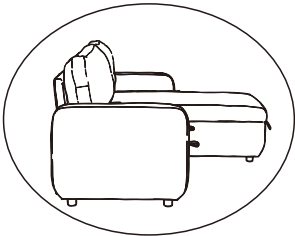
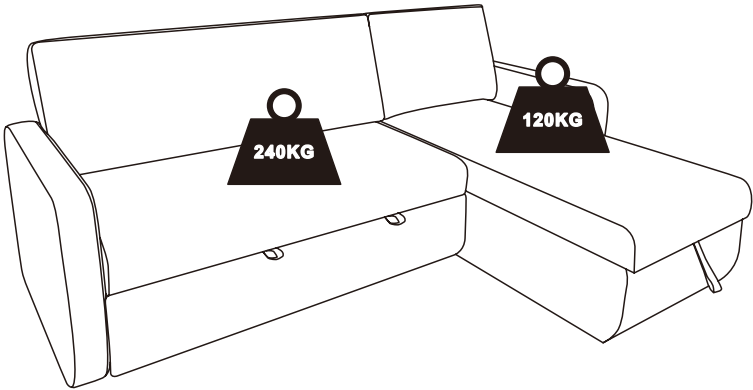
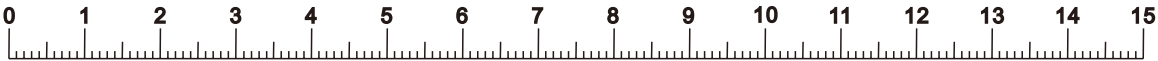


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1	x1	2	x1	3	x1	4	x1	5	x1
6	x1	7	x1	8	x1	9	x1	10	x1
11	x1	12	x6	13	x4	14	x8	15	x8
16	x1	A	x1	B	x12	C	x3	D	x4
		M6		M6*20MM		M6*40MM		M6*50MM	
E	x3	F	x24						
M6*18MM		M4*20MM							



STEP 1

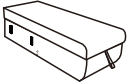
1 x1



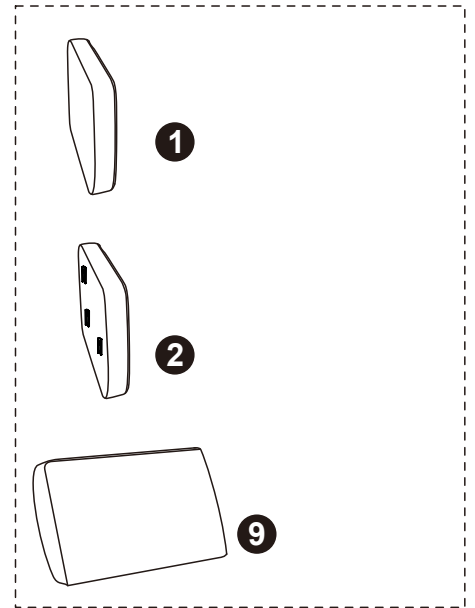
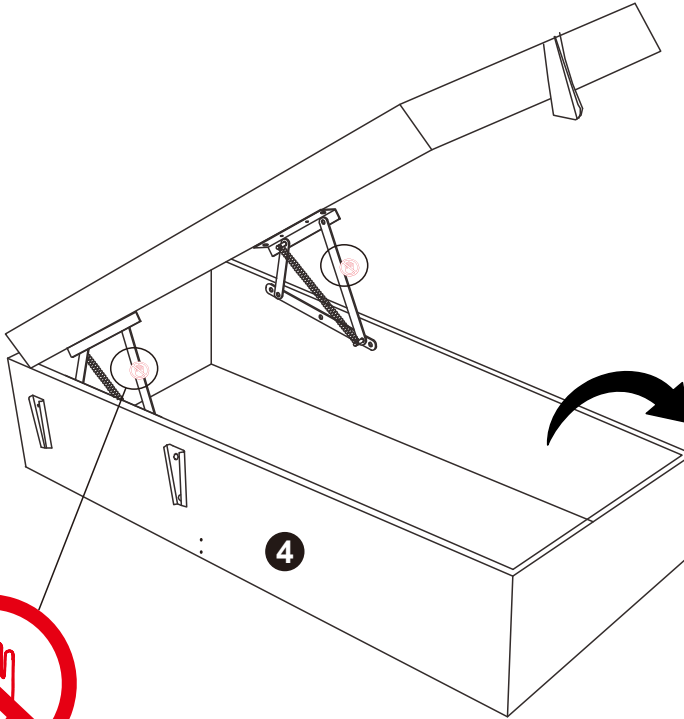
2 x1



4 x1



9 x1



6 x1



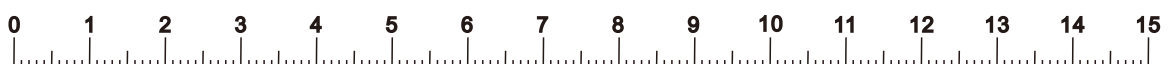
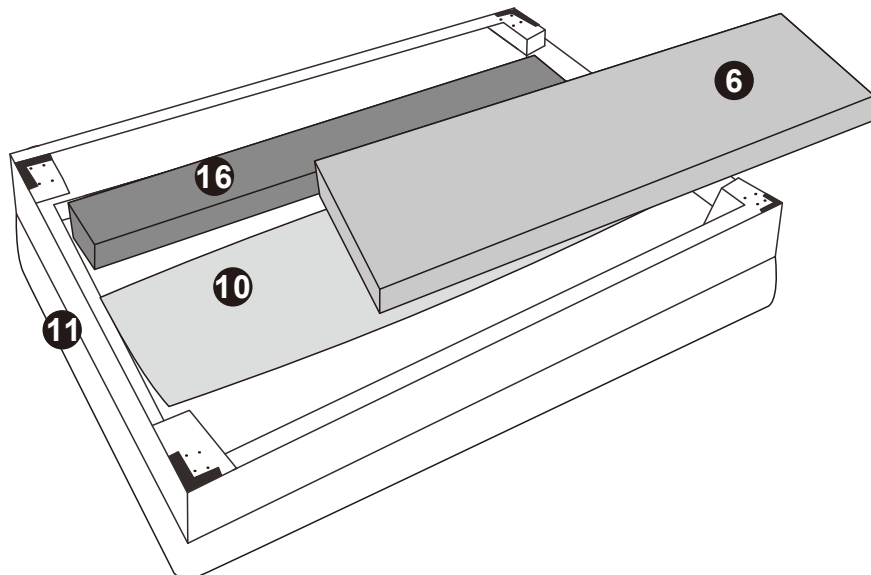
10 x1



11 x1



16 x1



STEP 2

1 x1



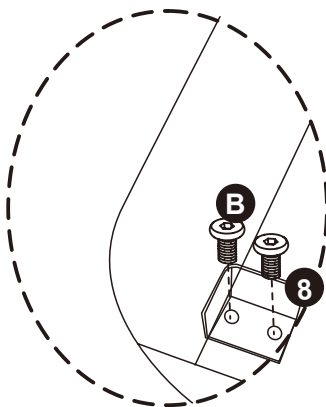
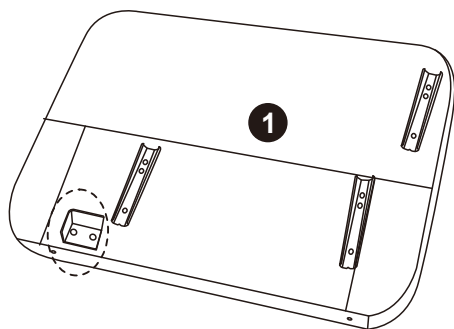
8 x1



B x2



M6*20MM



STEP 3

1 x1



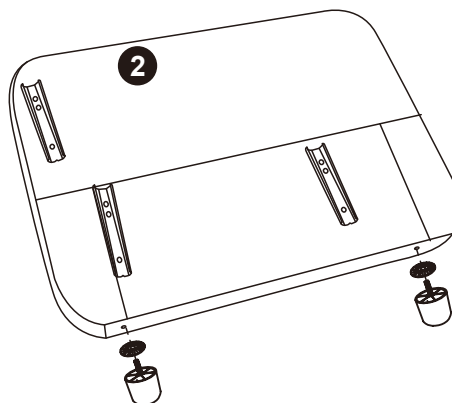
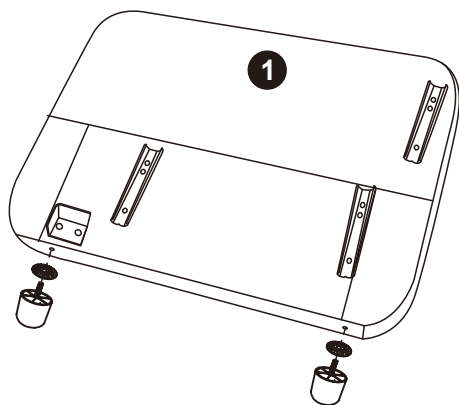
2 x1



