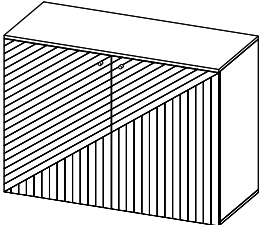
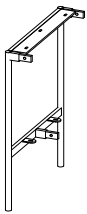
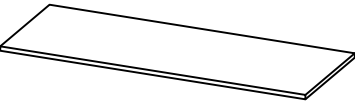
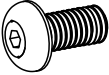
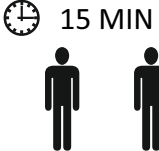
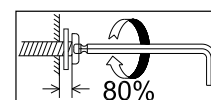
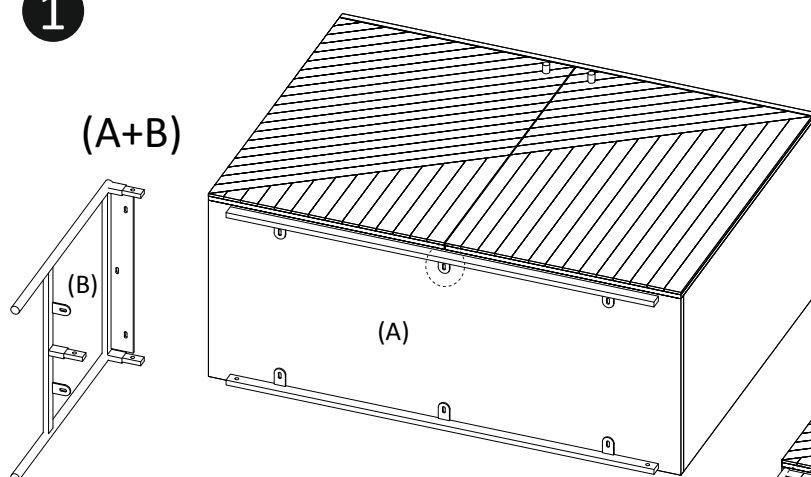


19440035/04

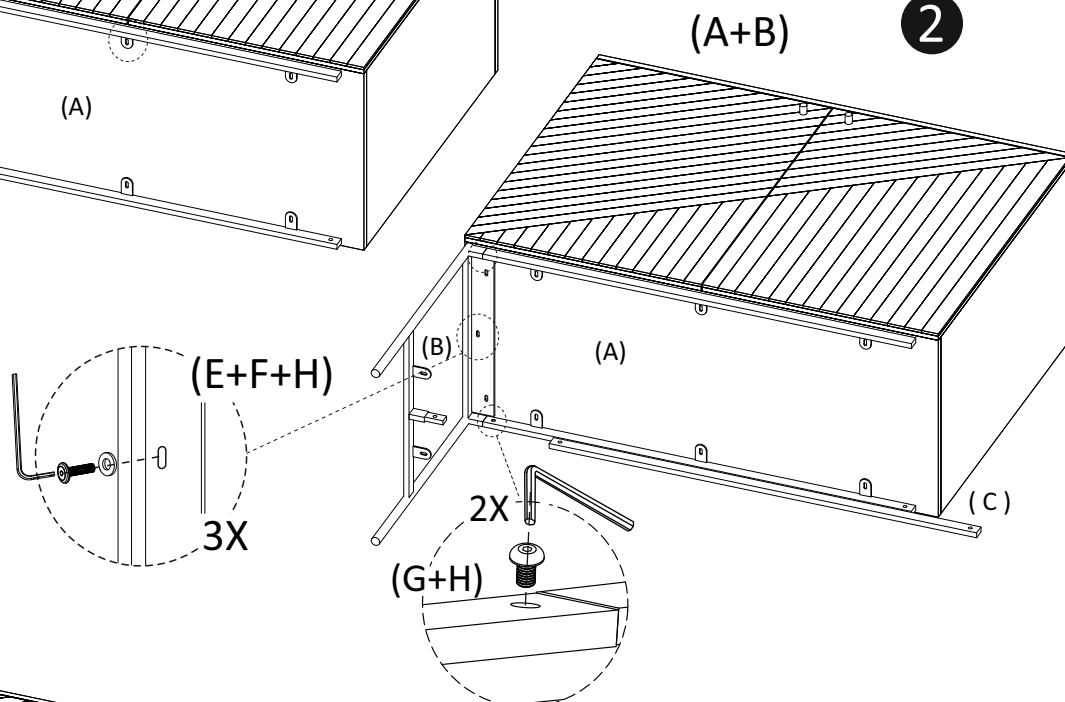
A  X1	B  X2	C  X1	D  X1
E  16 x 6 mm X10	F  16 x 8 mm X10	G  10 x 6 mm X6	H  4 mm X1  15 MIN

