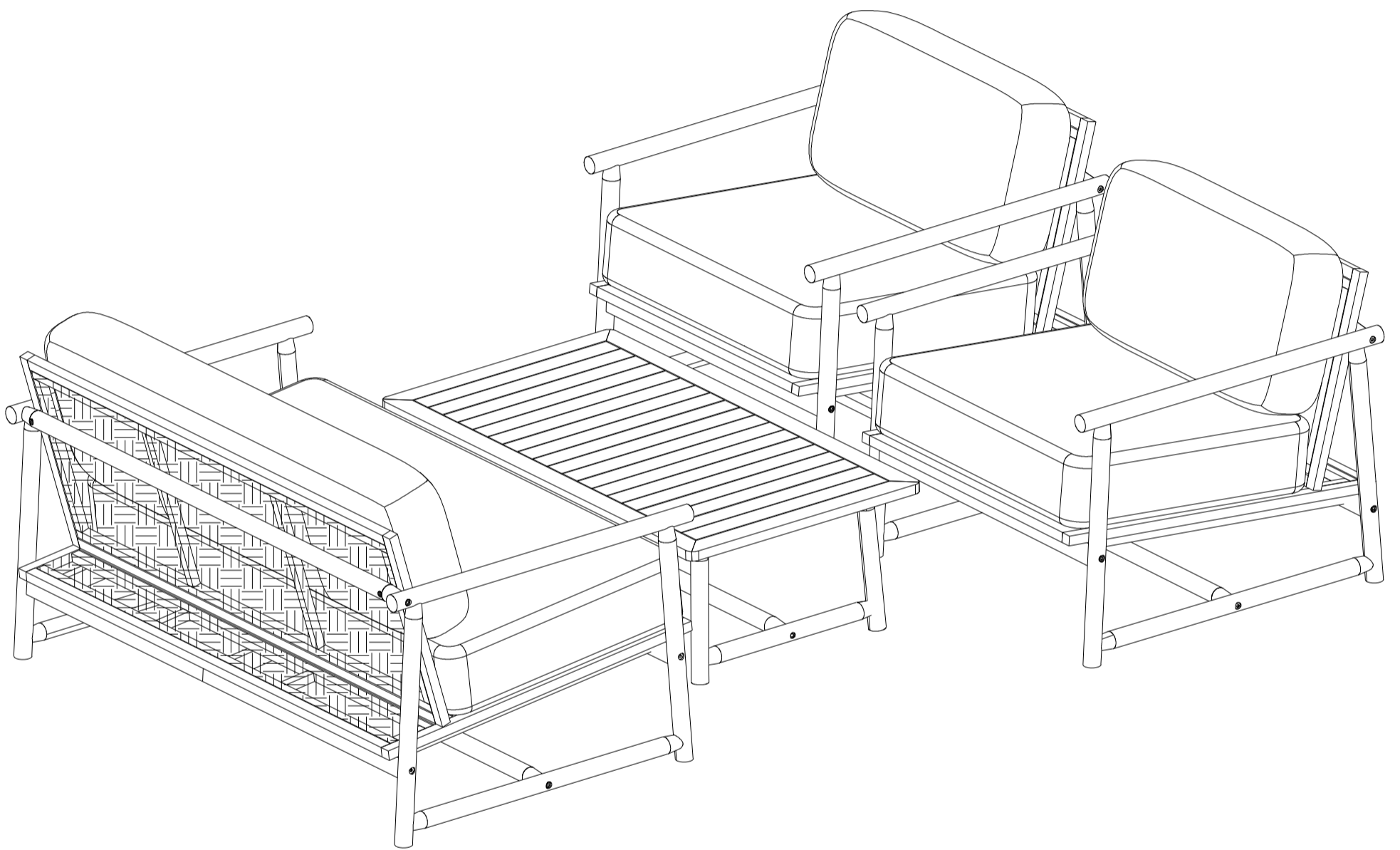
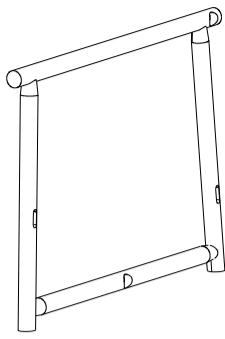


