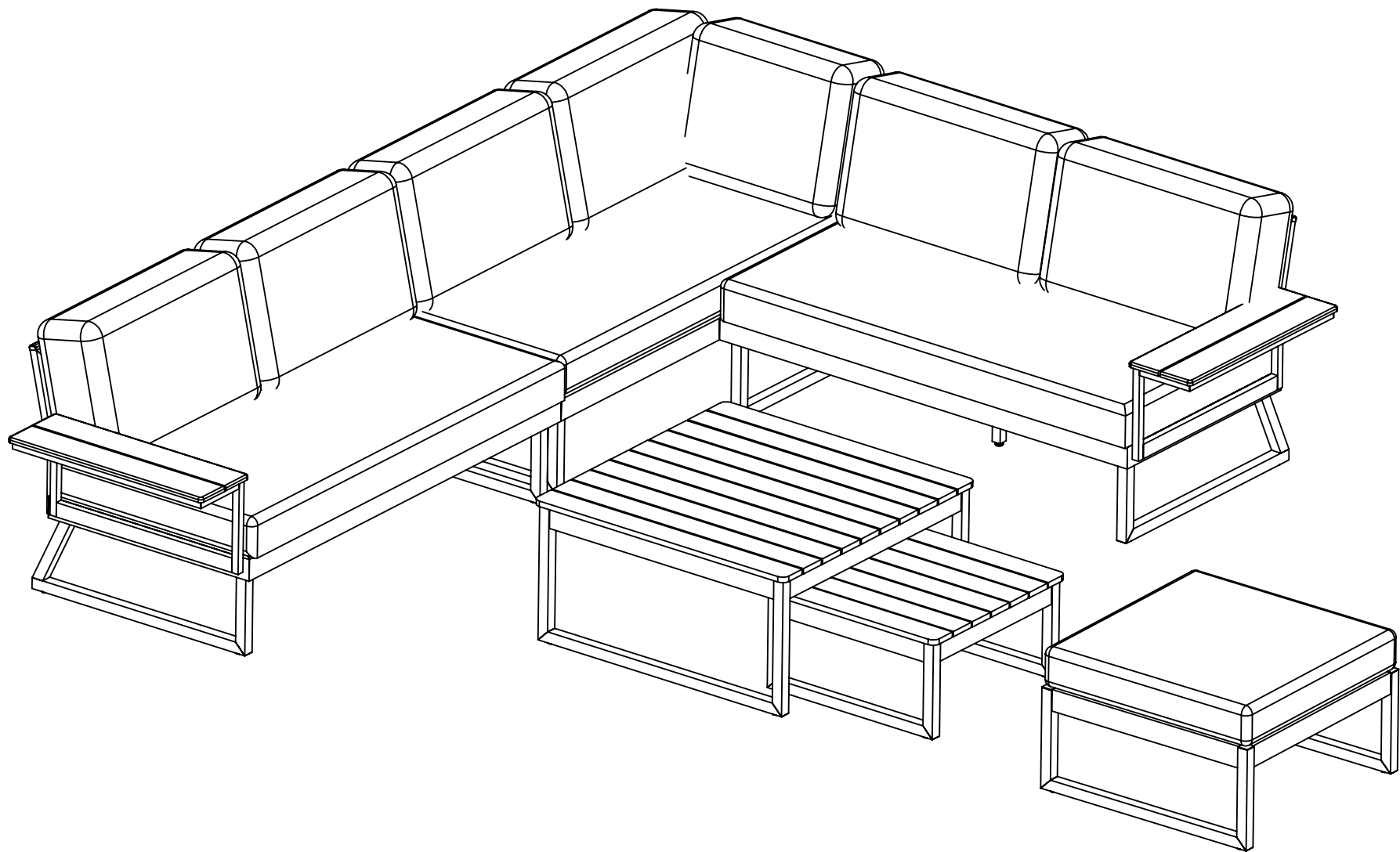
