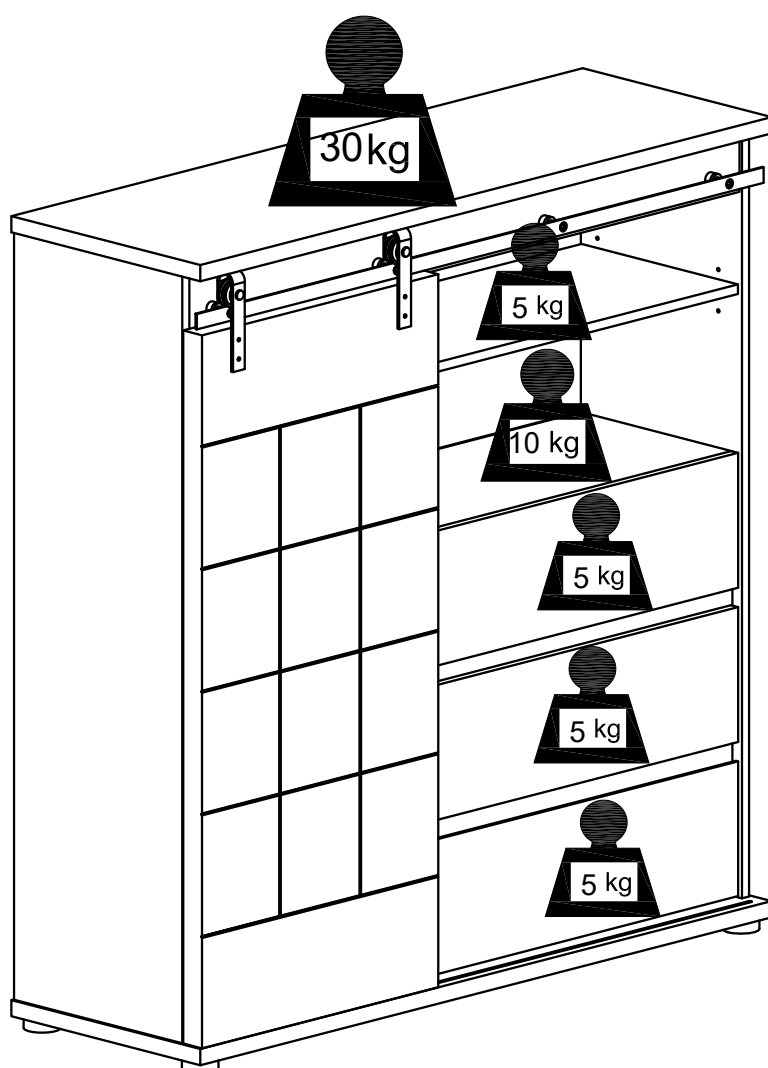
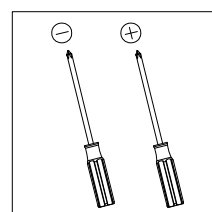
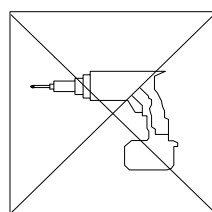
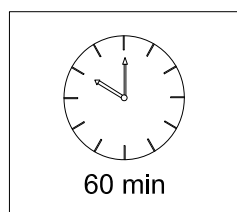
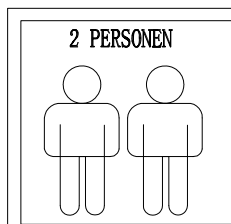
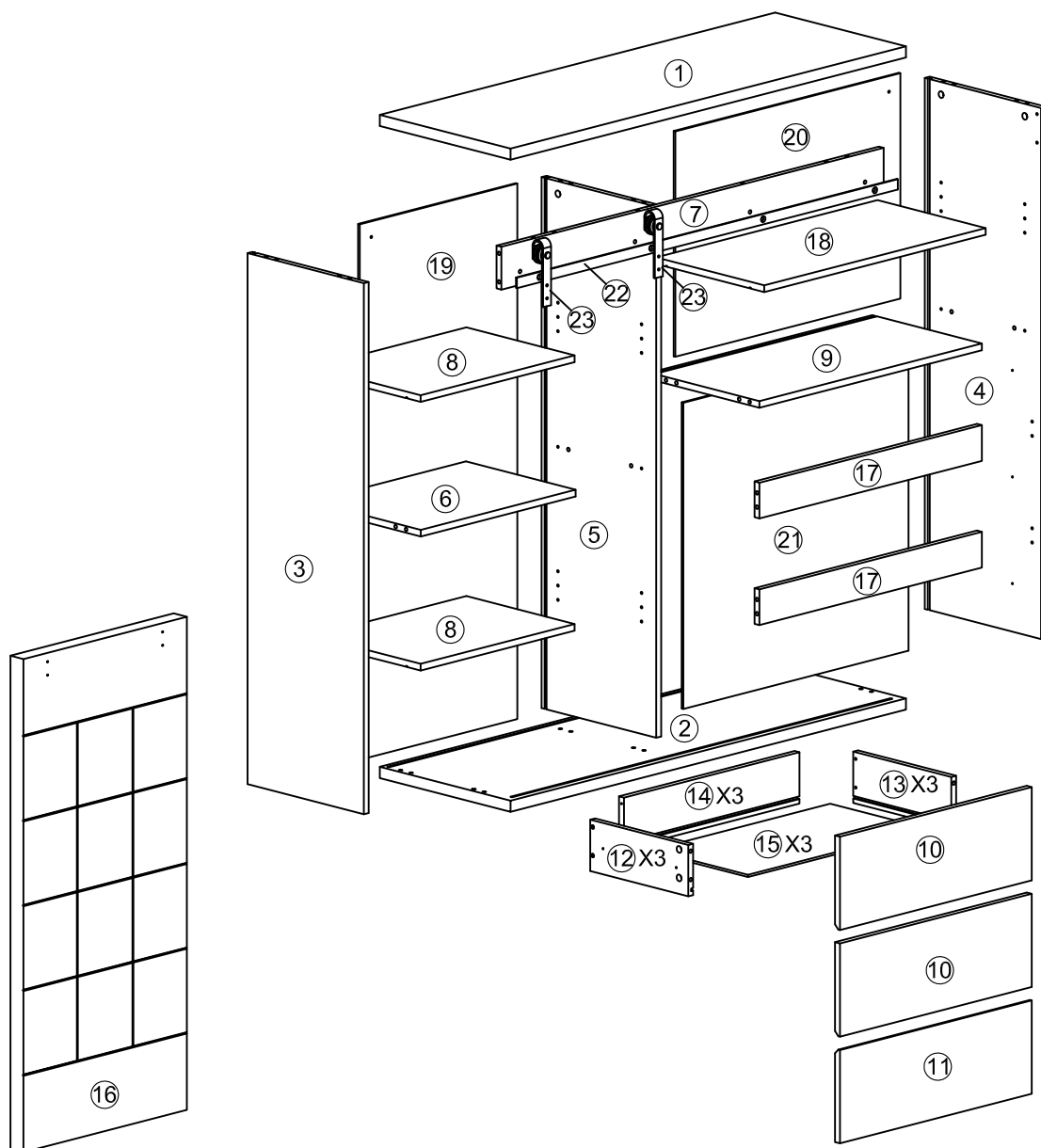