ASSEMBLY INSTRUCTION 18280008-09

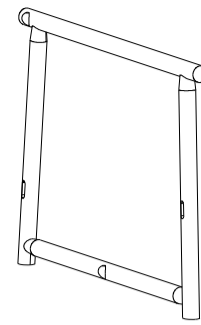


ASSEMBLY INSTRUCTION 18280008-09

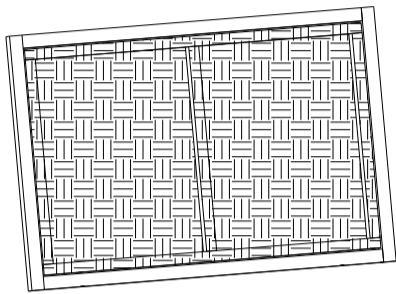
A | 3pcs



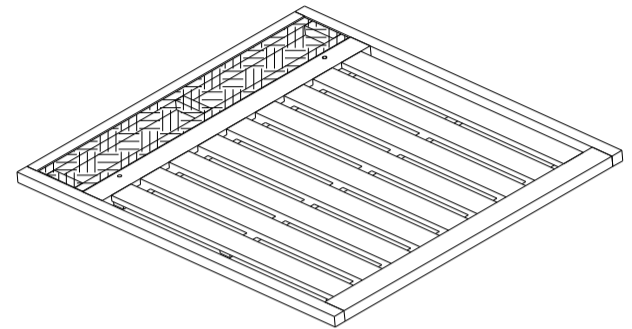
B | 3pcs



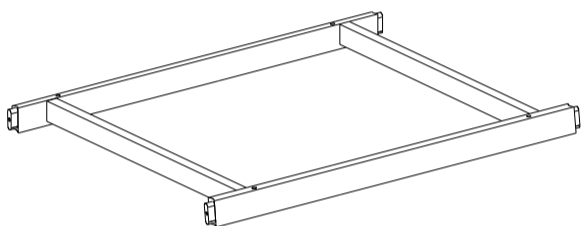
C | 2pcs



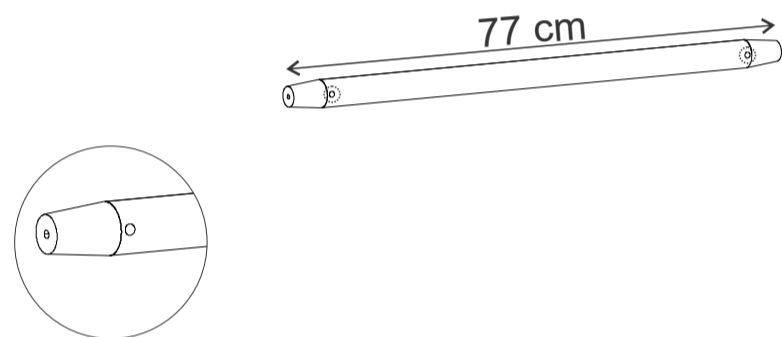
D | 2pcs



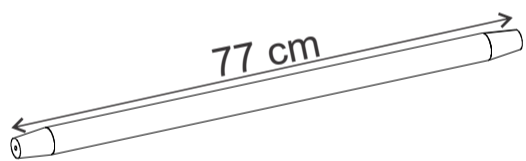
E | 2pcs



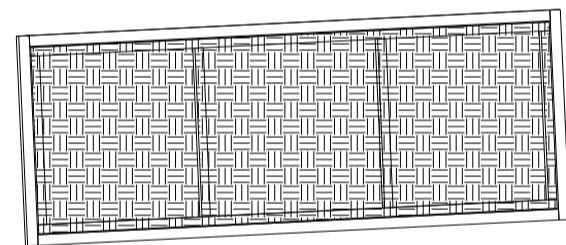
F | 2pcs



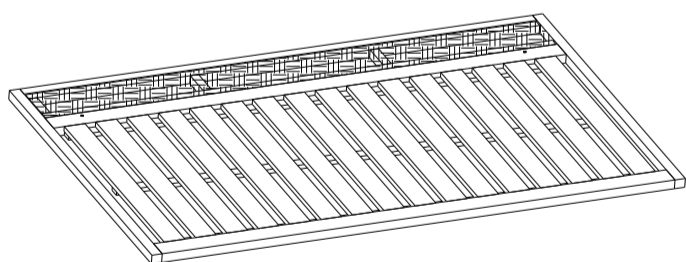
G | 2pcs



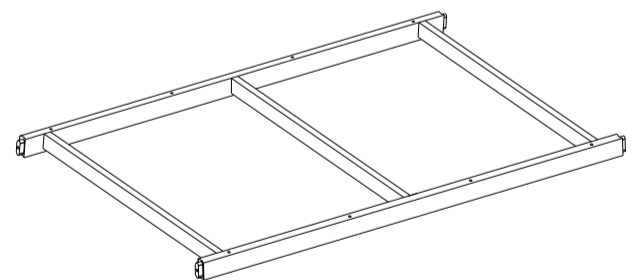
H | 1pc



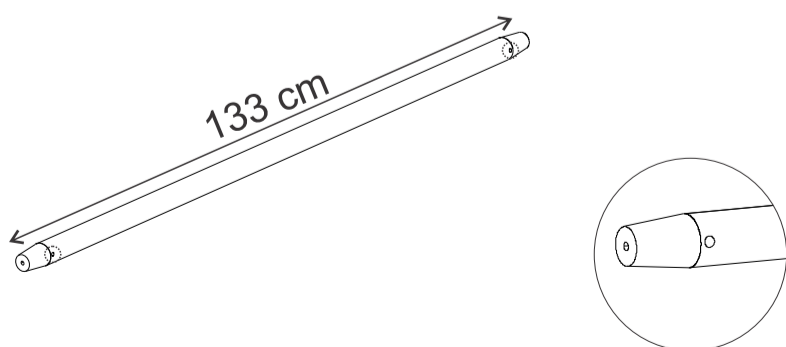
I | 1pc



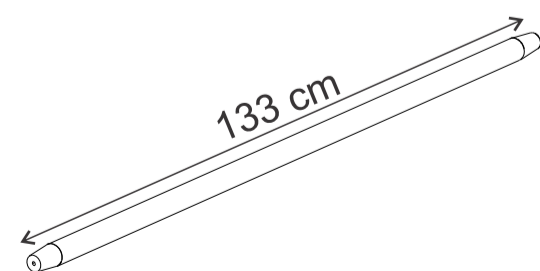
J | 1pc



K | 1pc

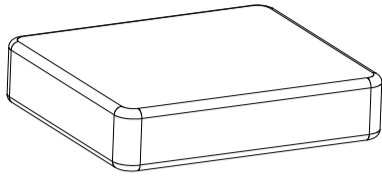


L | 1pc

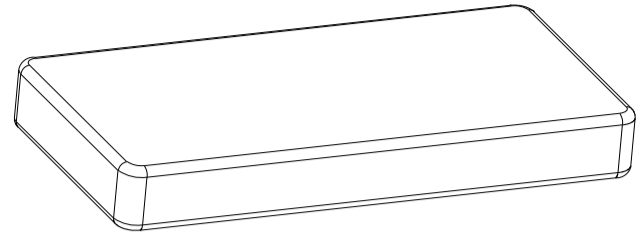


ASSEMBLY INSTRUCTION 18280008-09

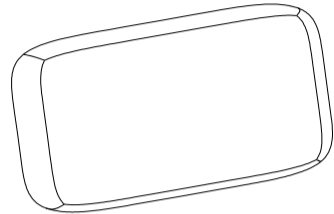
M | 2pcs



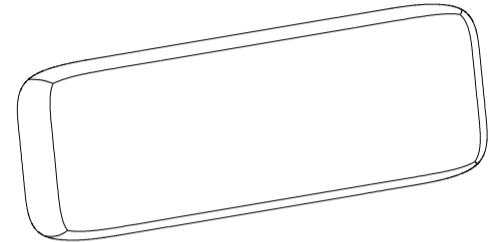
N | 1pc



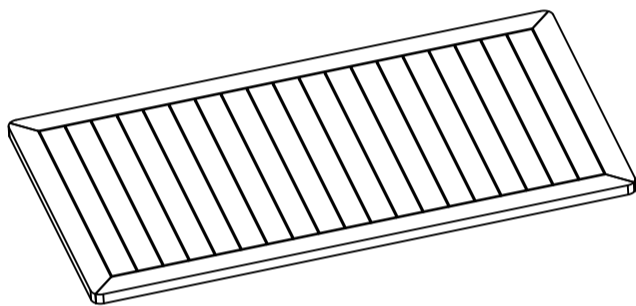
O | 2pcs