14 x4

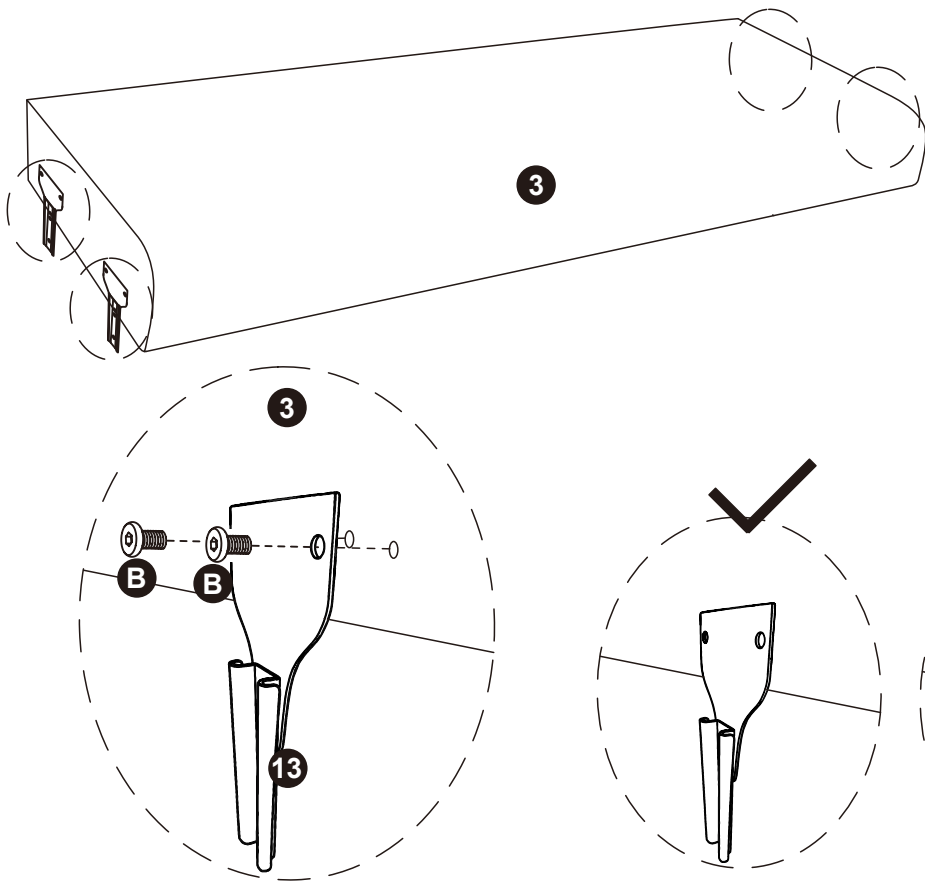


15 x4



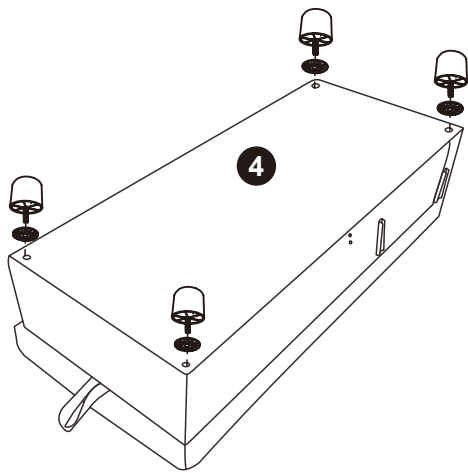
STEP 4

- 3 x1
- 13 x4
- B x8
- M6*20MM

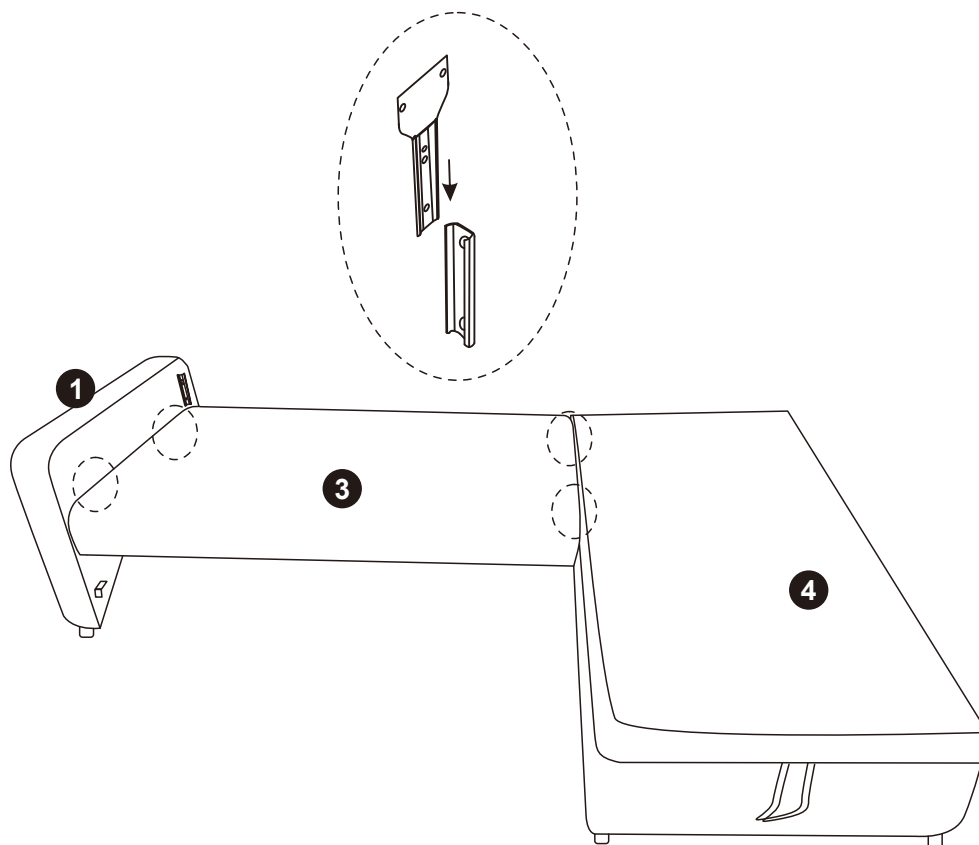


STEP 5

- 4 x1
- 14 x4
- 15 x4



STEP 6

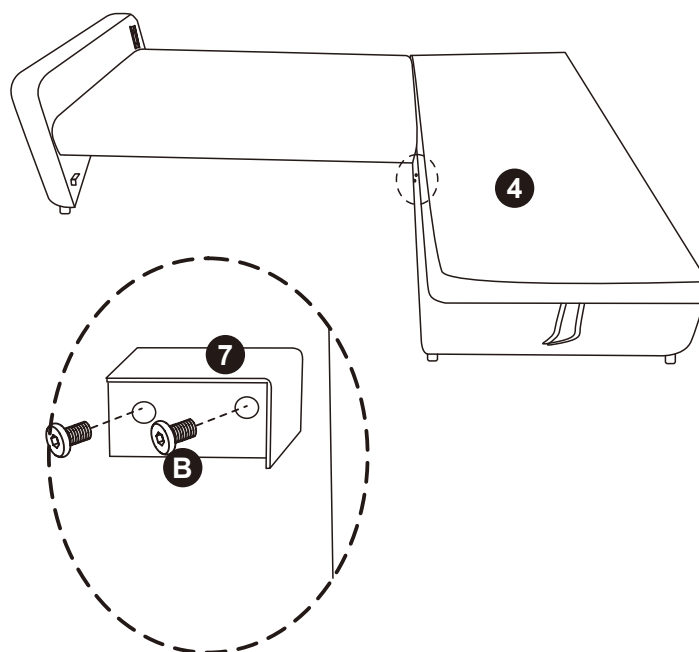


STEP 7

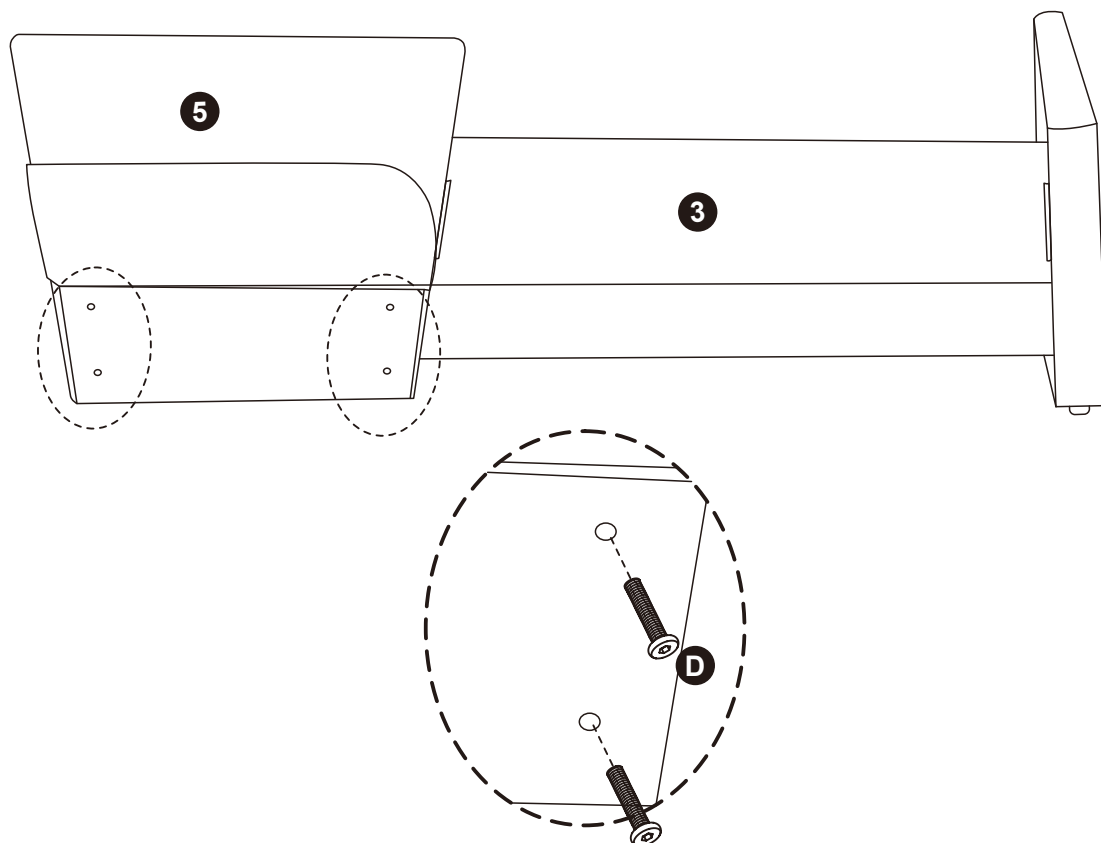
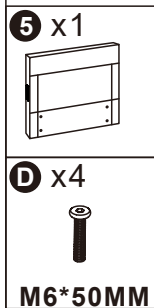
- 7** x1

