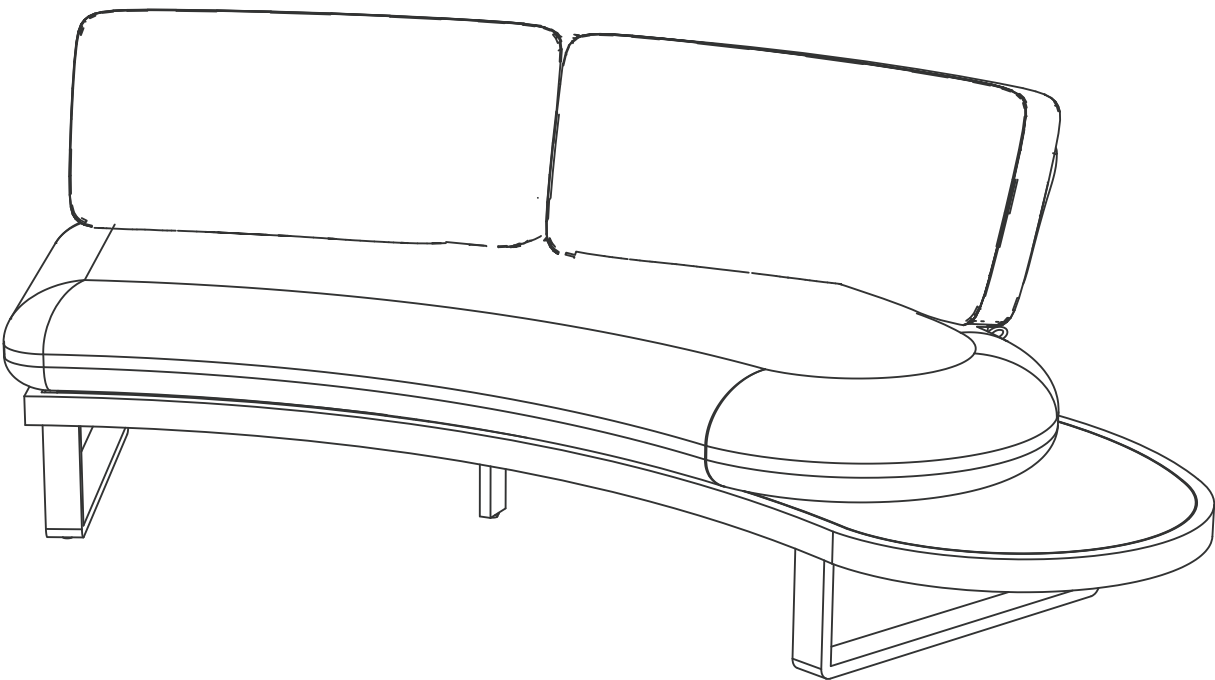
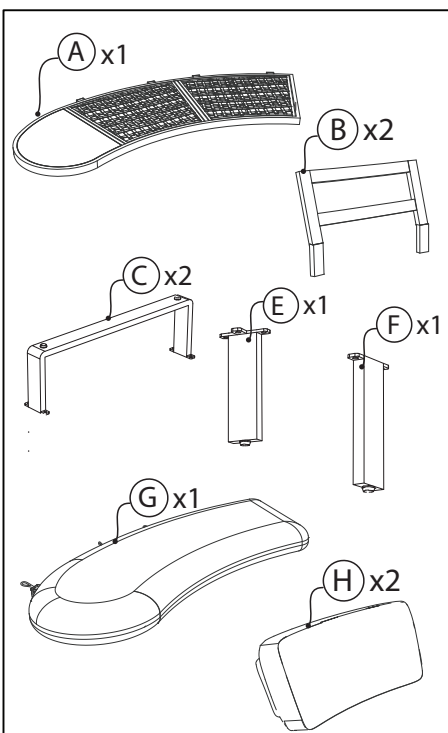
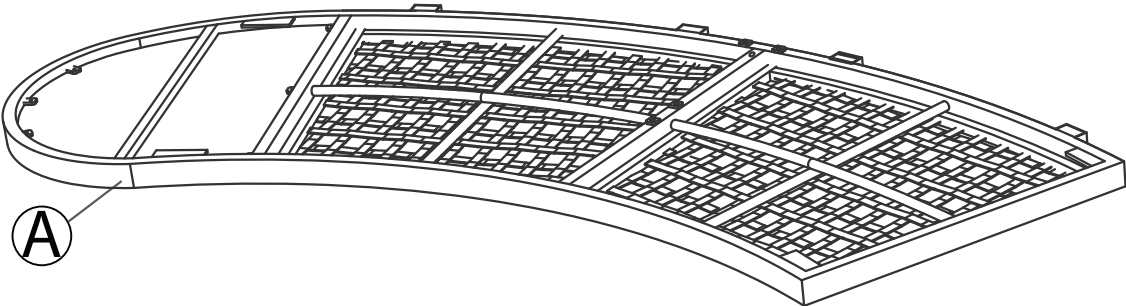