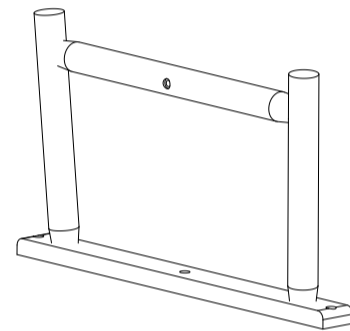
P | 1pc



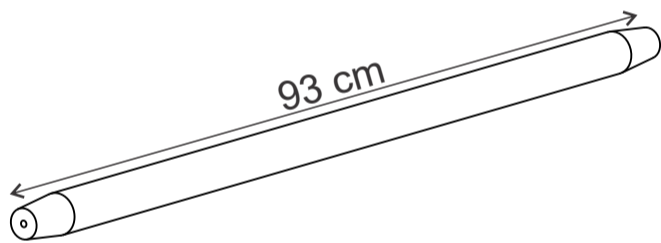
Q | 1pc



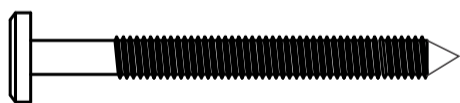
R | 2pcs



S | 1pc

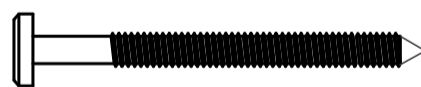


① 26pcs



Vis M7x60

② 16pcs



Vis M6x60

③ 12pcs



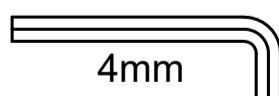
Vis M6x50

④ 6pcs



BOLT M6x35

⑤ 4pcs



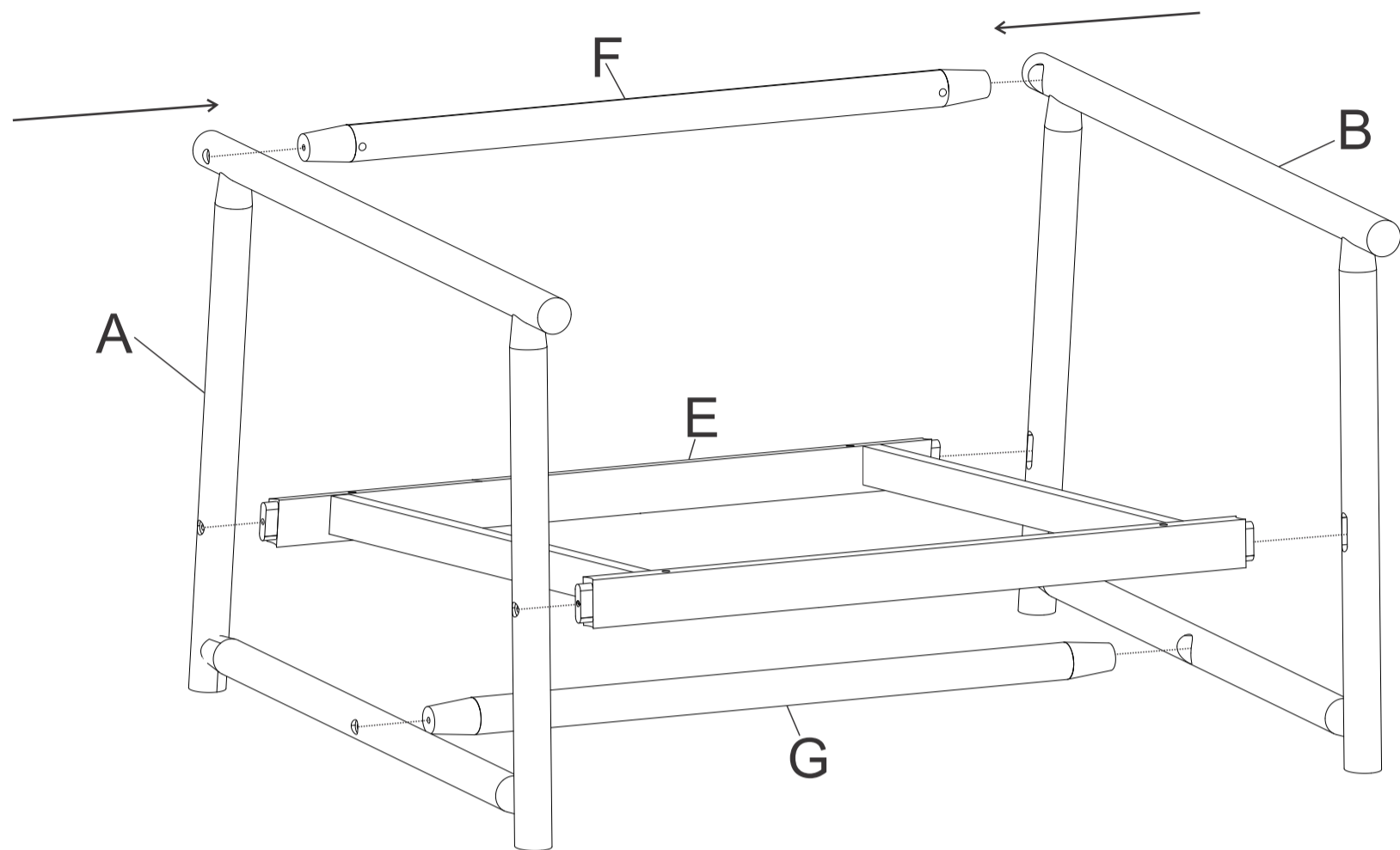
4mm

ASSEMBLY INSTRUCTION 18280008-09

1

X2

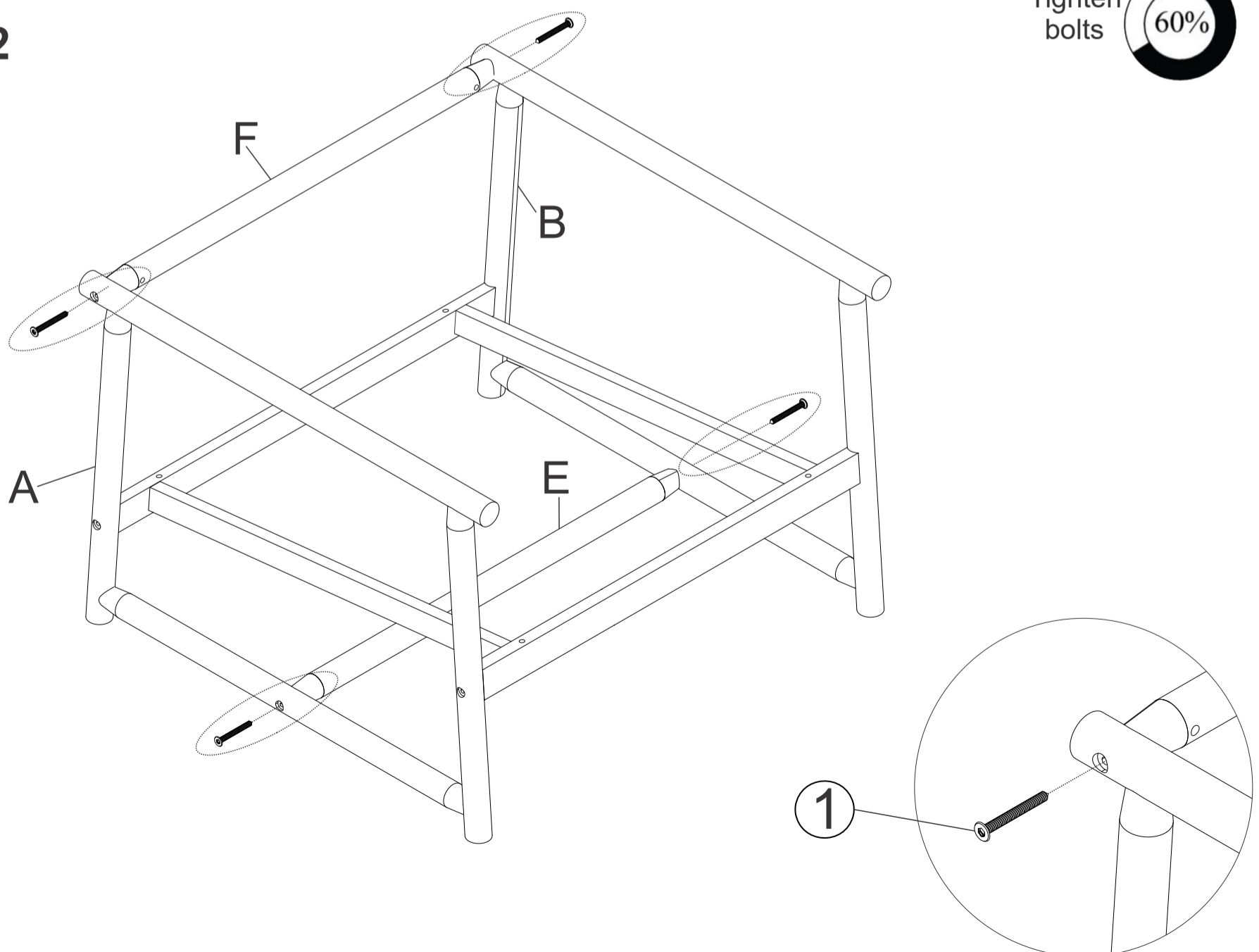
Tighten bolts



2

X2

Tighten bolts

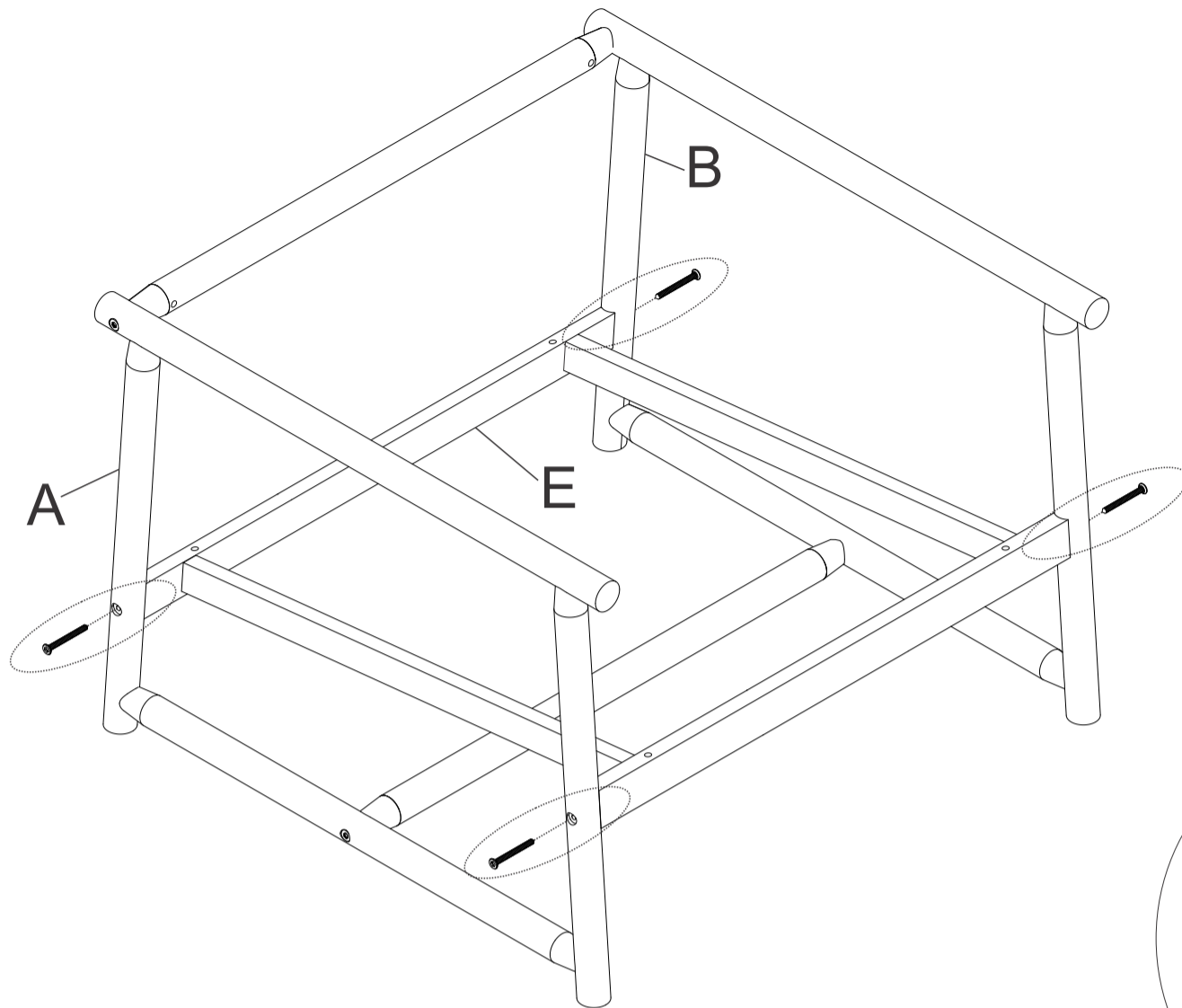


ASSEMBLY INSTRUCTION 18280008-09

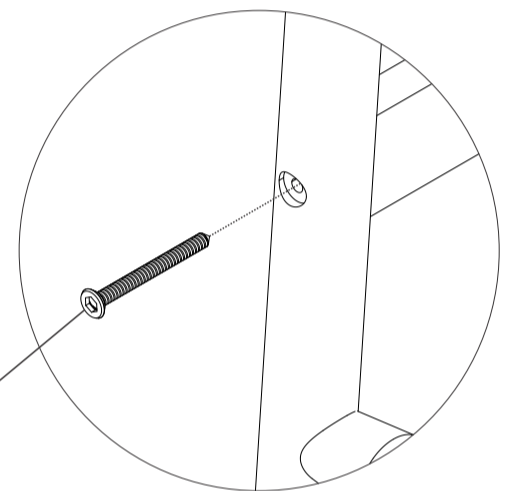
3

X2

Tighten bolts



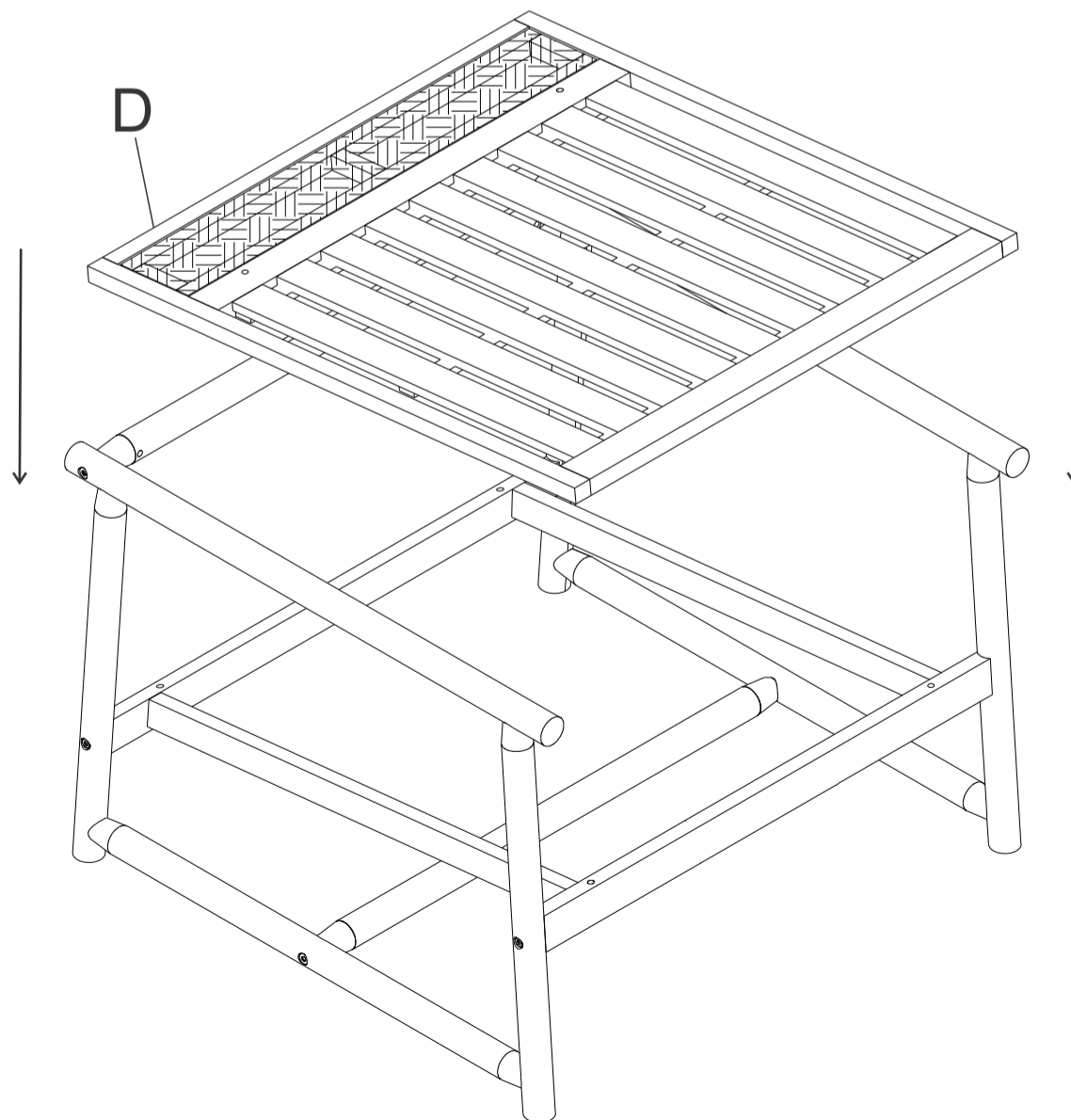
1



4

X2

Tighten bolts

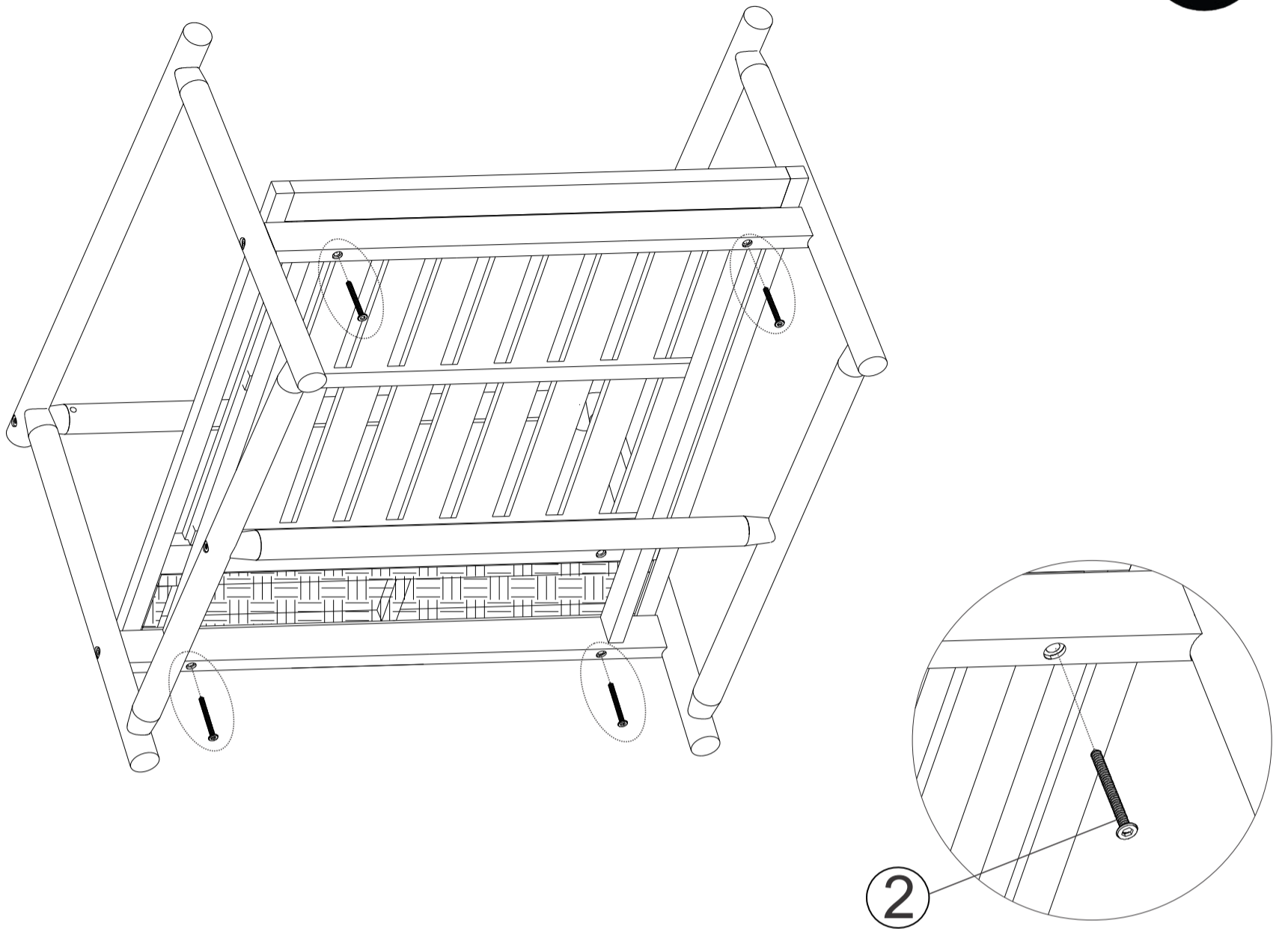


ASSEMBLY INSTRUCTION 18280008-09

5

X2

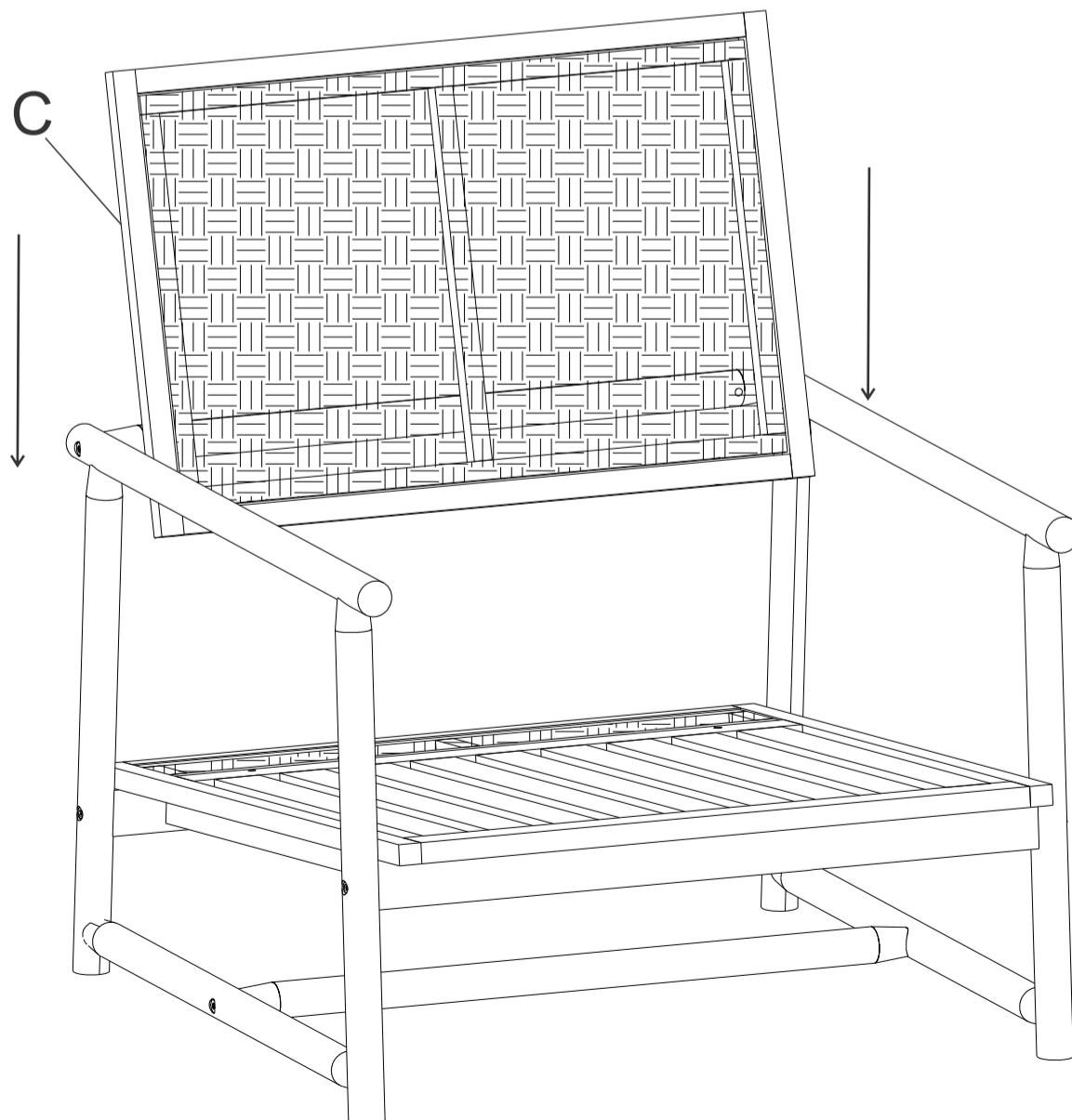
Tighten bolts



6

X2

Tighten bolts

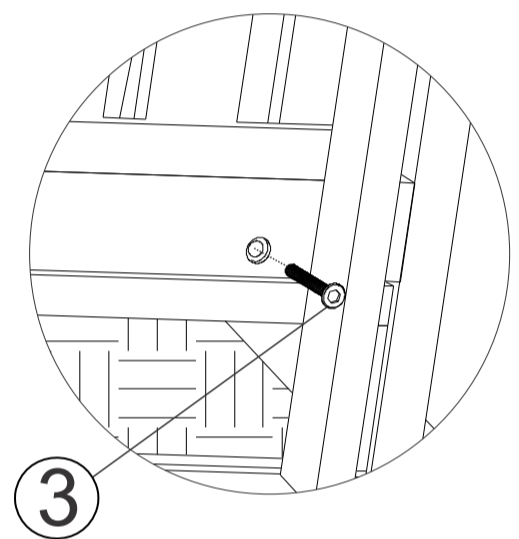
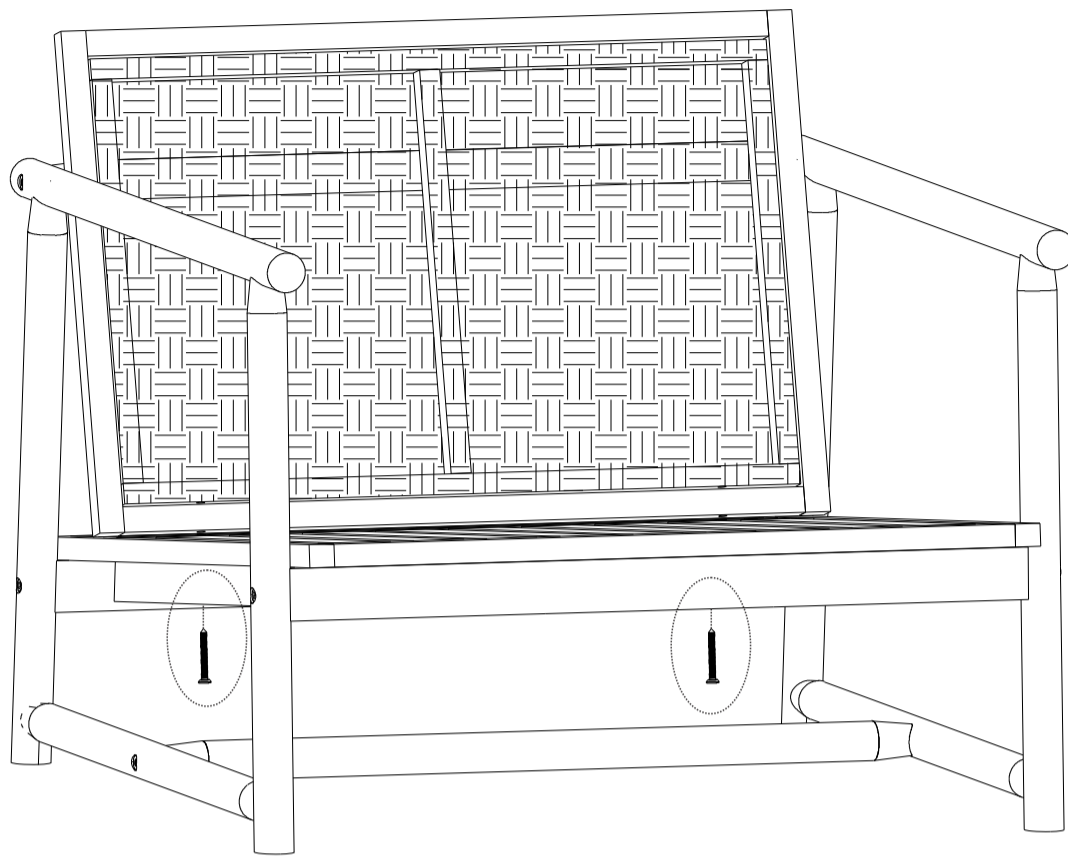


