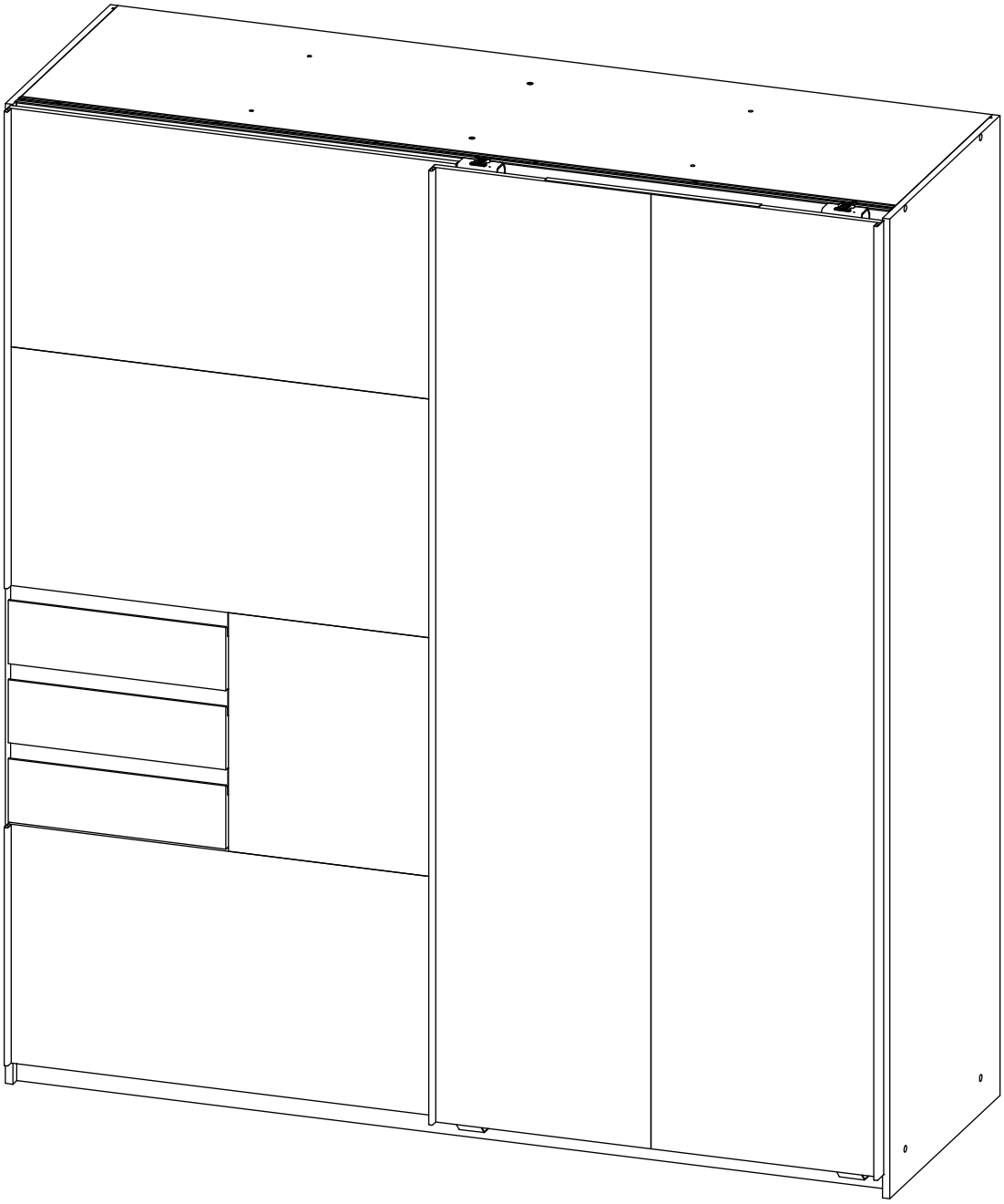
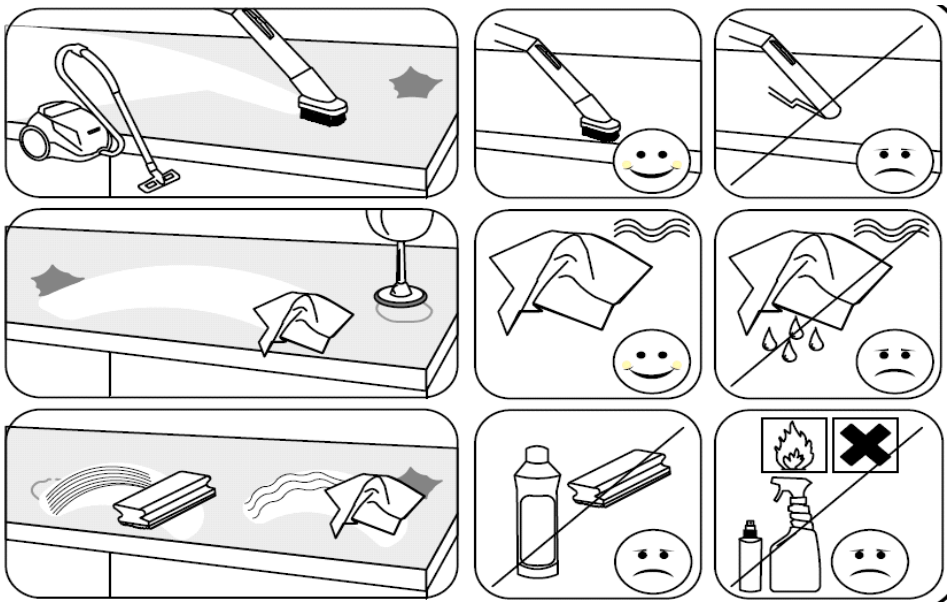
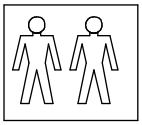
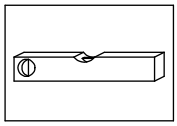
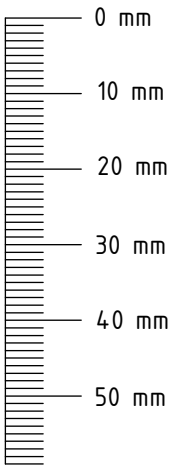
MONTAGEANLEITUNG
INSTRUCTIONS DE MONTAGE
ASSEMBLY INSTRUCTIONS
MONTAGEAANWIJZING

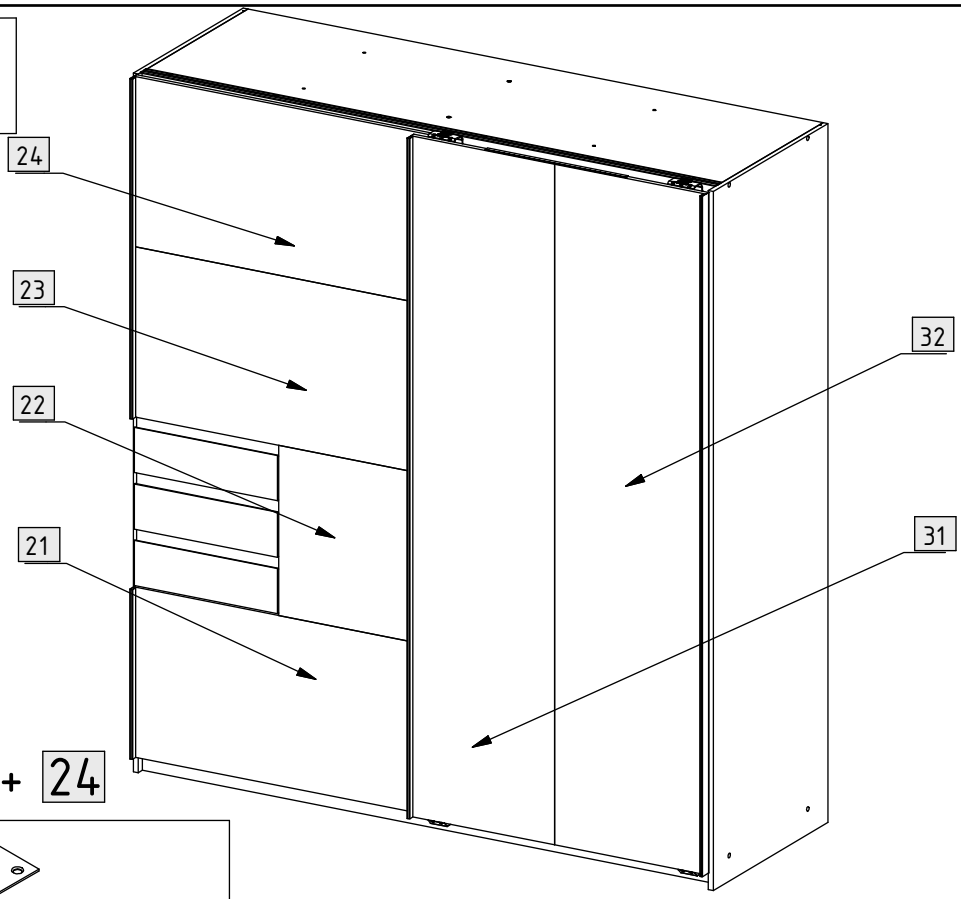
980955



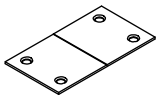
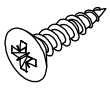
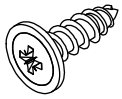
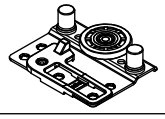