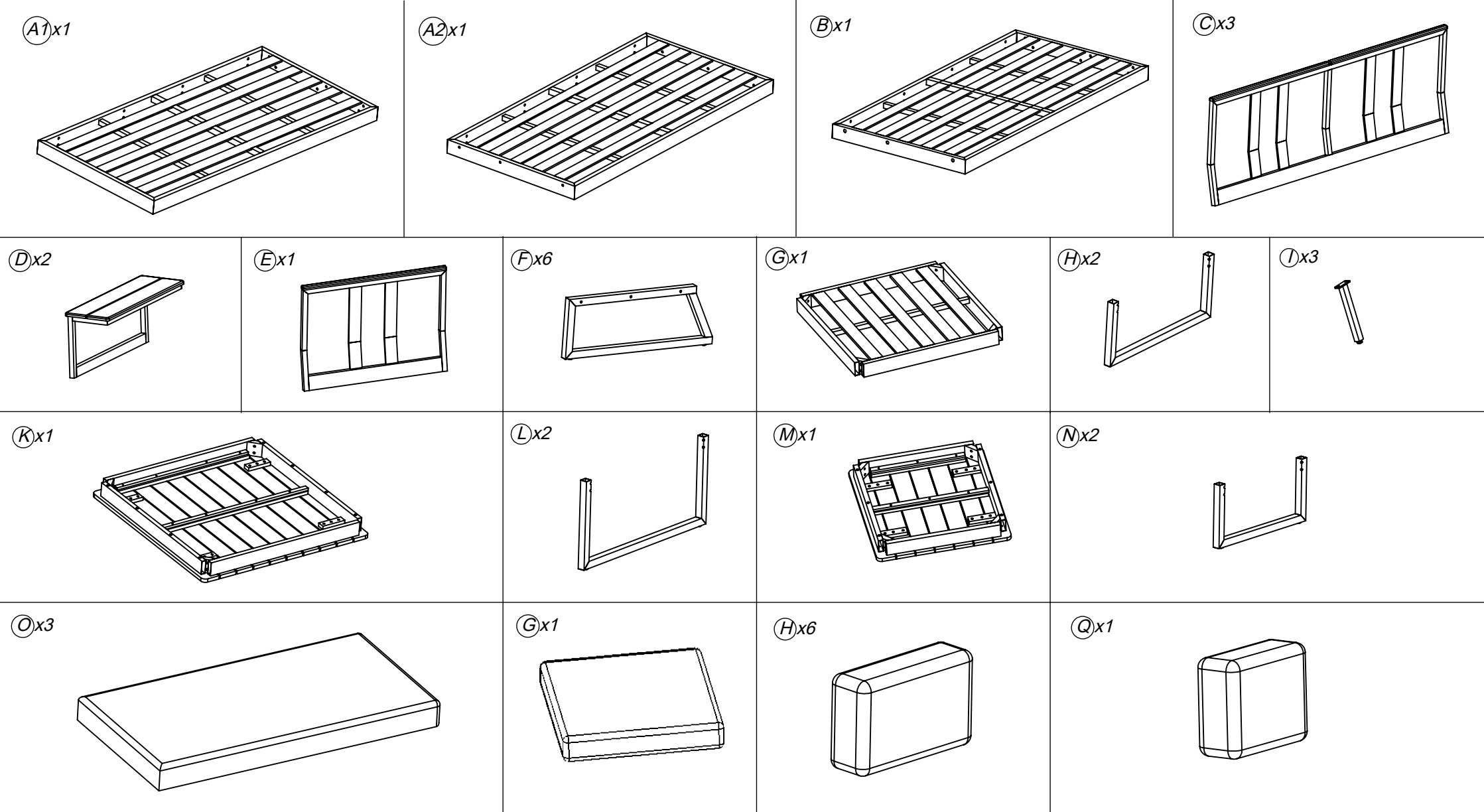