ASSEMBLY INSTRUCTION 18280008-09

7

X2

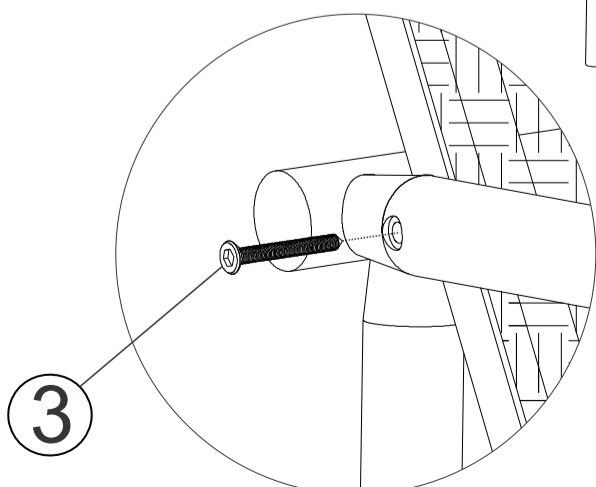
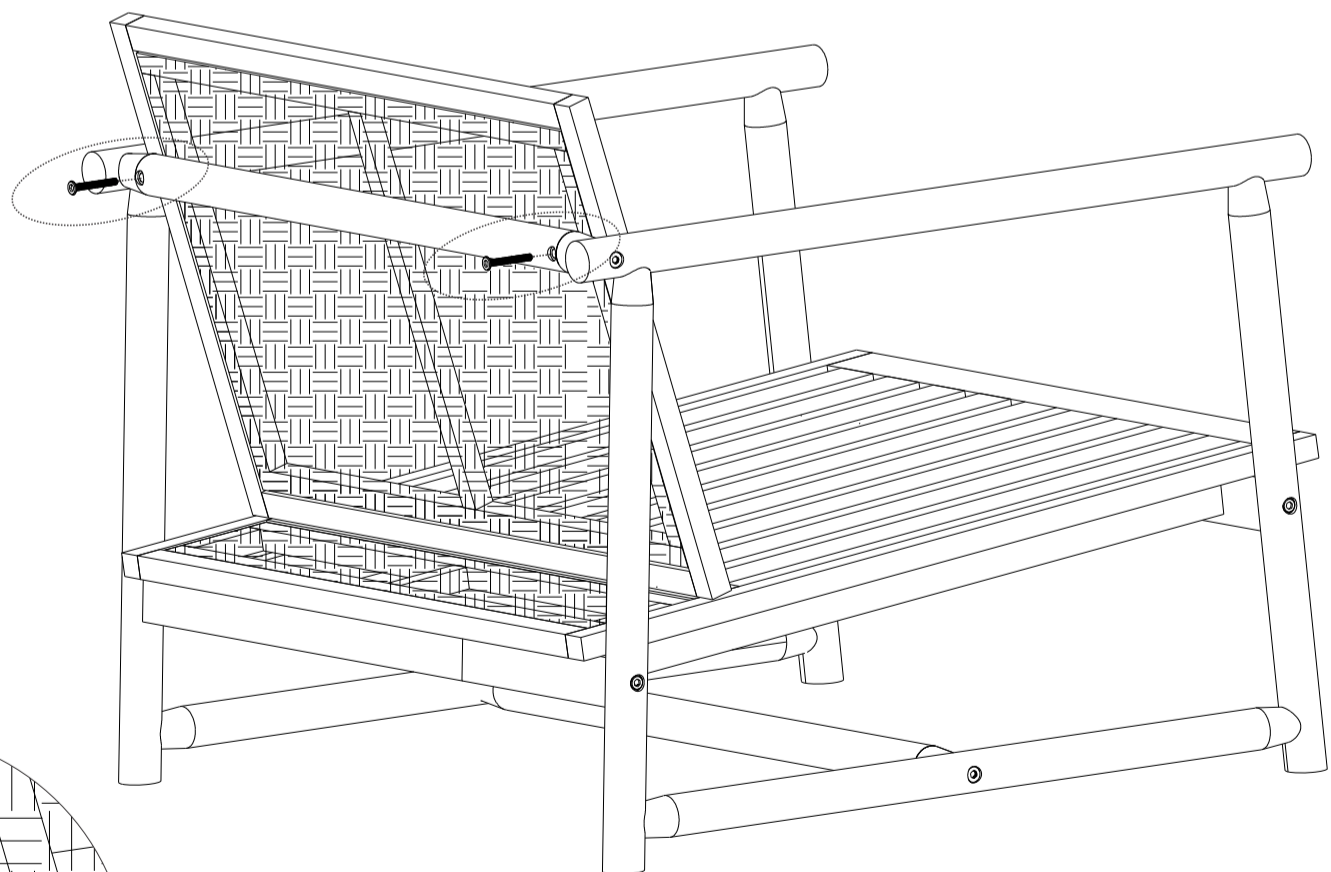
Tighten bolts