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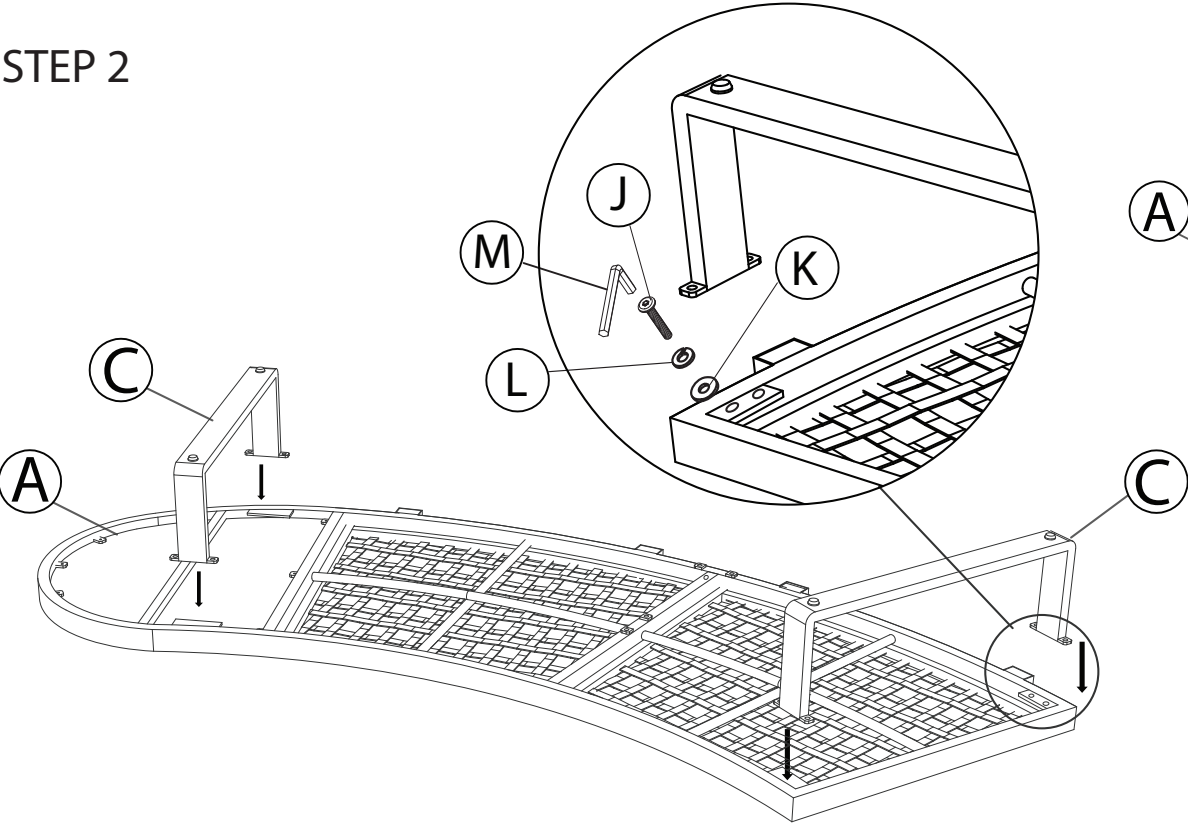