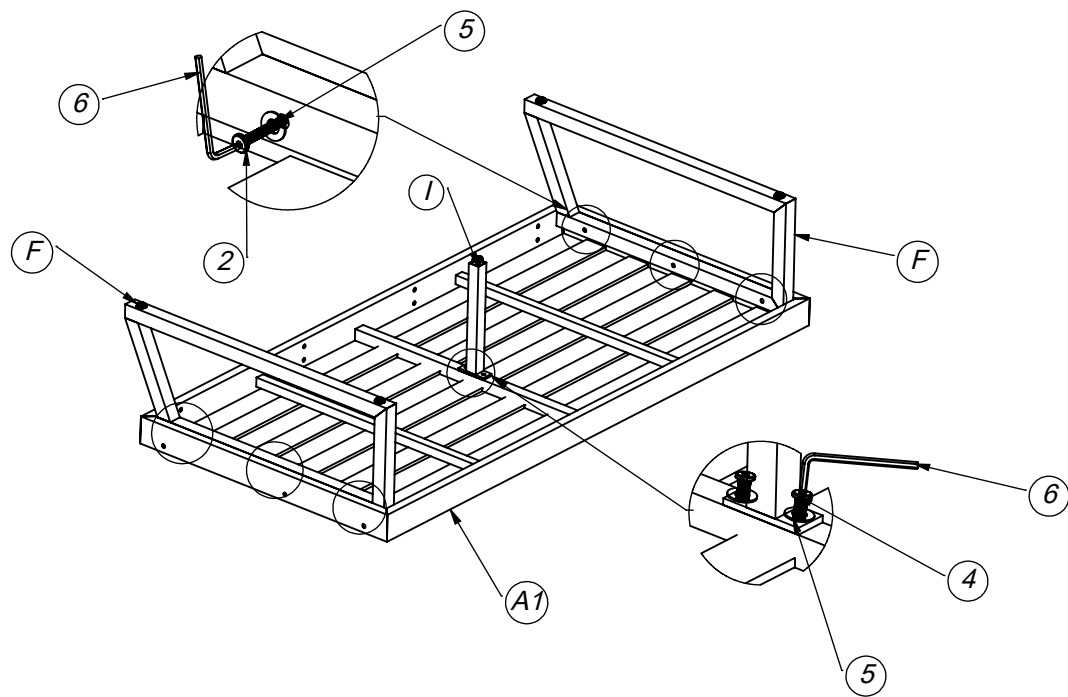
ASSEMBLY INSTRUCTION 24590010/01



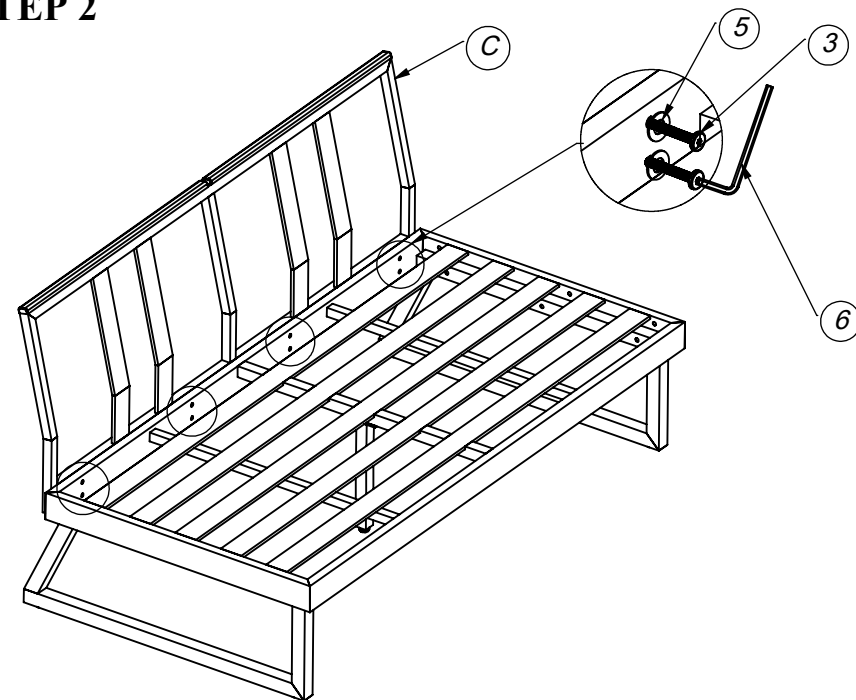


No	1	2	3	4	5	6	7
Part Image							
Part Name	Boltt M8*50	Boltt M8*40	Boltt M8*30	Boltt M8*15	Washer M8	Allenkey M4	Velcro
Quantiti	24	18	33	6	81	1	4