- B** x2

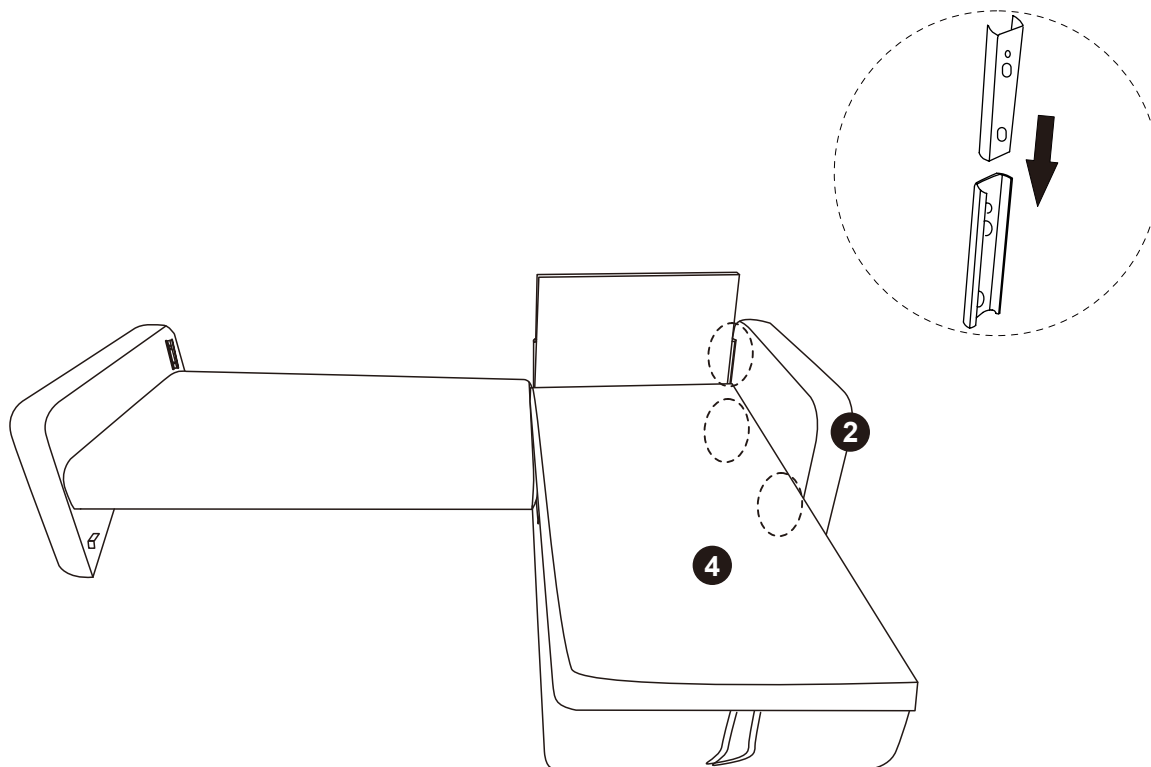
- M6*20MM**



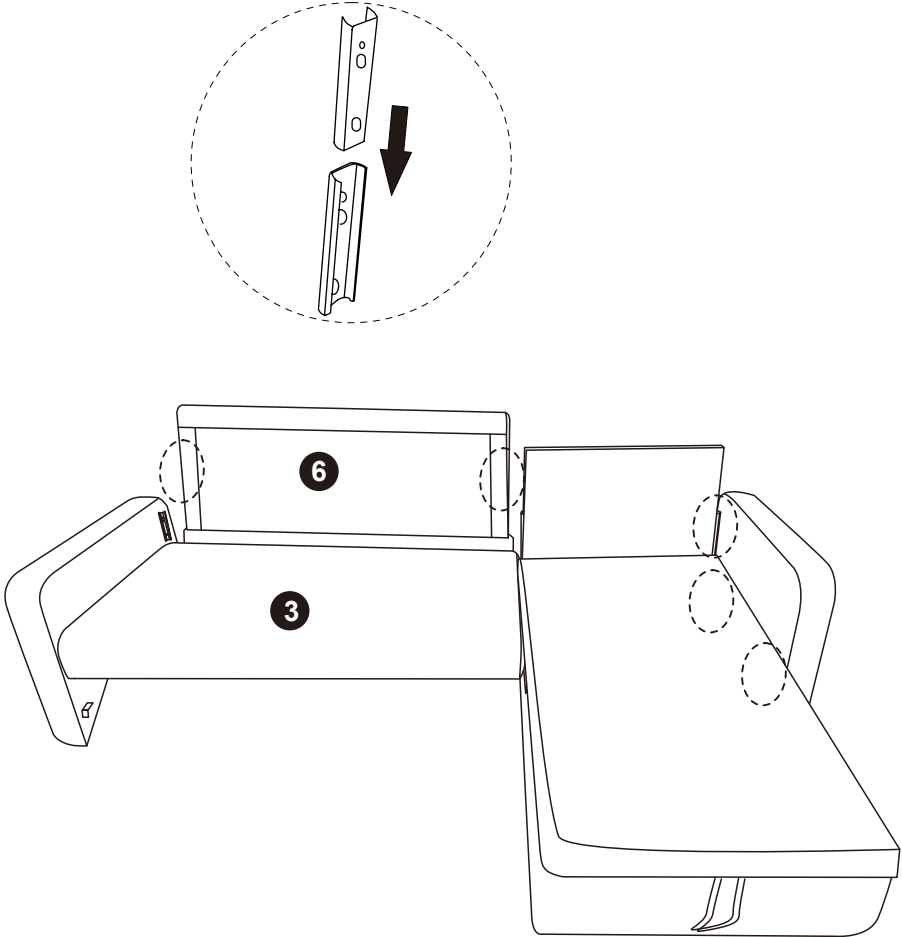
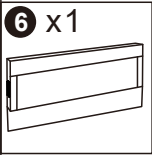
STEP 8



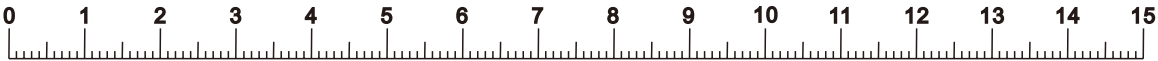
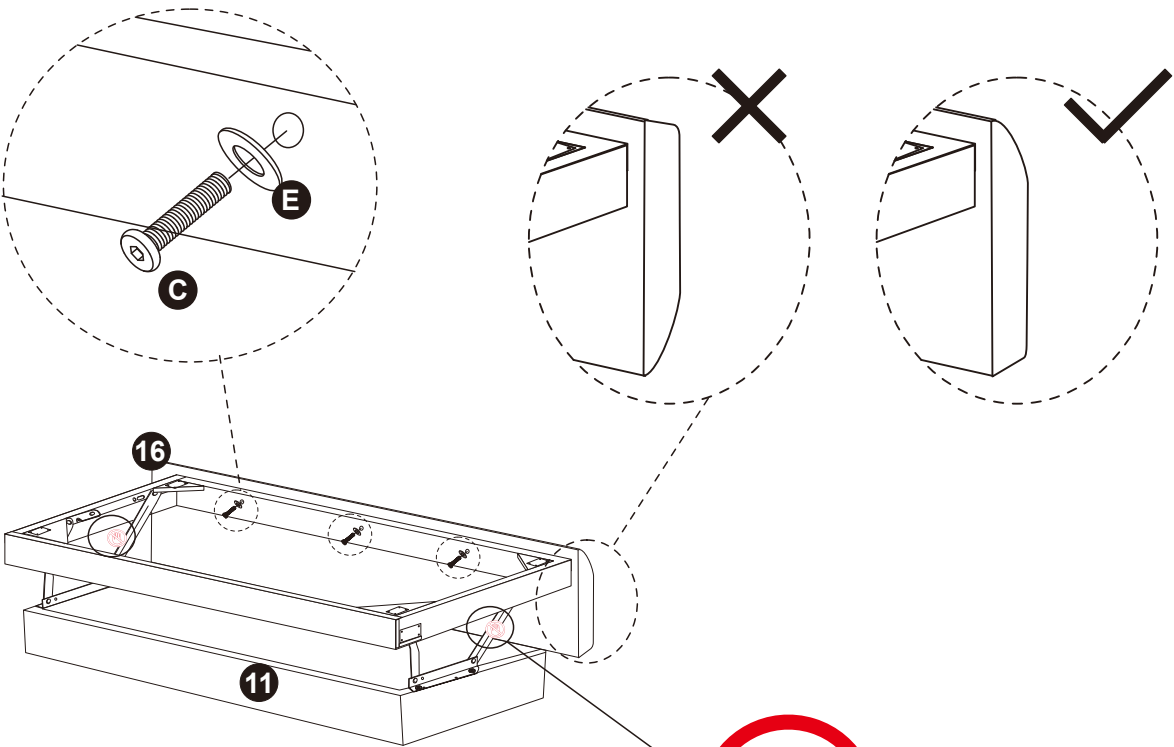
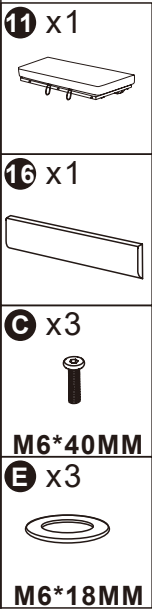
STEP 9