J	 Bolt- M6x20	x 17
K		x 17
L		x 17
M		x 1
S		x 1

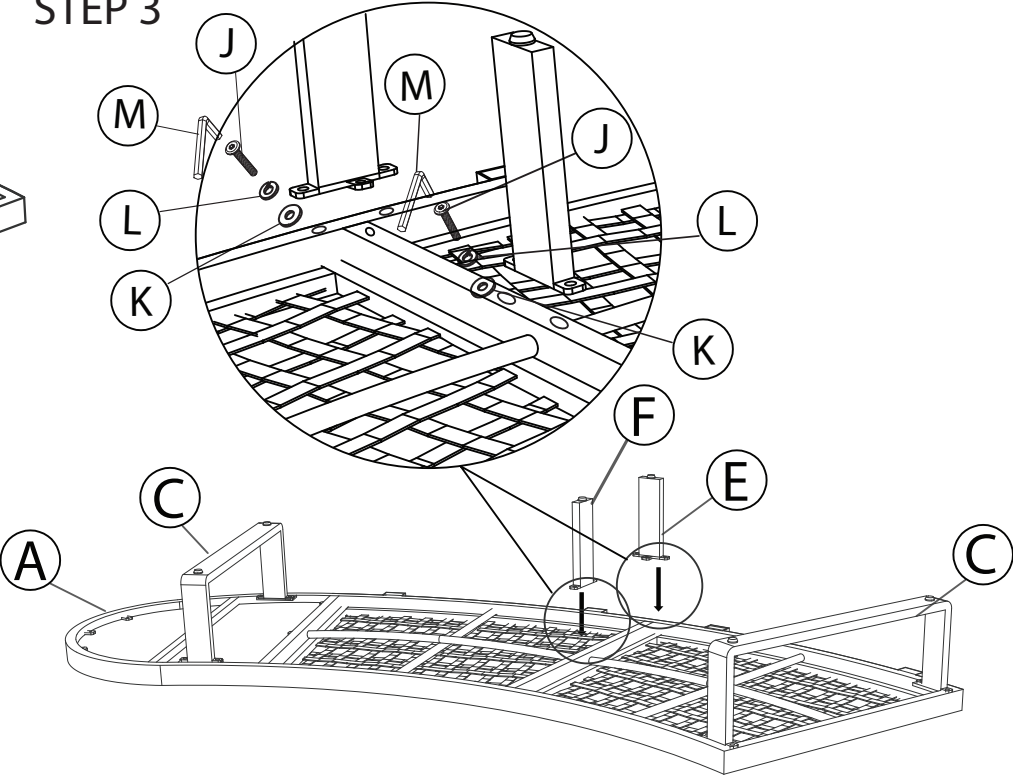
STEP 1

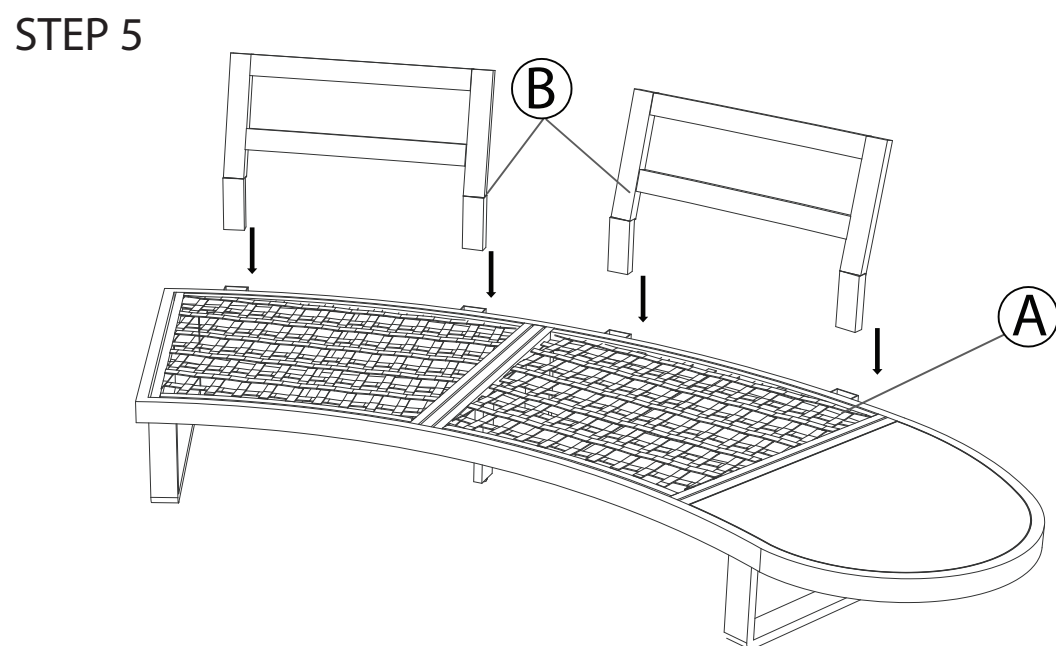
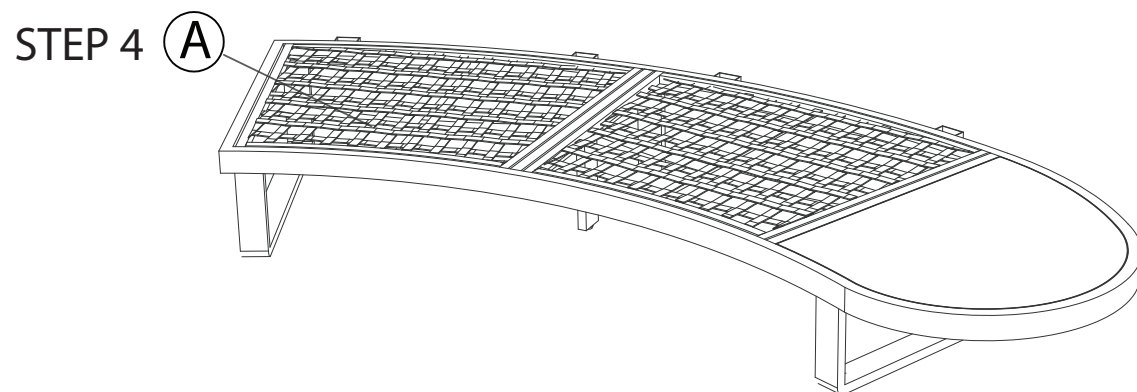