8

X2

Tighten bolts



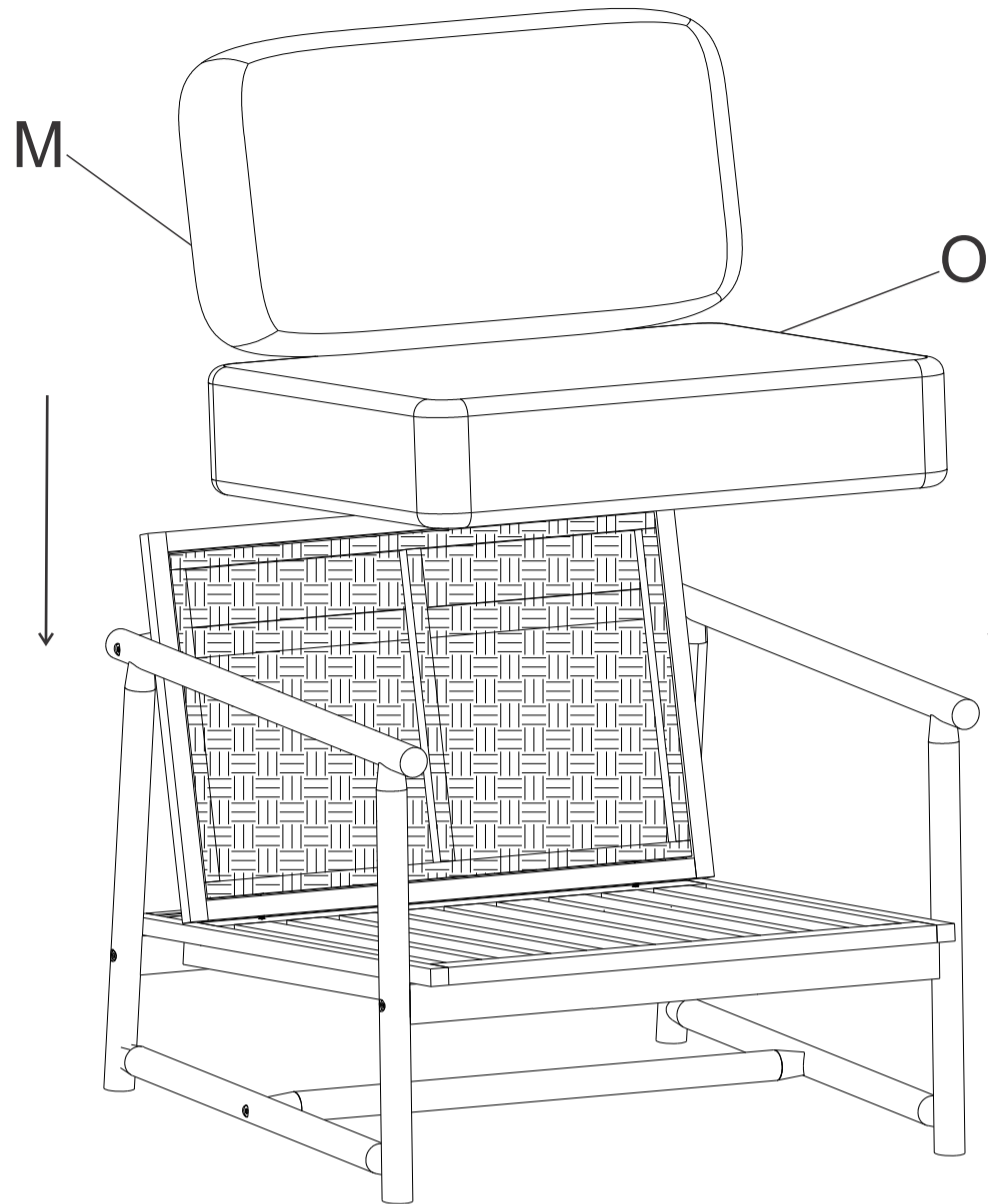
ASSEMBLY INSTRUCTION 18280008-09

9

X2

Tighten bolts

100%

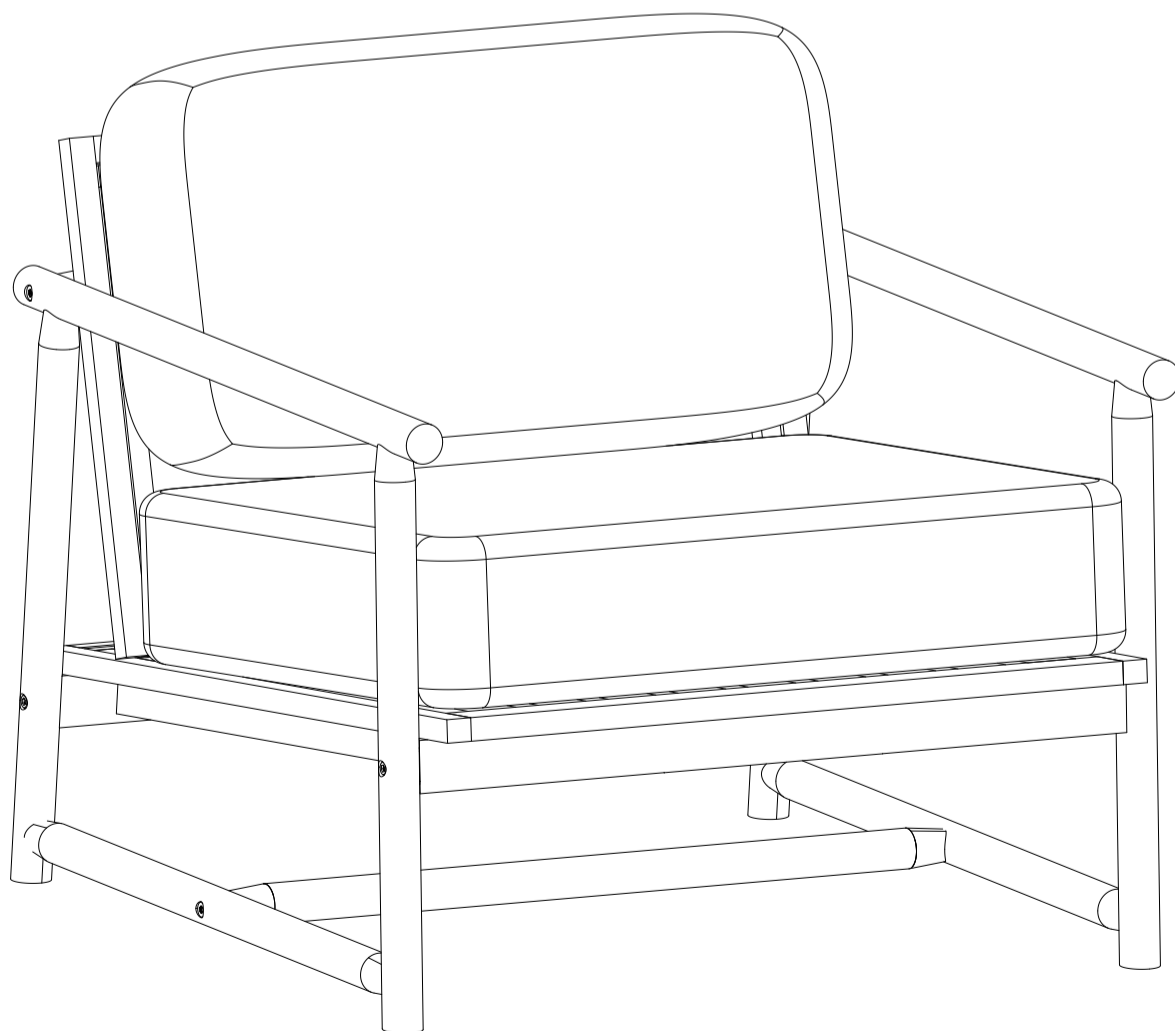


10

X2


Tighten bolts

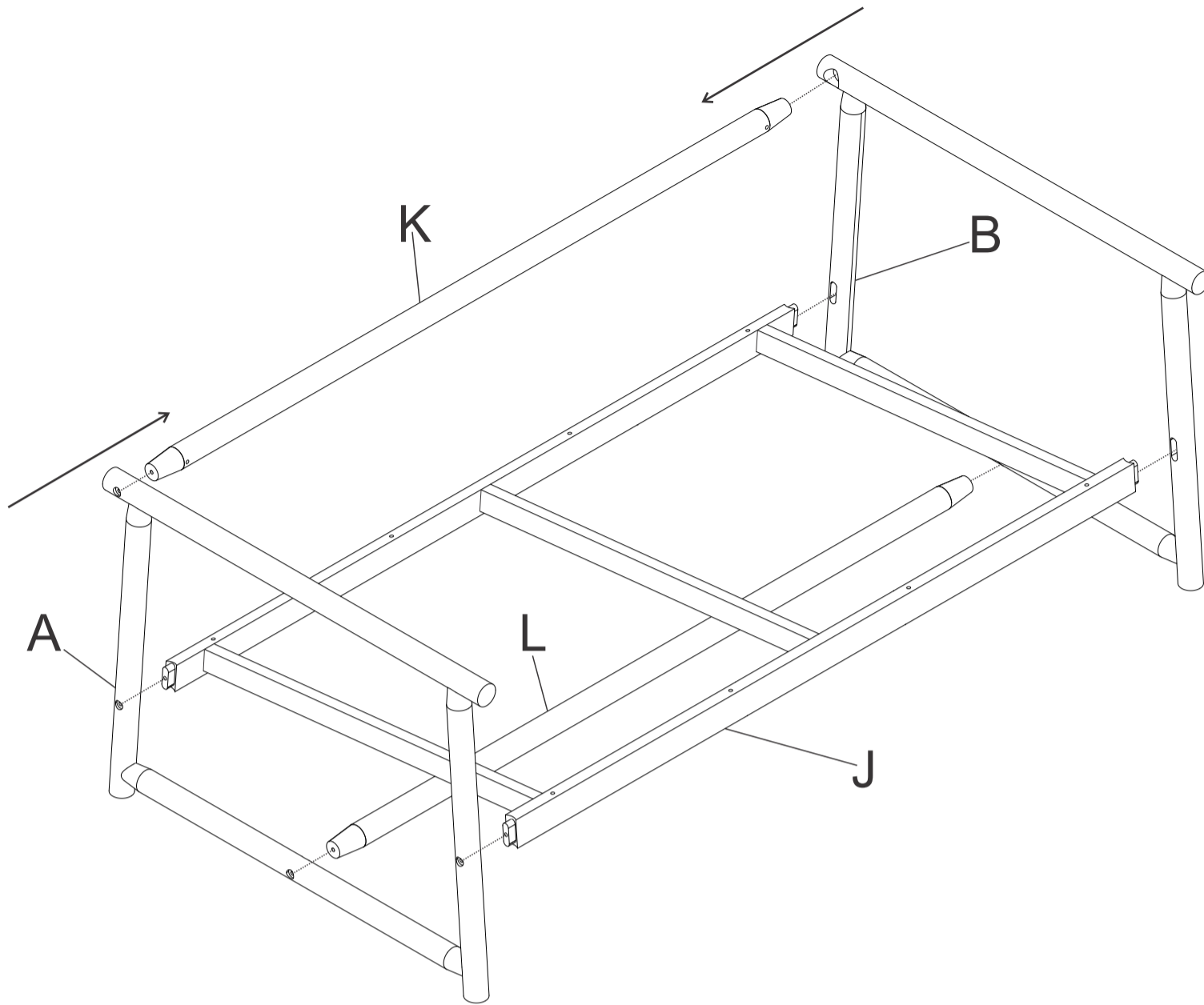
100%




ASSEMBLY INSTRUCTION 18280008-09

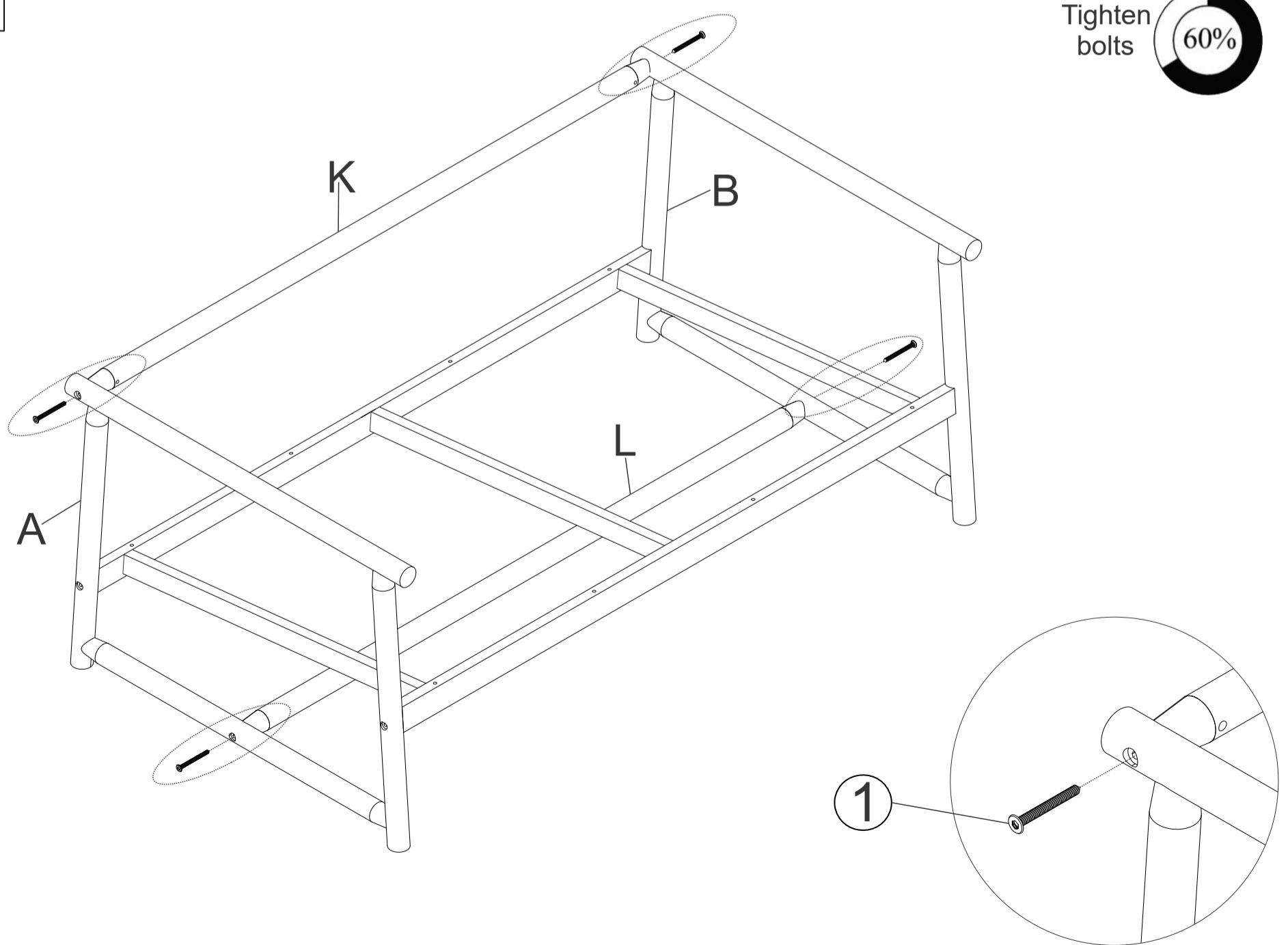
11

Tighten bolts 



12

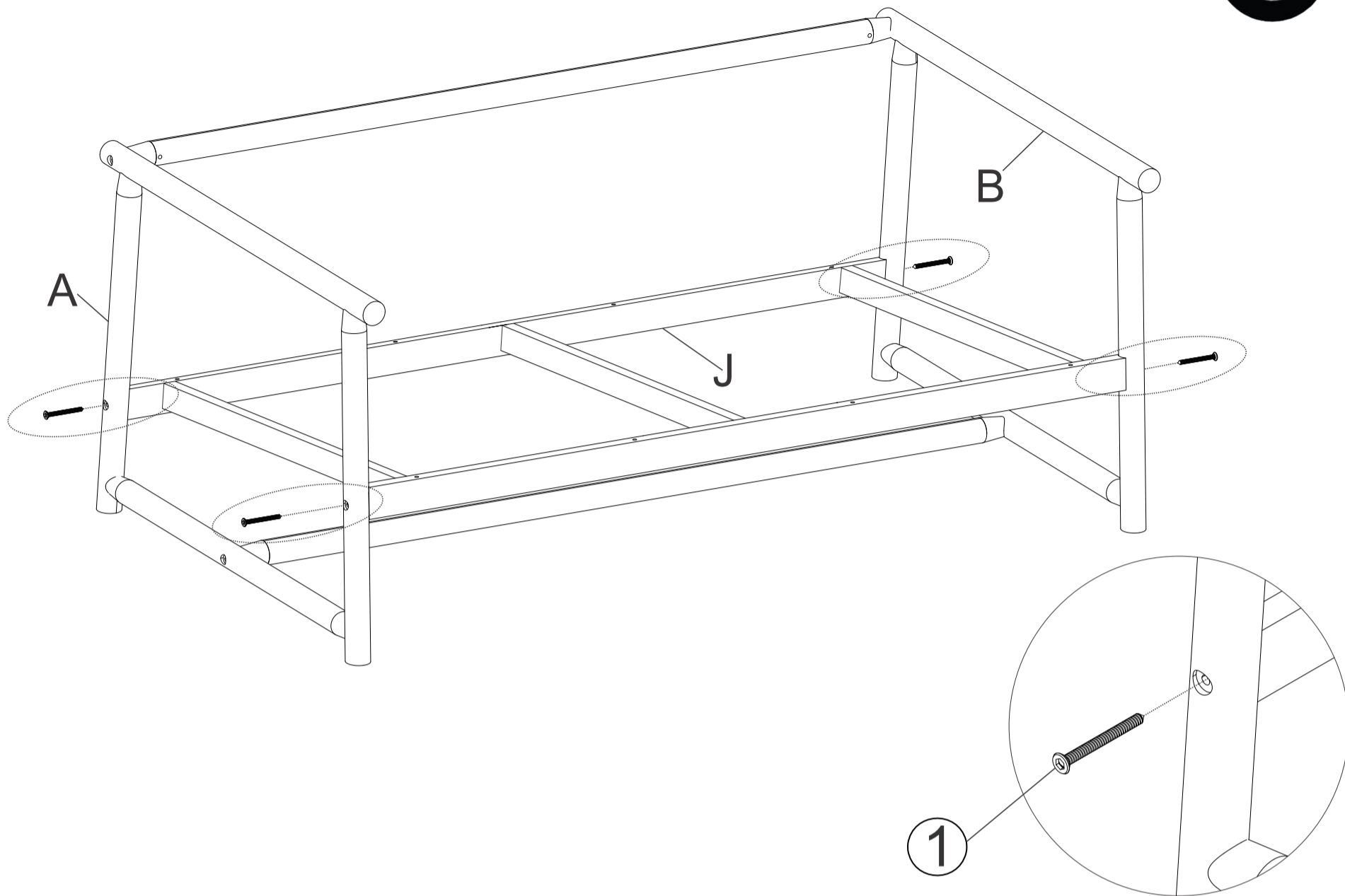
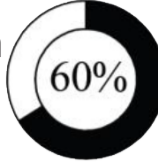
Tighten bolts 