STEP 10



STEP 11



STEP 12

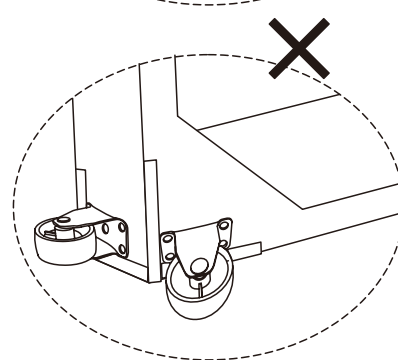
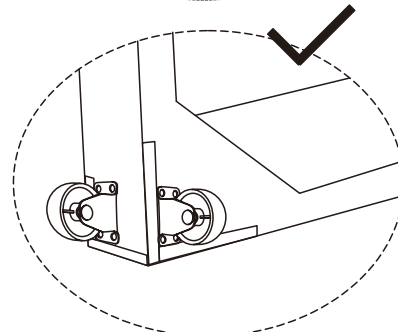
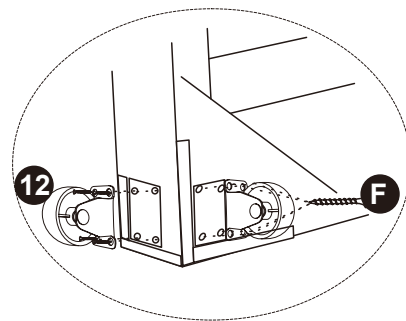
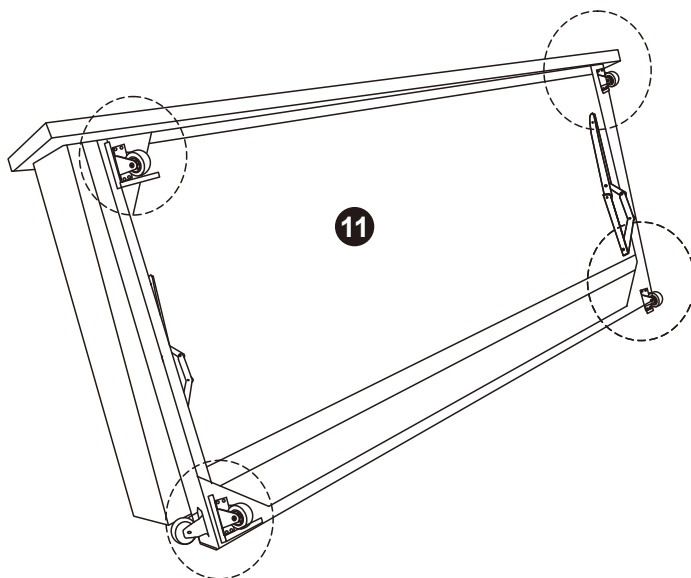
12 x6



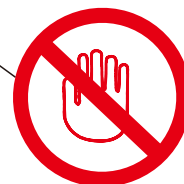
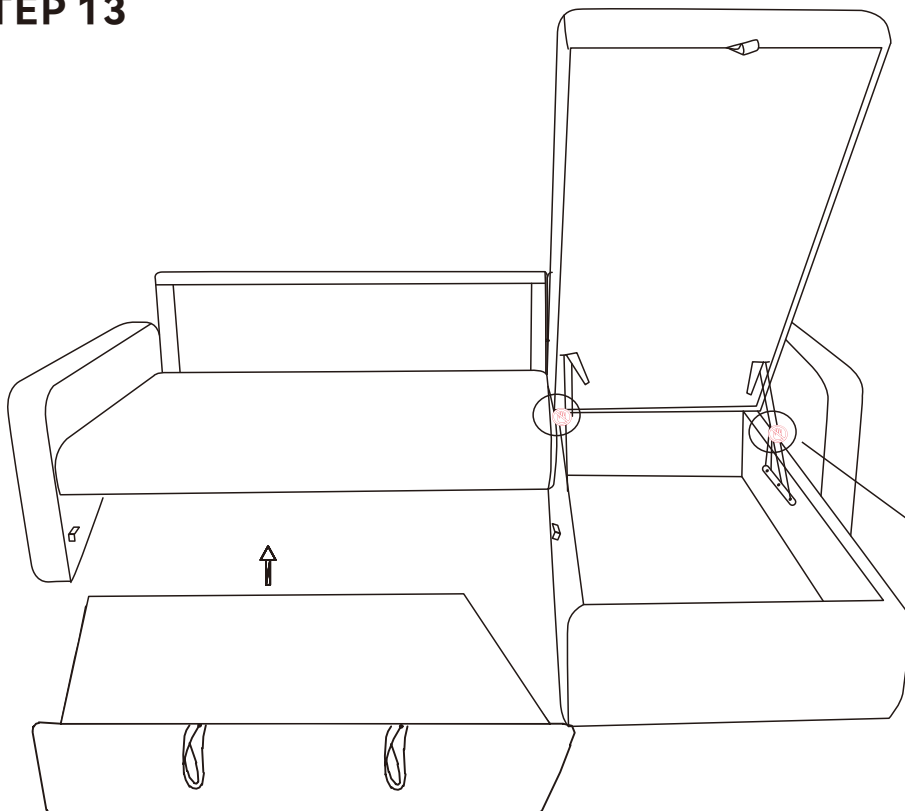
F x24



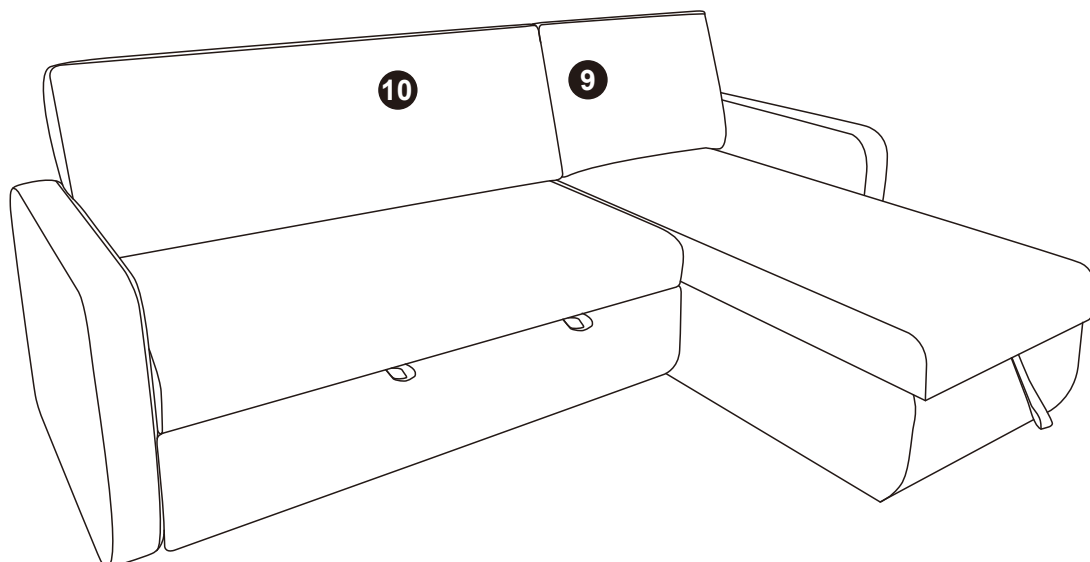
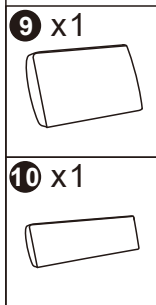
M4*20MM



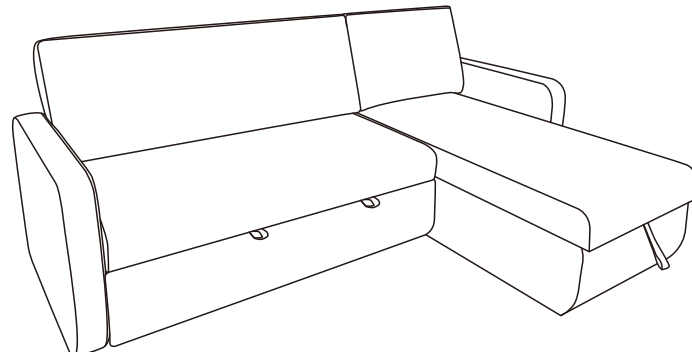
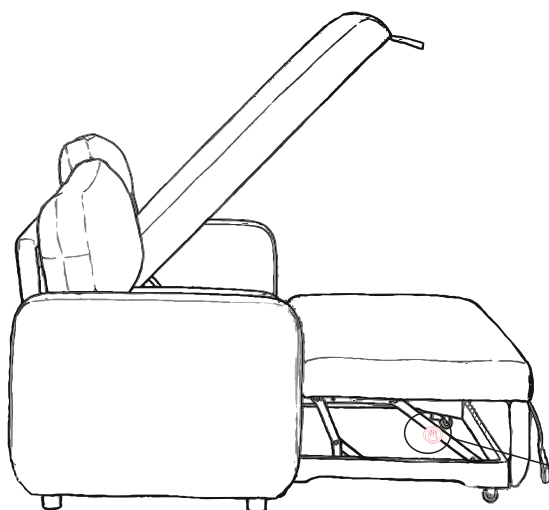
STEP 13