STEP 2

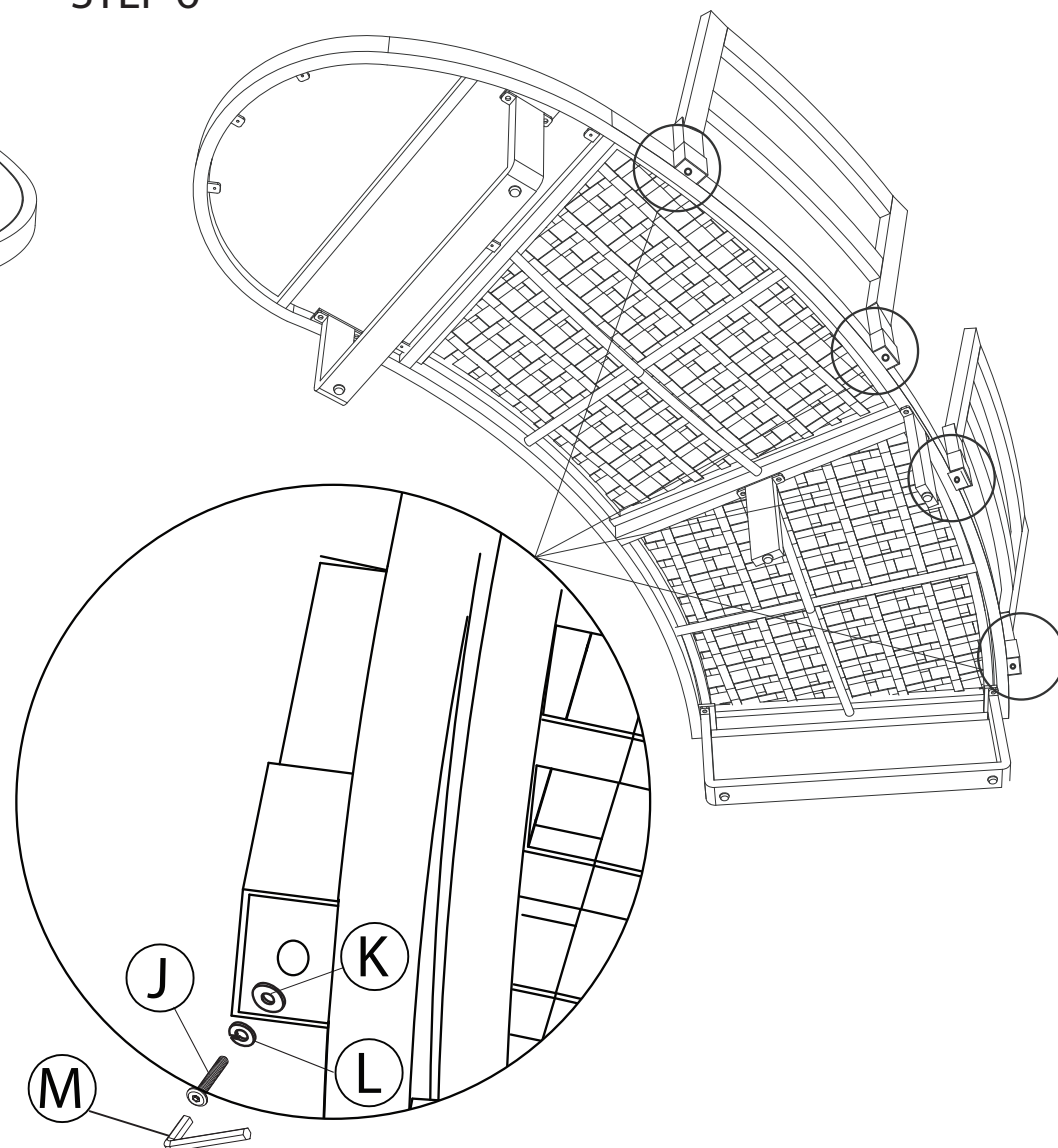


STEP 3

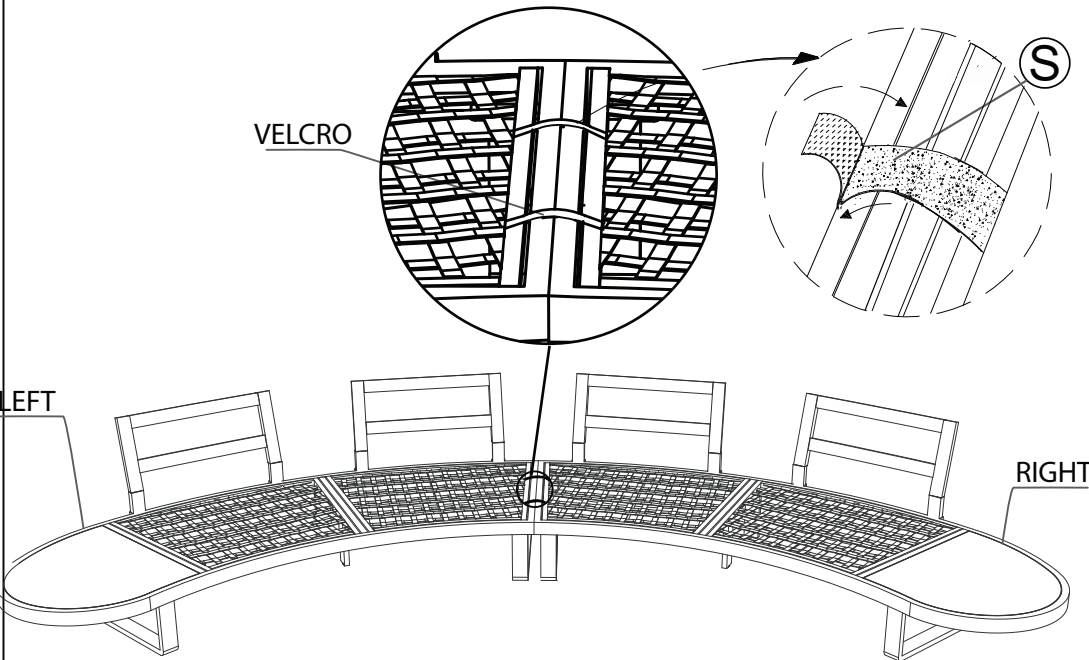