ASSEMBLY INSTRUCTION 18280008-09

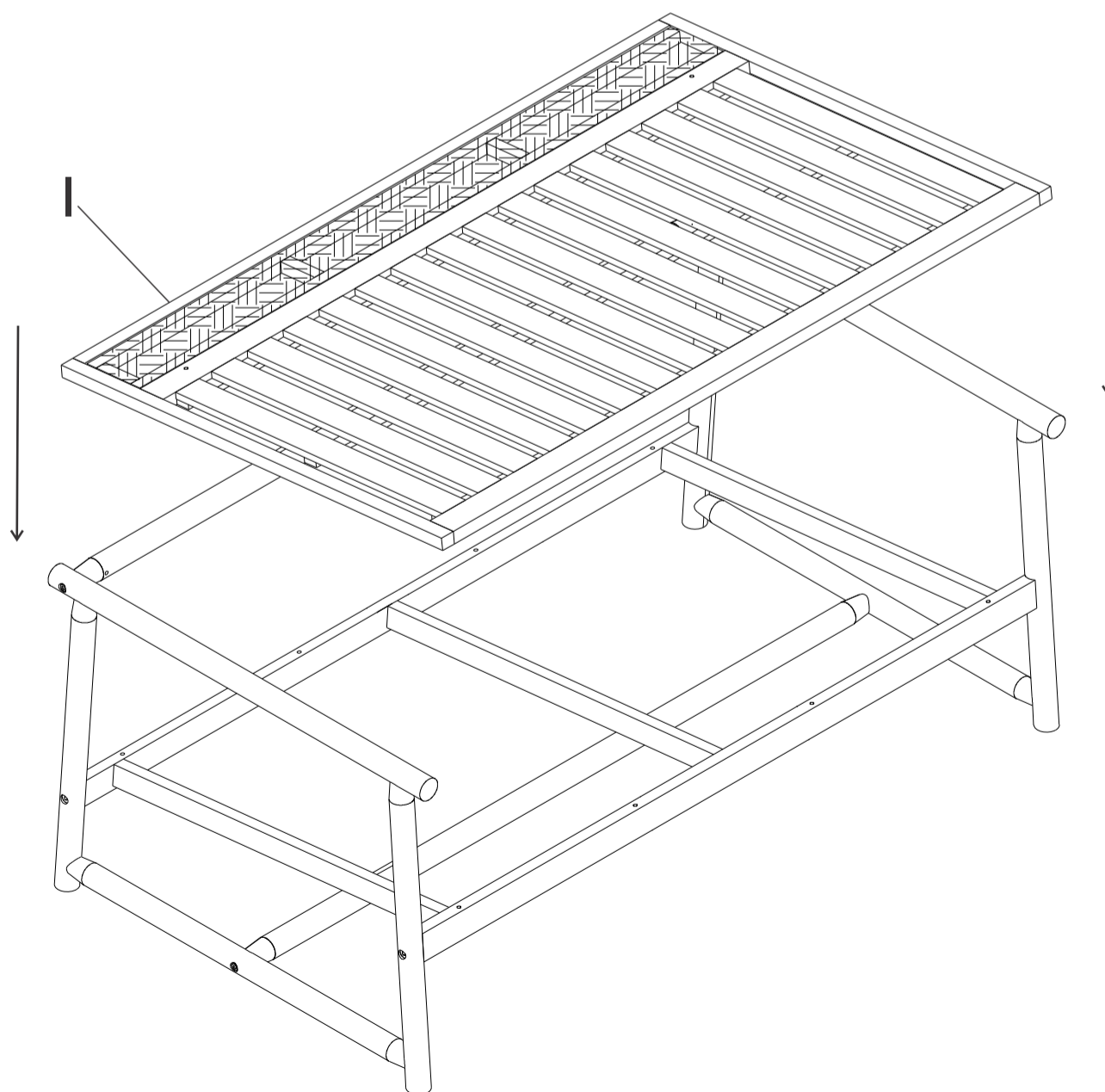
13

Tighten bolts



14

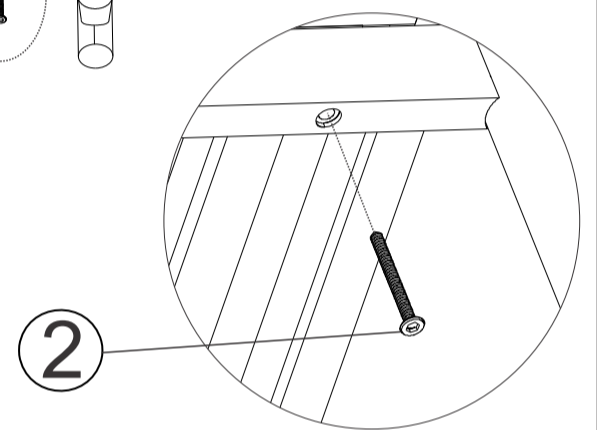
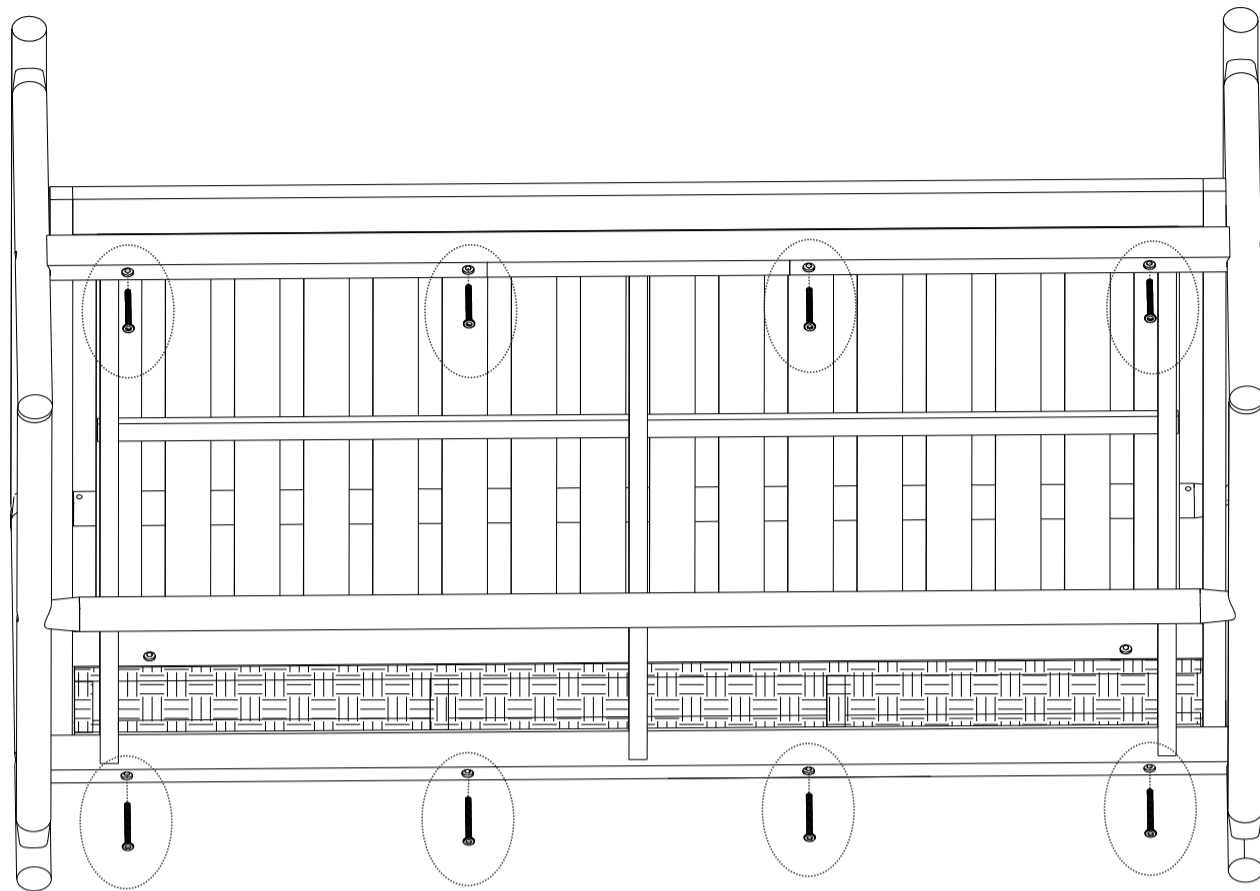
Tighten bolts



ASSEMBLY INSTRUCTION 18280008-09

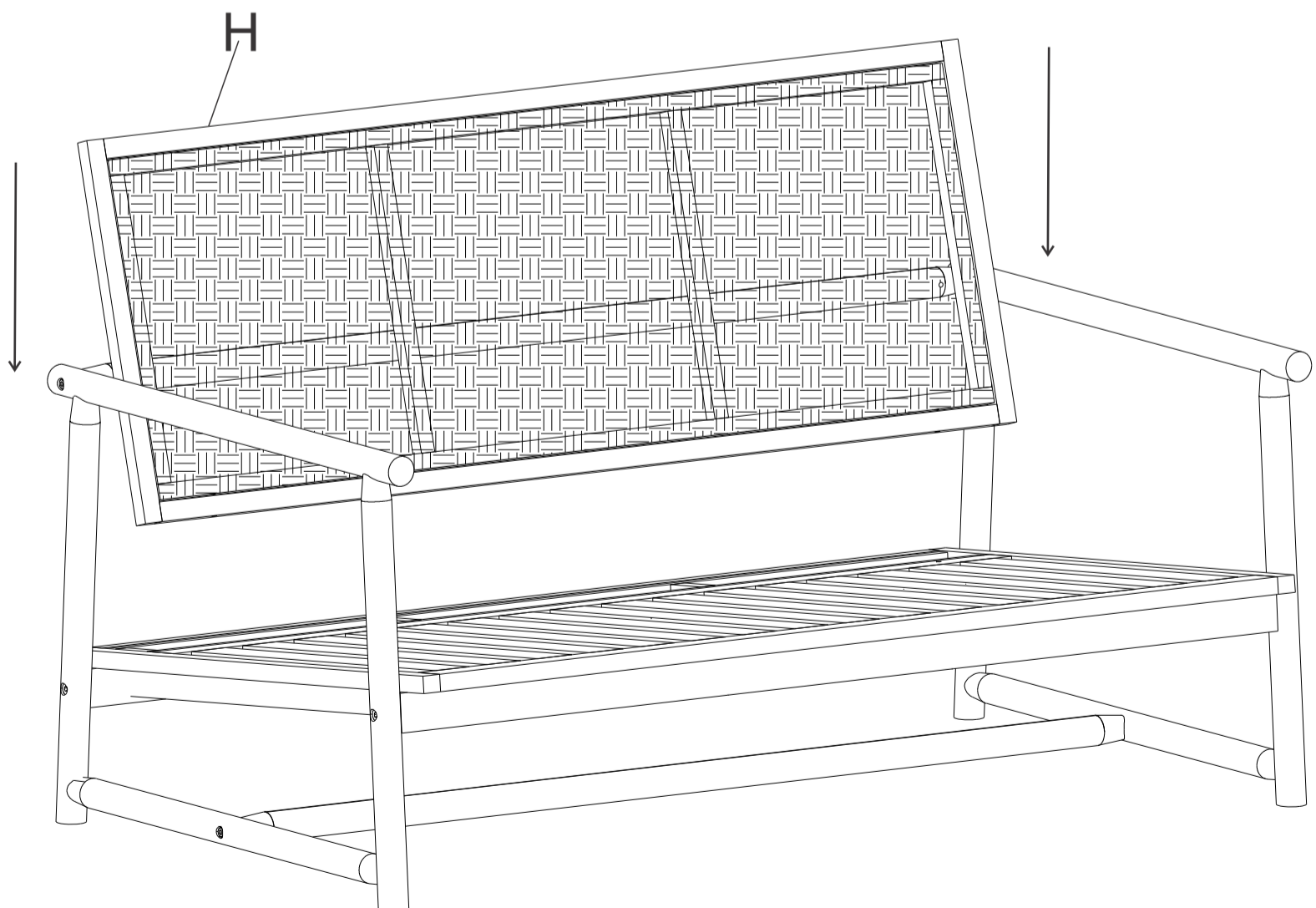
15

Tighten bolts 



16

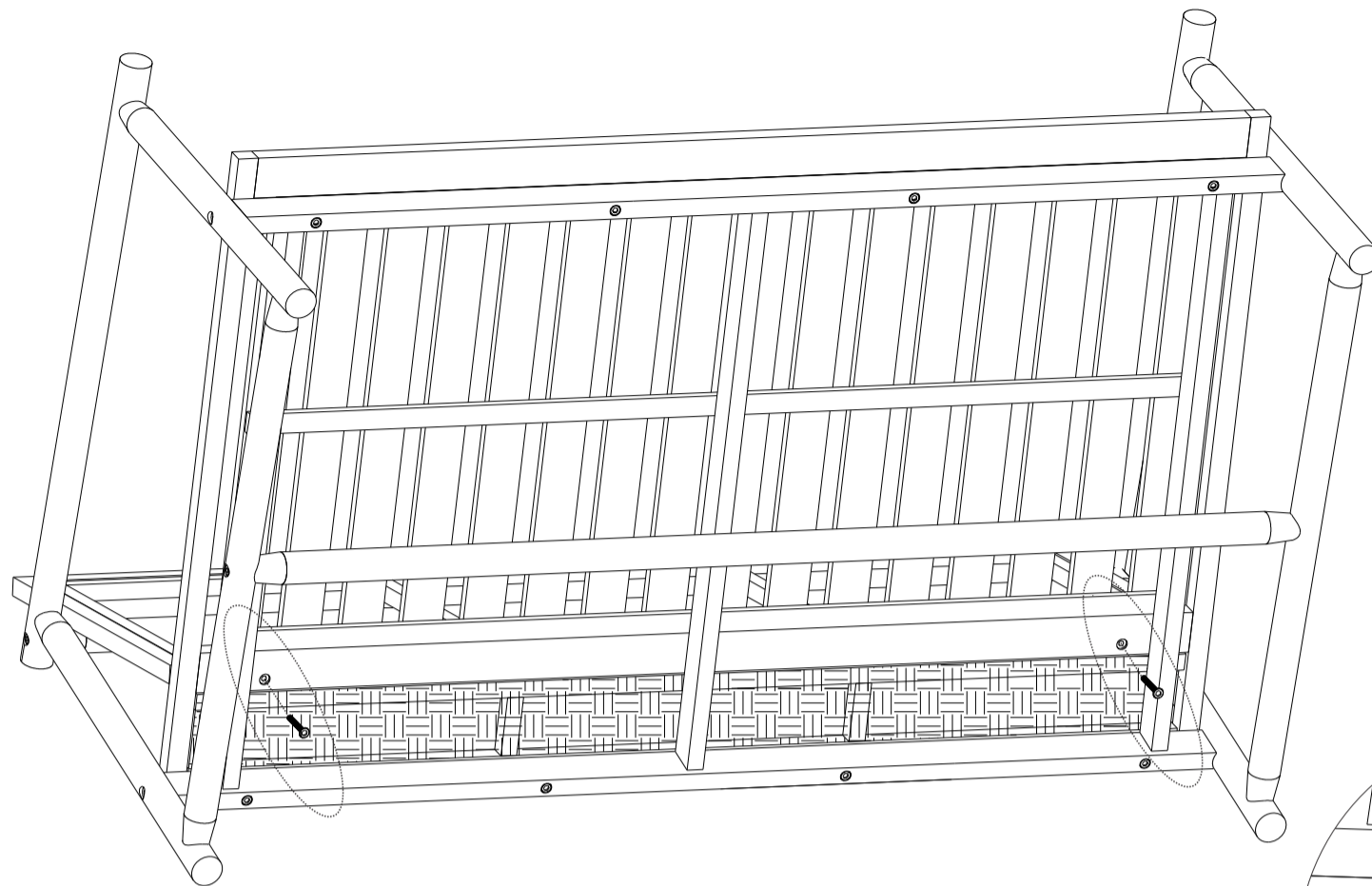
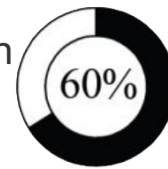
Tighten bolts 