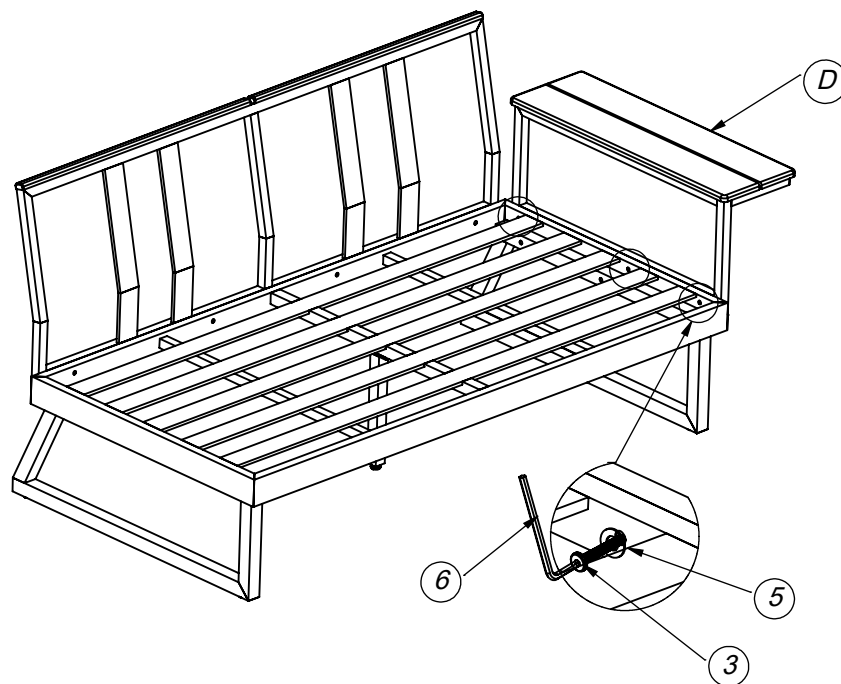
STEP 1



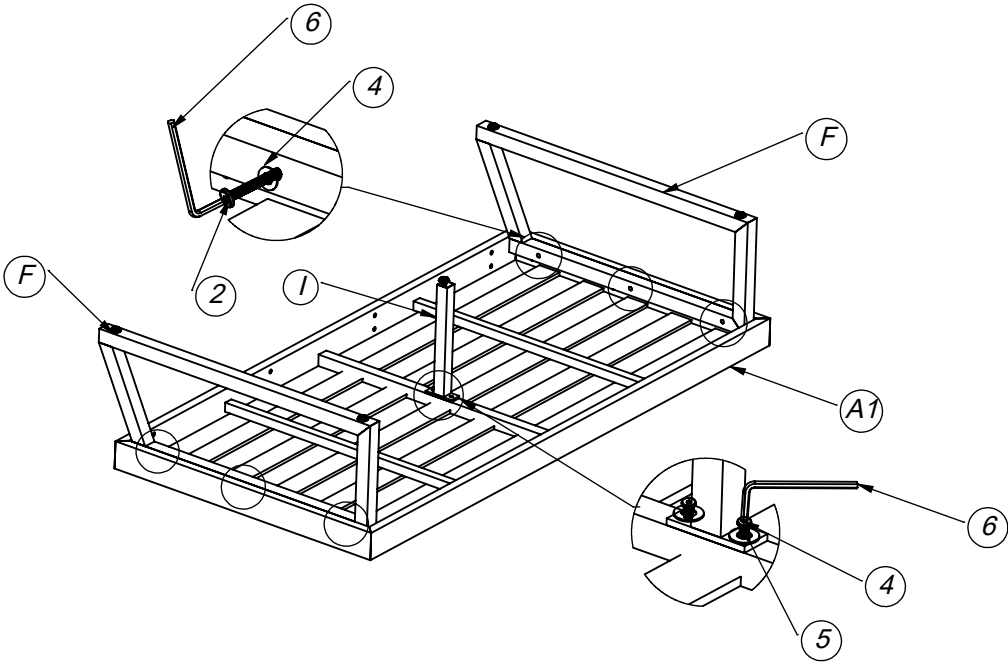
STEP 2



