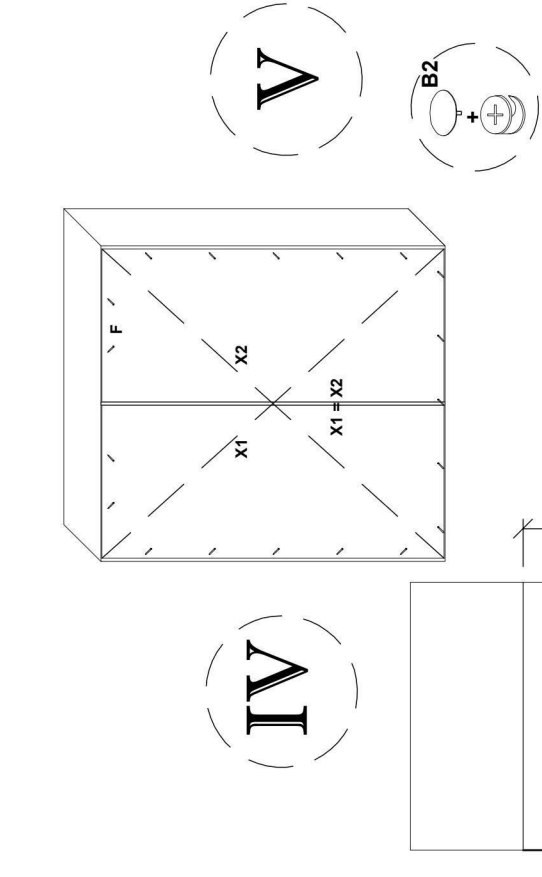
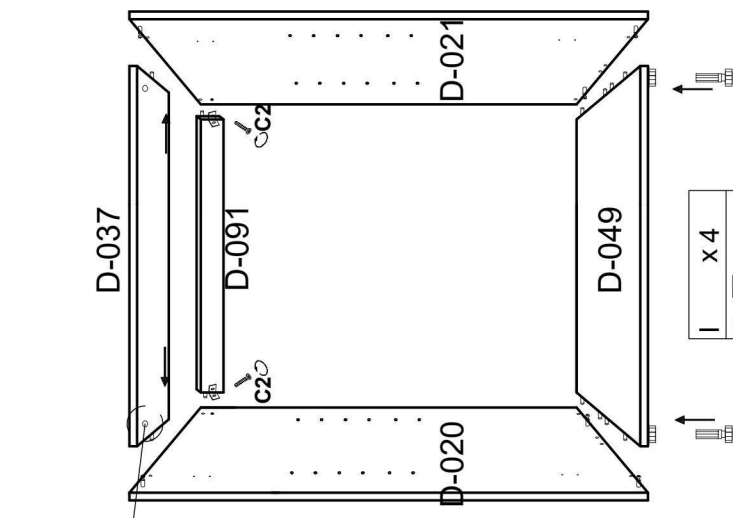
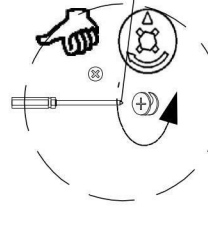


	L	S	Stk
D-020	720	510	1x
D-021	720	510	1x
D-037	864	89	1x
D-049	864	506	1x
D-059	356	886	2x
D-079	864	506	1x
D-091	864	40	1x
F 11	717	447	2x

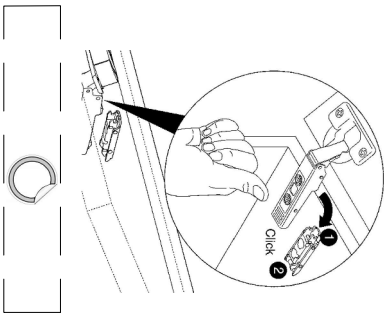
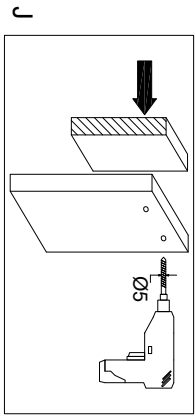
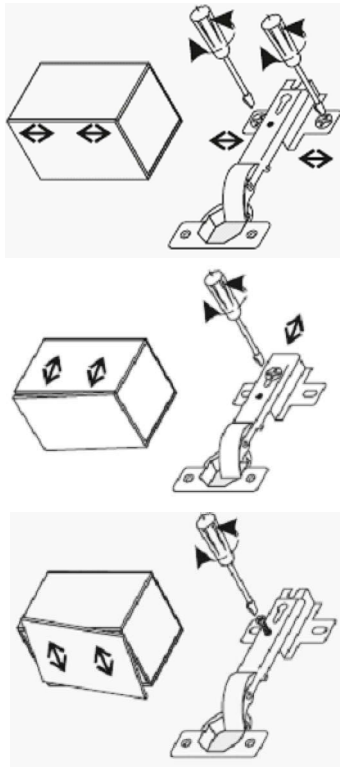
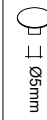
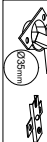
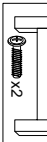
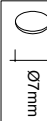
I	x 4
	V = 100-120 mm



15/28

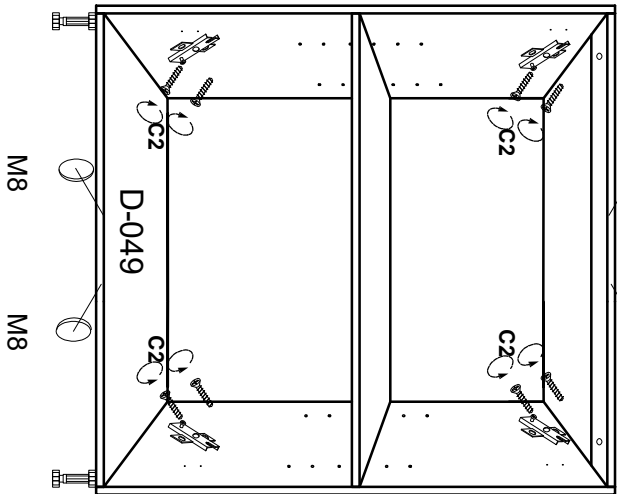
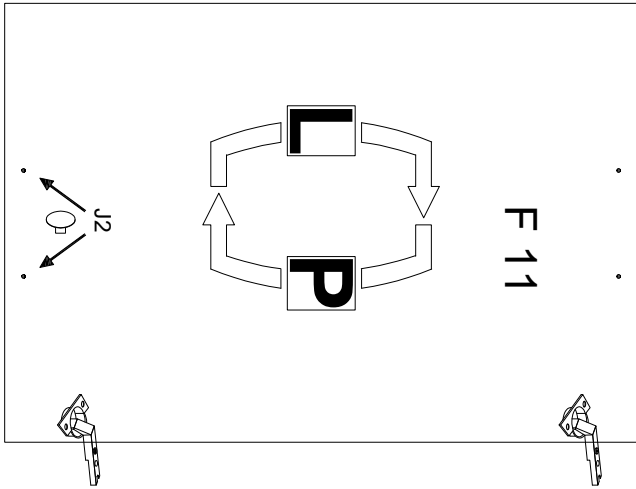


M8	x 4
J	x 2
M	x 4
J2	x 8



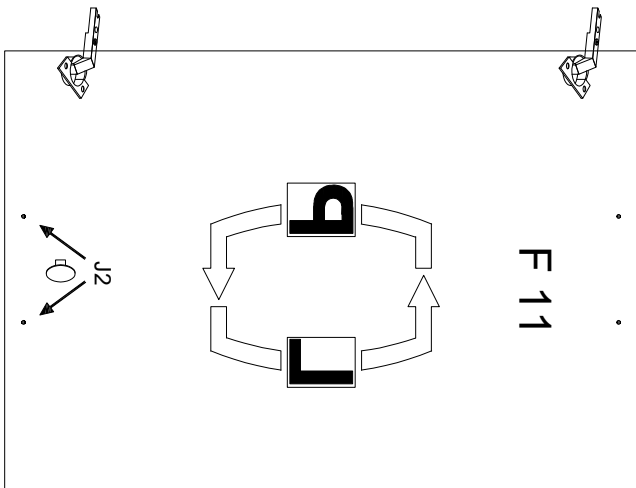
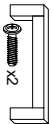
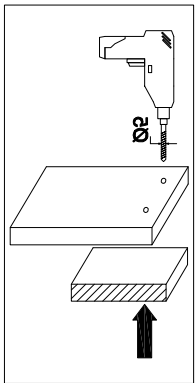
M8