STEP 14

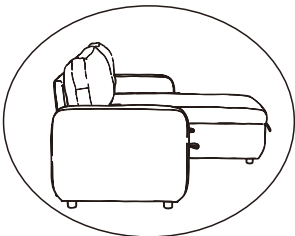
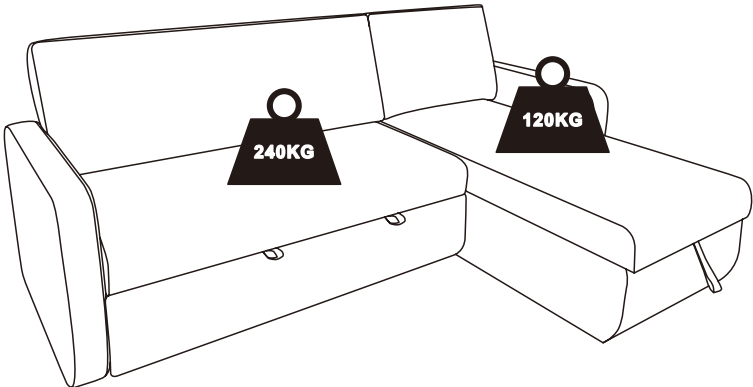


STEP 15

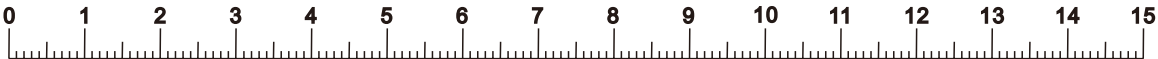


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1	x1	2	x1	3	x1	4	x1	5	x1
6	x1	7	x1	8	x1	9	x1	10	x1
11	x1	12	x6	13	x4	14	x8	15	x8
16	x1	A	x1	B	x12	C	x3	D	x4
		M6		M6*20MM		M6*40MM		M6*50MM	
E	x3	F	x24						
M6*18MM		M4*20MM							



STEP 1

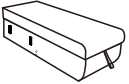
1 x1



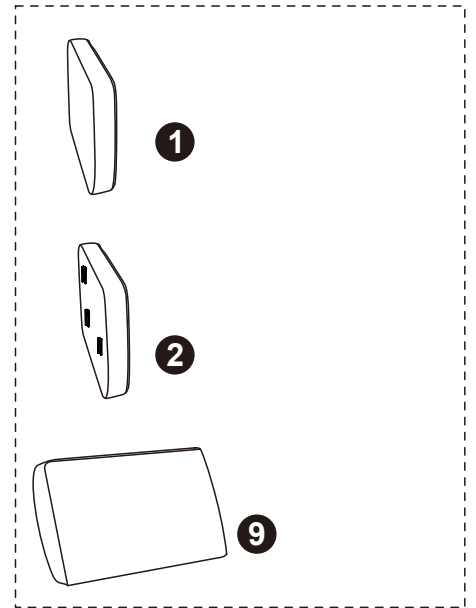
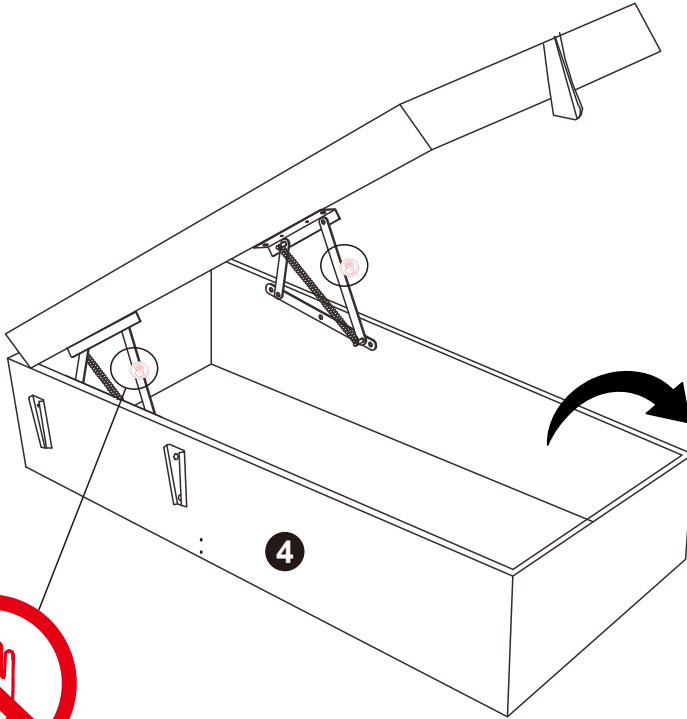
2 x1



4 x1



9 x1



6 x1



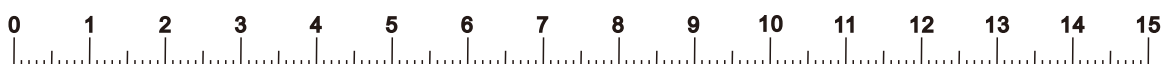
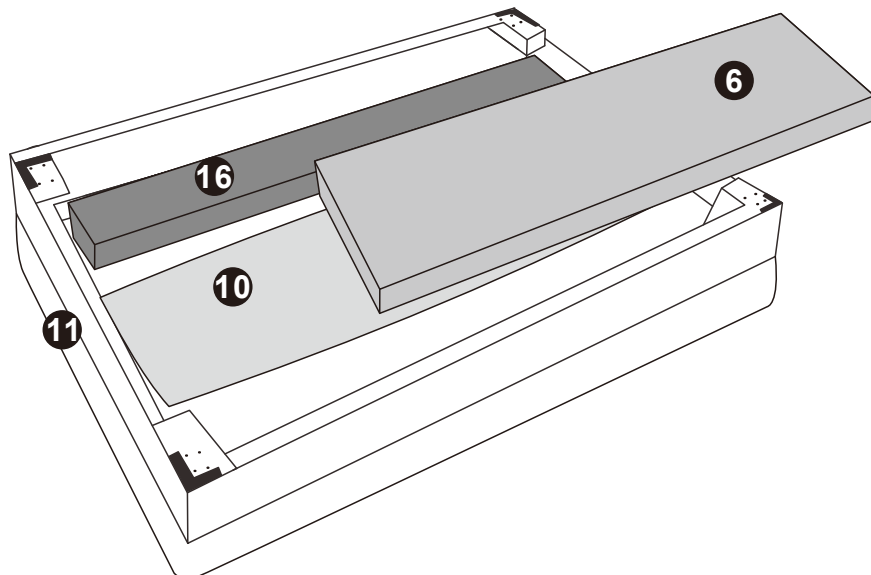
10 x1



11 x1



16 x1



STEP 2

1 x1



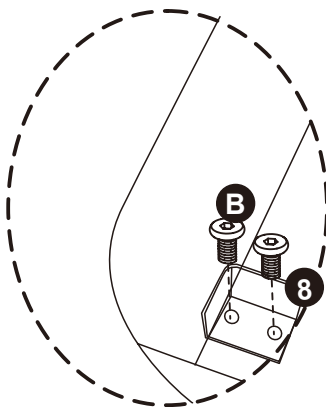
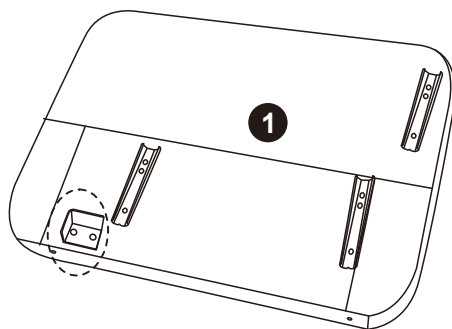
8 x1



B x2



M6*20MM



STEP 3

1 x1



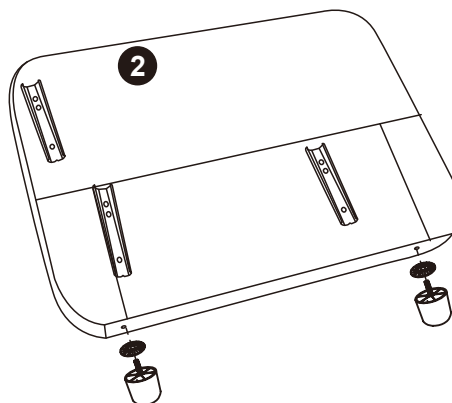
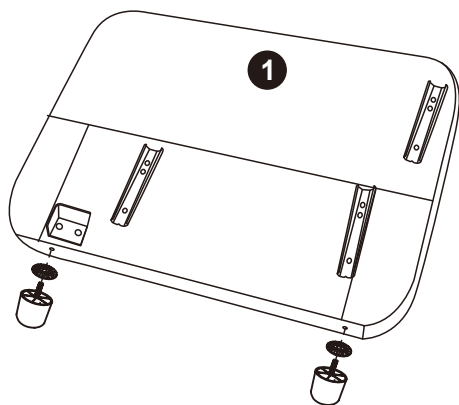
2 x1