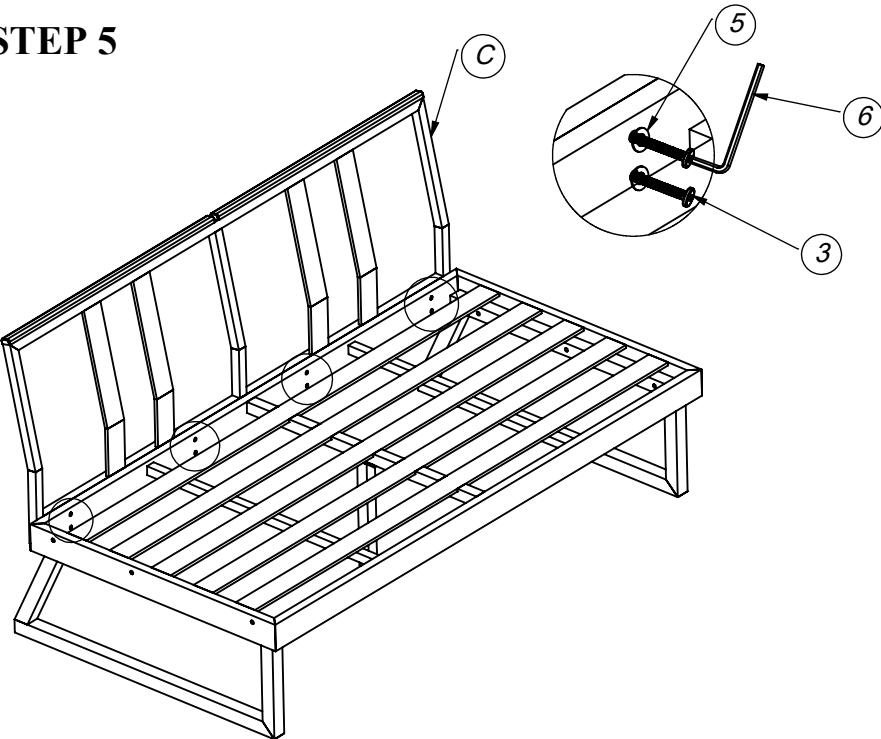
STEP 3



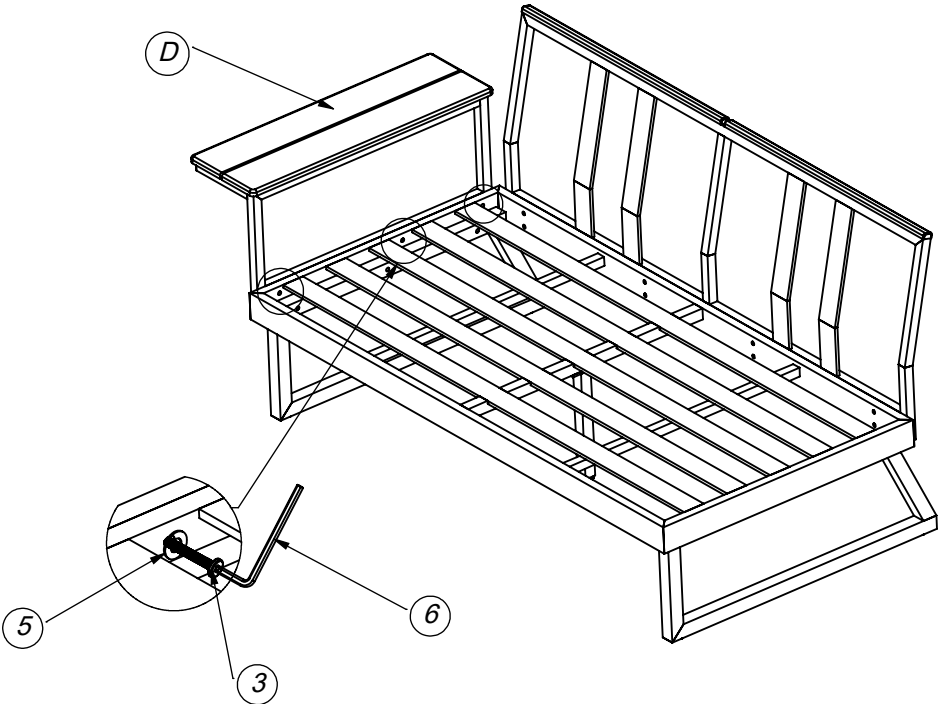
STEP 4