M8



M8

M8



J

x 2

x2

I

x 4

V = 100-120 mm

L

x 2

M8

x 4

Ø7mm

D1

x 4

4 x 20 mm

C2

x 36

3.5 x 16 mm

B3

x 8

15x13

L1

x 4

16 x 16 x 2mm

J2

x 8

Ø5mm

B2

x 8

Ø18mm

B1

x 8

8x6x40

M

x 5

Ø35mm

F

x 26

3 x 25 mm

L1

x 4

16 x 16 x 2mm

J2

x 8

Ø5mm

A

x 16

8mm x 40mm

G

x 2

4 x 31 mm

H

x 16

3/5 x 19 mm

B

x 10

8x6x13

M

x 5

Ø35mm

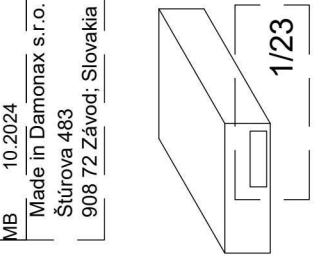
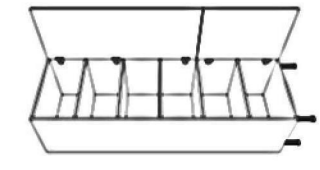
F

x 26

3 x 25 mm

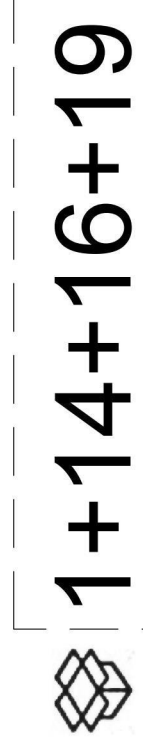
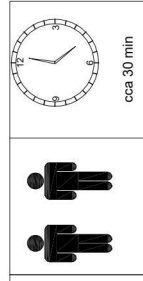
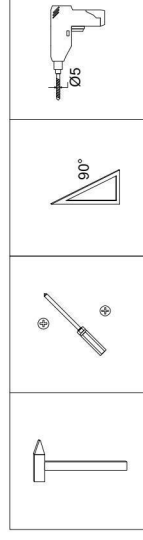
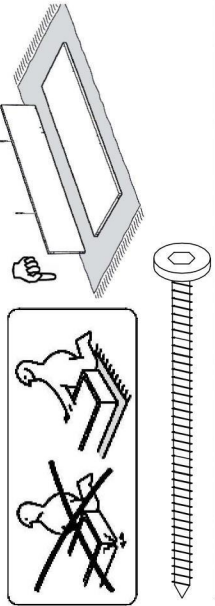


HDV 45

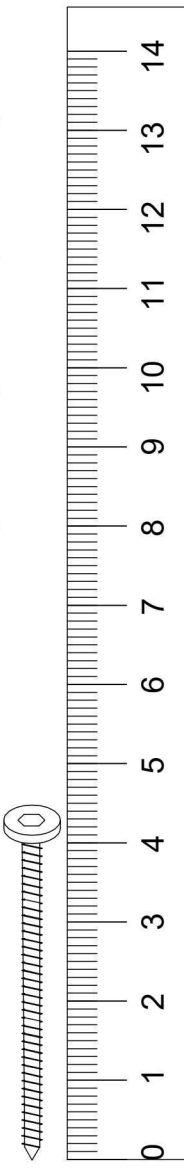


HDV 45

1/23

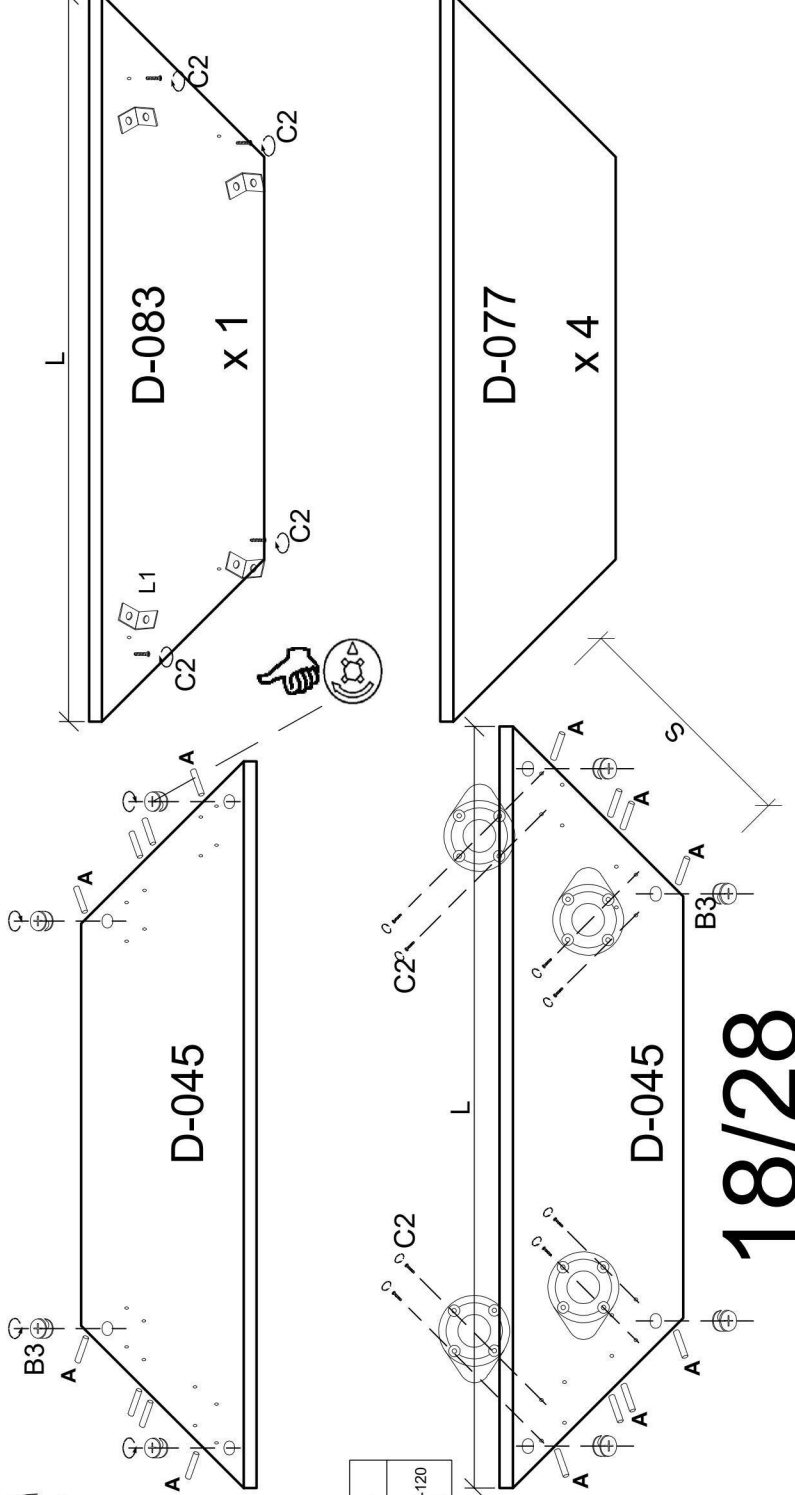


1+14+16+19



I

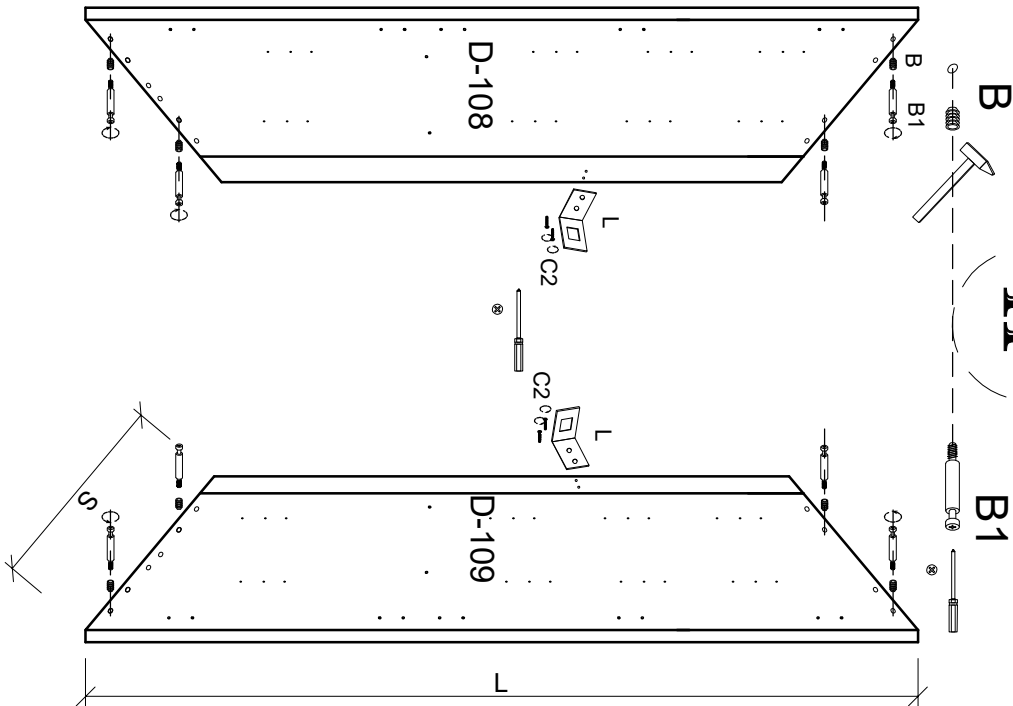
	L	S	Stk
D-108	2040	560	1x
D-109	2040	560	1x
D-045	414	506	2x
D-053	150	436	1x
D-057	356	436	5x
D-077	414	506	4x
D-083	414	506	1x
F 1-1	1317	447	1x
F 1-2	717	447	1x