# Assemble instruction

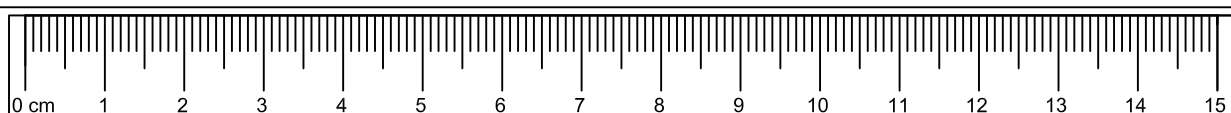
## 27980191-01

### HIGHBOARD

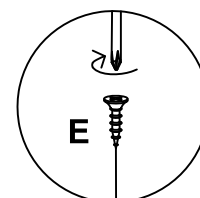
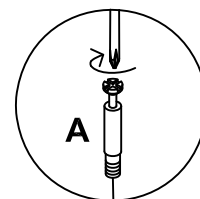
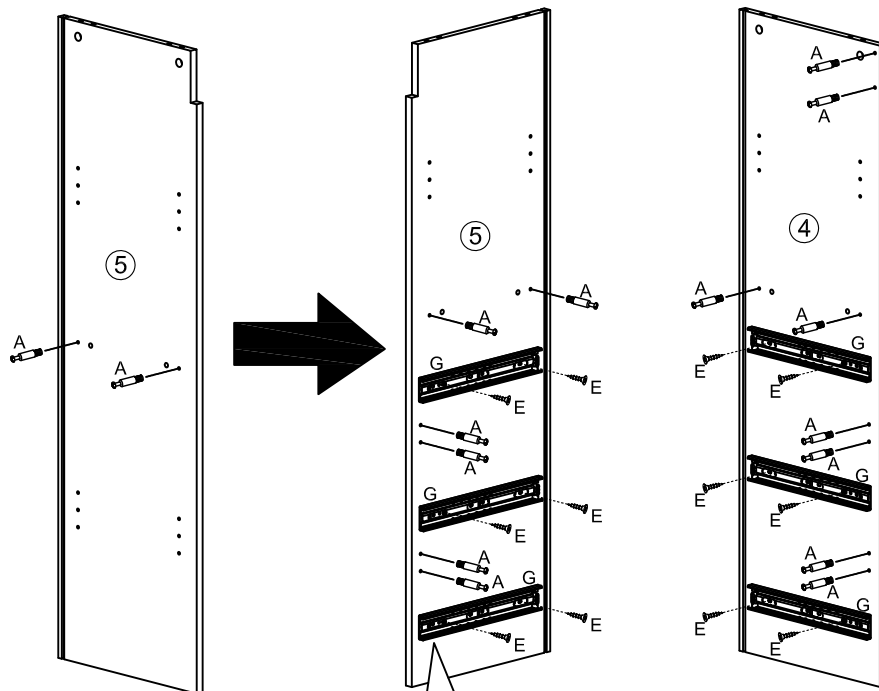
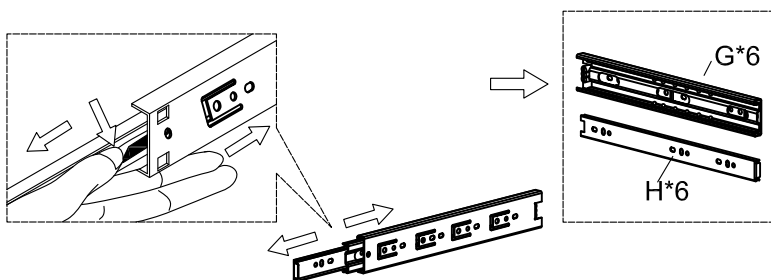


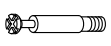


|         |     |       |     |        |    |         |     |           |     |         |     |       |    |         |    |
|---------|-----|-------|-----|--------|----|---------|-----|-----------|-----|---------|-----|-------|----|---------|----|
| A       | x42 | B     | x42 | C      | x6 | D       | x22 | E         | x64 | F       | x12 | G     | x6 | H       | x6 |
|         |     |       |     |        |    |         |     |           |     |         |     |       |    |         |    |
| M6*35mm |     | Ø15mm |     | 7*50mm |    | Ø8*30mm |     | Ø3.5*14mm |     | Ø4*35mm |     | 300mm |    | 300mm   |    |
| I       | x14 | J     | x5  | K      | x5 | L       | x2  | M         | x4  | N       | x4  | O     | x4 | P       | x4 |
|         |     |       |     |        |    |         |     |           |     |         |     |       |    |         |    |
|         |     |       |     |        |    |         |     |           |     |         |     | M6    |    |         |    |
| Q       | x12 | R     | x12 | S      | x1 | T       | x4  | U         | x1  | V       | x2  | W     | x2 | X       | x2 |
|         |     |       |     |        |    |         |     |           |     |         |     |       |    |         |    |
|         |     |       |     |        |    | M6*55mm |     | M4        |     |         |     |       |    | M4*60mm |    |

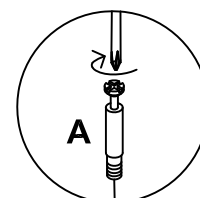
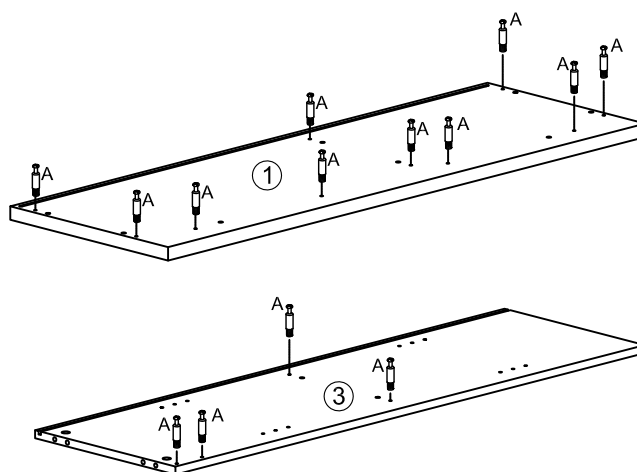


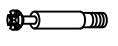
1



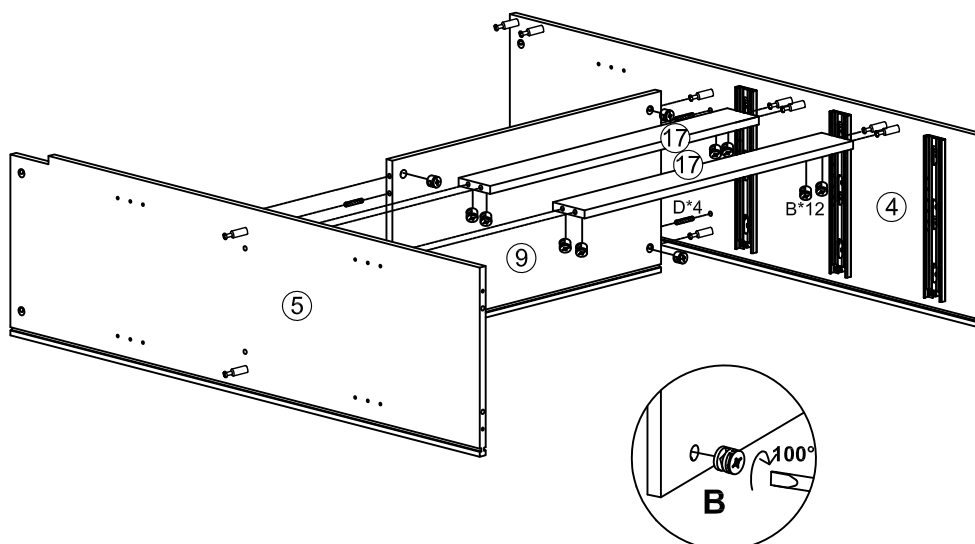
| A                                                                                     | ×16 | E                                                                                     | ×12 | G                                                                                     | ×6 |
|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|----|
|  |     |  |     |  |    |
| M6*35mm                                                                               |     | Ø3.5*14mm                                                                             |     | 300mm                                                                                 |    |