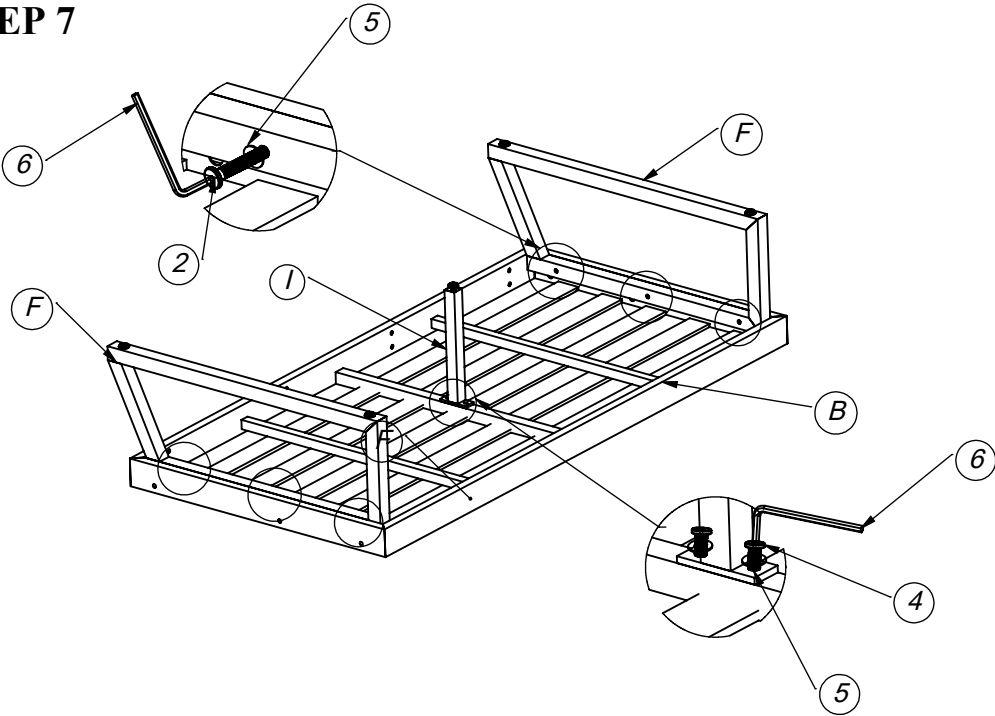
STEP 5



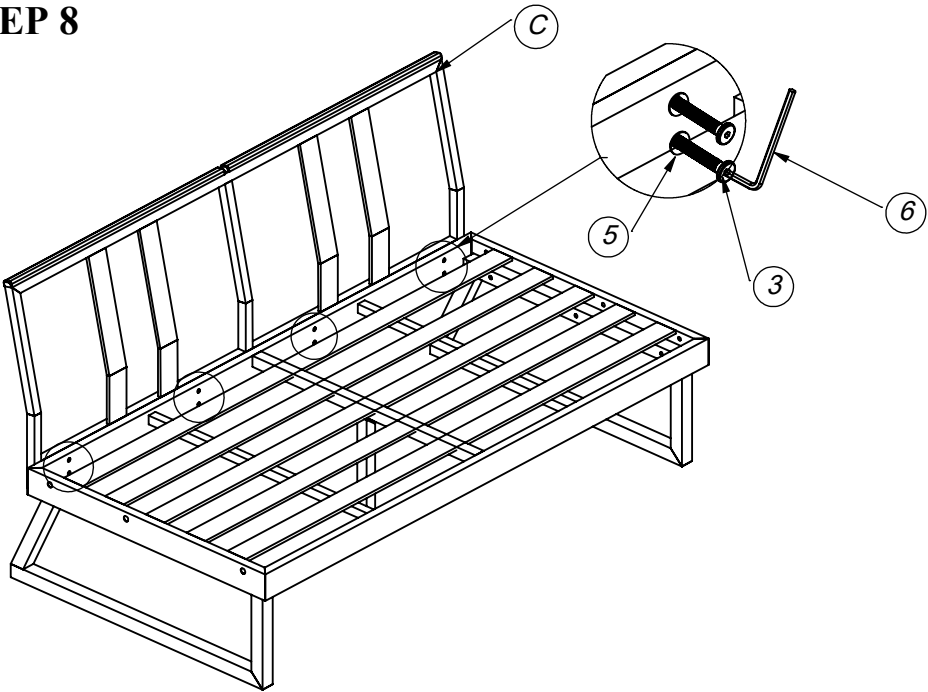
STEP 6