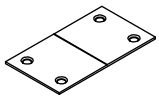
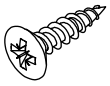
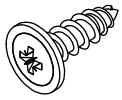
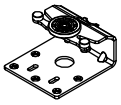
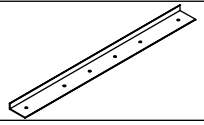



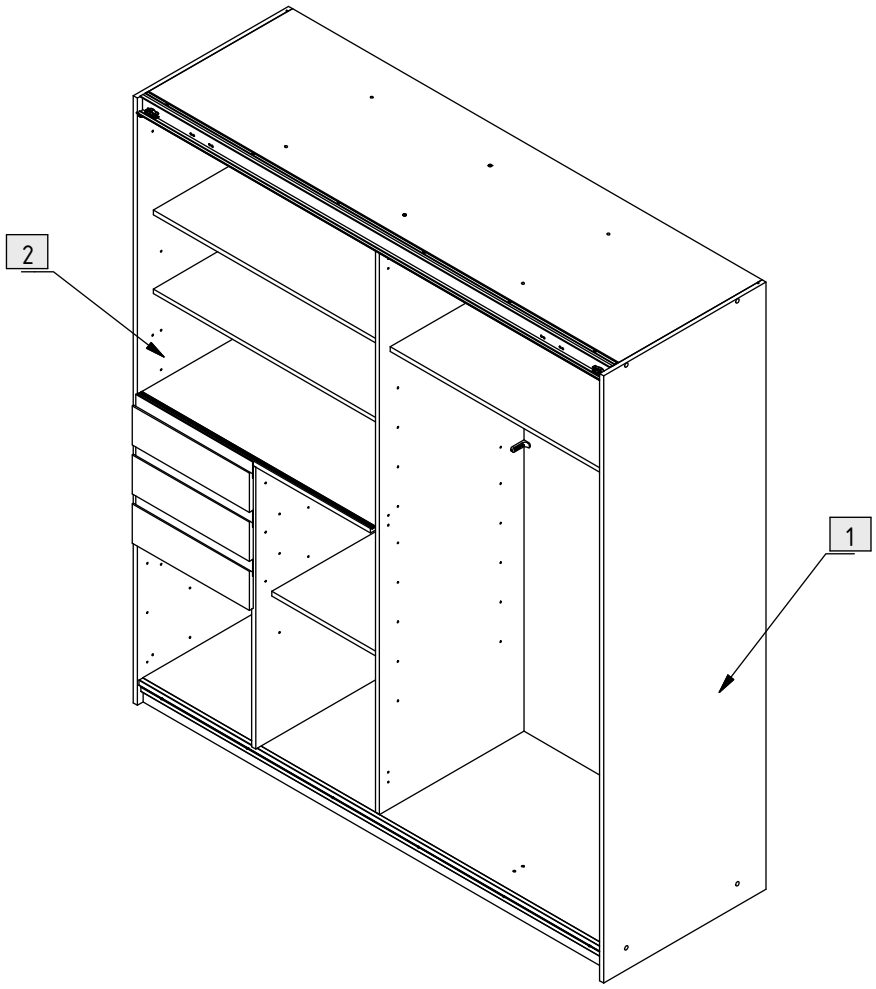


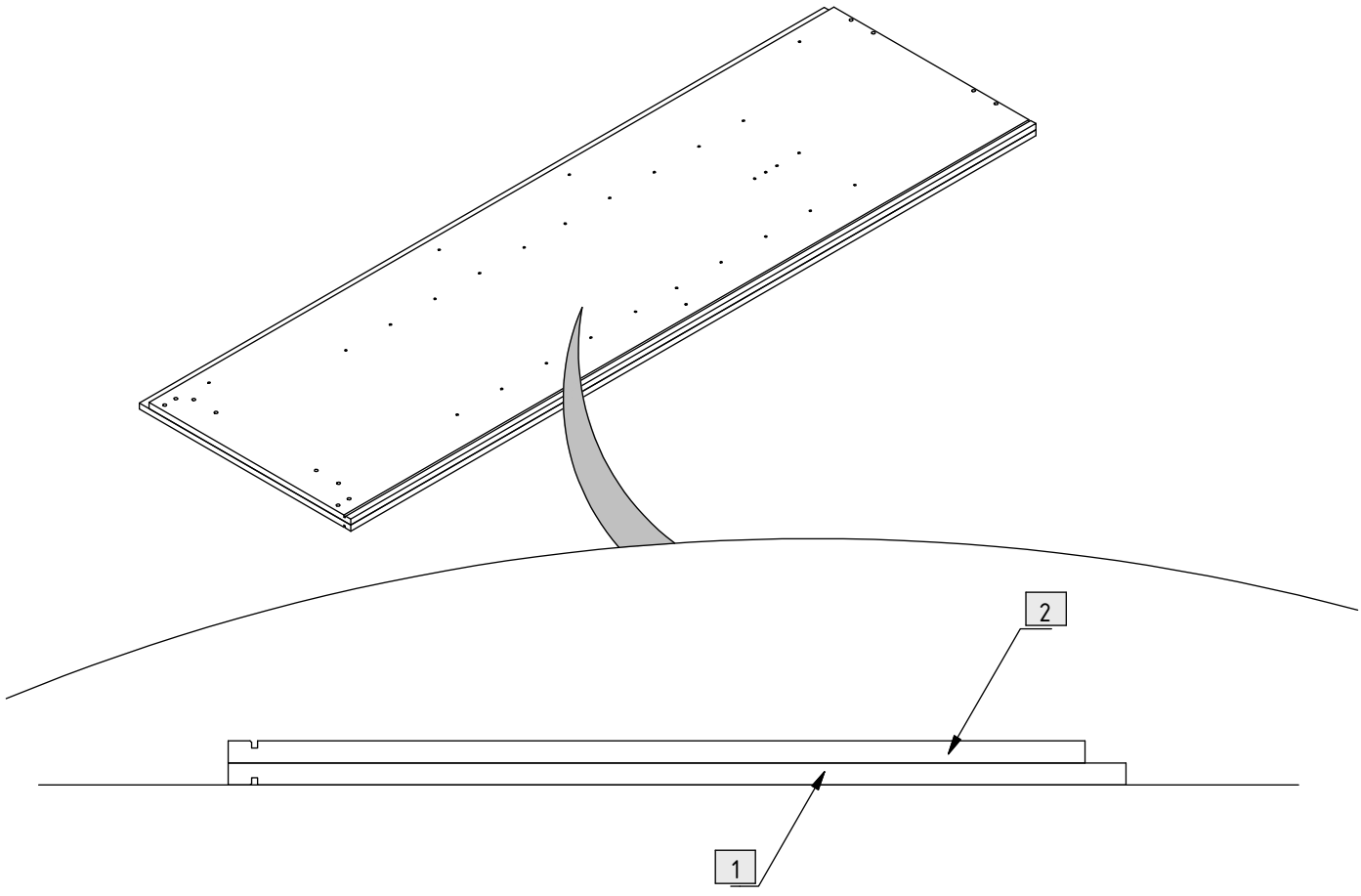
21 + 22 + 23 + 24

230	5	
306	10	 6,3 x 10,0 mm
380	20	 3,5 x 15 mm
382	19	 4 x 13 mm
801	1	 L = 1915 mm
804	2	
805	1	
806	1	
807	1	
827	1	 L = 957 mm
828	1	 L = 478 mm