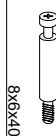


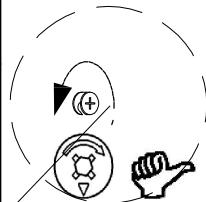
18/28

B = 8x

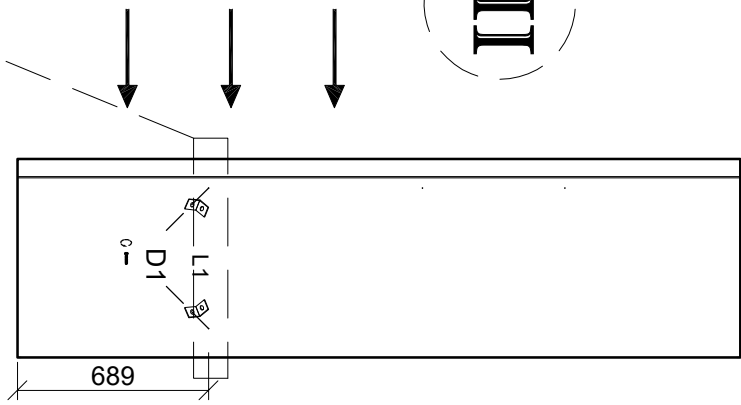
II



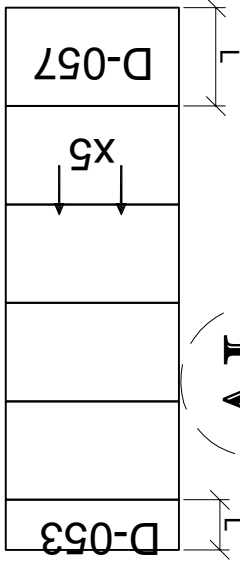
B2	x 8	B	x 10	B1	x 8	D1	x 4
							
Ø18mm		8x6x13		8x6x40		4 x 20 mm	



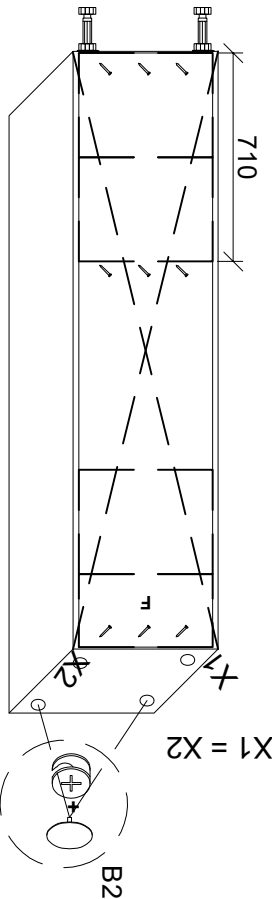
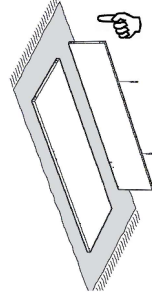
III



IV



I	x 4
	
V =	
100-120	
mm	

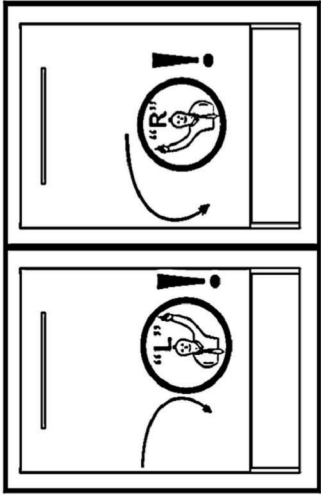


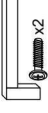
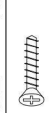
X1 = X2

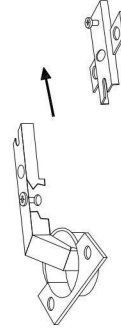
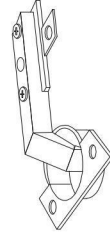
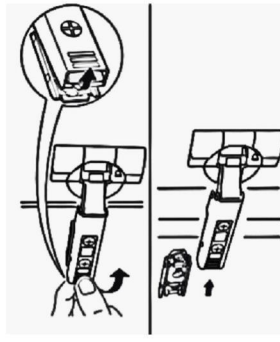
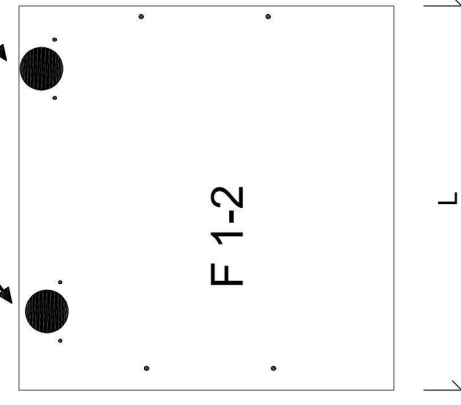
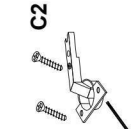
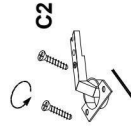
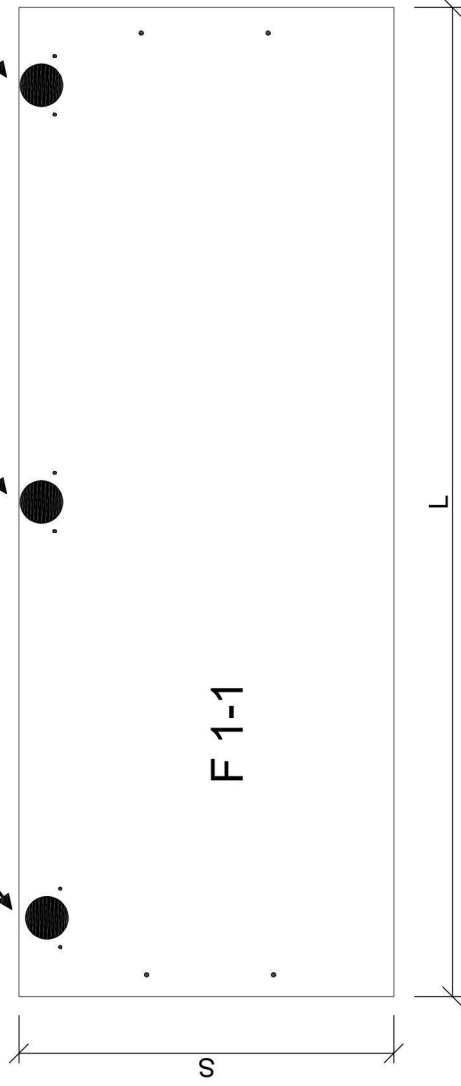
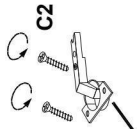
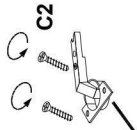
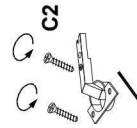
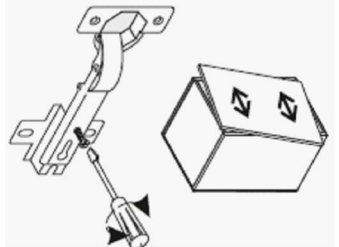
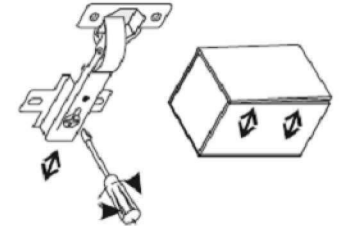
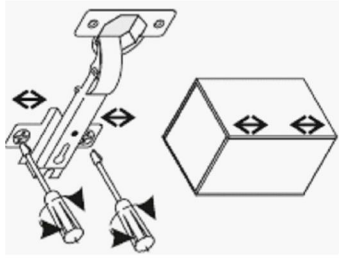
B2

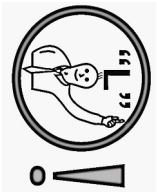
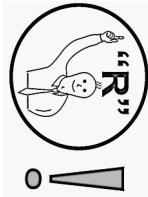
CCA = 122 mm