14 x4

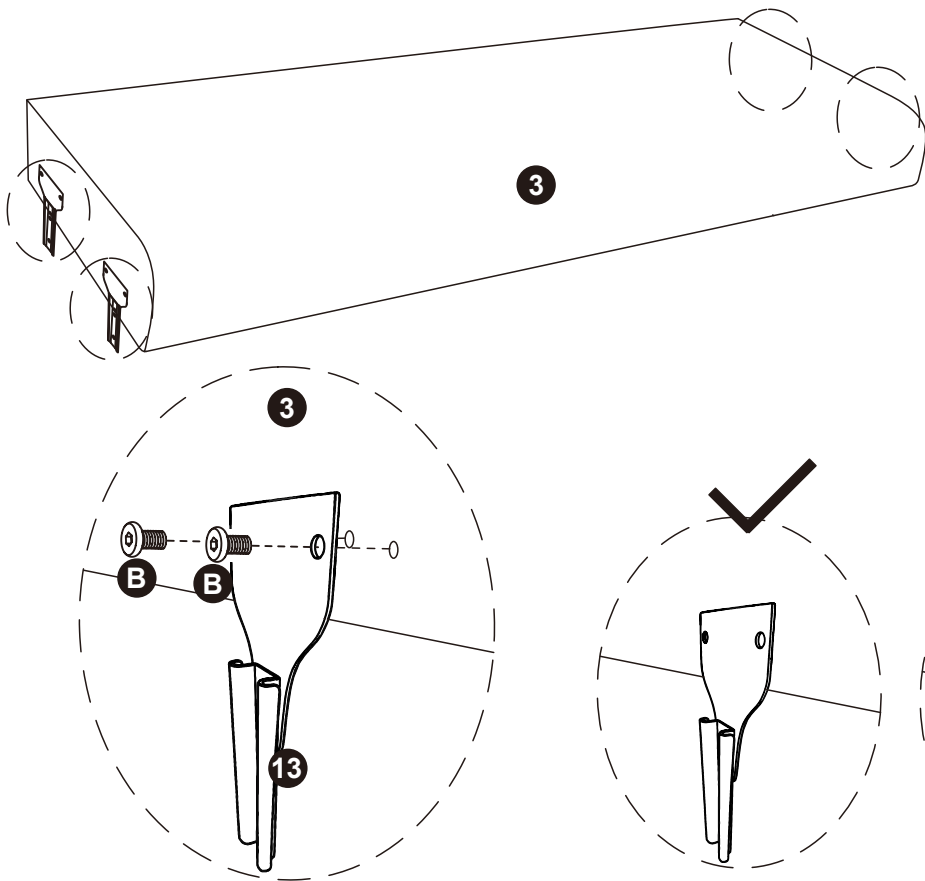


15 x4



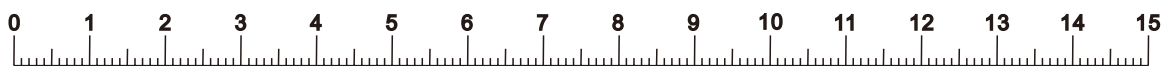
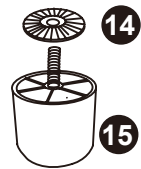
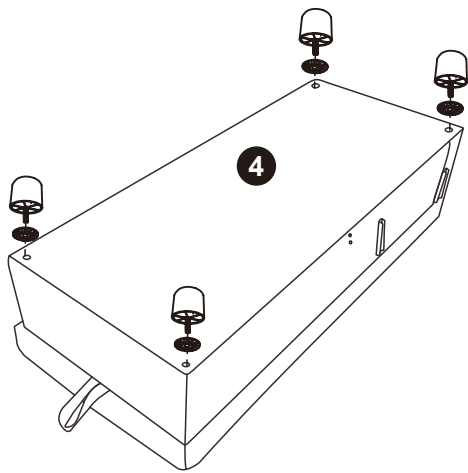
STEP 4