ASSEMBLY INSTRUCTION 18280008-09

17

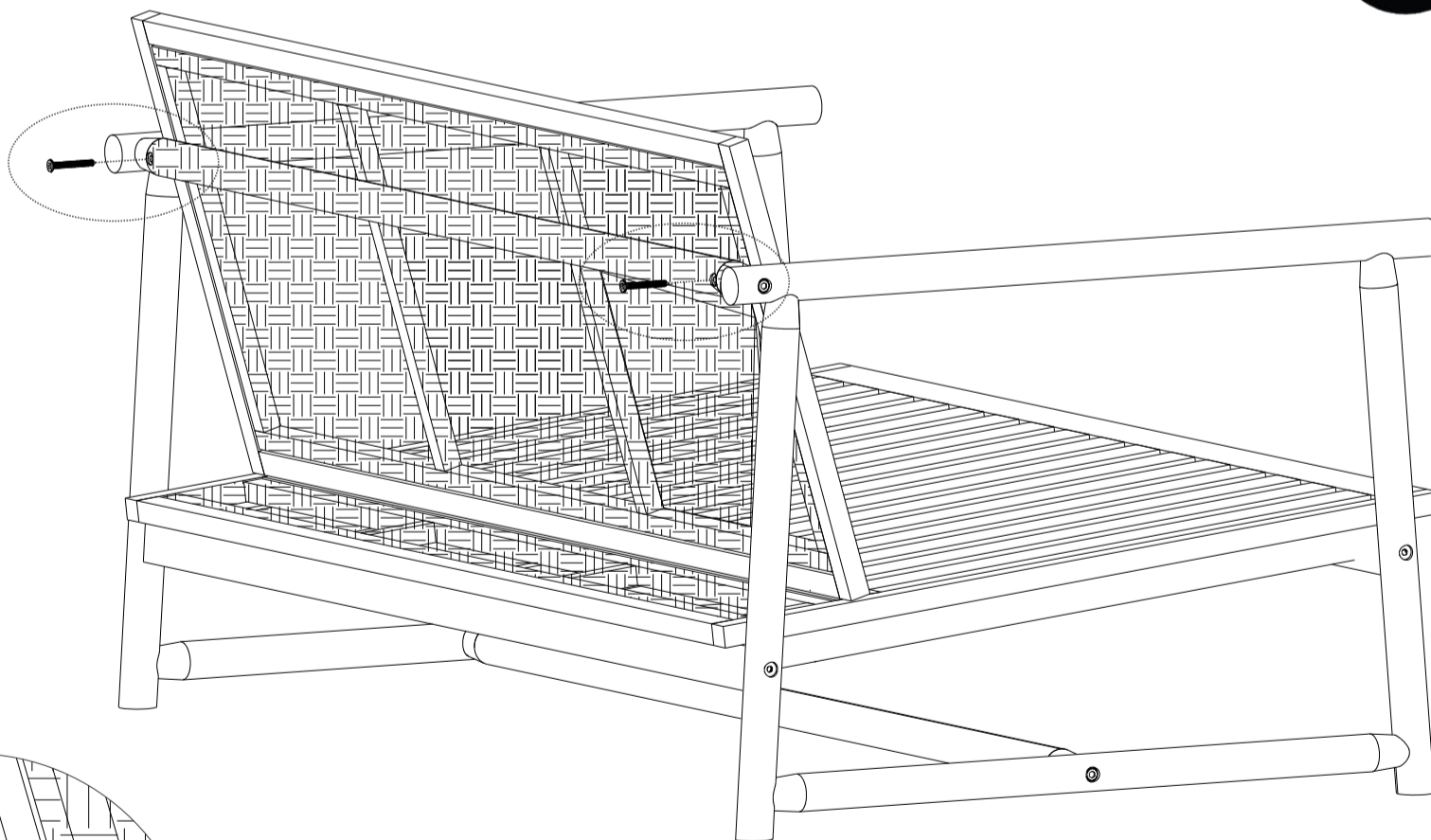
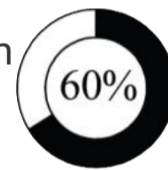
Tighten bolts