19/28

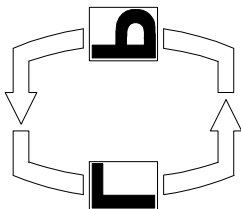
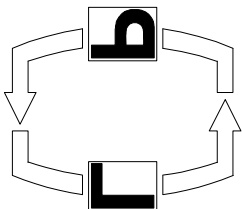
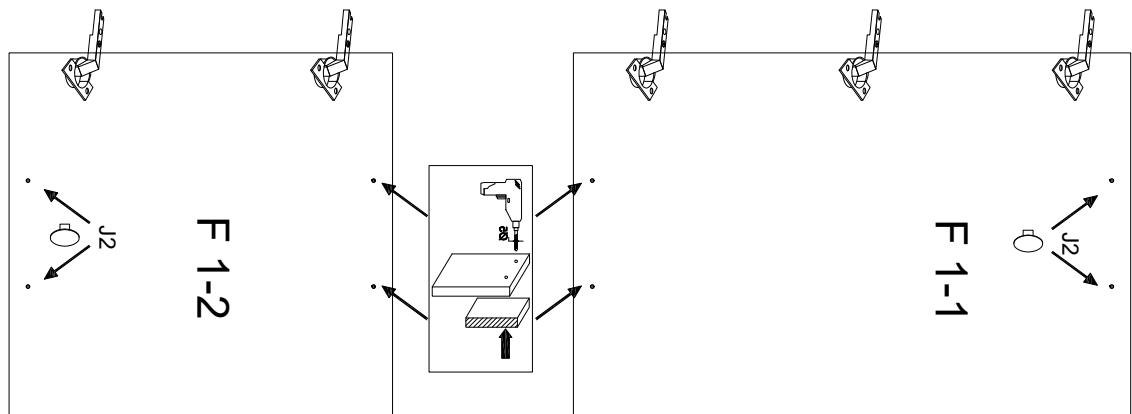
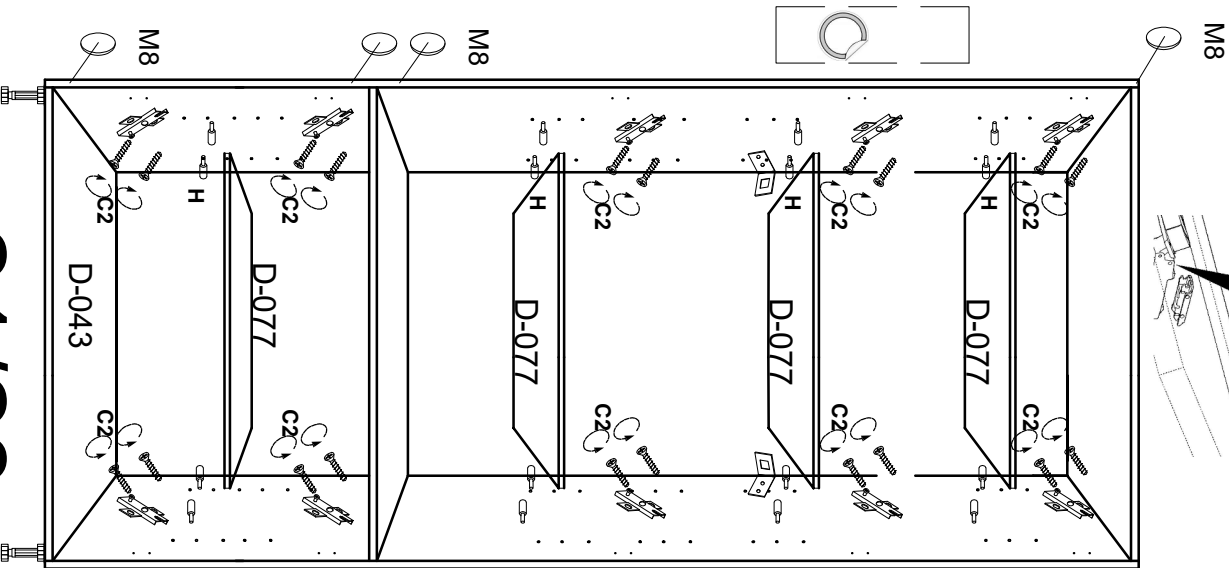
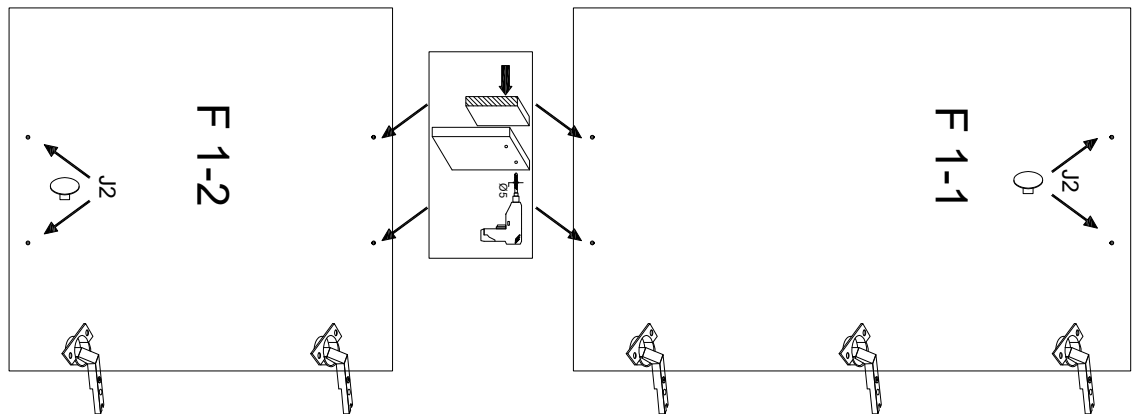
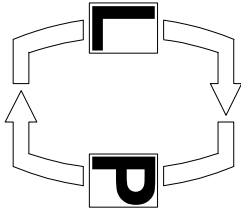
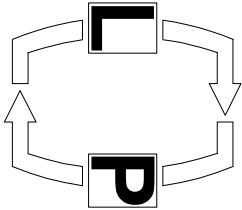
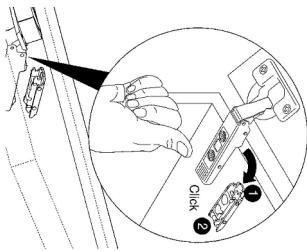


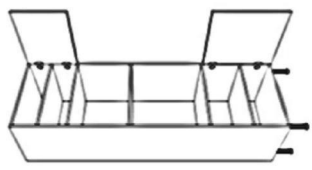
J	x 2	M	x 5	J2	x 8
 x2		 Ø3,5mm	 Ø3,5mm		
C2		x10			
		3,5 x 16 mm			





H	x 16	C2	x 8	J2	x 8
	3,5 x 19 mm		3,5 x 16 mm		Ø5mm
M8	x 4				
	Ø7mm				





J

x 2

x2

I

x 4

V = 100-120 mm

L

x 2

M8

x 4

Ø7mm

D1

x 12

4 x 20 mm

C2

x 36

3.5 x 16 mm

B3

x 8

15x13

B2

x 8

Ø18mm

B1

x 8

8x6x40

B

x 10

8x6x13

A

x 16

8mm x 40mm

G

x 2

4 x 31 mm

H

x 8

3/5 x 19 mm

L1

x 12

16 x 16 x 2mm

J2

x 8

Ø5mm

M

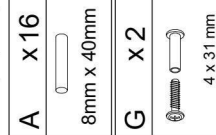
x 4

Ø35mm

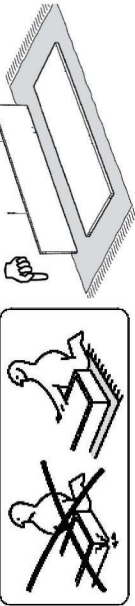
F

x 26

3 x 25 mm



GMDK38 60

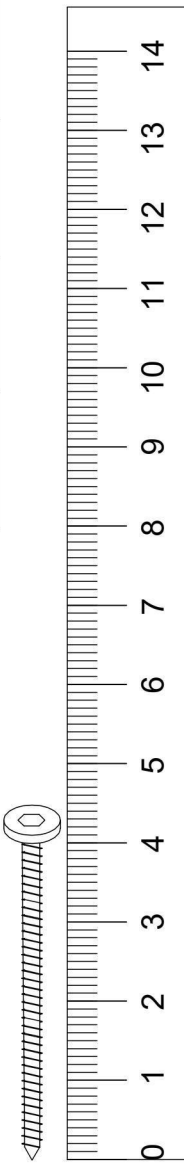


cca 30 min



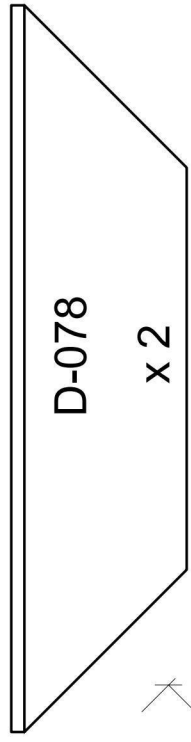
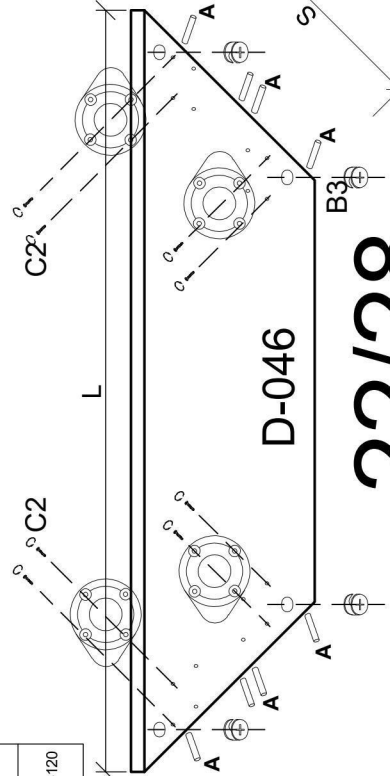
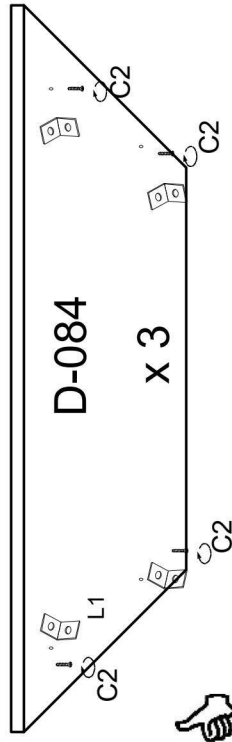
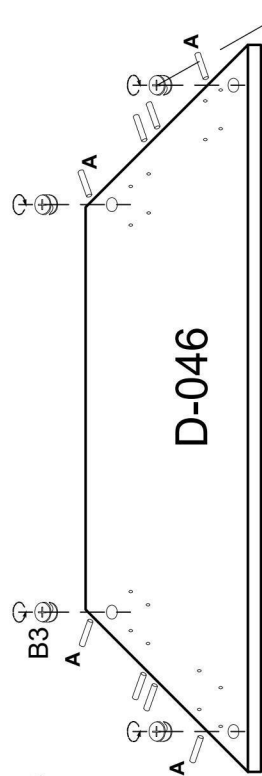
1+15+17+18