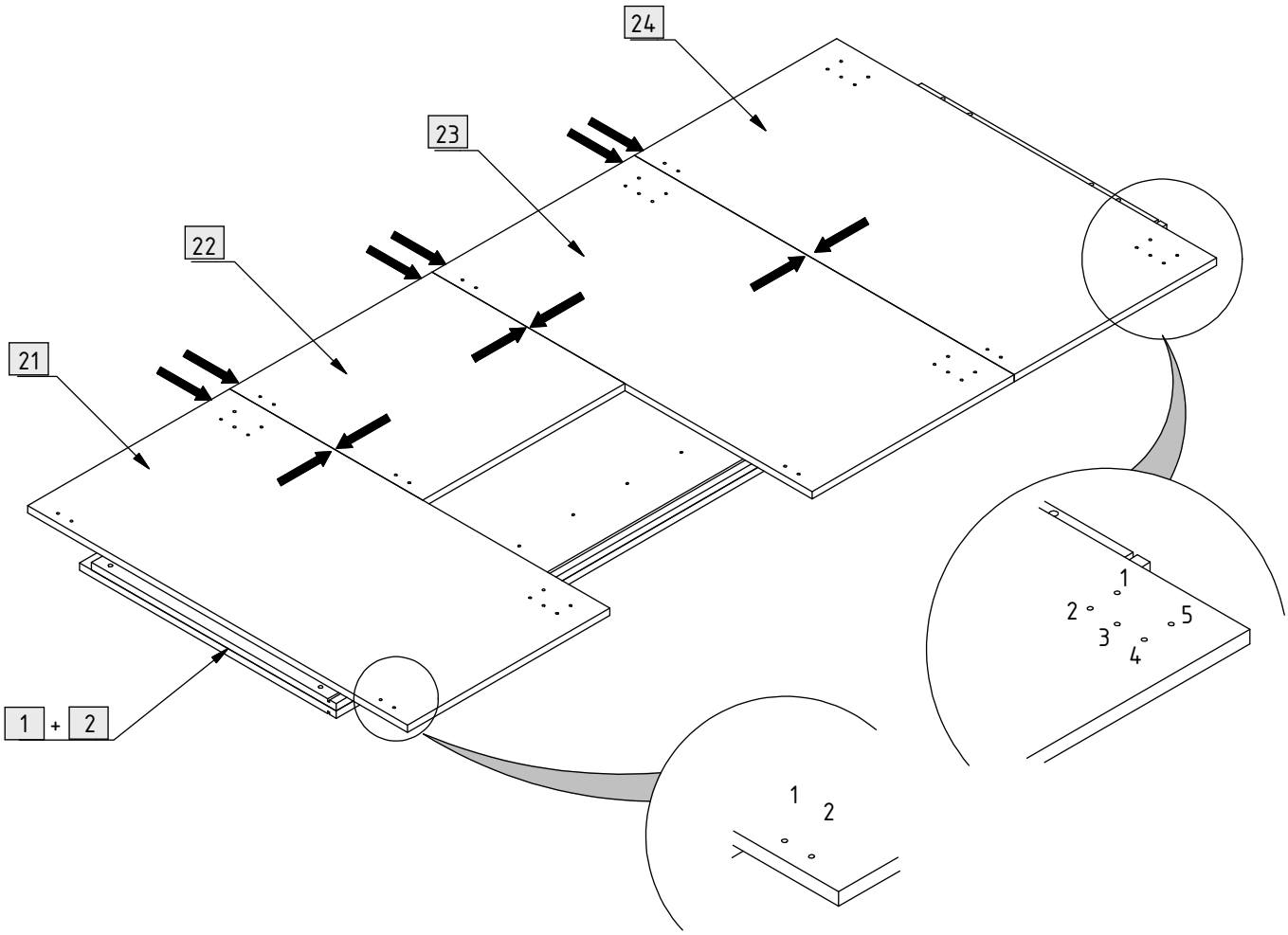
31 + 32

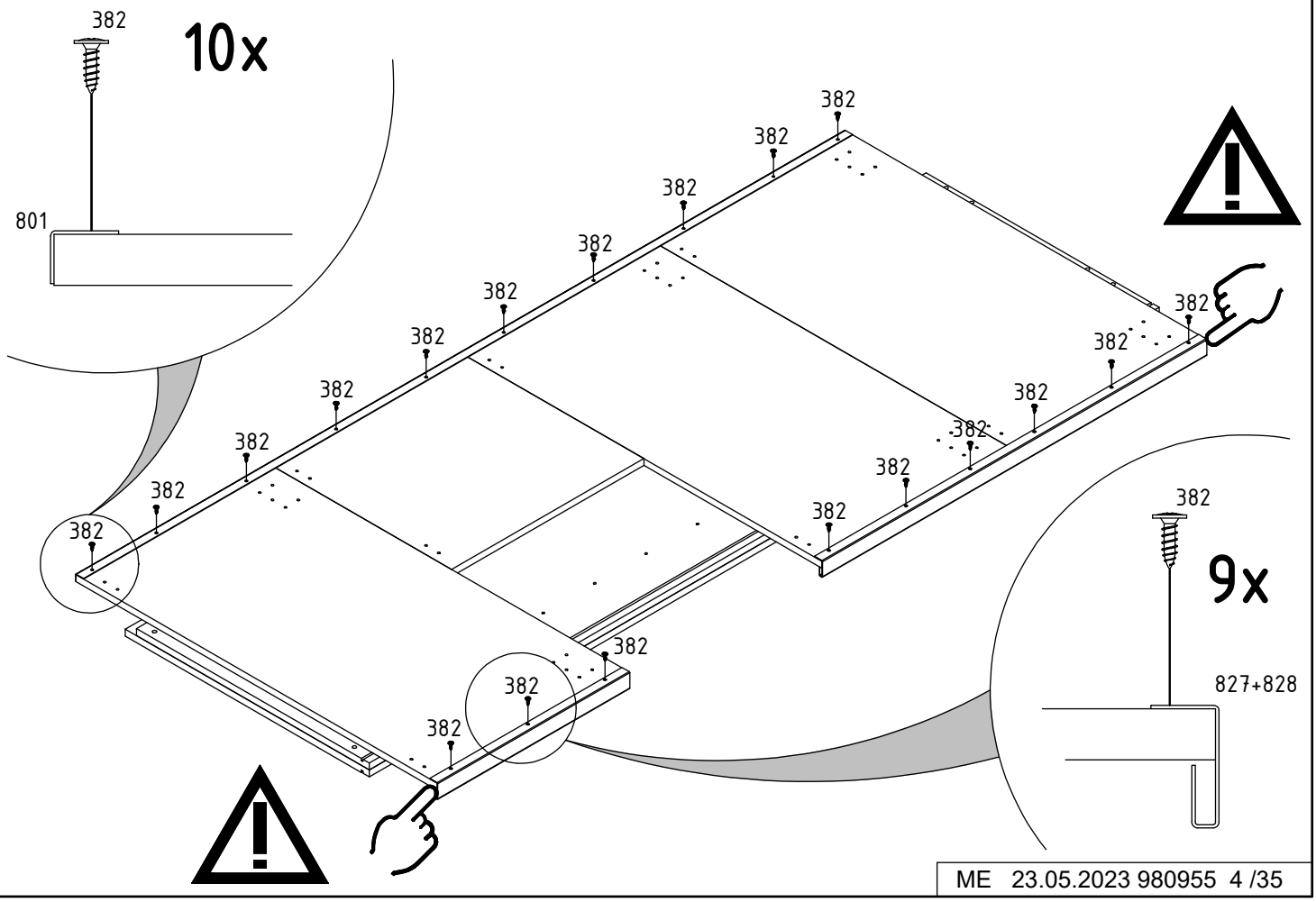
230	3	
306	14	 6,3 x 10 mm
380	12	 3,5 x 15 mm
382	32	 4 x 13 mm
800	2	 L = 1915 mm
802	2	
803	2	
990	2	