2



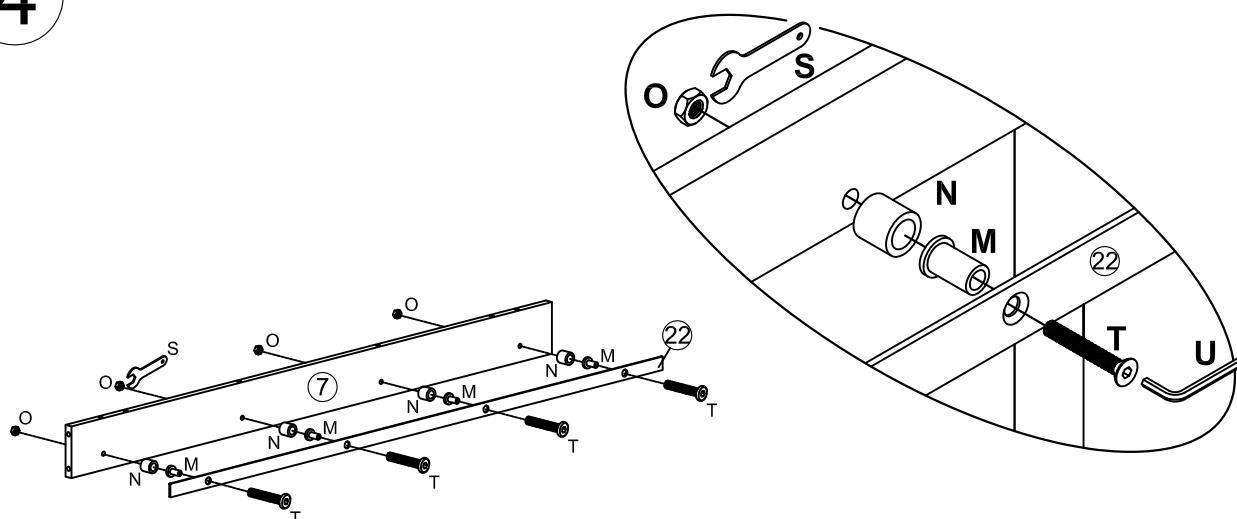
| A                                                                                     | ×14 |
|---------------------------------------------------------------------------------------|-----|
|  |     |
| M6*35mm                                                                               |     |

3



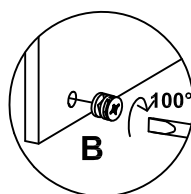
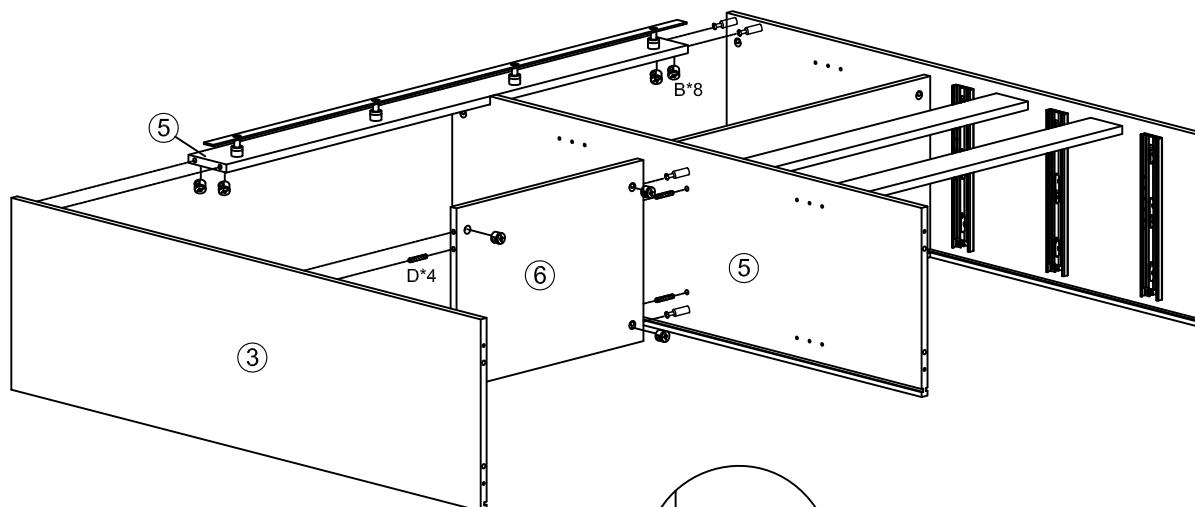
| B                                                                                     | x12 | D                                                                                     | x4 |
|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|----|
|  |     |  |    |
| Ø15mm                                                                                 |     | Ø8*30mm                                                                               |    |

4



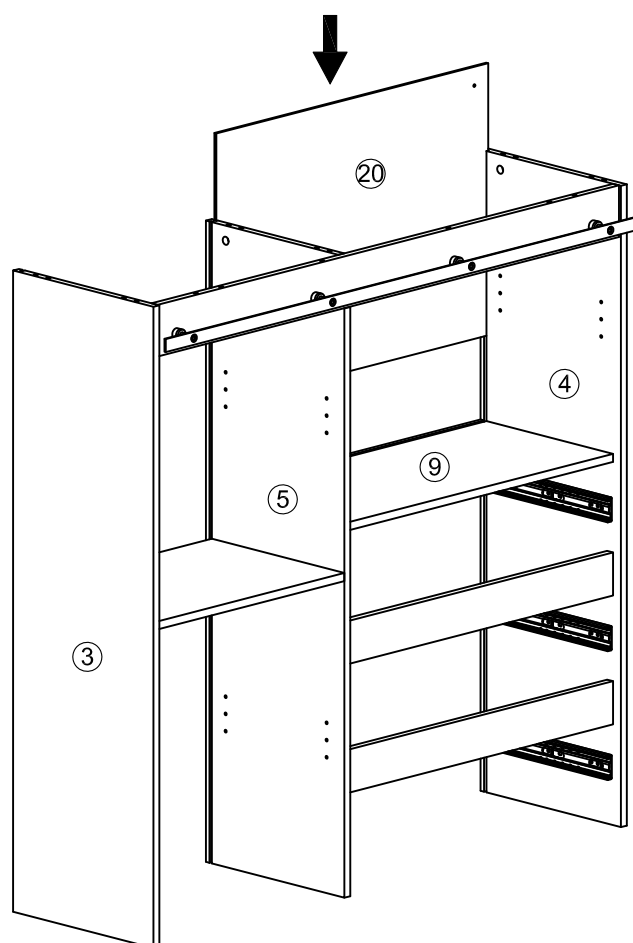
| M                                                                                     | x4 | N                                                                                     | x4 | O                                                                                     | x4 |
|---------------------------------------------------------------------------------------|----|---------------------------------------------------------------------------------------|----|---------------------------------------------------------------------------------------|----|
|  |    |  |    |  |    |
|                                                                                       |    |                                                                                       |    | M6                                                                                    |    |
| S                                                                                     | x1 | T                                                                                     | x4 | U                                                                                     | x1 |
|  |    |  |    |  |    |
|                                                                                       |    | M6*55mm                                                                               |    | M4                                                                                    |    |