1

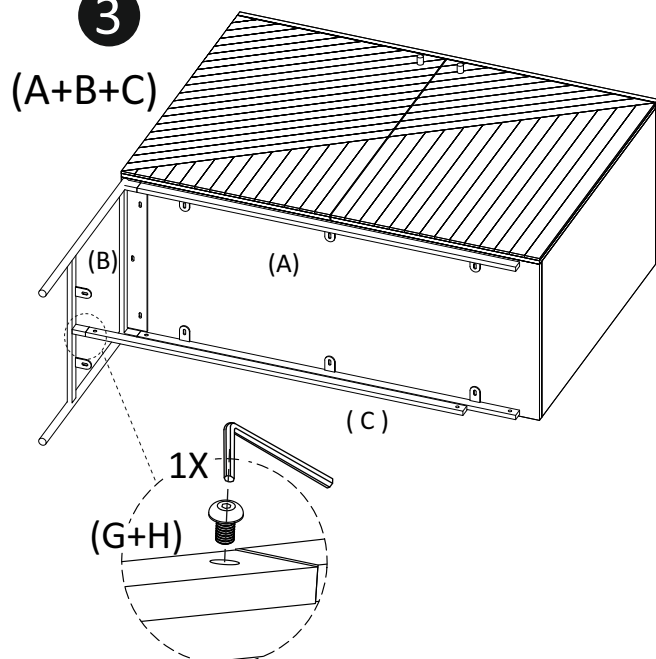


LOOSEN ALL BOLTS 80%
X6

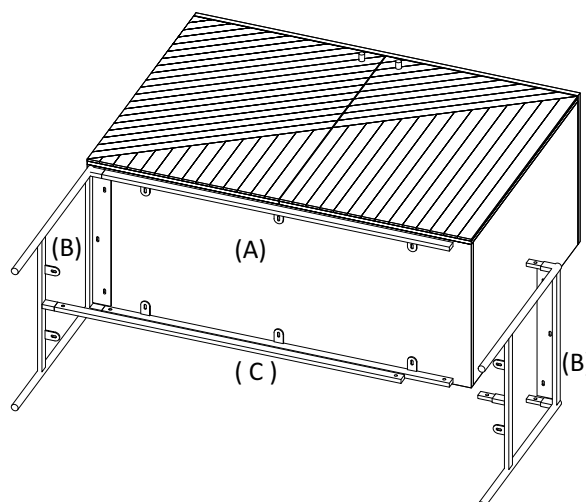
2



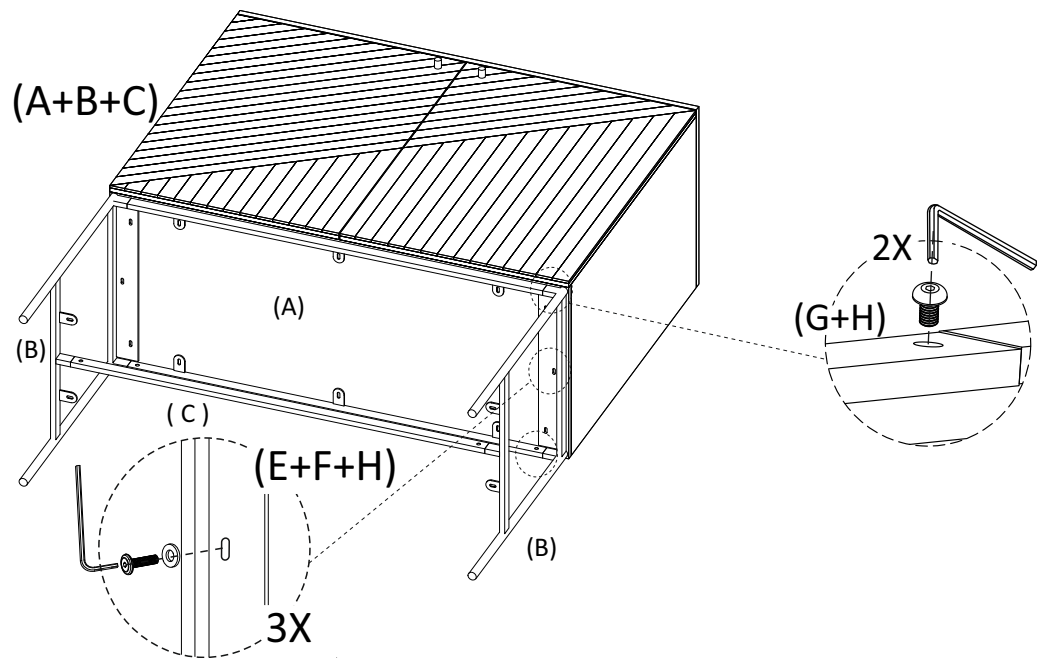
3