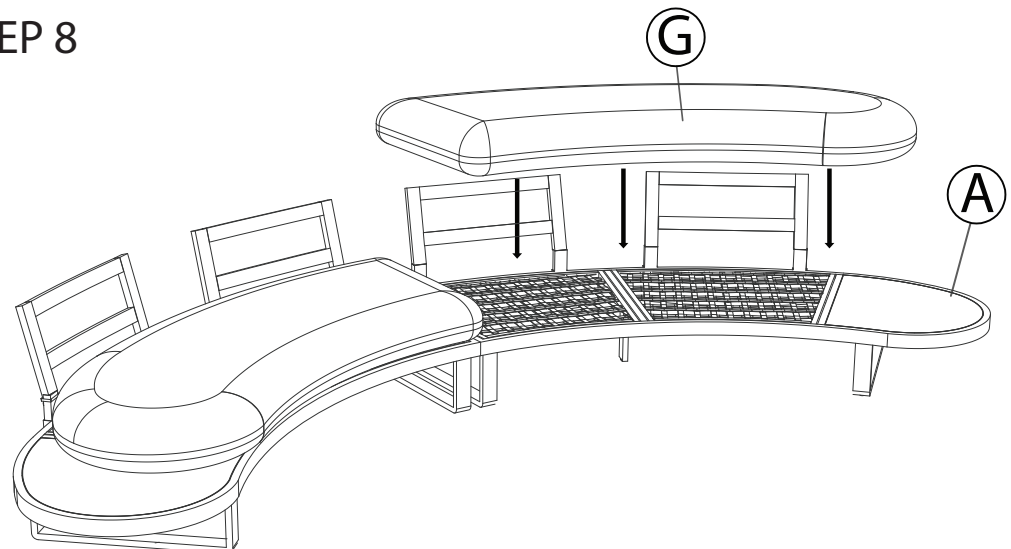
STEP 6