+20



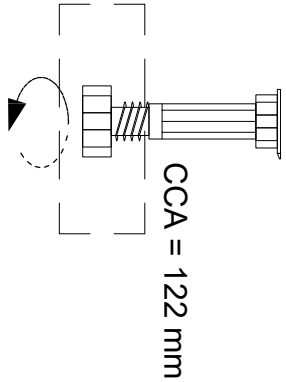
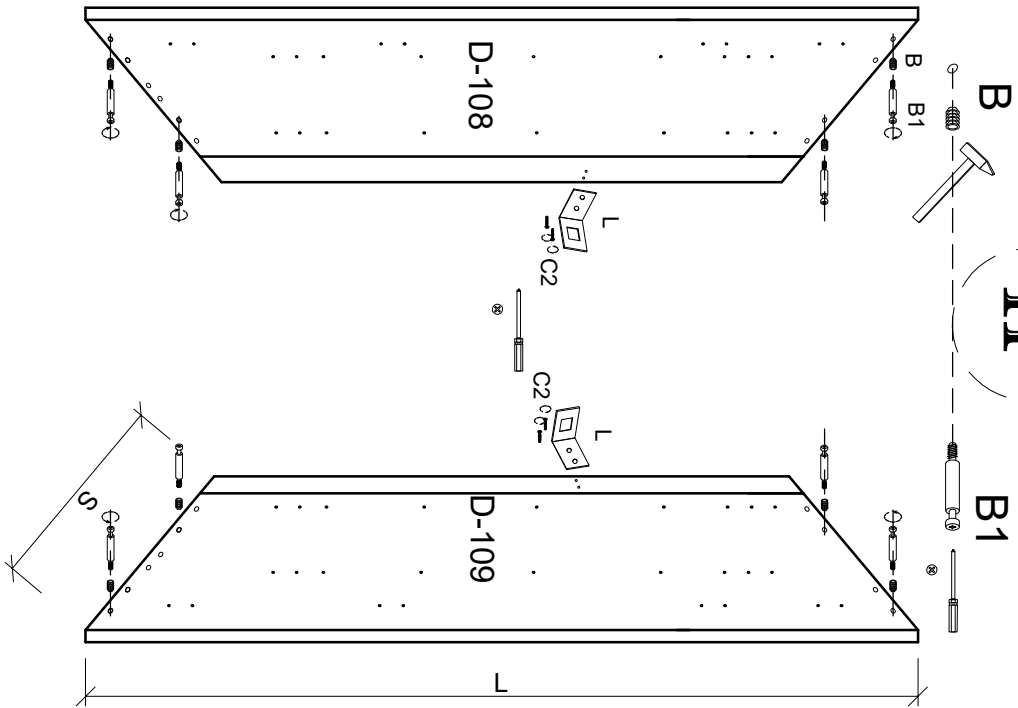
I

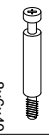
	L	S	Stk
D-108	2040	560	1x
D-109	2040	560	1x
D-046	564	506	2x
D-054	150	586	1x
D-058	356	586	5x
D-078	564	506	2x
D-084	564	506	3x
F 8	477	597	1x
F 15	567	597	1x

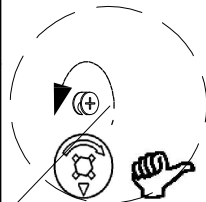


B = 8x

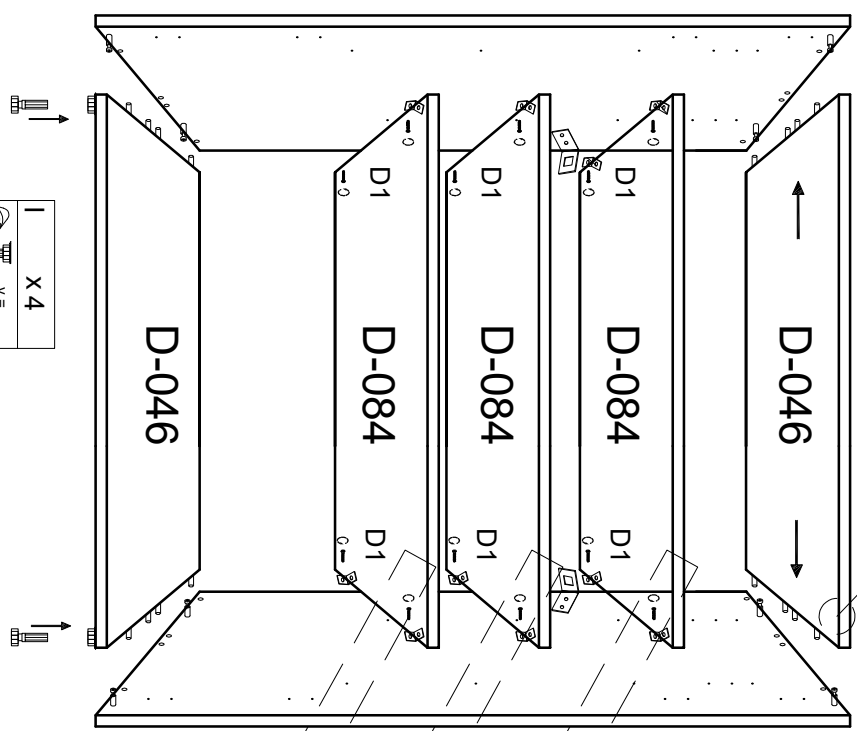
II



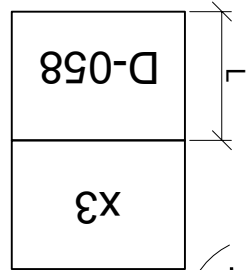
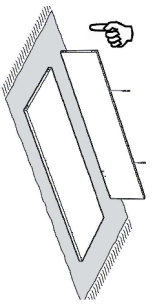
B2 x 8	B x 10	B1 x 8	D1 x 12
 Ø18mm	 8x6x13	 8x6x40	 4 x 20 mm



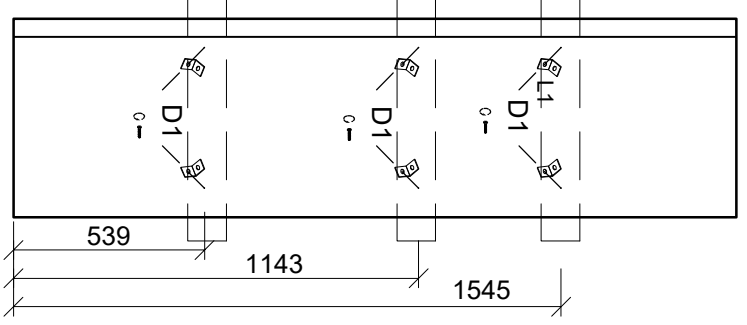
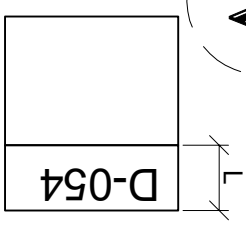
III



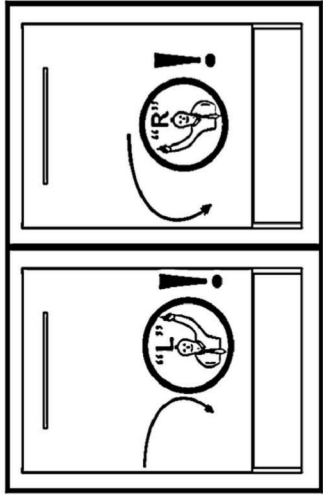
I x 4	V = 100-120 mm
	

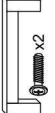
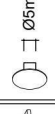