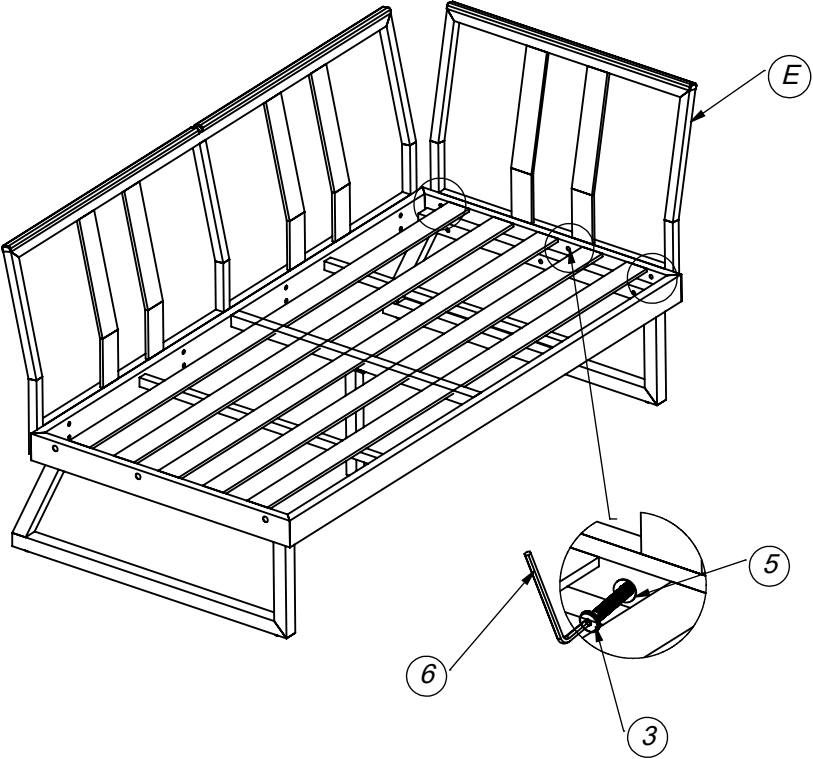
STEP 7



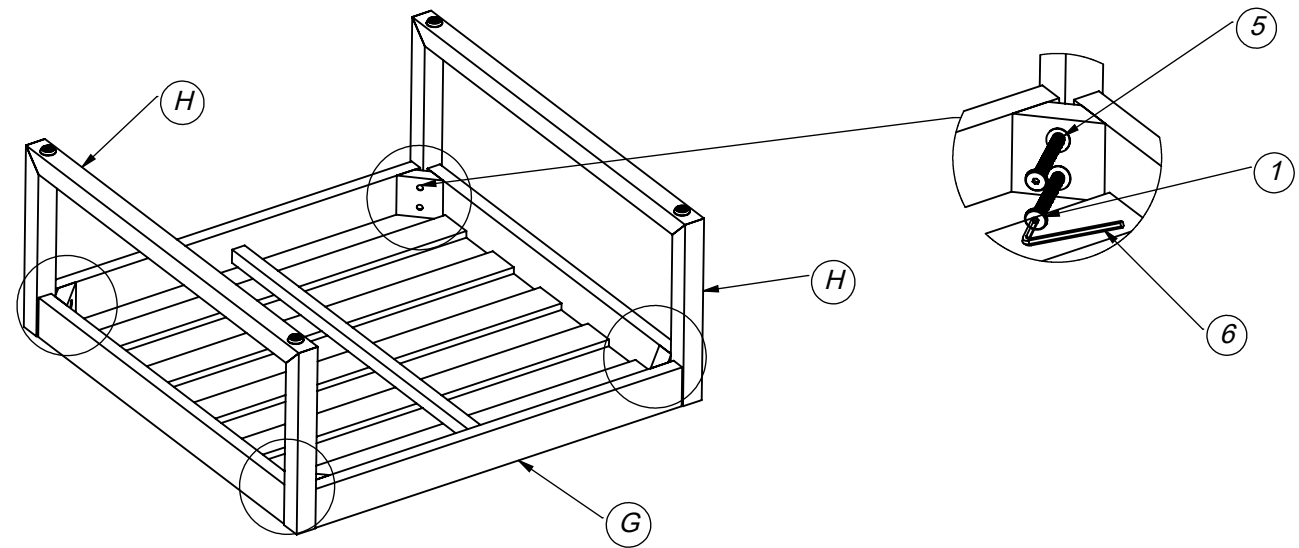
STEP 8



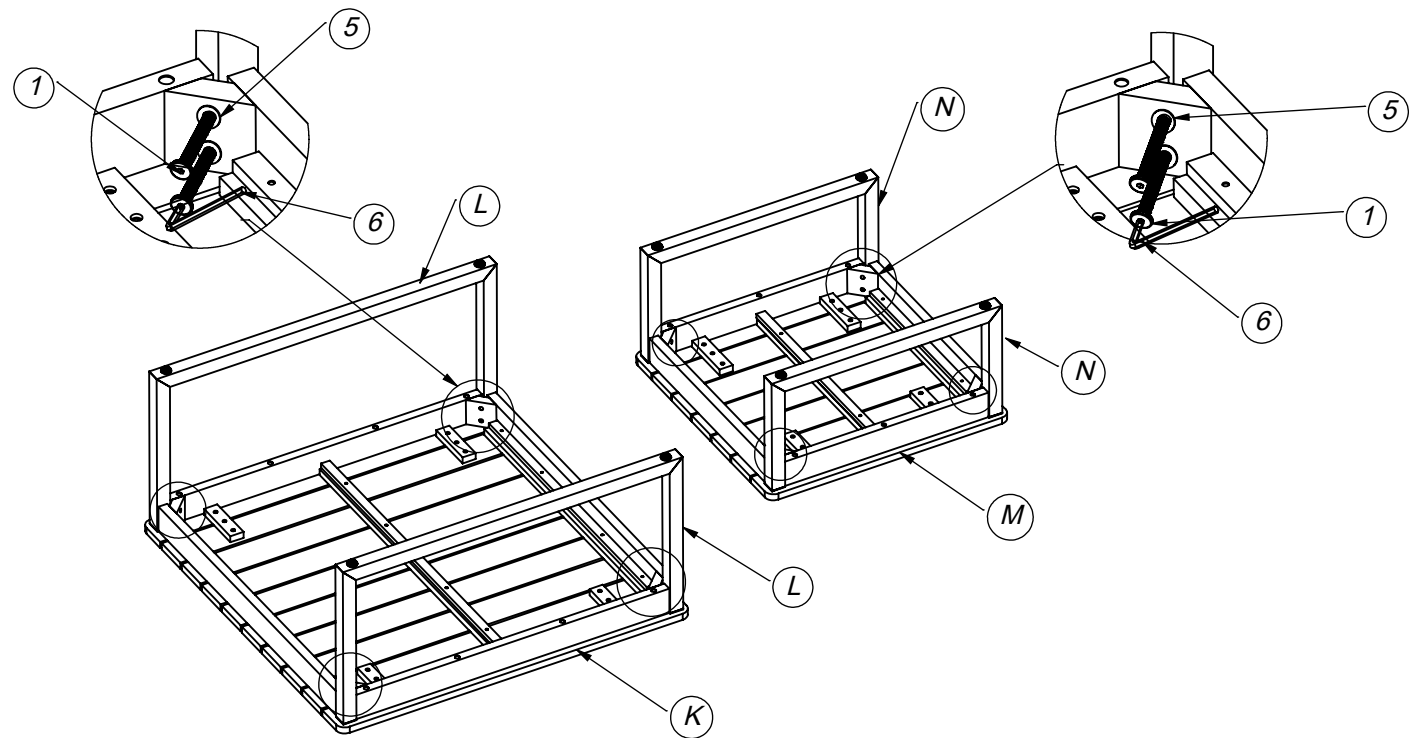