5

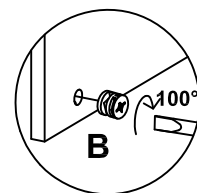
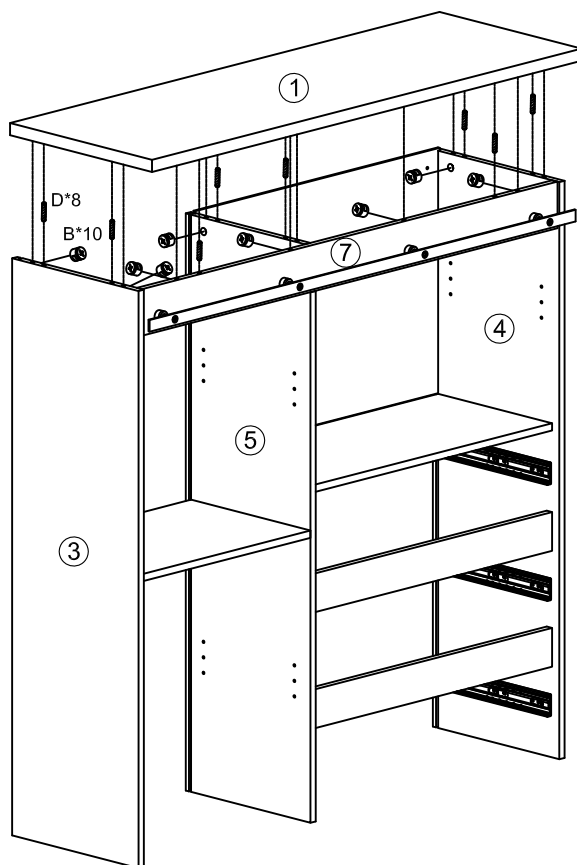


| B     | x8 | D       | x4 |
|-------|----|---------|----|
|       |    |         |    |
| Ø15mm |    | Ø8*30mm |    |

6

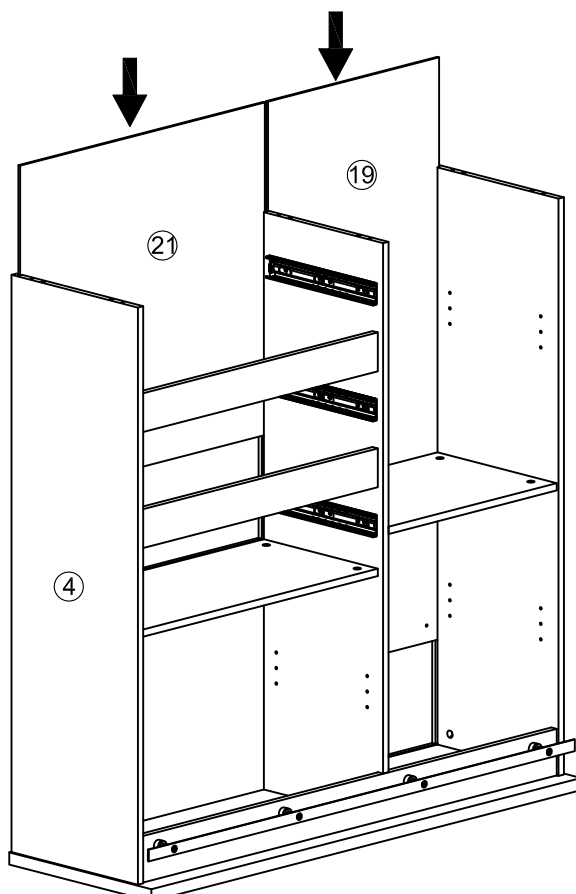


7

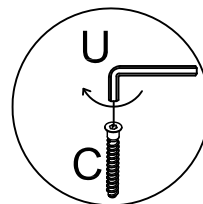
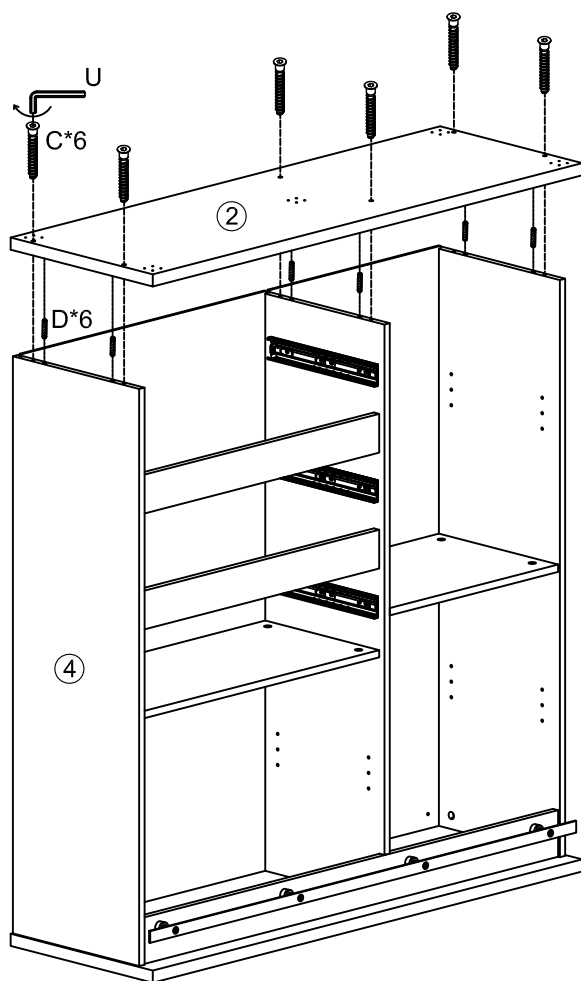


| B                                                                                     | x10 | D                                                                                     | x8 |
|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|----|
|  |     |  |    |
| Ø15mm                                                                                 |     | Ø8*30mm                                                                               |    |

8

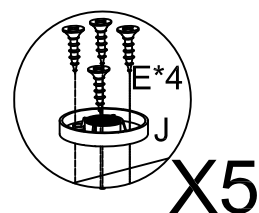
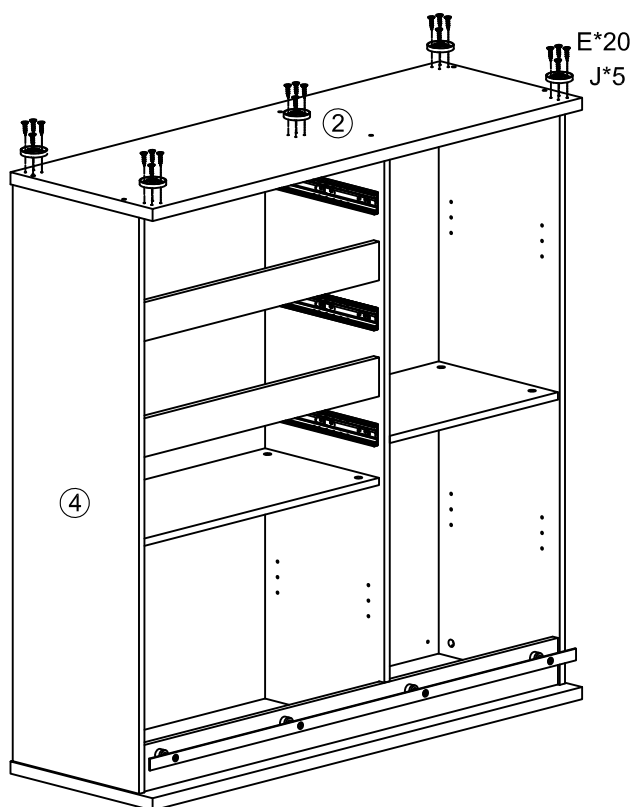