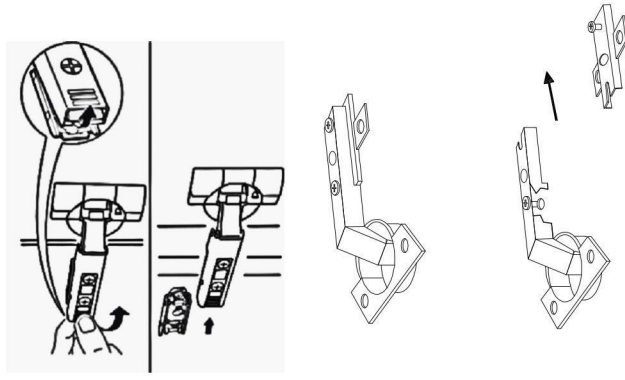
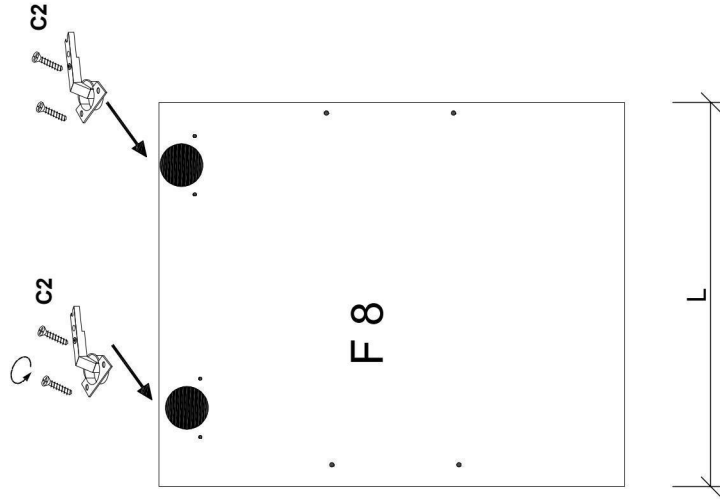
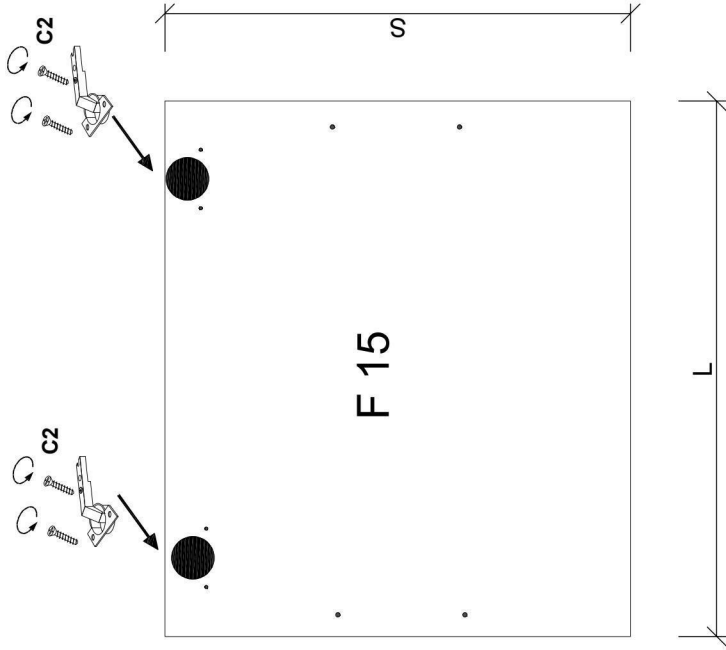
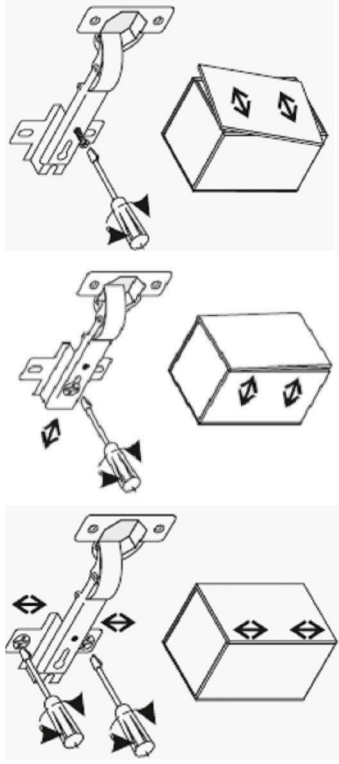
IV

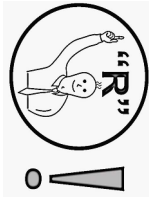


23/28

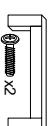
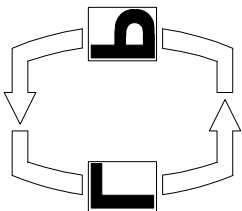
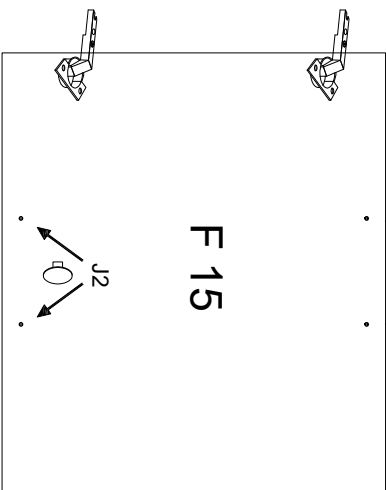
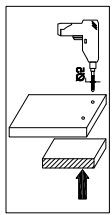
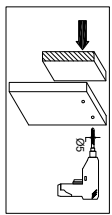
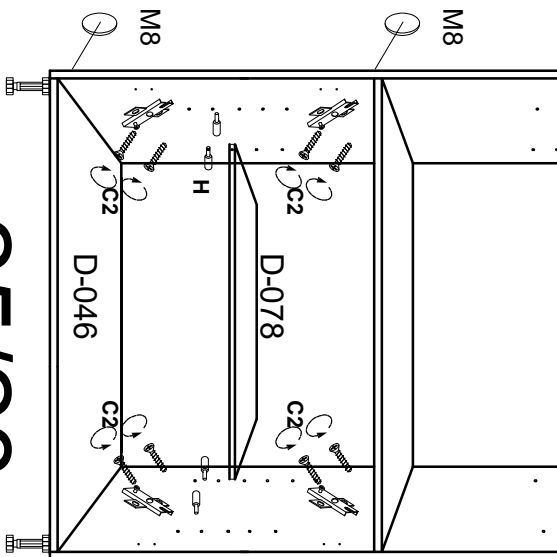
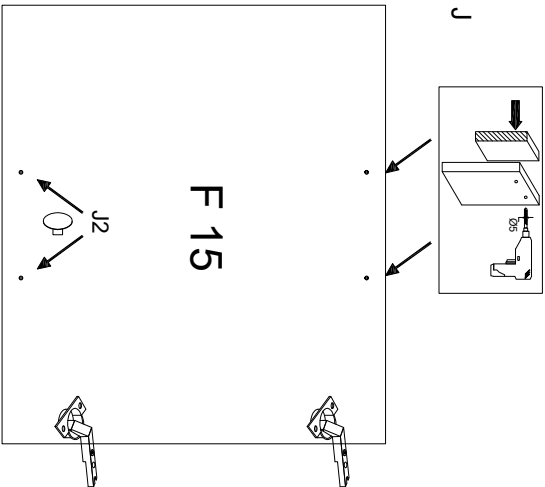
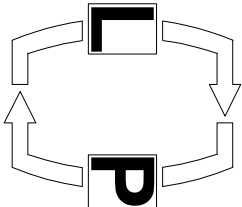
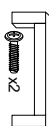
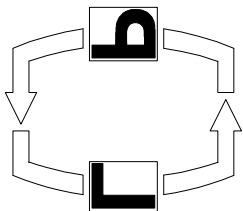
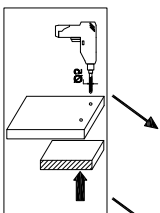
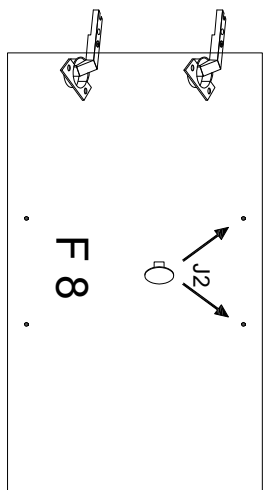
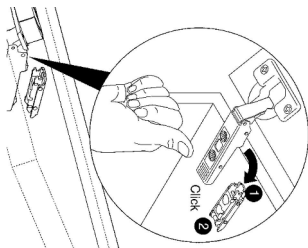
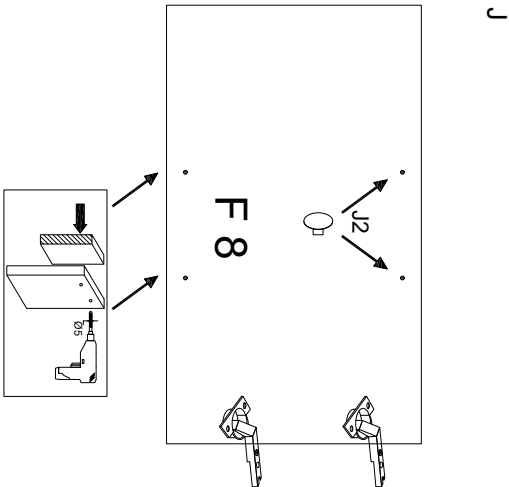
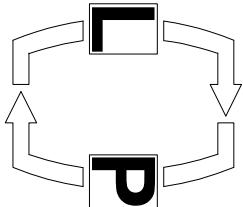
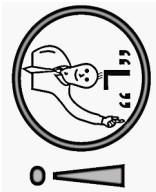