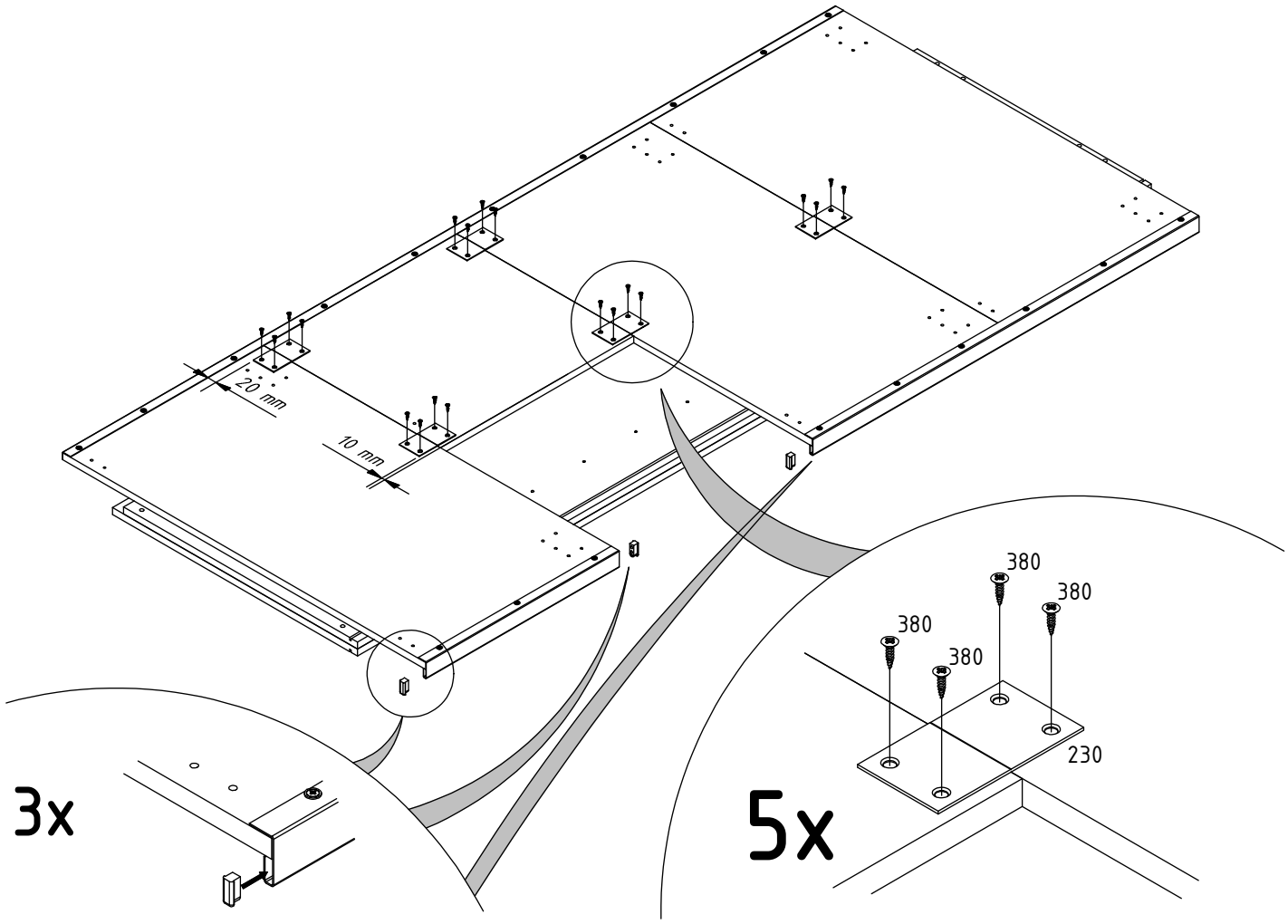

2
1

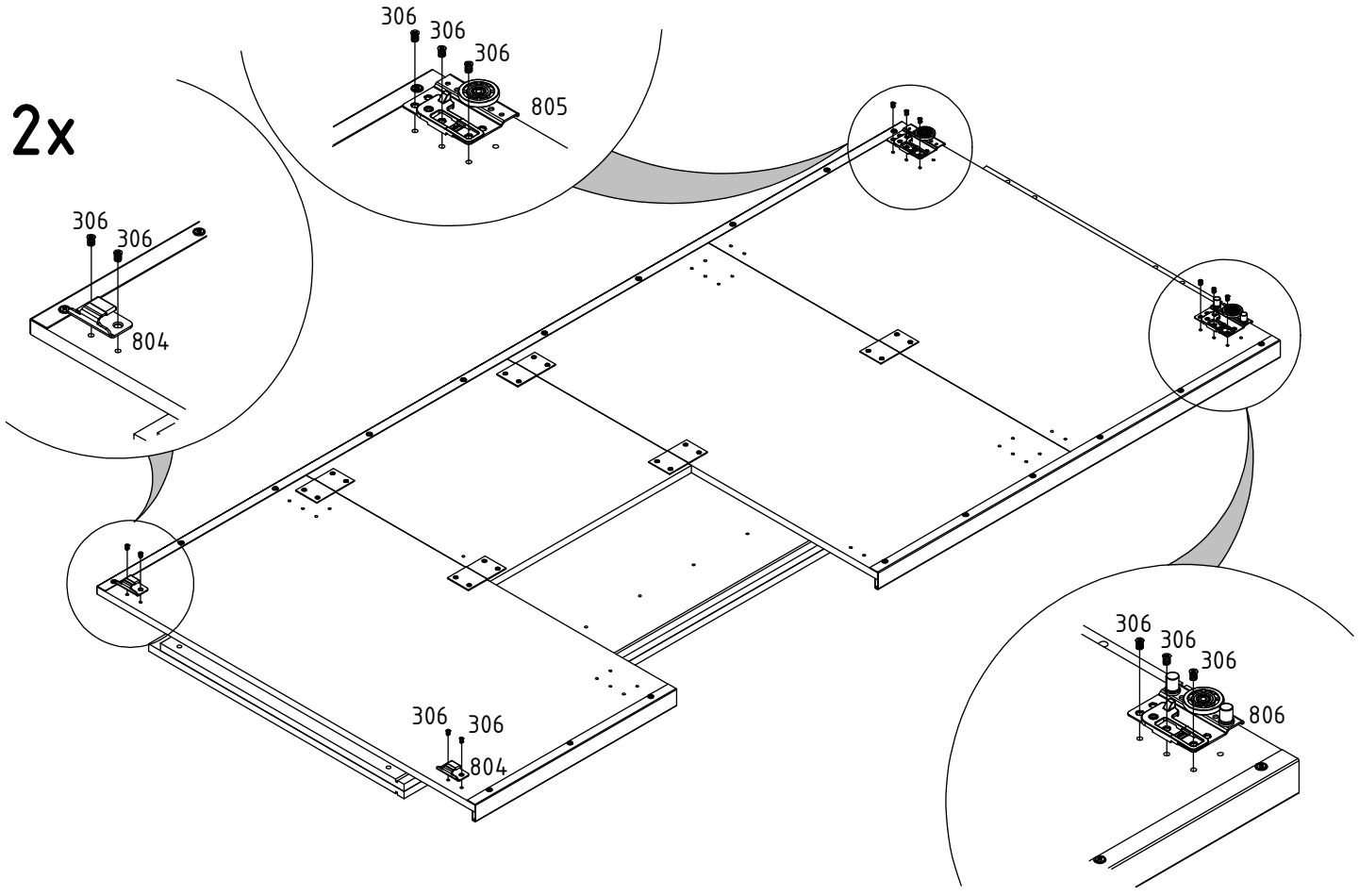

2
1

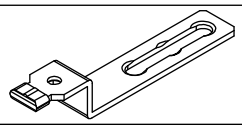
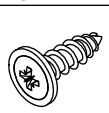
21 + 22 + 23 + 24