9



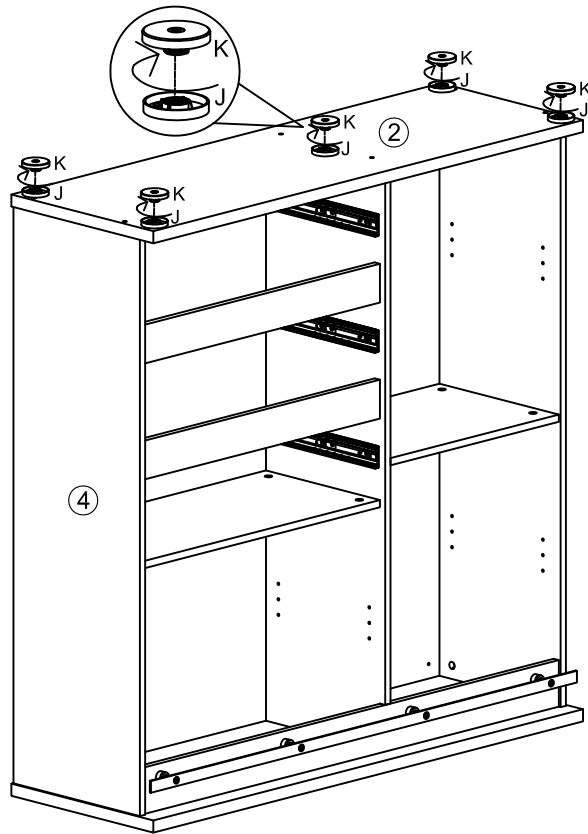
| C      | x6 | D       | x6 | U  | x1 |
|--------|----|---------|----|----|----|
|        |    |         |    |    |    |
| 7*50mm |    | Ø8*30mm |    | M4 |    |

10



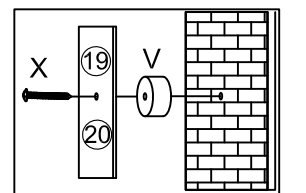
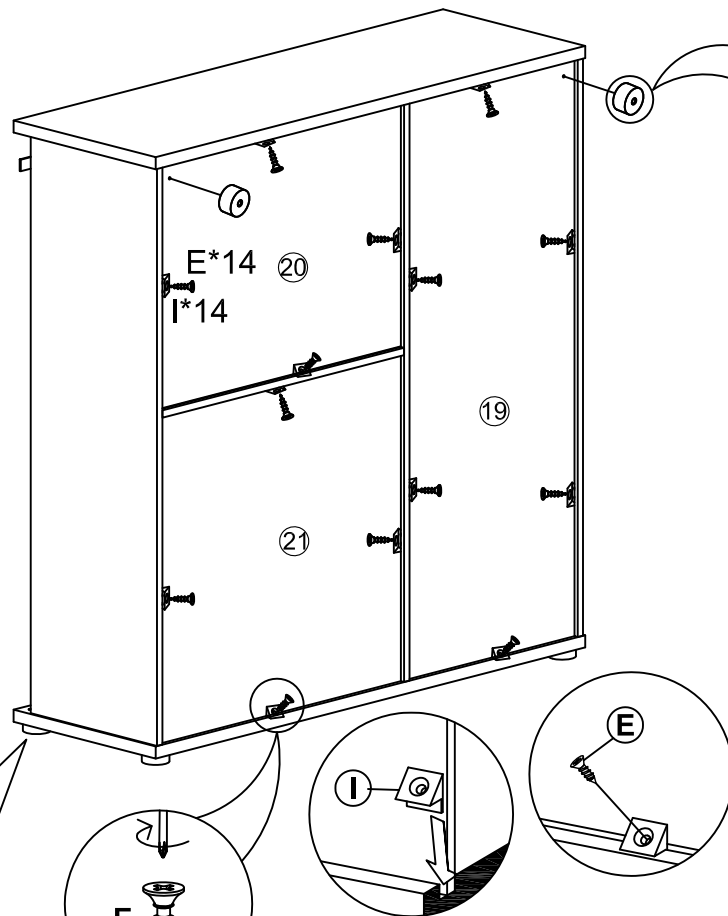
| E         | x20 | J | x5 |
|-----------|-----|---|----|
|           |     |   |    |
| Ø3.5*14mm |     |   |    |

11



|                                                                                     |    |
|-------------------------------------------------------------------------------------|----|
| K                                                                                   | x5 |
|  |    |