- 3 x1
- 13 x4
- B x8
- M6*20MM

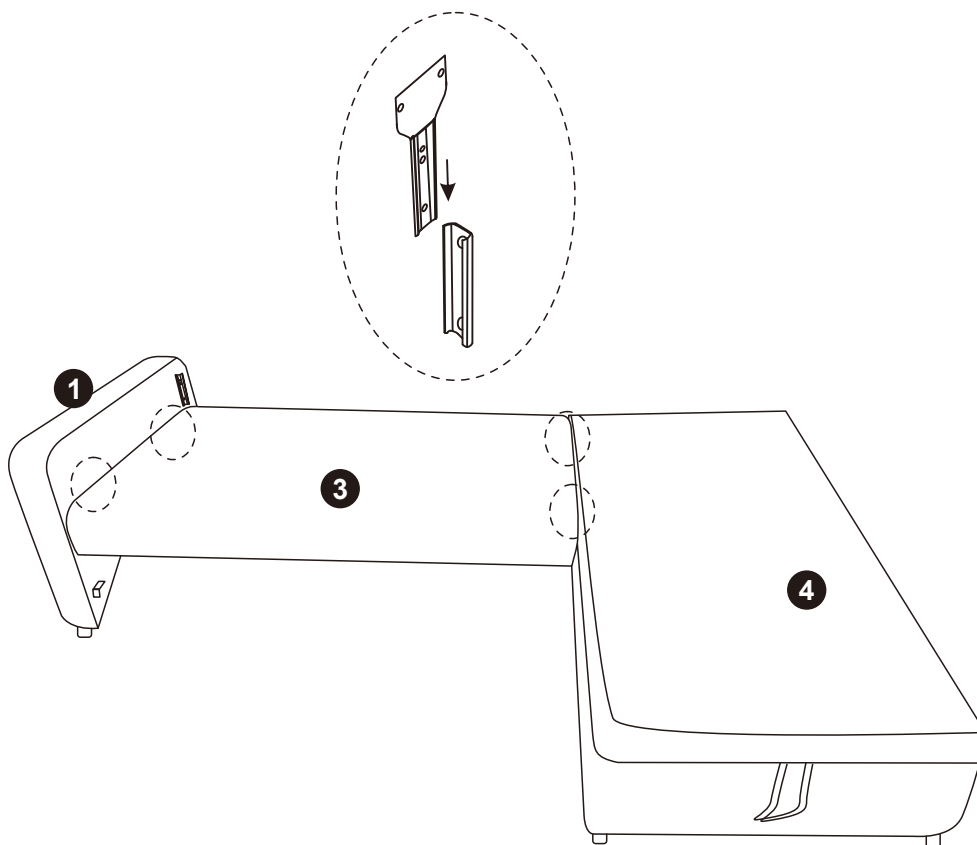


STEP 5

- 4 x1
- 14 x4
- 15 x4



STEP 6

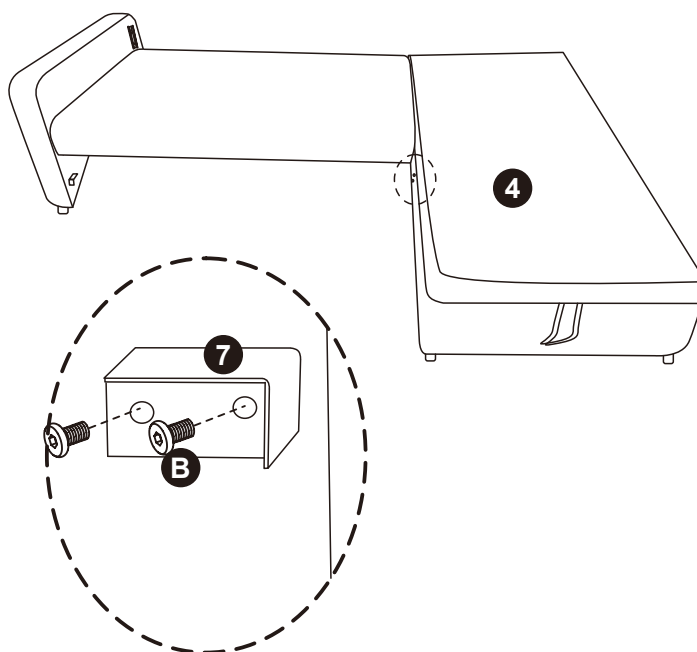


STEP 7

- 7** x1

- B** x2

- M6*20MM**



STEP 8

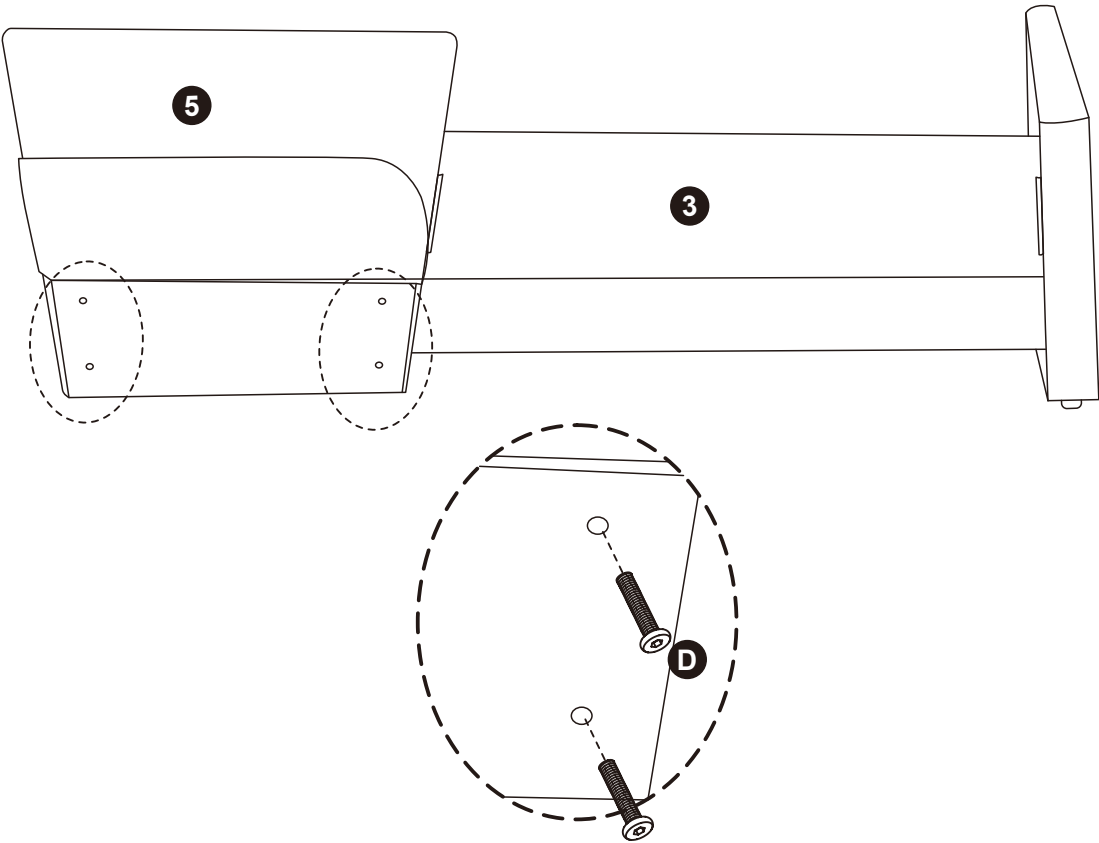
5 x1



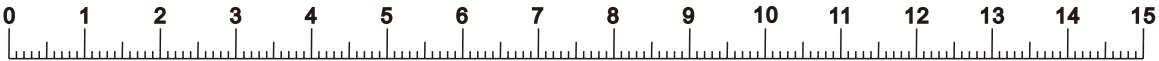
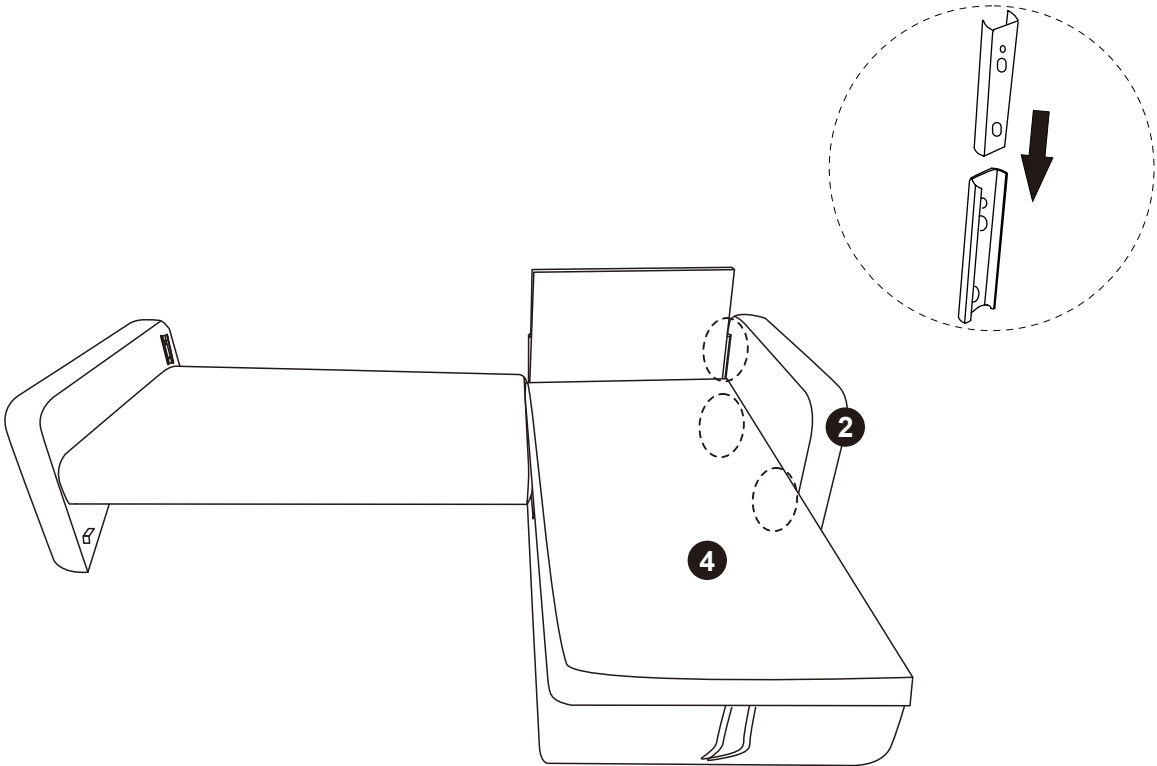
D x4



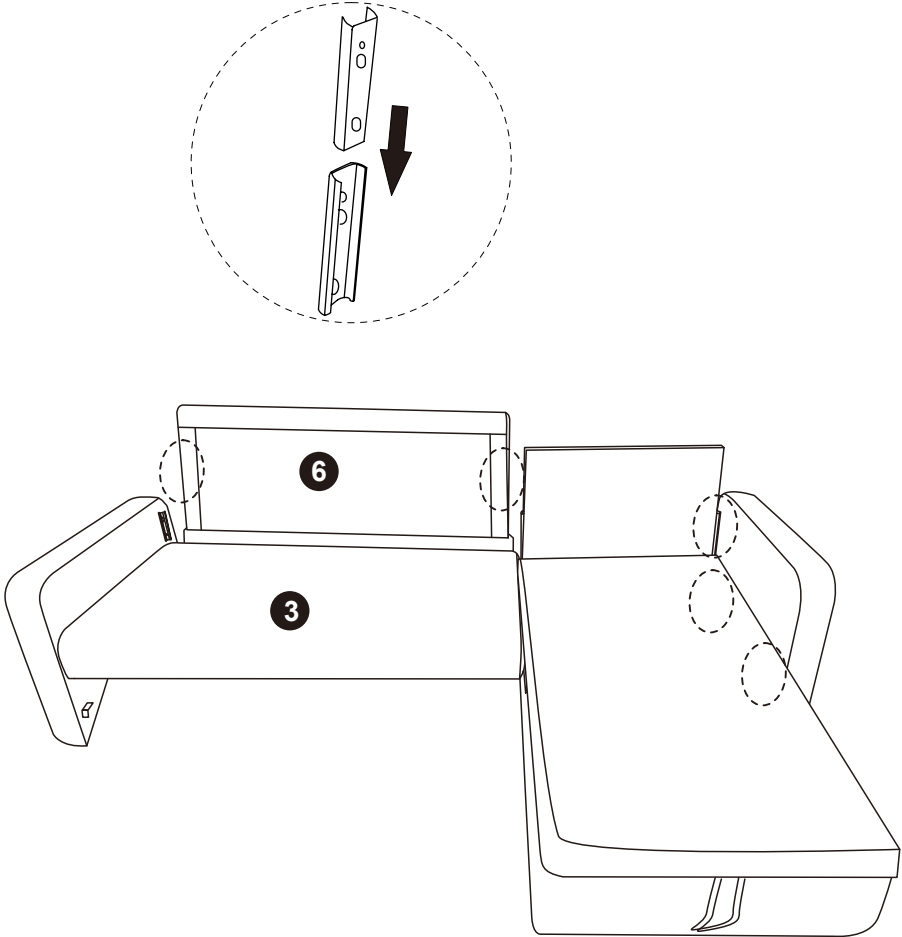
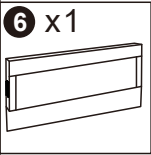
M6*50MM