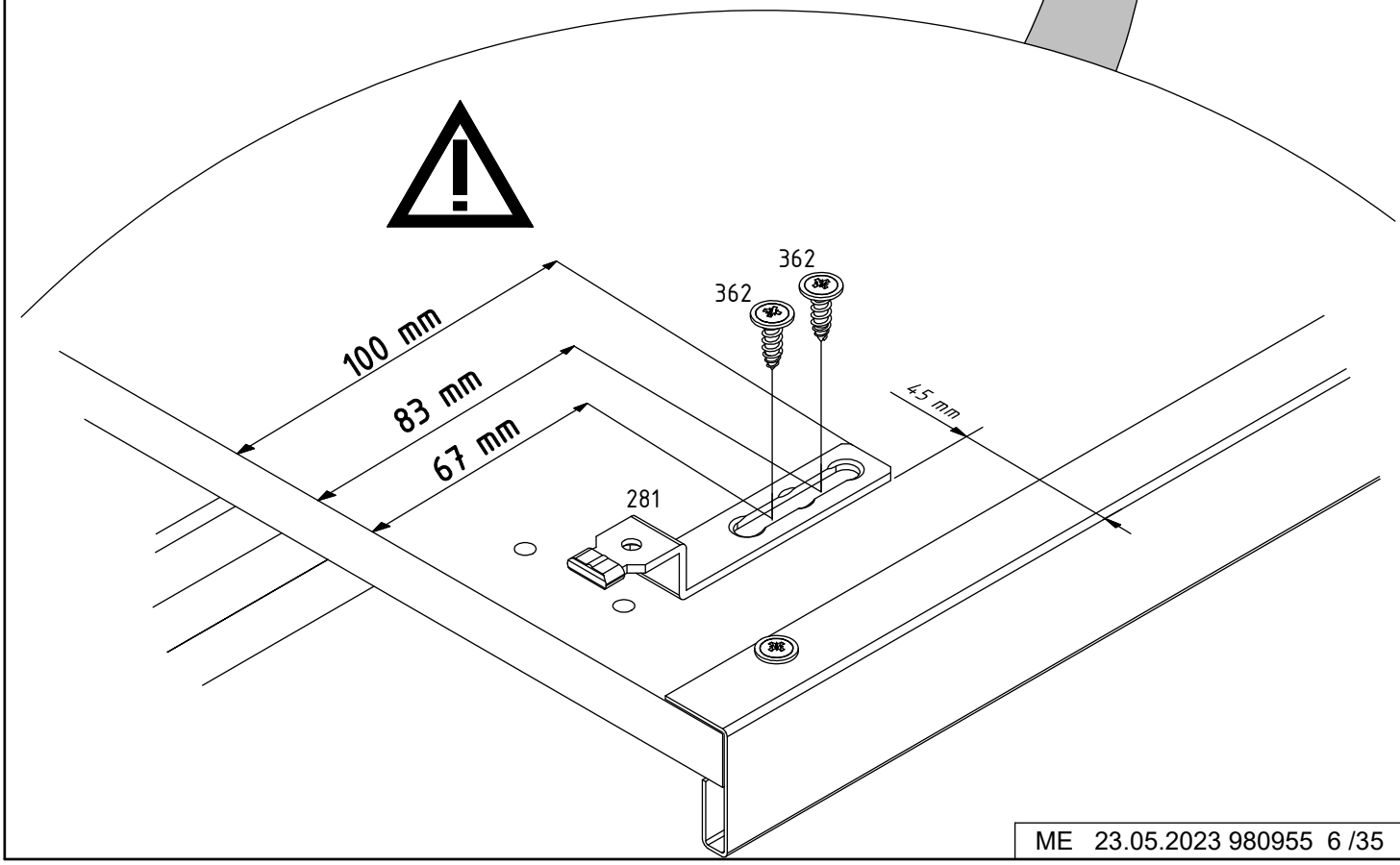


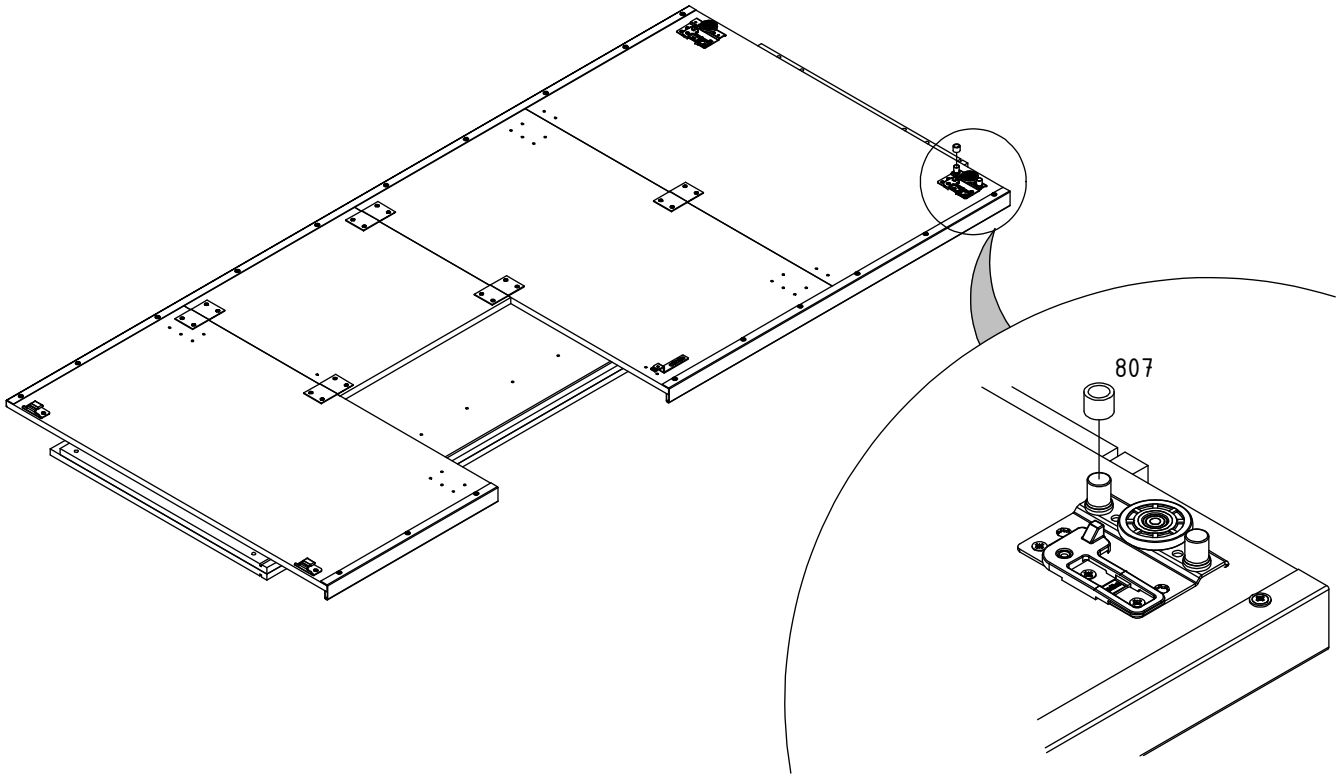


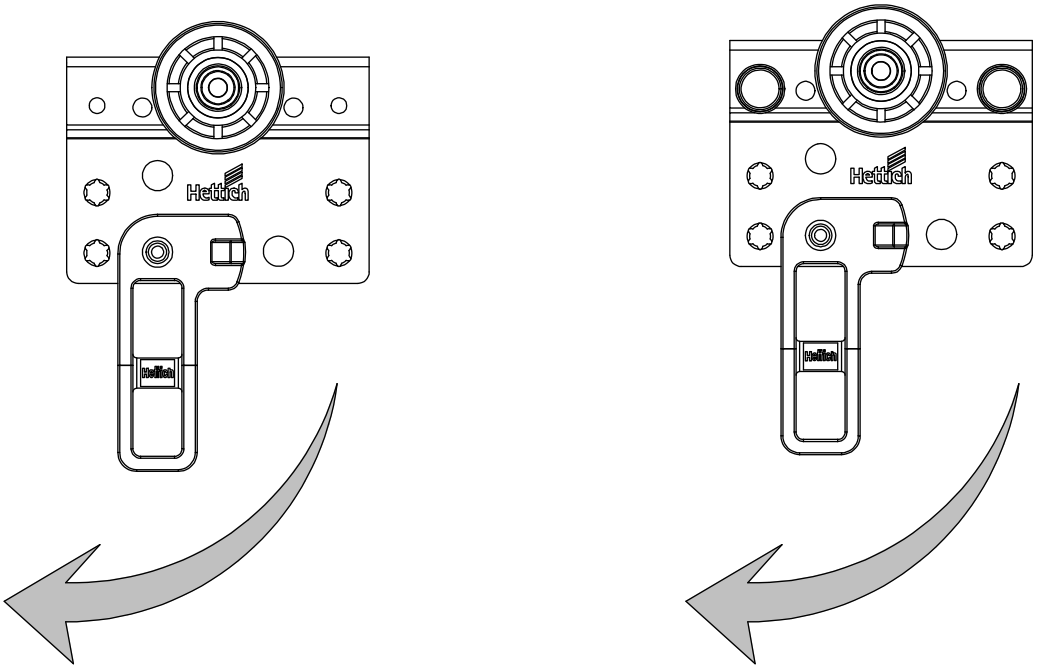

20 mm
10 mm
3x
380
380
380
380
230
5x

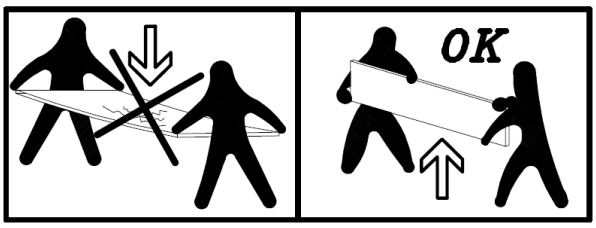

2x
306
306
306
805
306
306
804
306
306
306
806
306
306
804

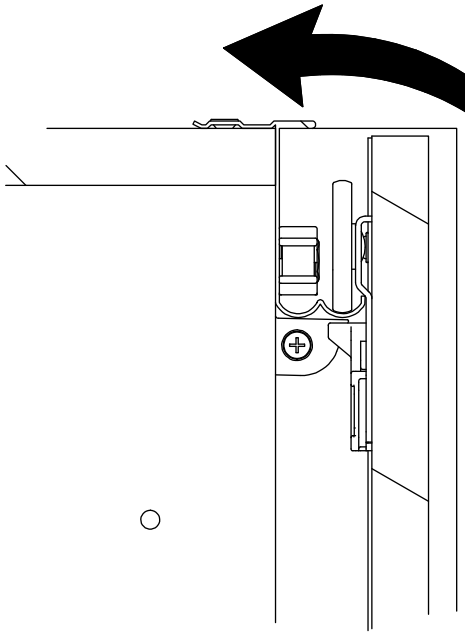
281	1	
362	2	 4 x 15 mm



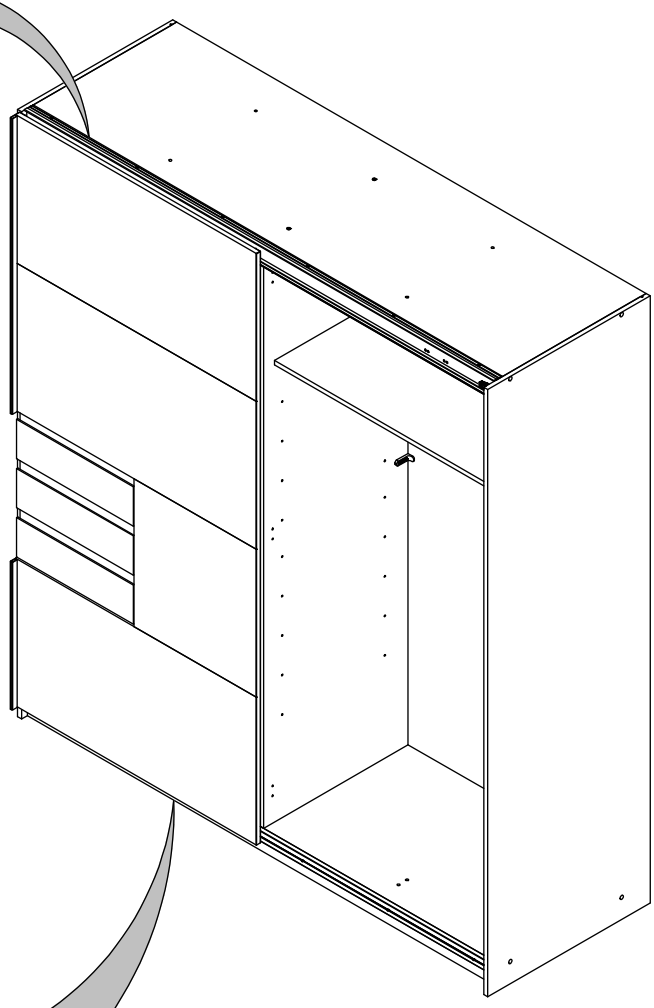

807


Hettich
Hettich
Hettich
Hettich

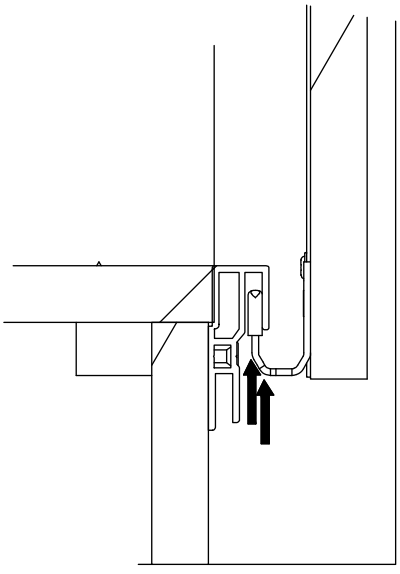




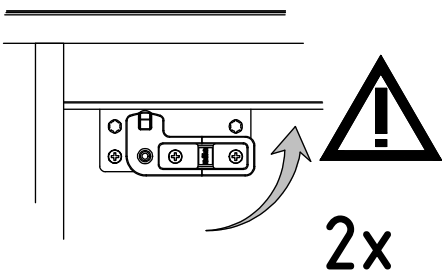
2.