STEP 9



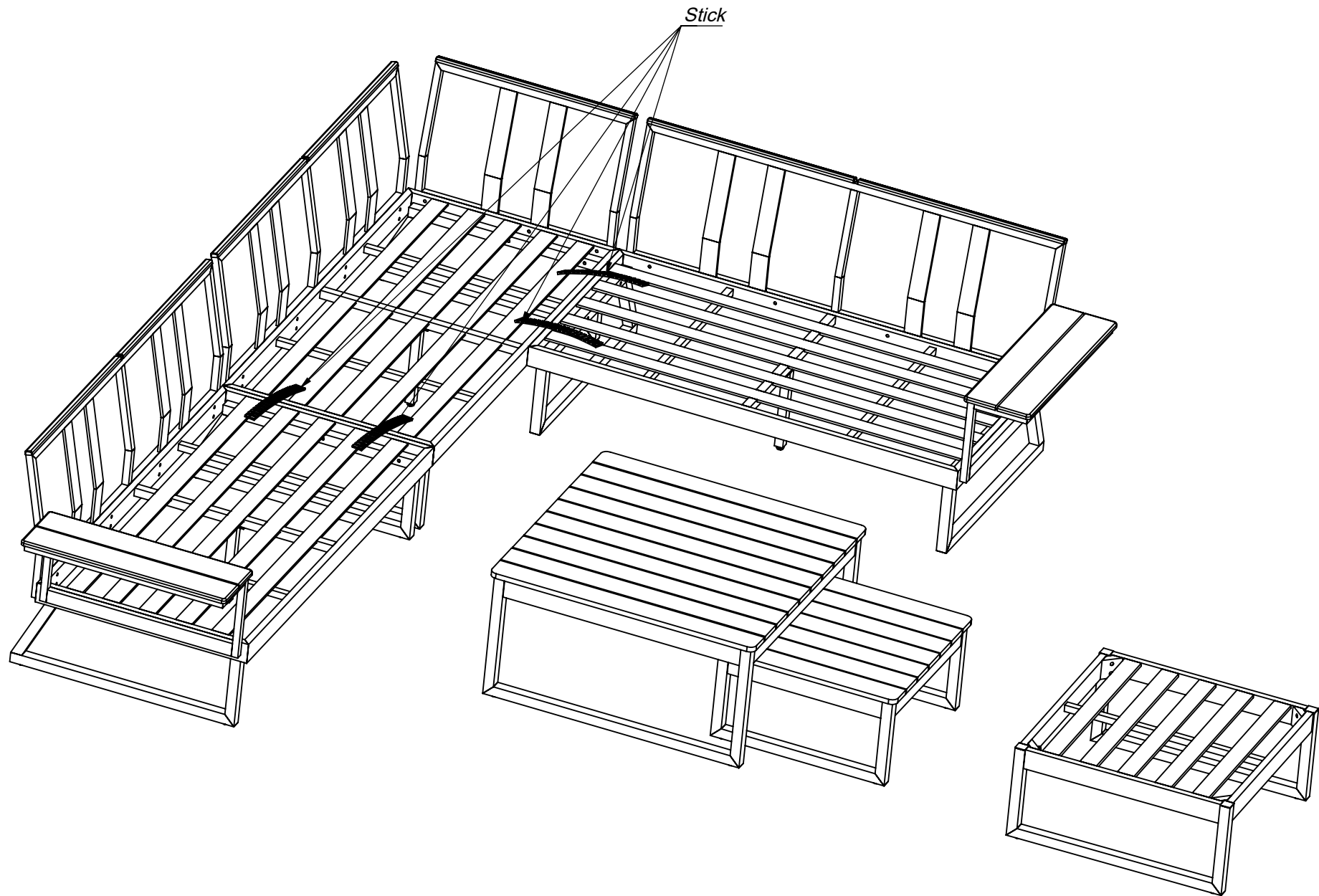
STEP 10



STEP 11



STEP 12



FINISH