3

18

Tighten bolts



3

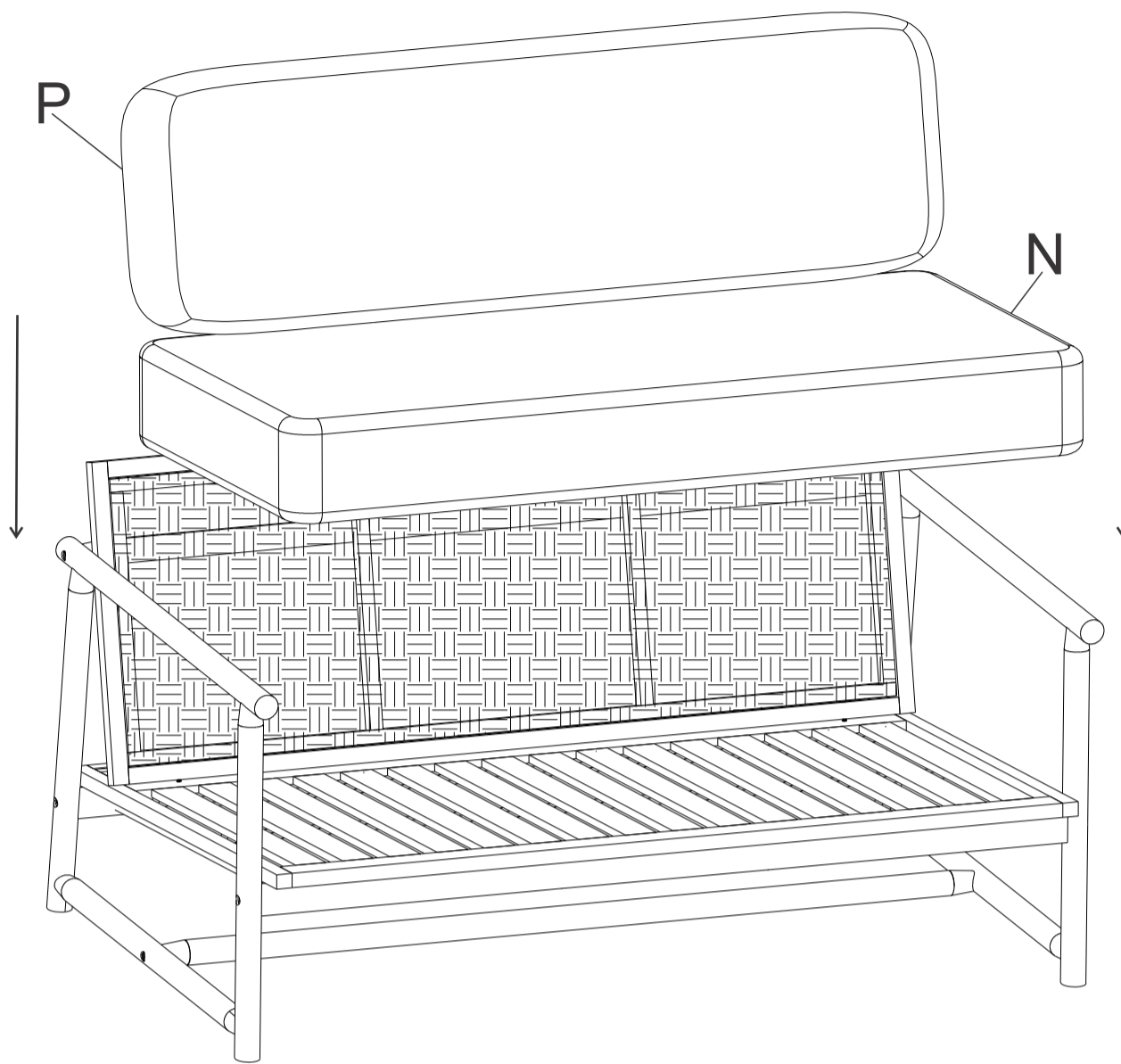


ASSEMBLY INSTRUCTION 18280008-09

19

Tighten bolts

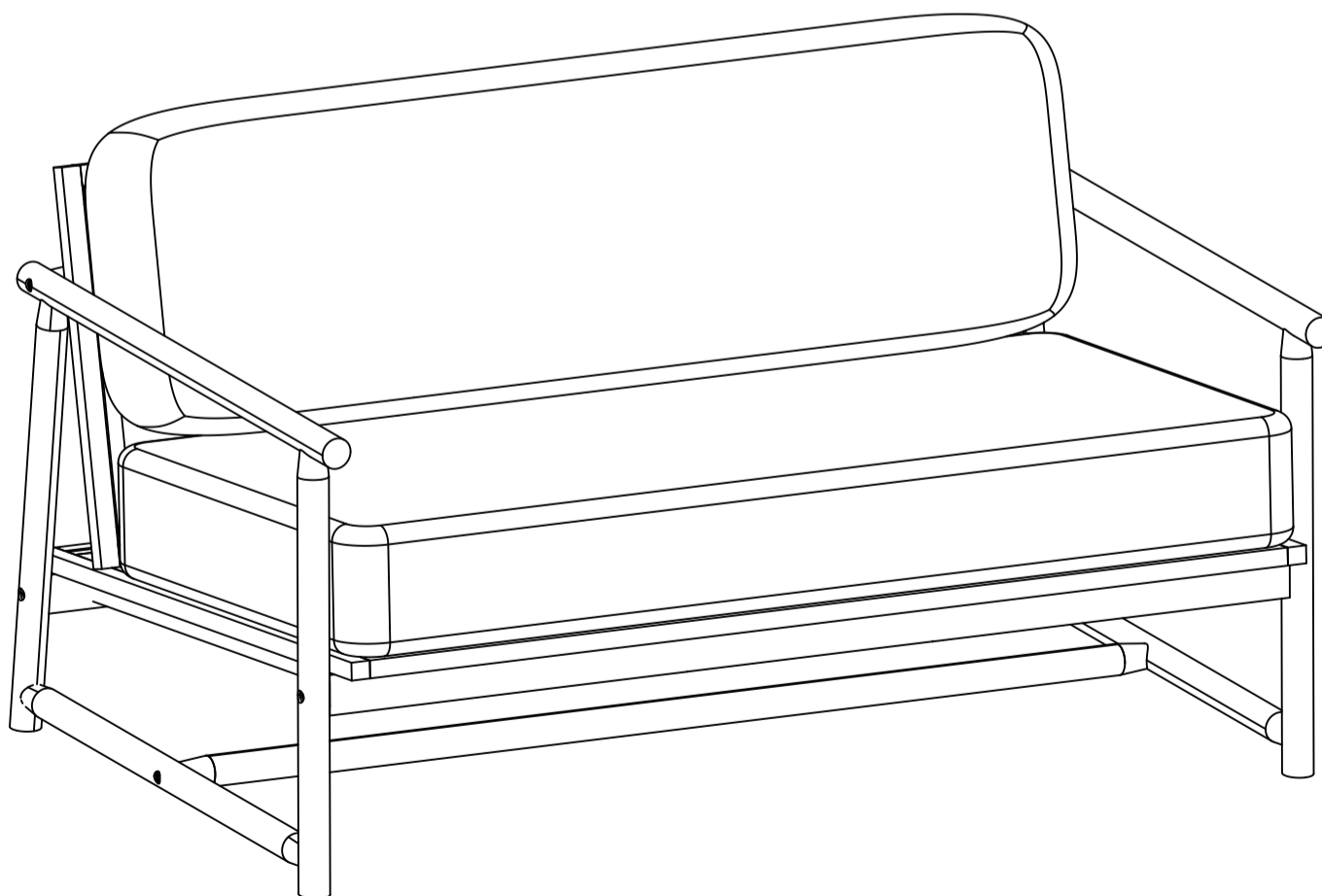
100%



20

Tighten bolts

100%

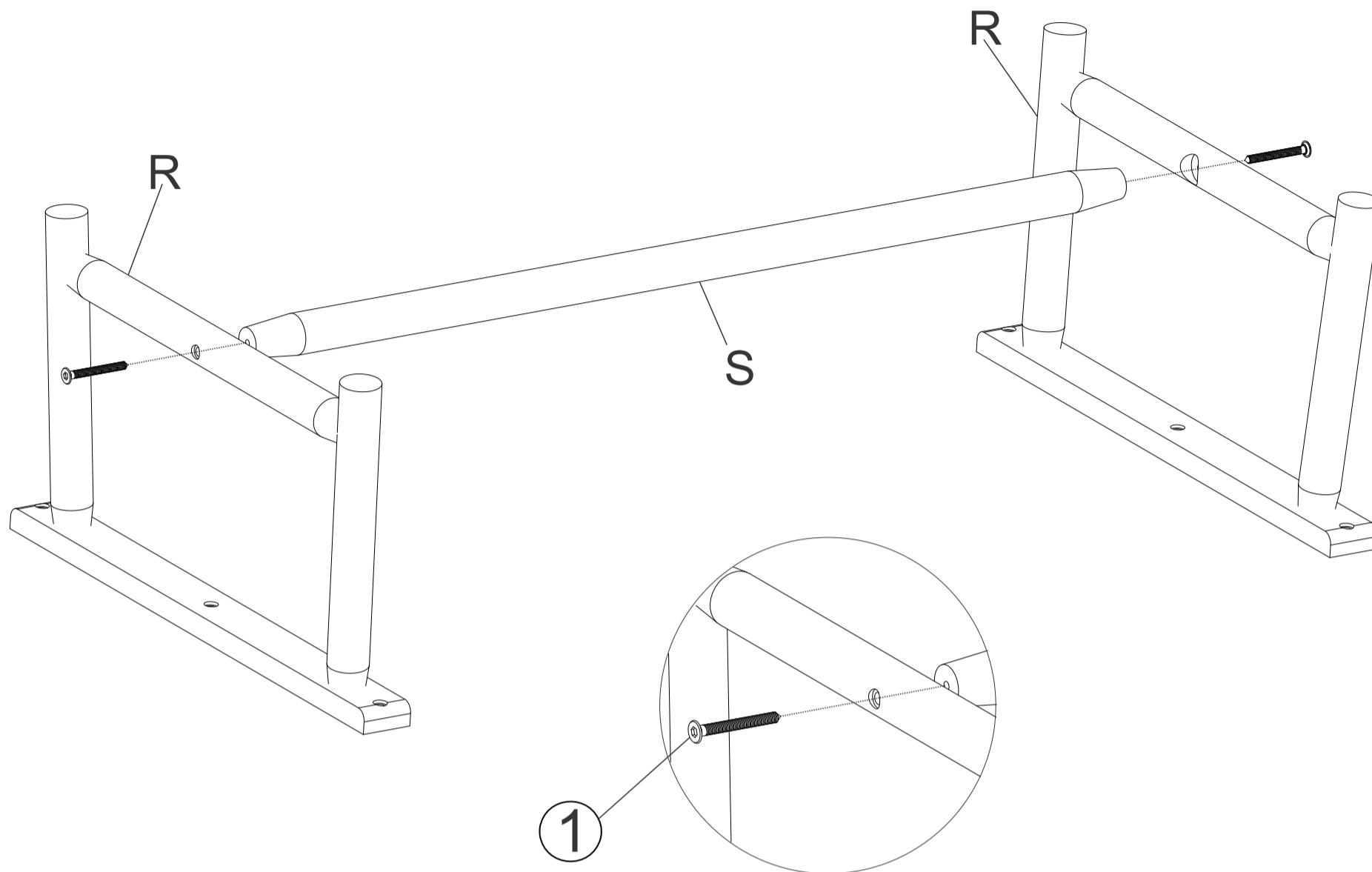


ASSEMBLY INSTRUCTION 18280008-09

21

Tighten bolts

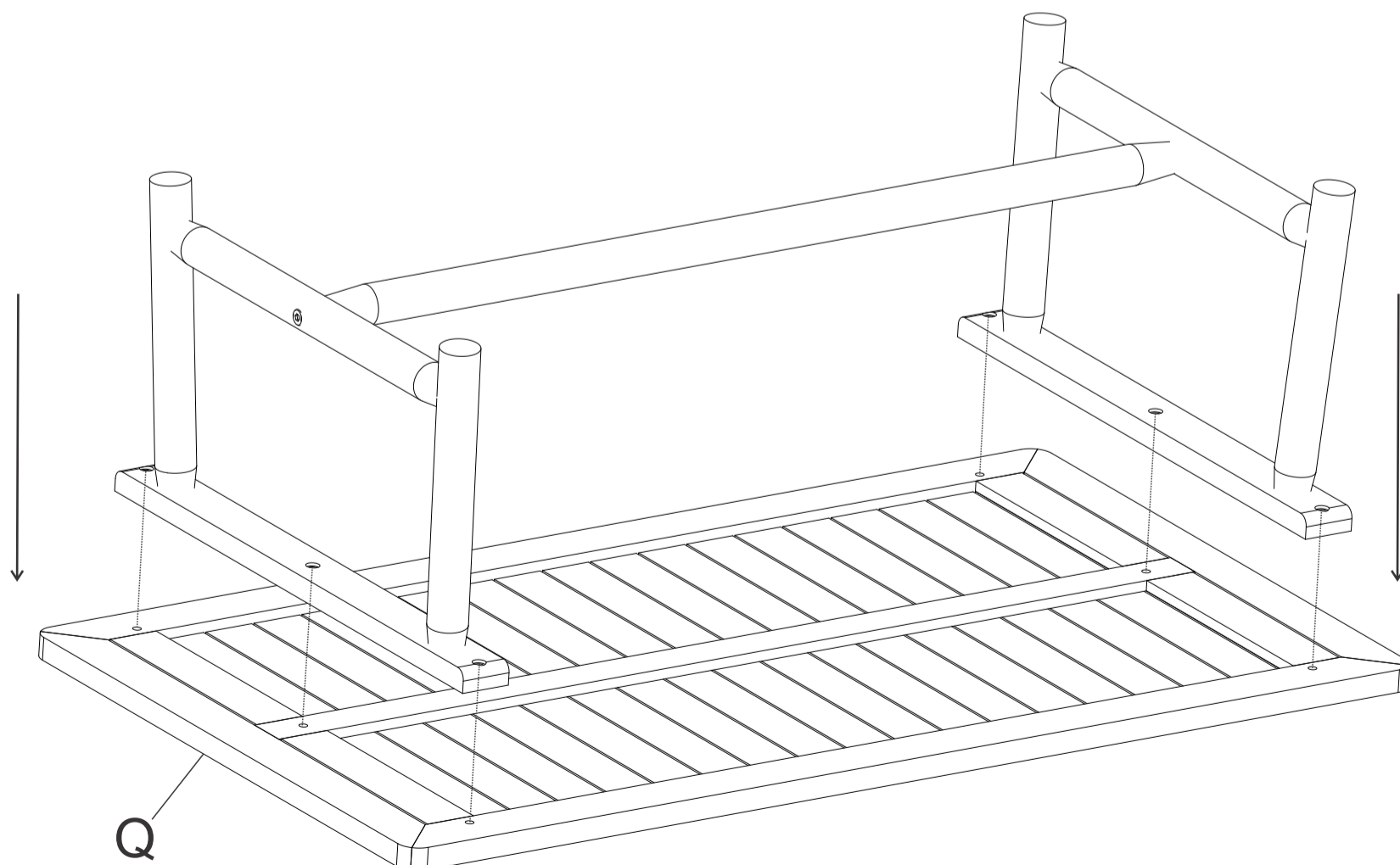
60%



22

Tighten bolts

60%

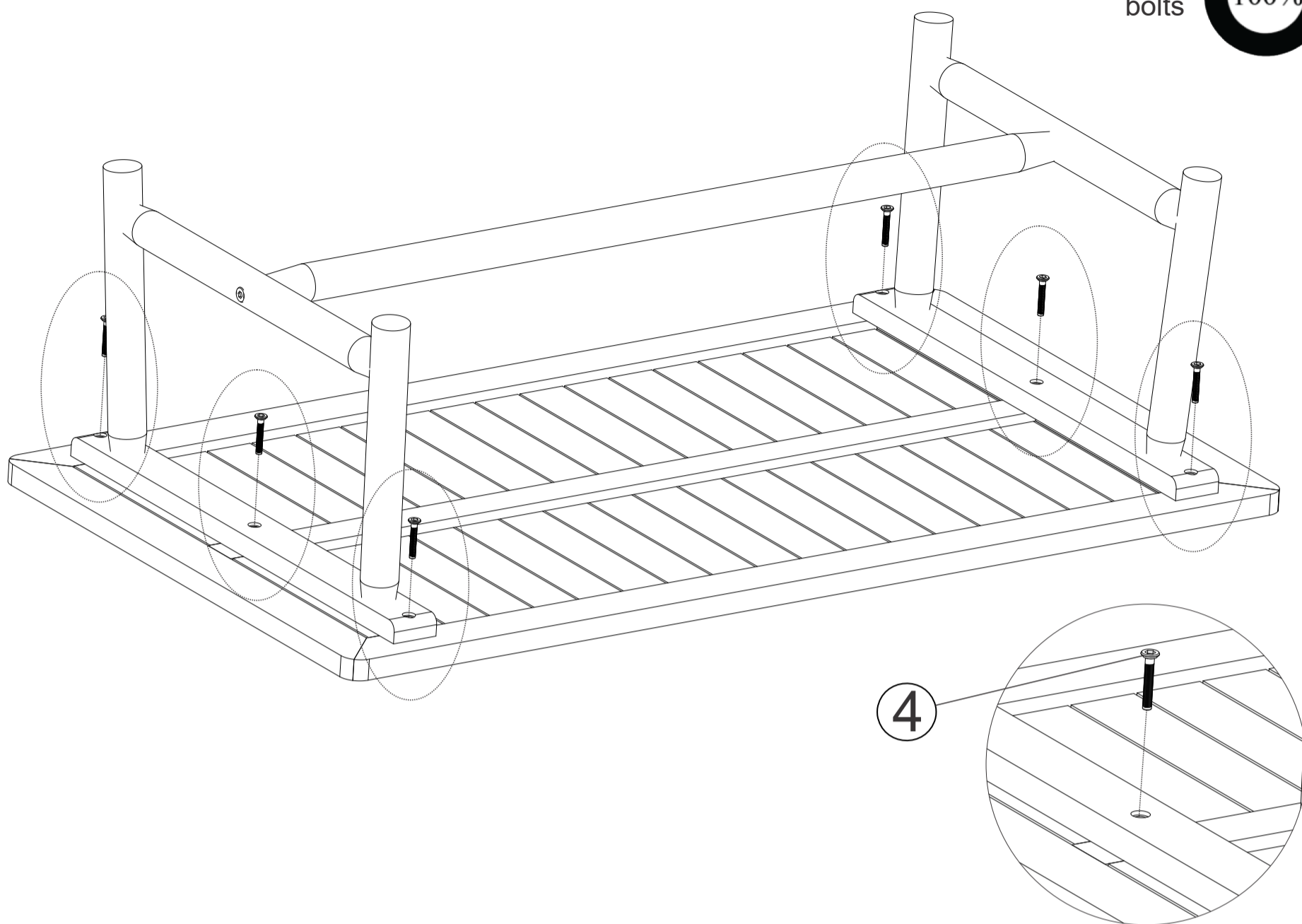


ASSEMBLY INSTRUCTION 18280008-09

23

Tighten bolts

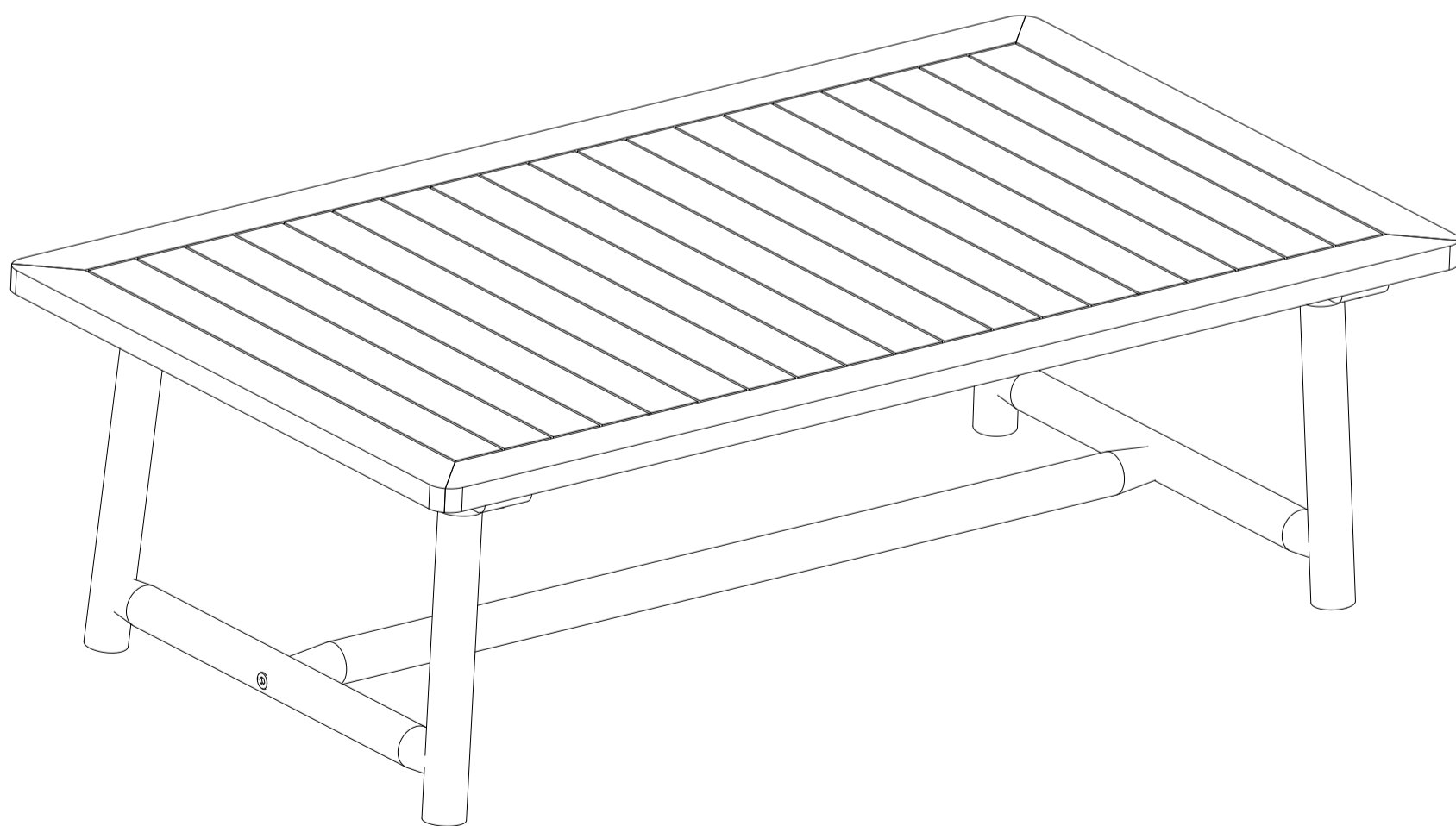
100%



24

Tighten bolts

100%



FINISHED.