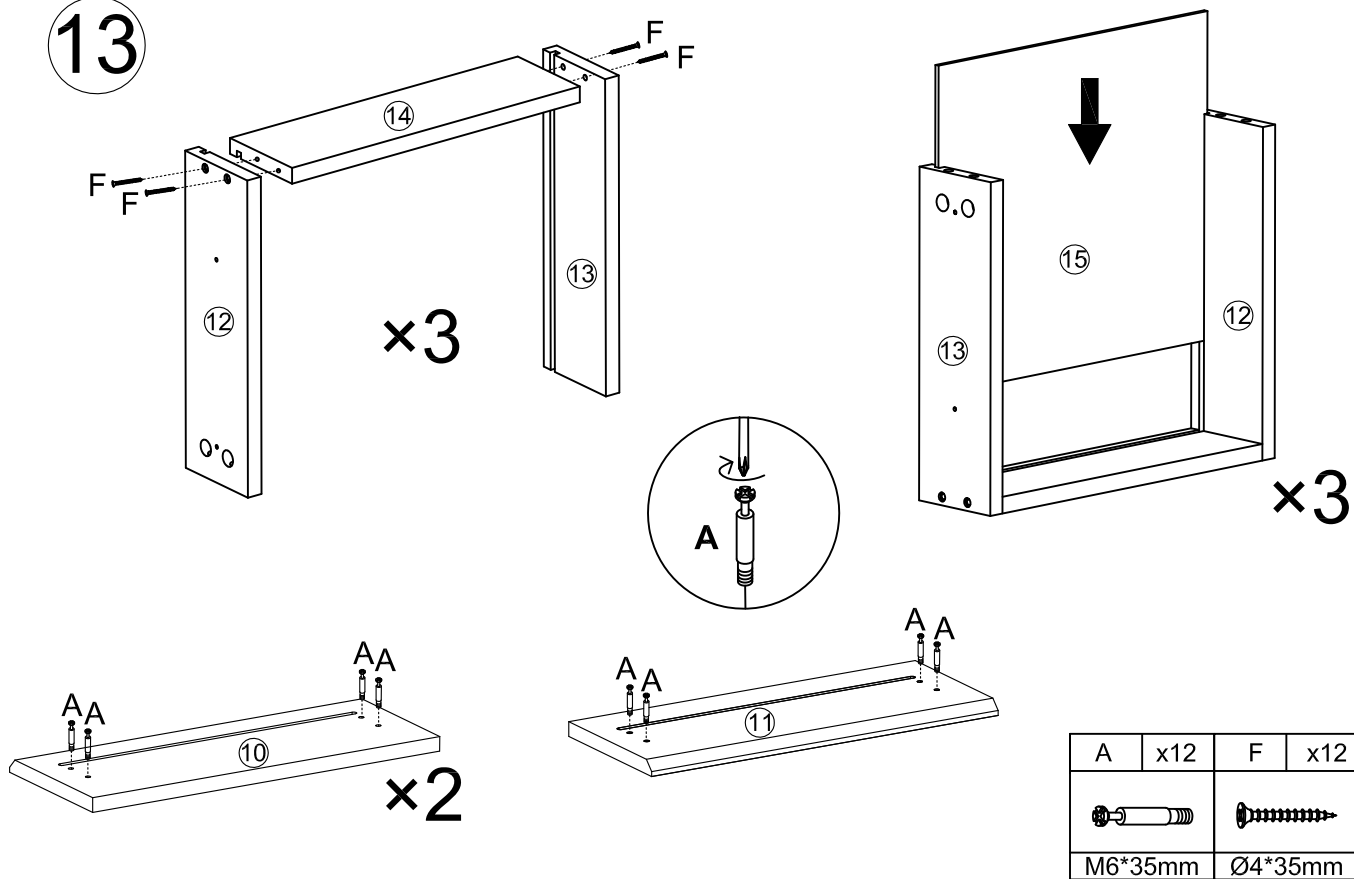
12



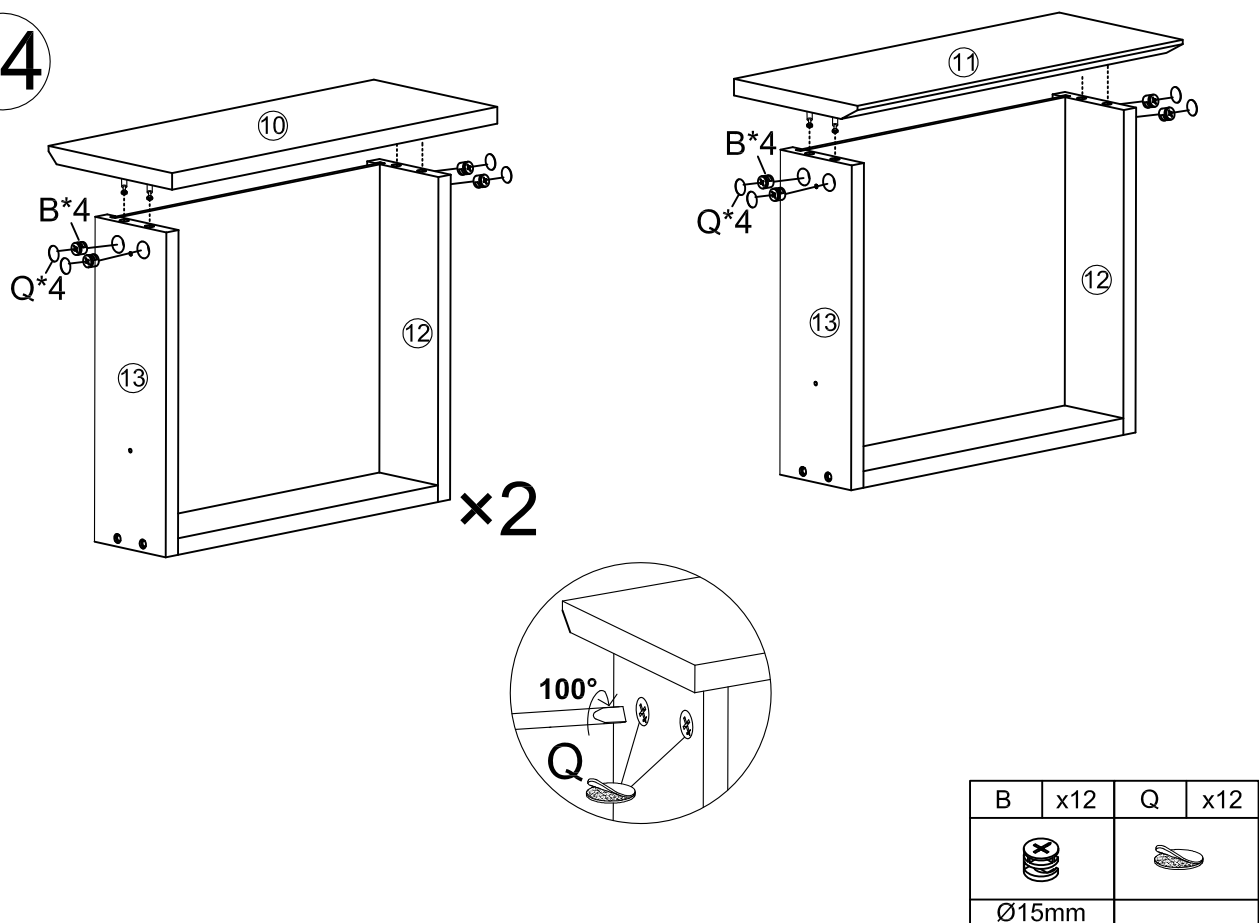
x2

|                                                                                     |     |                                                                                      |     |                                                                                       |    |                                                                                       |    |                                                                                       |    |
|-------------------------------------------------------------------------------------|-----|--------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|----|---------------------------------------------------------------------------------------|----|---------------------------------------------------------------------------------------|----|
| E                                                                                   | x14 | I                                                                                    | x14 | V                                                                                     | x2 | W                                                                                     | x2 | X                                                                                     | x2 |
|  |     |  |     |  |    |  |    |  |    |
| ø3.5*14mm                                                                           |     |                                                                                      |     |                                                                                       |    |                                                                                       |    | M4*60mm                                                                               |    |