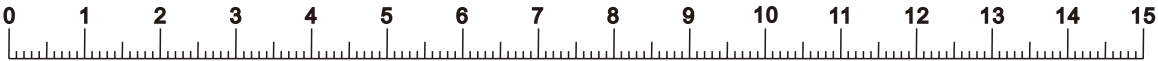
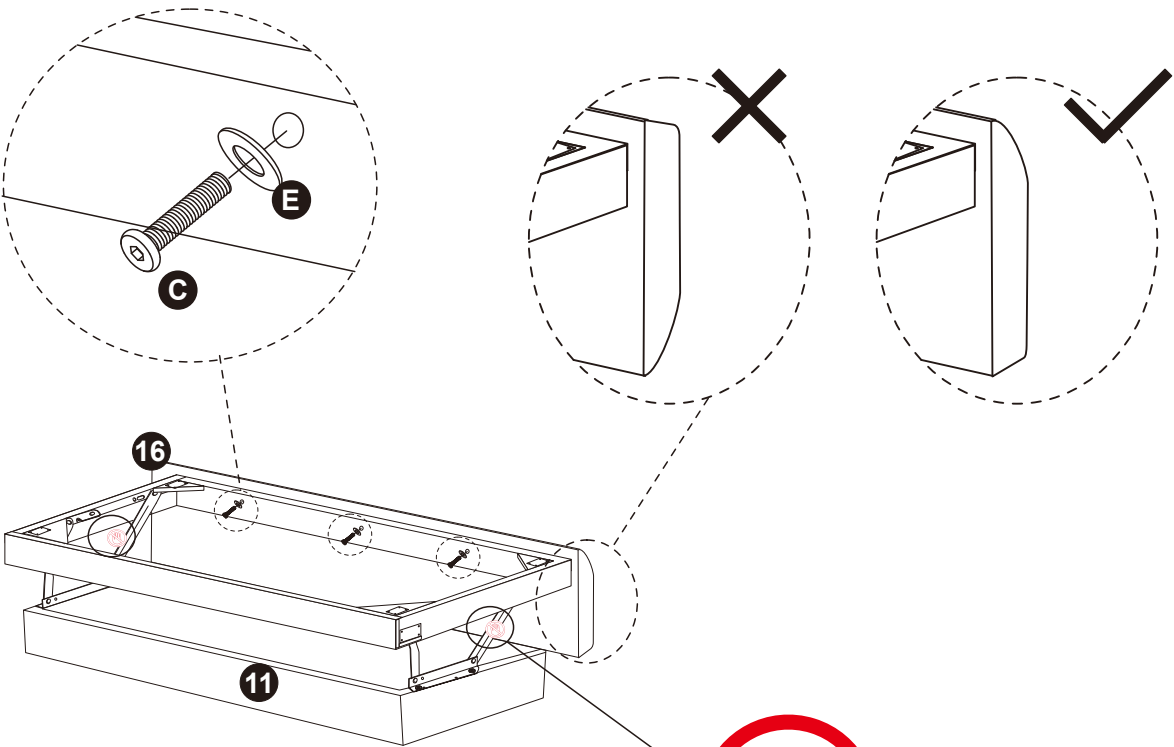
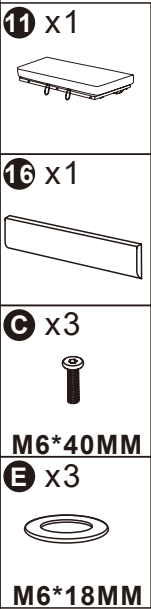
STEP 9



STEP 10



STEP 11



STEP 12

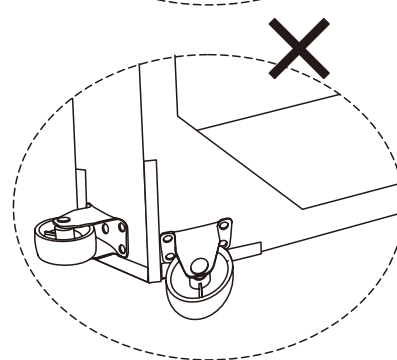
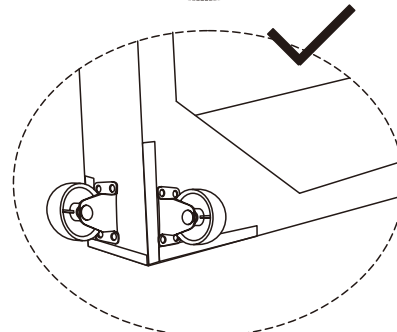
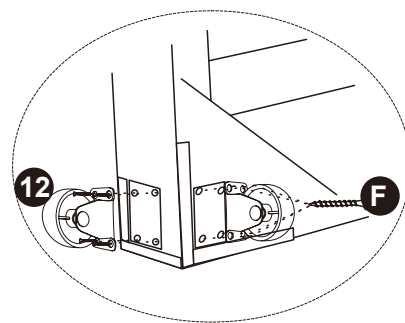
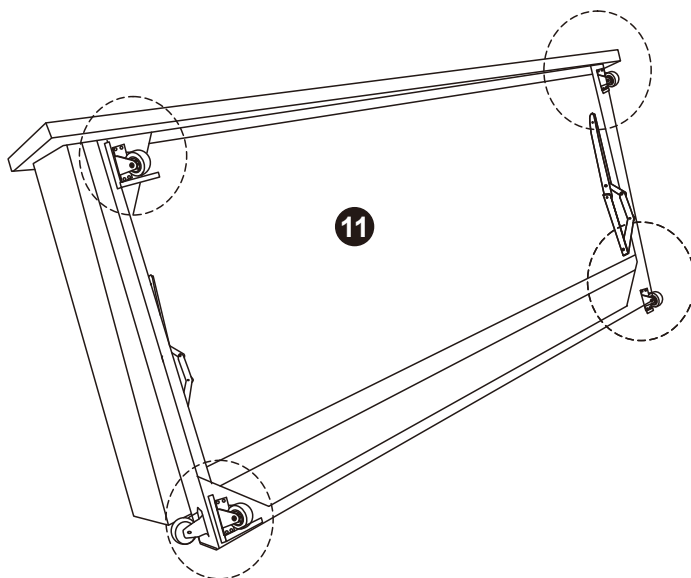
12 x6



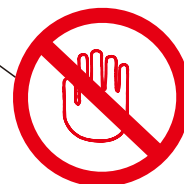
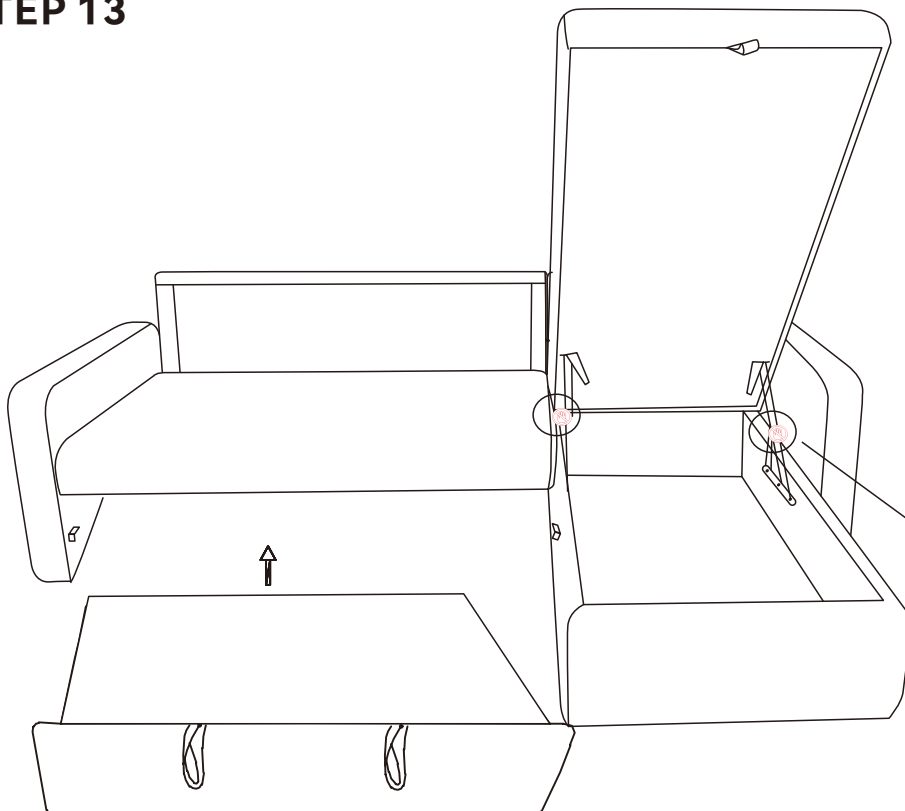
F x24



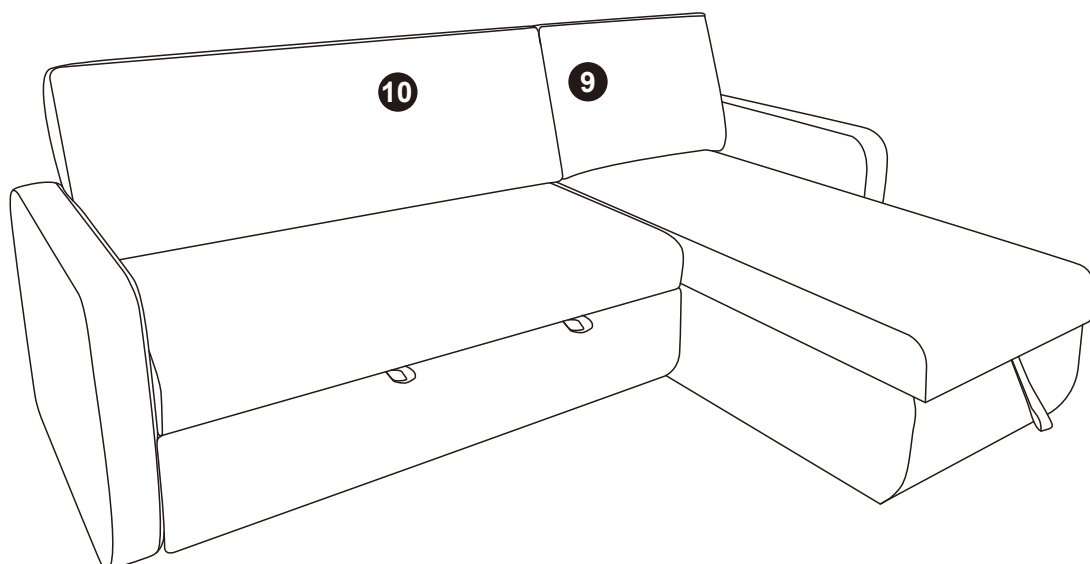
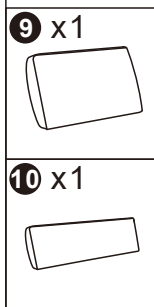
M4*20MM



STEP 13



STEP 14



STEP 15