J	x 2	M	x 4	J2	x 8
 x2		 Ø3,5mm		 Ø5mm	
C2		3,5 x 16 mm			
					





H	x 4	C2	x 8	J2	x 8		
							
3/5 x19 mm		3.5 x 16 mm		 Ø5mm			
M8	x 4						
							
Ø7mm							



25/28



90°

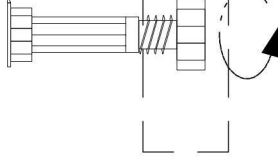
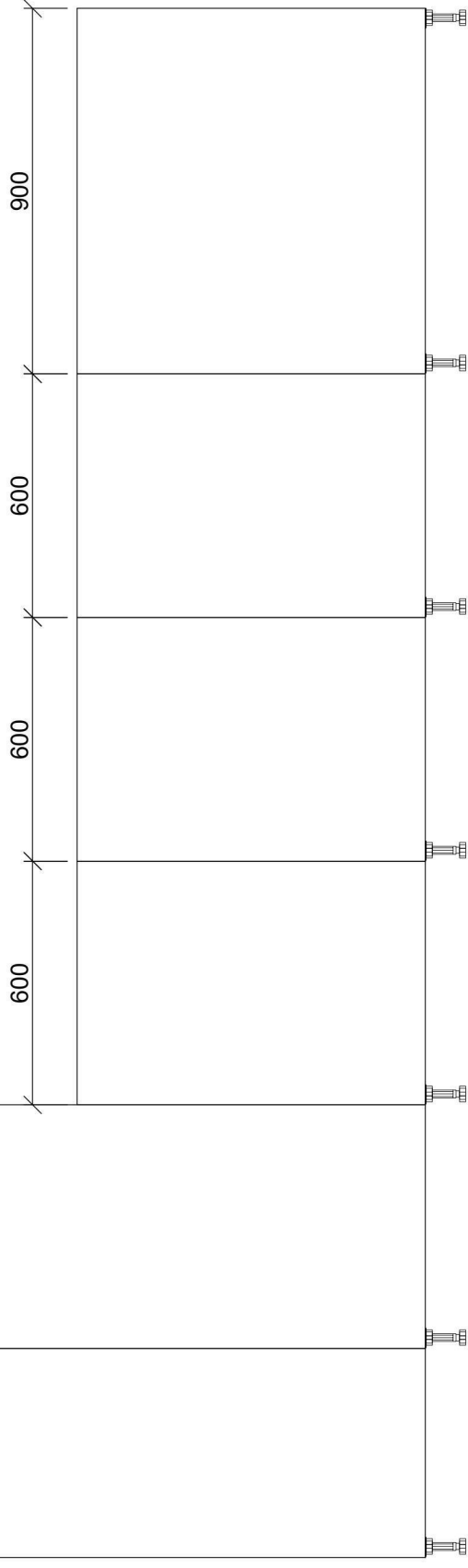
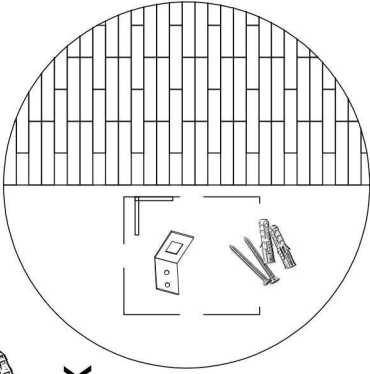
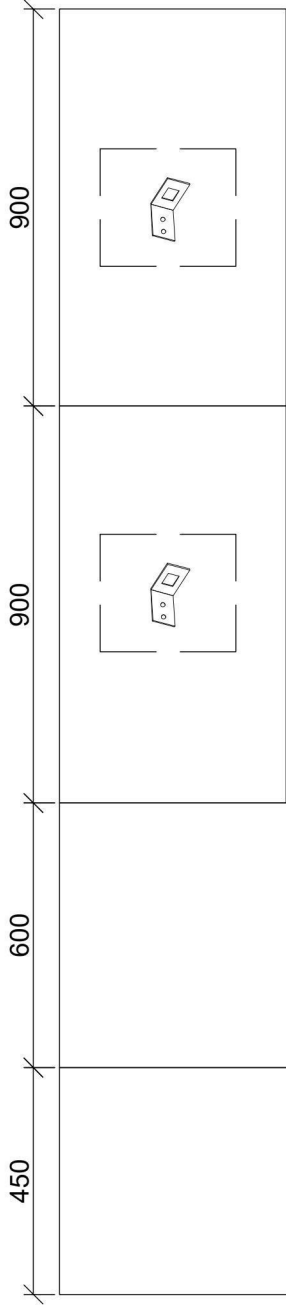




cca xx min



8 x

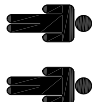




G x 16



4 x 31 mm



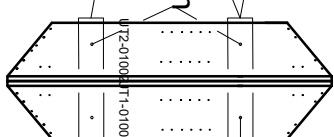
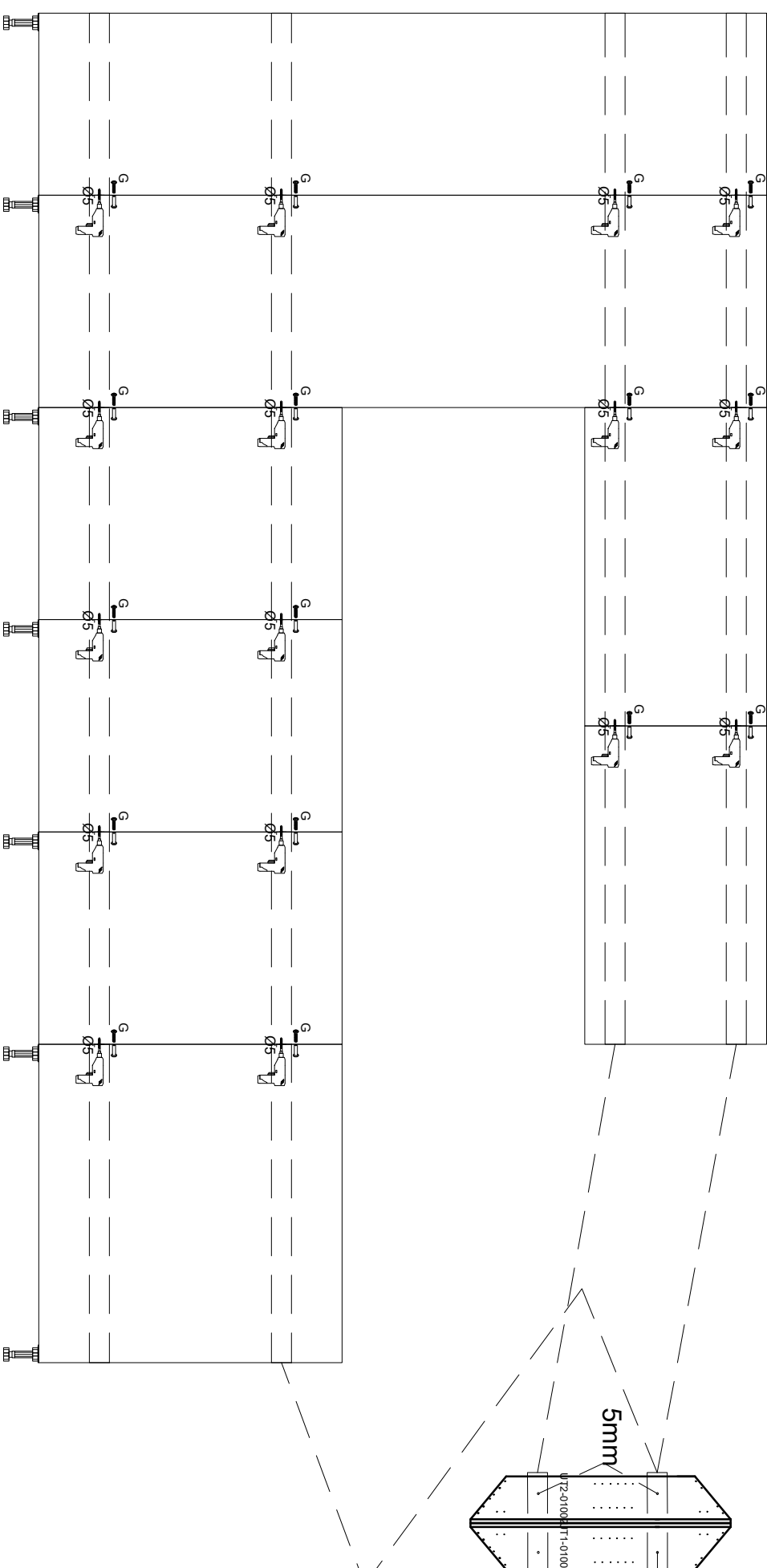
cca 30 min

MB 10.2024

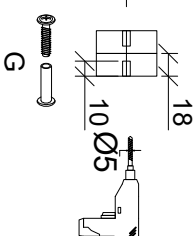
Made in Damronax s.r.o.