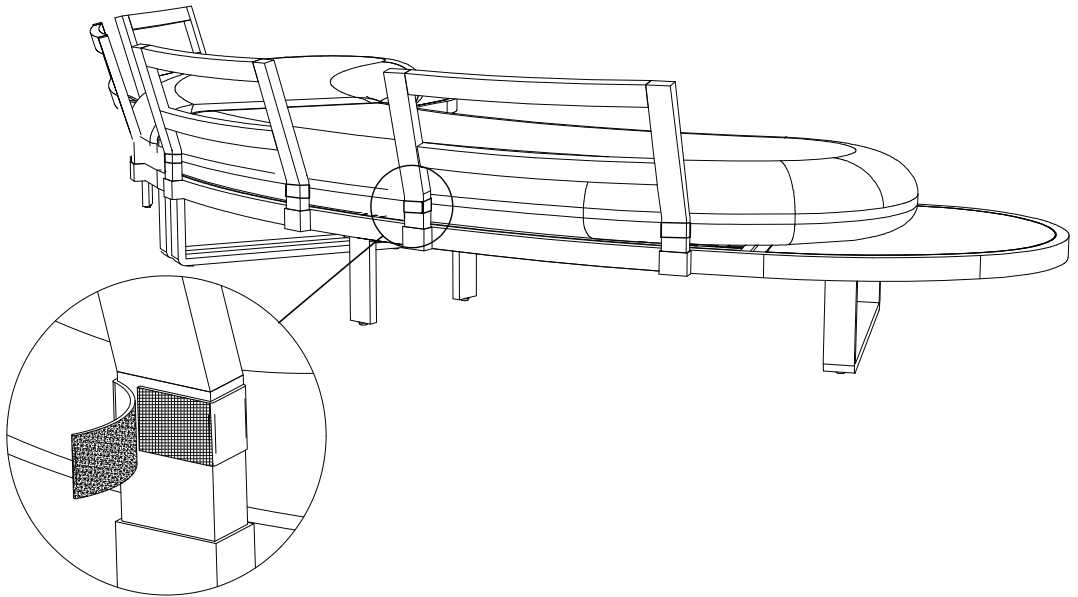
STEP 7



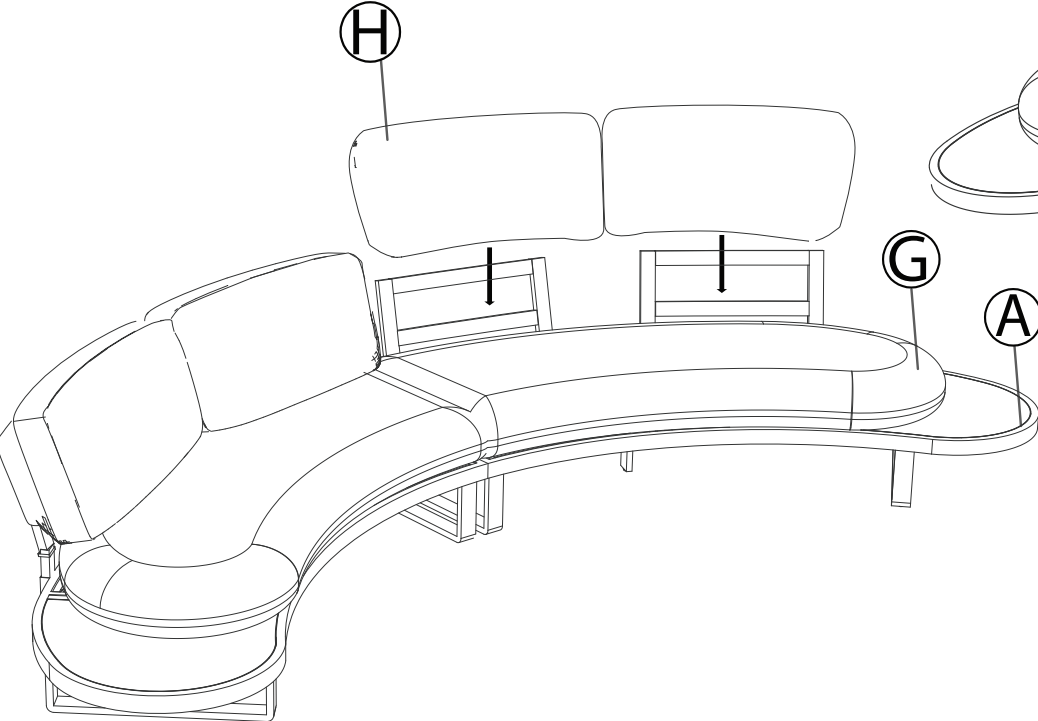
STEP 8