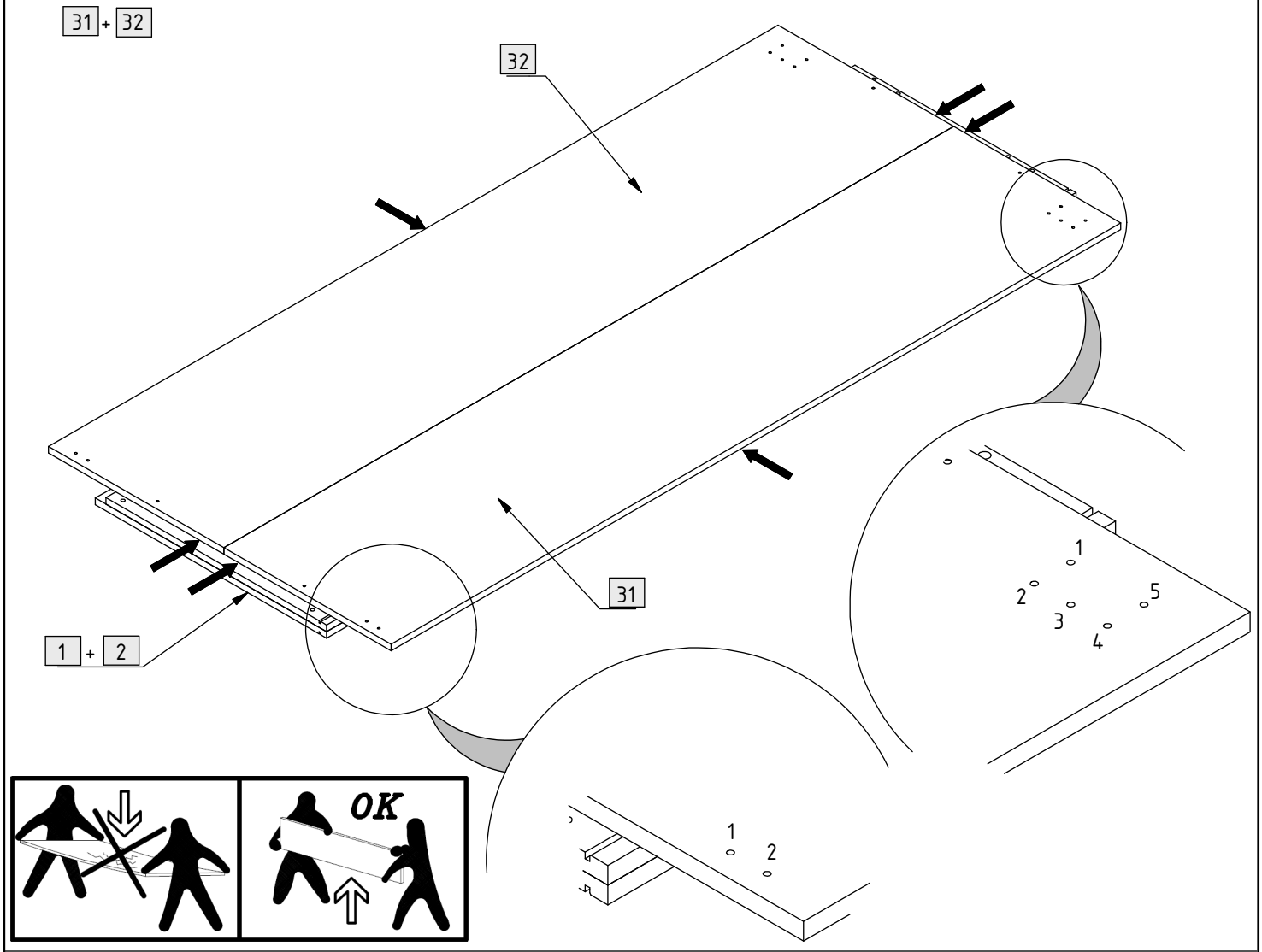


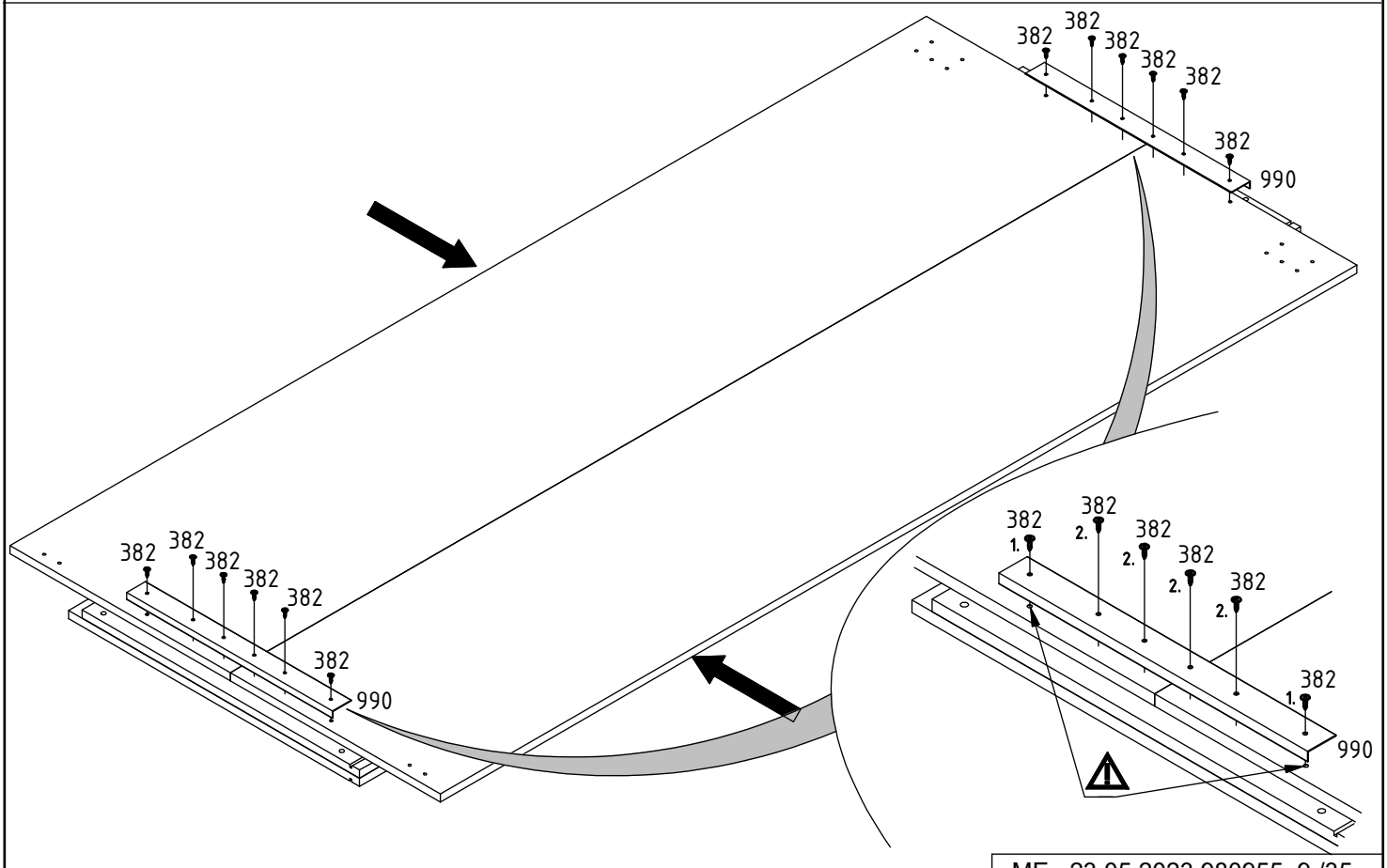
1.