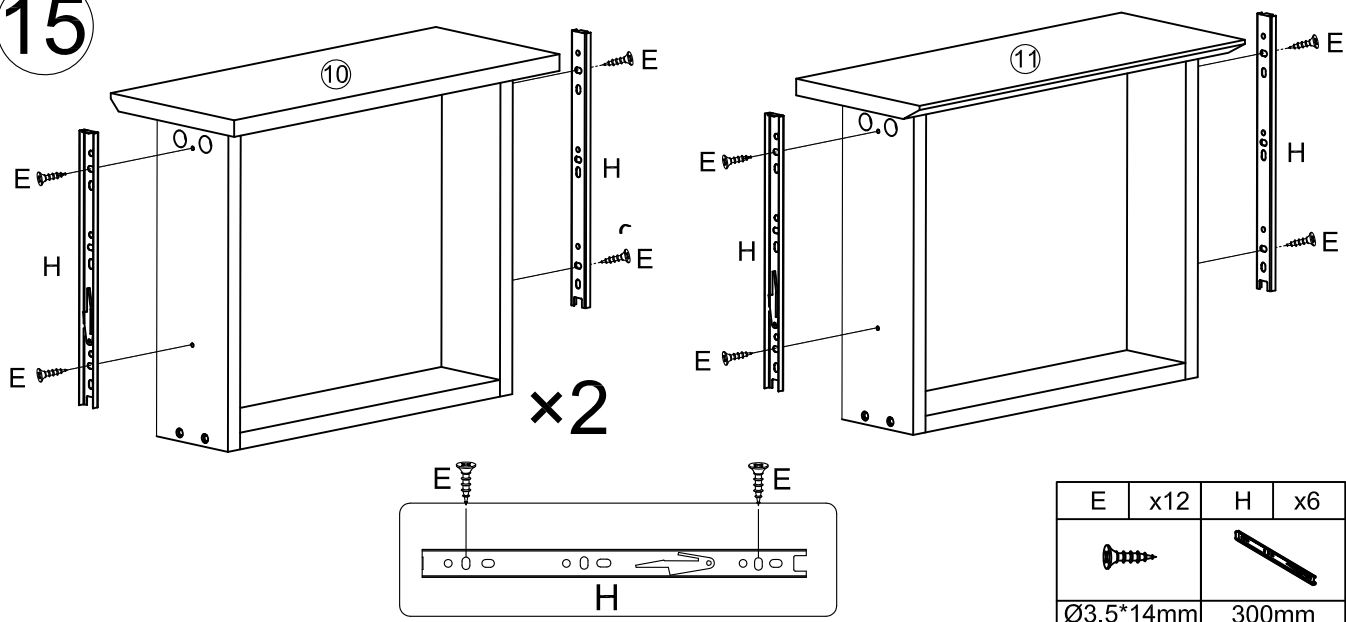
13



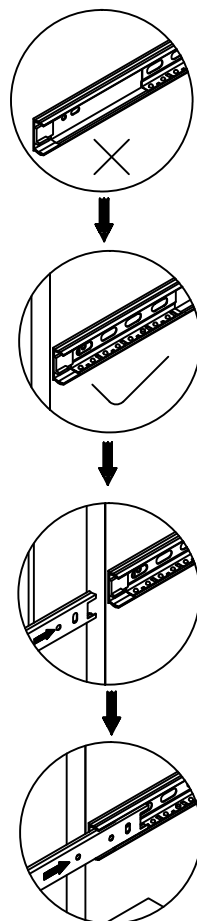
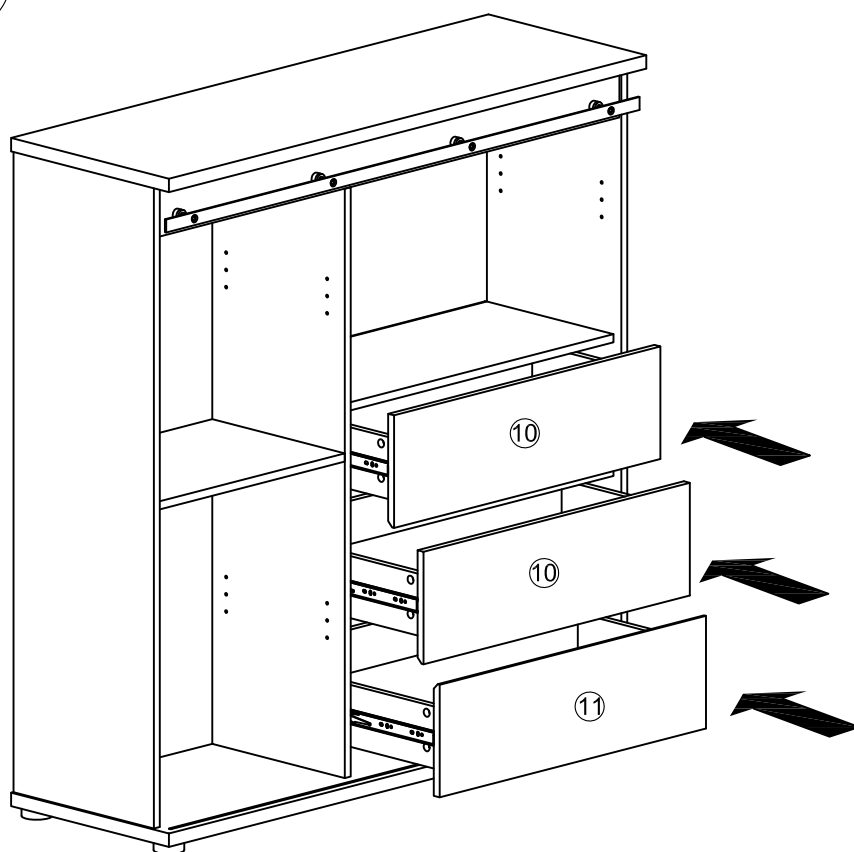
14



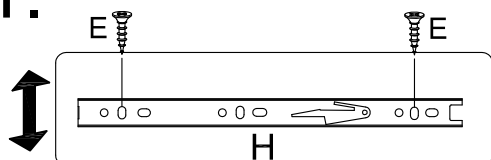
15



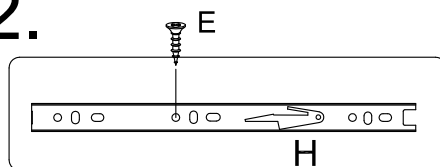
16



1.

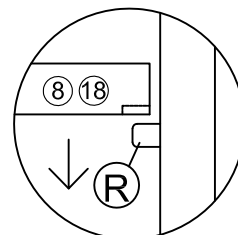
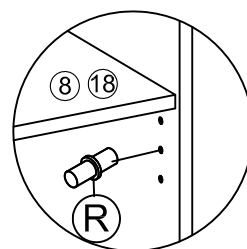
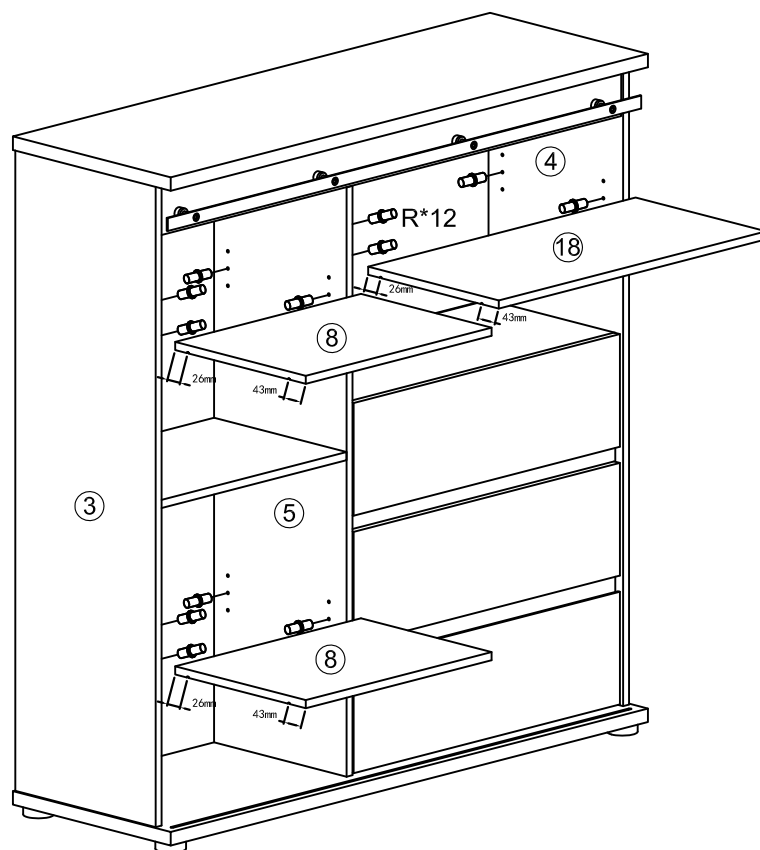


2.