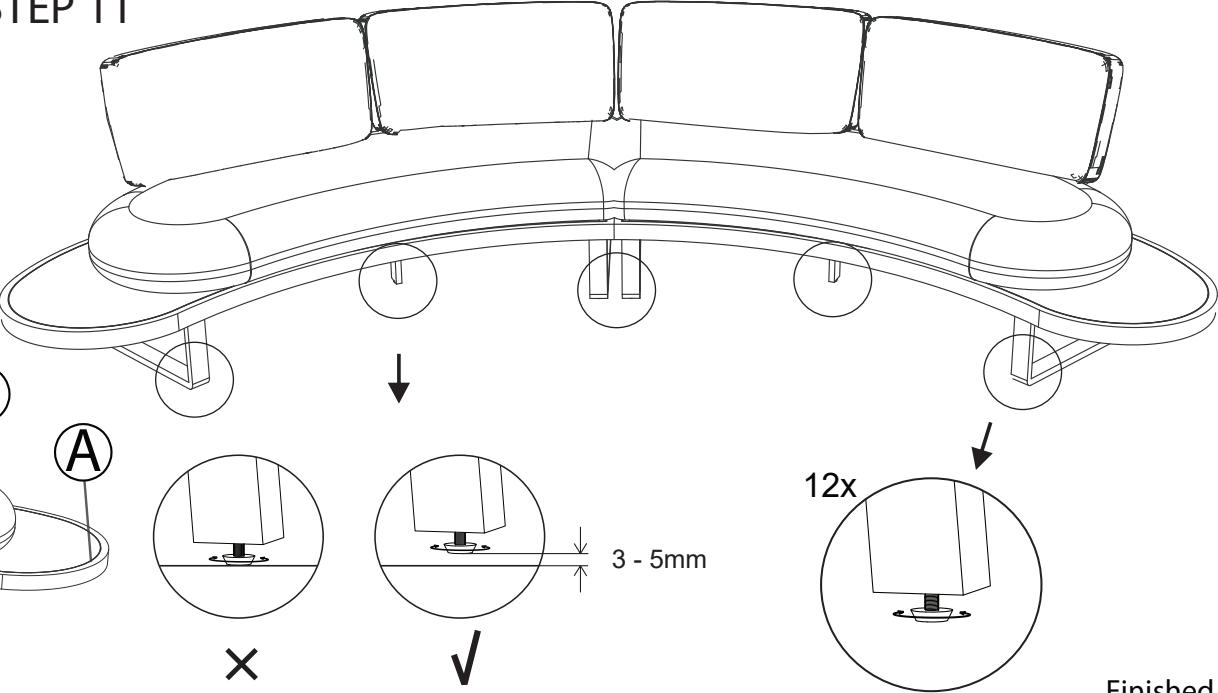
STEP 9



STEP 10



STEP 11



Finished