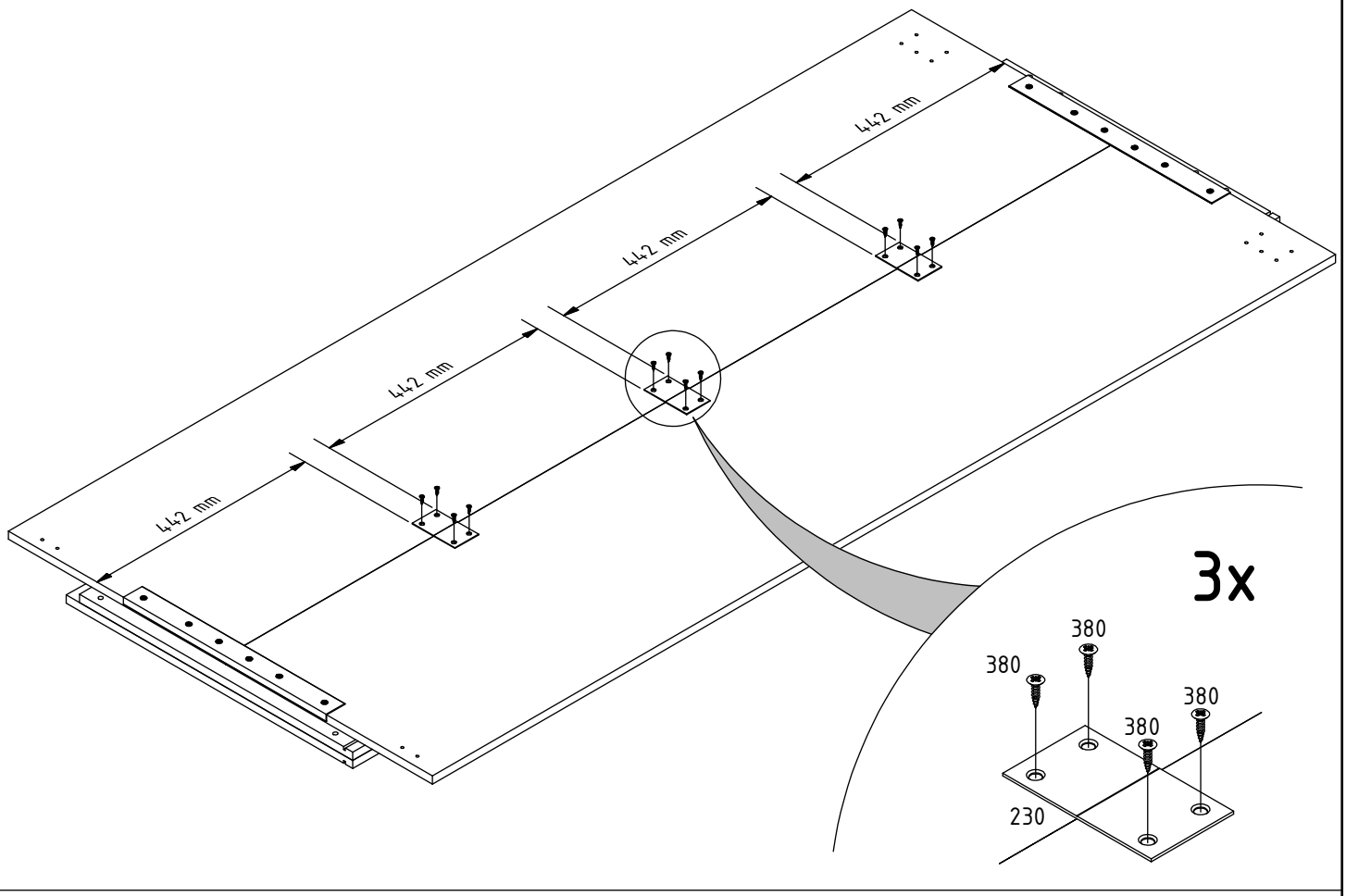


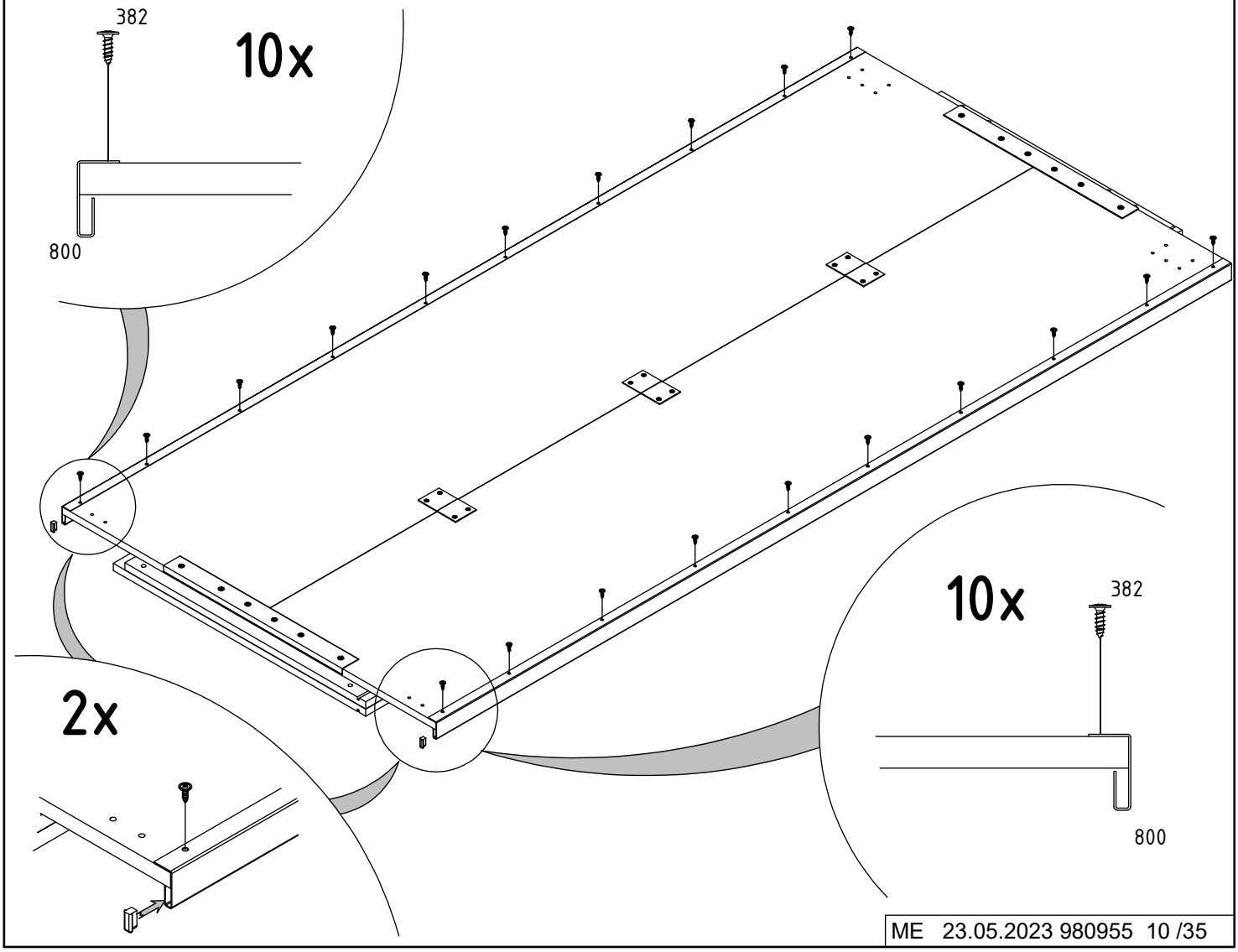
3.

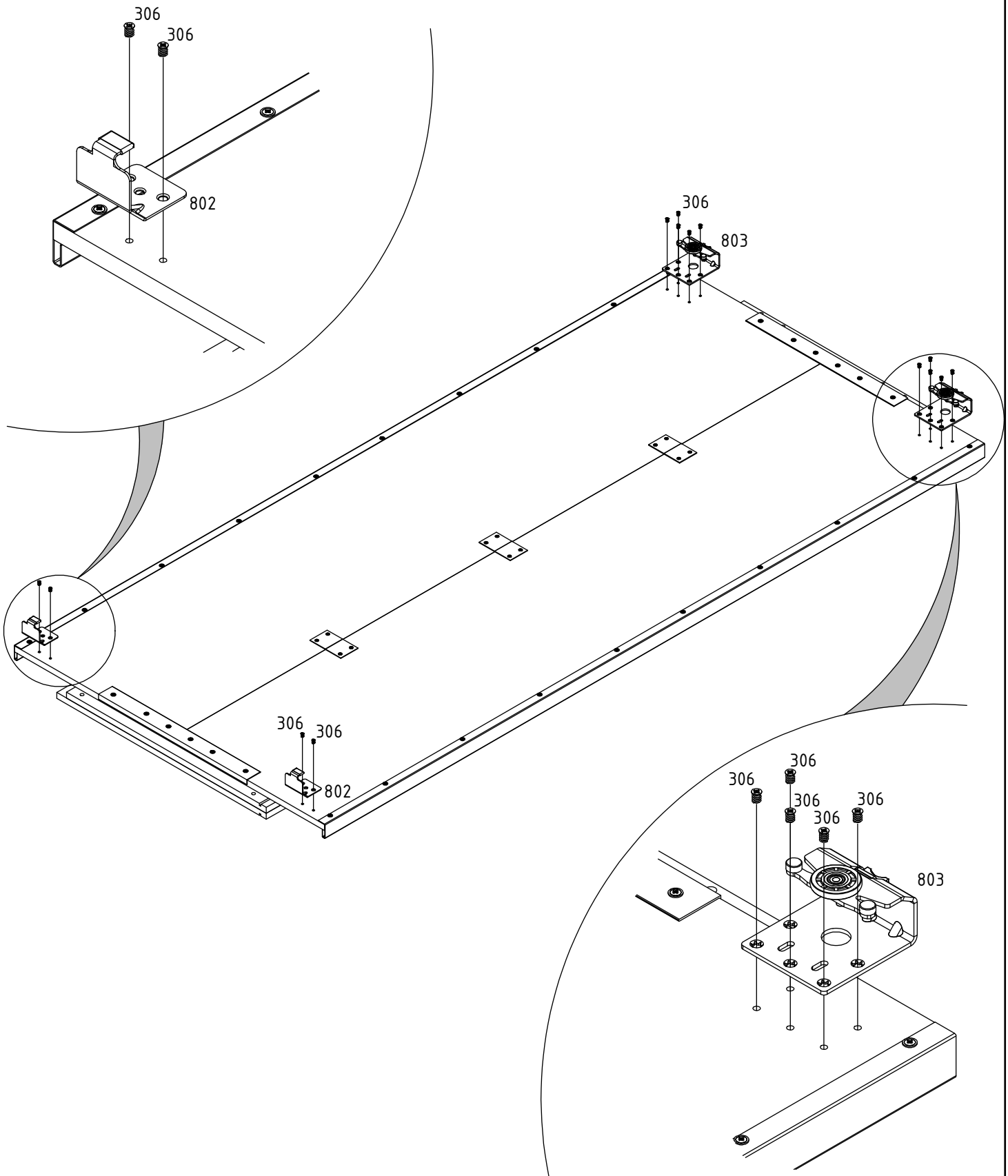


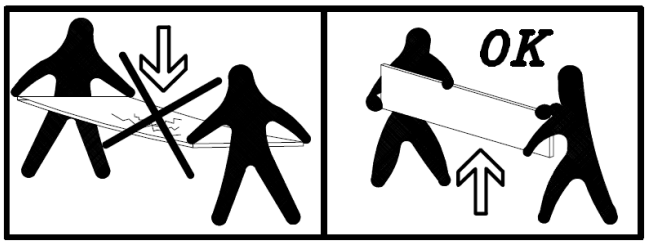

31 + 32
32
31
1 + 2
1
2
3
4
5
1
2
OK

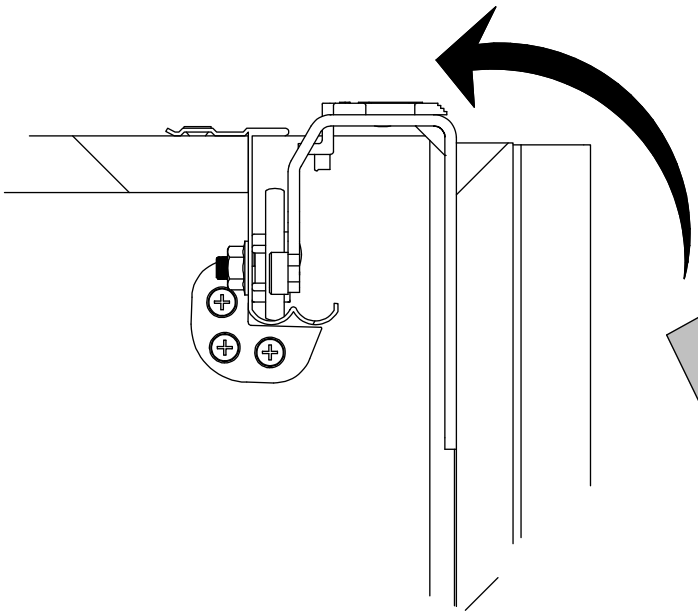

382
382
382
382
382
382
990
382
382
382
382
382
990
382
1.
382
2.
382
2.
382
2.
382
2.
382
1.
990