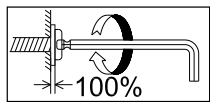
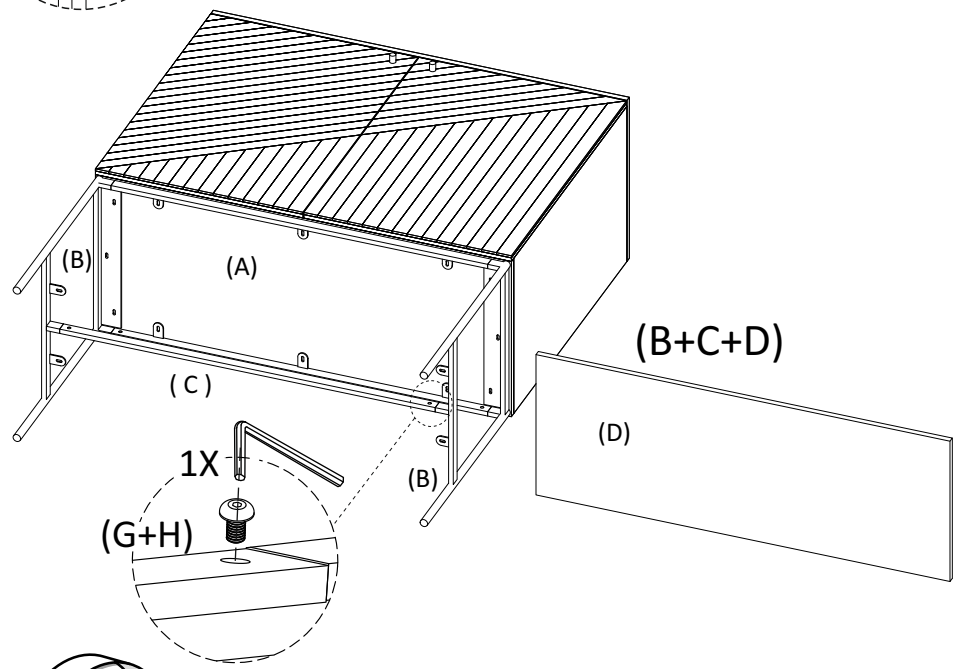
4



5

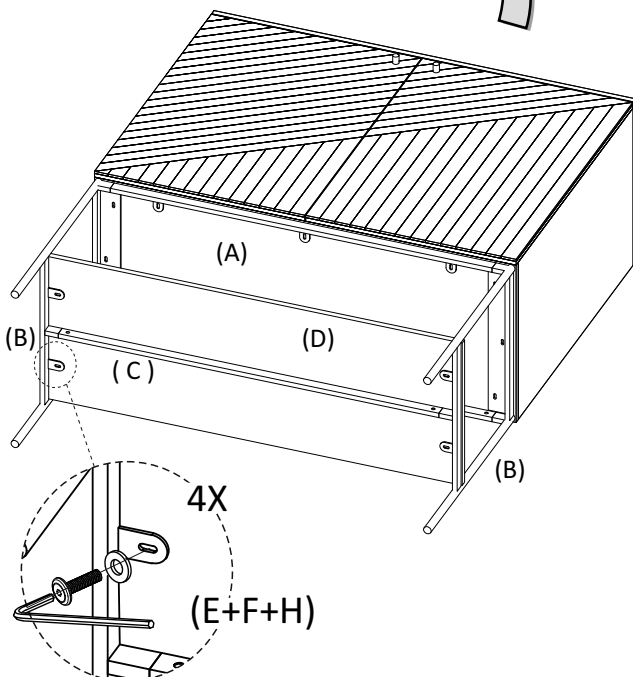


6



TIGHTEN ALL BOLTS 100%
X16

7



8