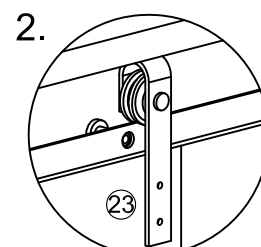
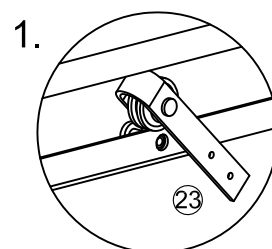
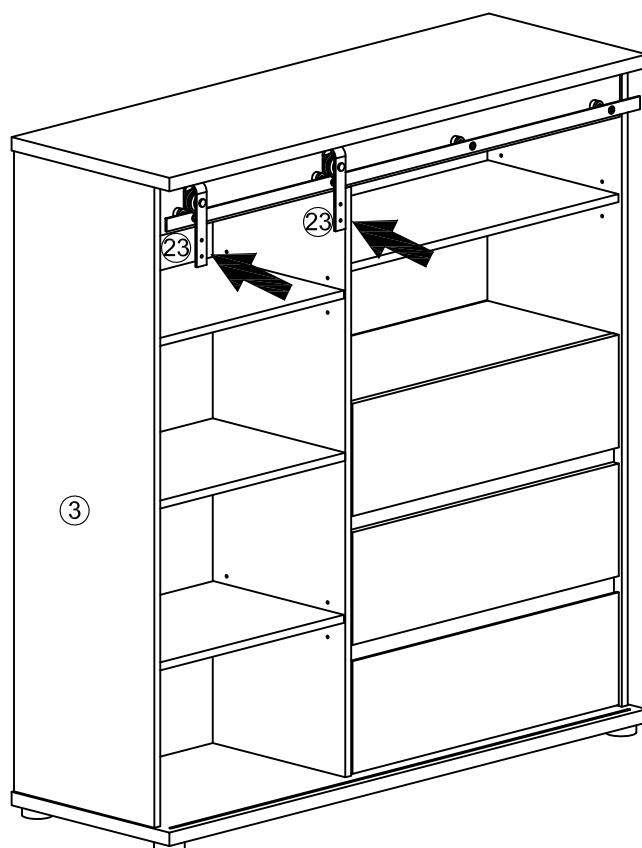
|           |    |
|-----------|----|
| E         | x6 |
|           |    |
| Ø3.5*14mm |    |

17

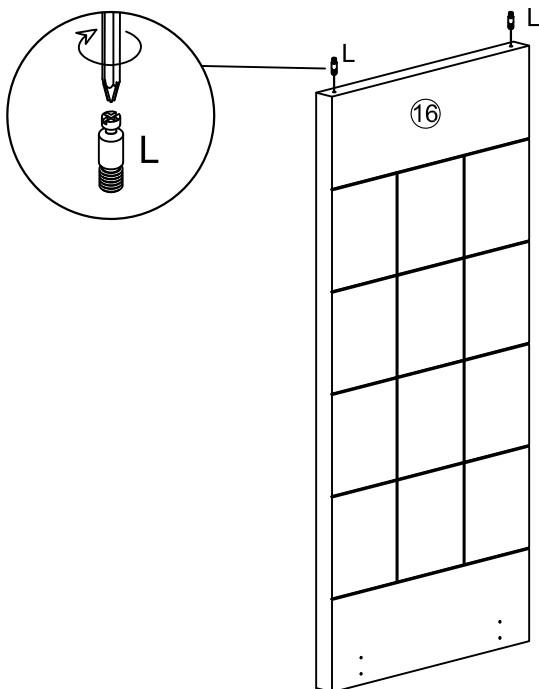


|   |     |
|---|-----|
| R | x12 |
|   |     |

18

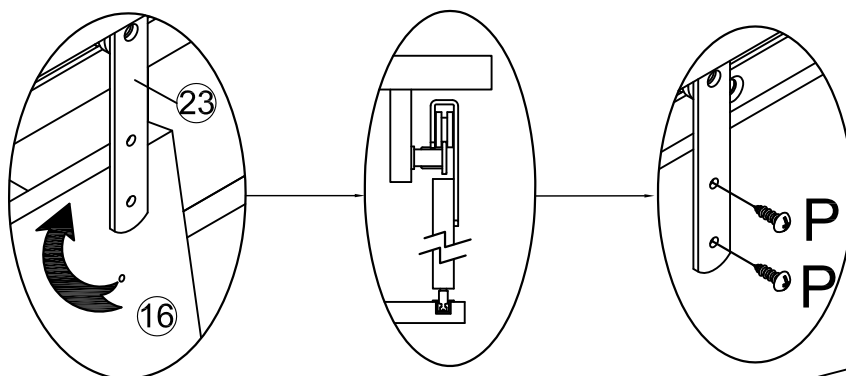


19

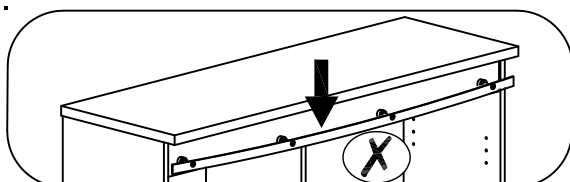


|   |    |
|---|----|
| L | x2 |
|   |    |

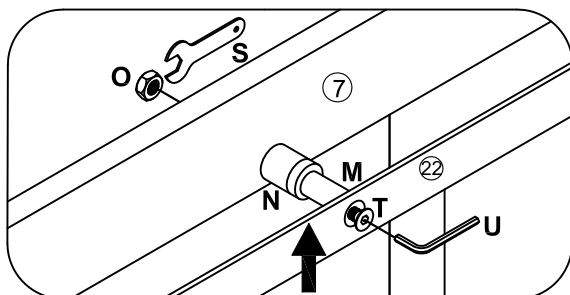
20



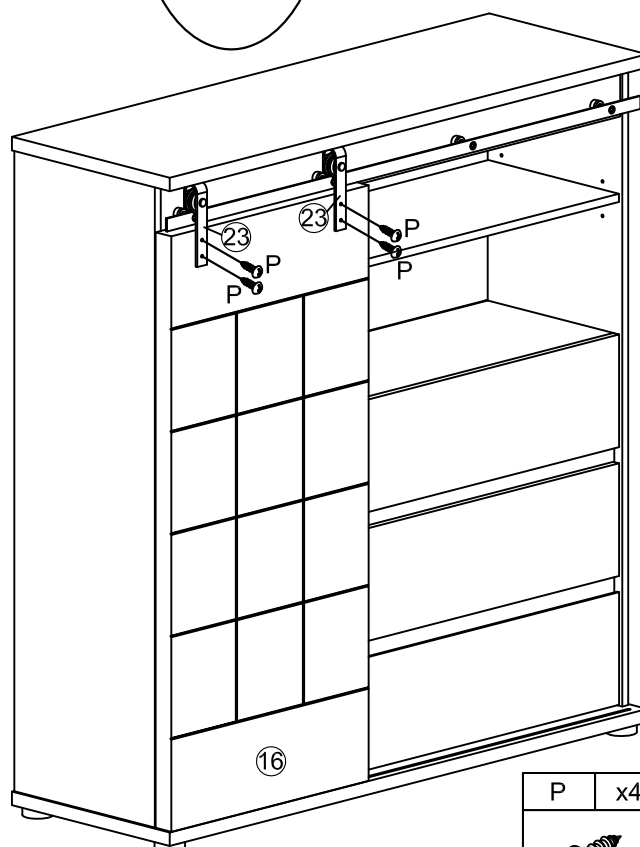
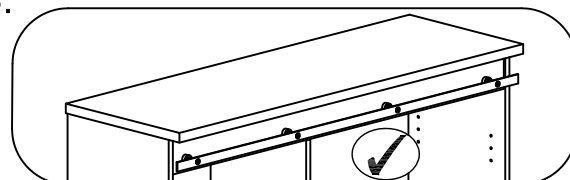
1.



2.



3.



|   |    |
|---|----|
| P | x4 |
|   |    |