Štúrova 483

908 72 Závod, Slovakia



5mm

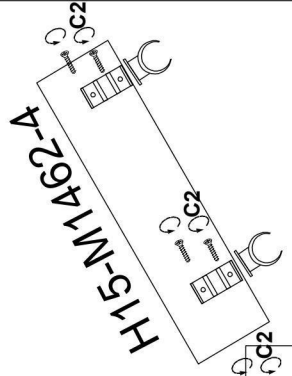
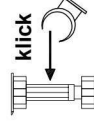
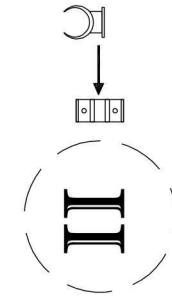
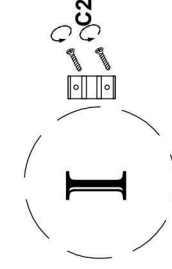
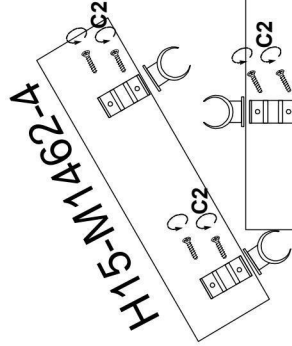
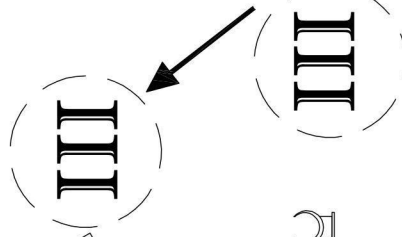
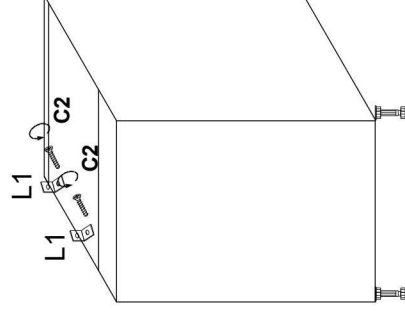
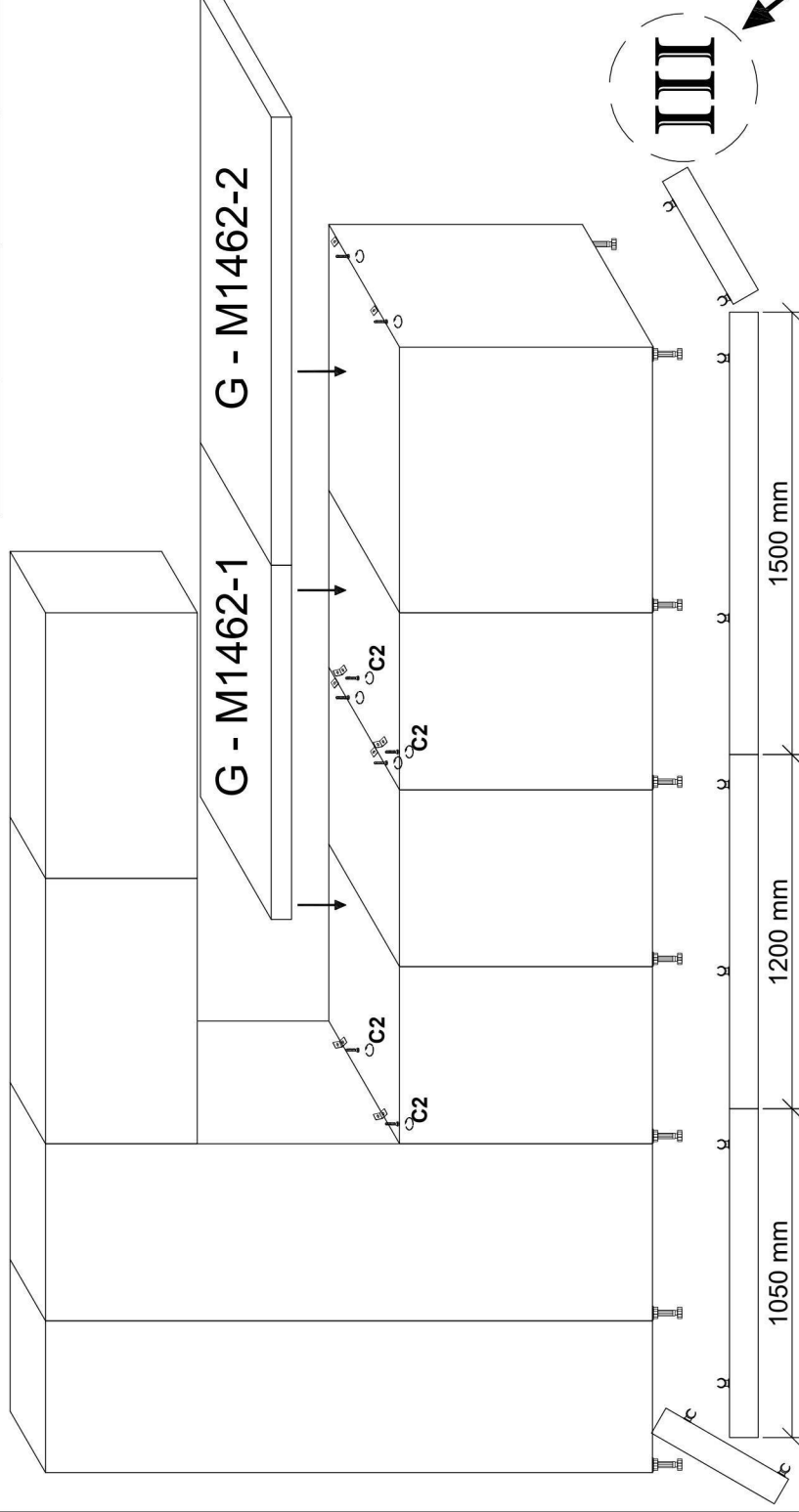
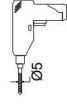
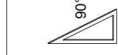


27/28



工 + 𠂇

C2	x16	L1	x8	J1	x10
	3.5 x 16 mm		16 x 16 x 2mm		



H15-M1462-3

H15-M1462-2

H15-M1462-1

Allgemeine Hinweise

Die Montage einer Einbauküche sollte von entsprechend geschulten Fachkräften durchgeführt werden. Vor der Montage müssen die Montagehinweise gelesen werden.

Spezielle, weiterführende Montageanleitungen und Hinweise liegen den Geräten, Spülen, Beleuchtungen und Sonderausstattungen bei und müssen zusätzlich beachtet werden.

Für die Befestigung von Wandhängeelementen gilt:



Wir legen kein Befestigungsmaterial bei. Bitte prüfen Sie die gegebene Wandbeschaffenheit und wenden Sie sich an den örtlichen Fachhandel zum Erwerb der passenden Dübel / Haken / Aufhängeschienen / Schrauben.

Für die Aufhängung können entweder Haken oder Aufhängeschienen verwendet werden.



Die Hängeschränke können bei korrekter Montage mit ca. 40 kg belastet werden. Achten Sie auf eine gleichmäßige Lastverteilung.

Bei Nichtbeachtung der Montagehinweise können wir entstandene Schäden keine Haftung übernehmen.

Achten Sie darauf, bei Einzelschränken, oder der gesamten Küchenzeile eine Kippsicherung anzubringen.

Sanitär- und Elektroinstallationen dürfen nur von einer entsprechenden Fachkraft vorgenommen werden.



Vor Bohrarbeiten muss geprüft werden, dass an der Stelle des Bohrens keine Leitungen für Gas, Wasser, Strom, Heizung oder Abflüsse verlegt wurden.

Es dürfen keine verändernden Manipulationen am Zubehör oder an Elektrogeräten vorgenommen werden. Dies gilt insbesondere für Befestigungsbohrungen.

Überprüfen Sie vor der Montage, ob alle Anschlüsse vorhanden sind und fachgerecht ausgeführt wurden.

Die Küche beinhaltet verschluckbare Kleinteile. Kinder unter 3 Jahre nicht ohne Aufsicht lassen.

Empfohlenes Vorgehen bei der Küchenmontage:



Planen Sie den genauen Montageort unter Berücksichtigung Ihrer Sanitär- und Elektroanschlüsse.

Prüfen Sie, ob Ihr Kühl- / Gefriergerät Lüftungsauslässe im Sockelbereich bzw. im Bereich der Arbeitsplatte benötigt.

Erwerben Sie ggf. passende Lüftungsgitter im Fachhandel und schneiden Sie den Sockel bzw. die Arbeitsplatten gemäß den Anweisungen des Geräteherstellers aus.

Legen Sie fest, ob Sie die Türen mit Rechts- oder Linksanschlag montieren wollen.



Montieren Sie zunächst die Unterschränke und richten Sie diese mit einer Wasserwaage aus.



Erst wenn alles exakt steht, verbinden Sie die einzelnen Schränke mit Schrauben. Damit dabei nichts verrutscht, empfehlen wir Ihnen dringend den Einsatz von zwei Schraubzwingen. Die Schrankoberflächen schützen Sie mit Zulagehölzern vor Eindrücken. Ermitteln Sie durch exaktes Messen die Positionen der Bohrungen für die Hängebeschläge. Legen Sie die Arbeitsplatte auf die Korpusse, richten Sie sie aus, und fixieren Sie sie mit Zwingen. markieren Sie die Lage und -breite des Herdunterschanks.

Auf der Unterseite der Arbeitsplatte reißen Sie im markierten Bereich den Herdplattenanschnitt auf. Mitteln Sie sie aus, so dass die Spüle mittig im Unterschrank sitzt und vorne und hinten die Plattenrestbreite gleich wird.



Empfohlenes Vorgehen bei der Küchenmontage:

Bohren Sie in den vier Ecken jeweils ein 10-mm-Loch zum leichteren Einsetzen der Stichsäge, und schneiden Sie den Herdausschnitt entlang Ihrer Risse aus. Arbeiten Sie immer von der Plattenunterseite, damit die Plattenoberfläche durch die Stichsäge nicht ausaset. Schalten Sie dazu auch den Pendelhub an Ihrer Stichsäge, sofern vorhanden, aus. Zum Schutz der Holzteile können Sie rundum die Sockelteile eine Silikonnaht ziehen



Empfohlenes Vorgehen bei der Küchenmontage:

Bohren Sie in den vier Ecken jeweils ein 10-mm-Loch zum leichteren Einsetzen der Stichsäge, und schneiden Sie den Herdausschnitt entlang Ihrer Risse aus. Arbeiten Sie immer von der Plattenunterseite, damit die Plattenoberfläche durch die Stichsäge nicht ausaset. Schalten Sie dazu auch den Pendelhub an Ihrer Stichsäge, sofern vorhanden, aus. Zum Schutz der Holzteile können Sie rundum die Sockelteile eine Silikonnaht ziehen