442 mm
442 mm
442 mm
442 mm
3x
380
380
380
380
230

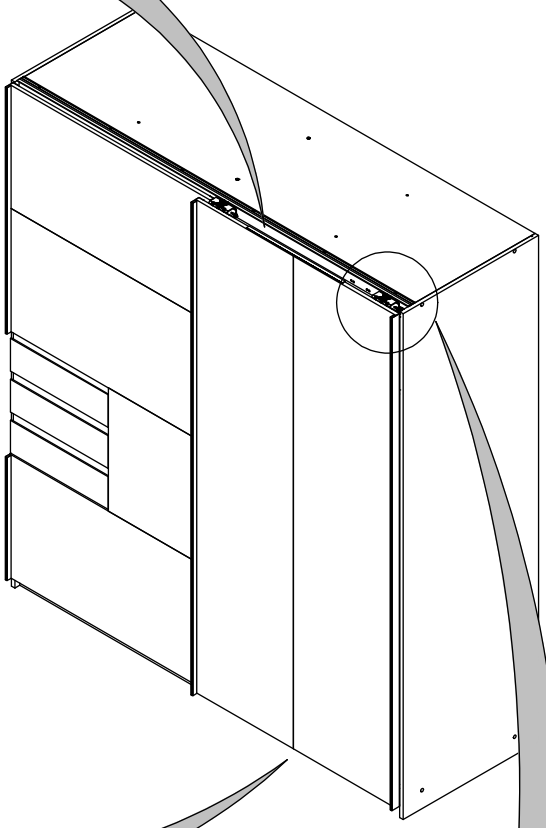

382
10x
800
2x
10x
382
800

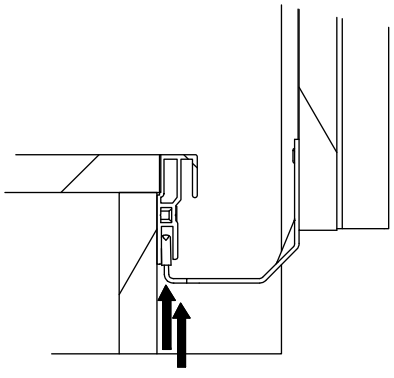

306
306
802
306
803
306
306
802
306
306
306
306
306
803





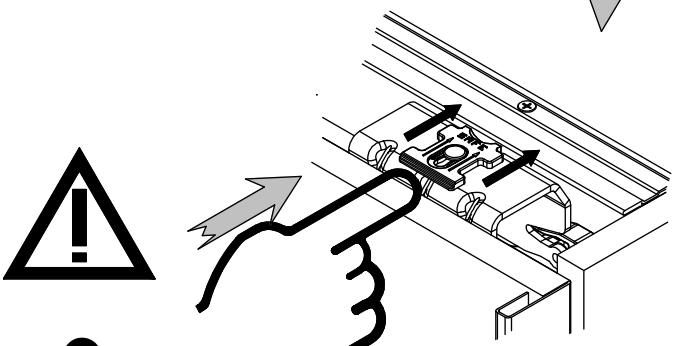
2.



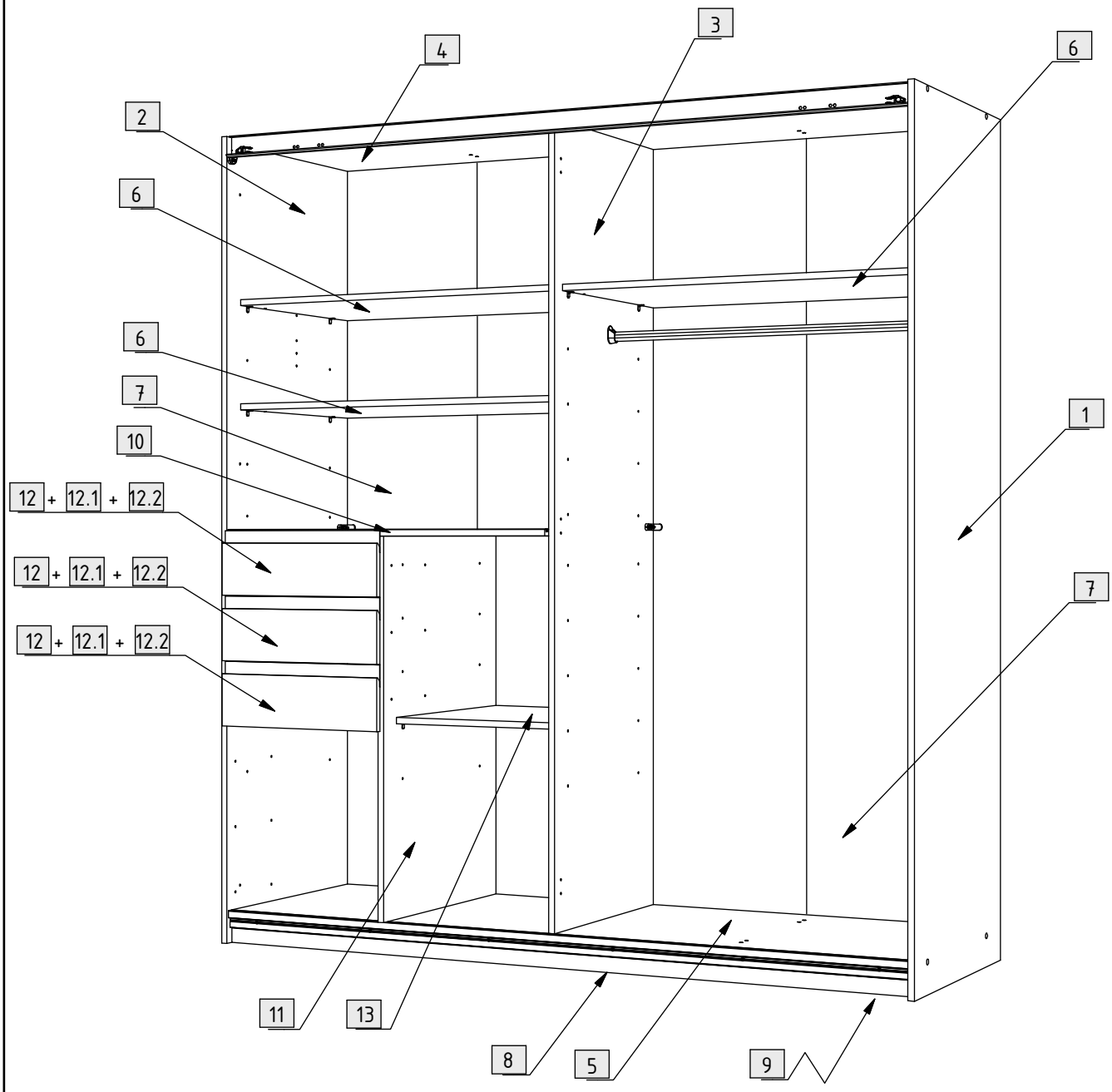


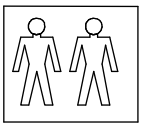
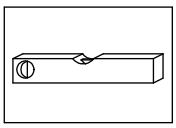
1.

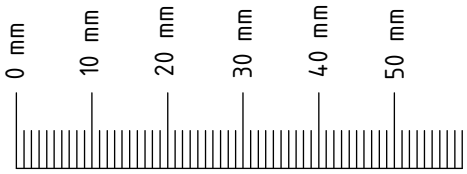
3.

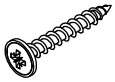
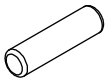
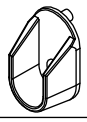
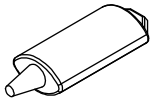
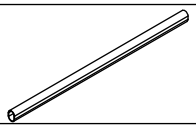
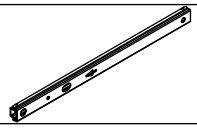
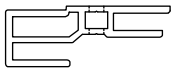
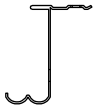
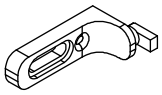
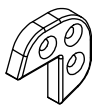
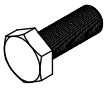
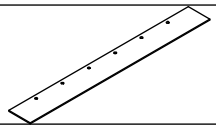
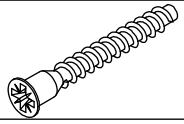
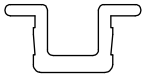


2x

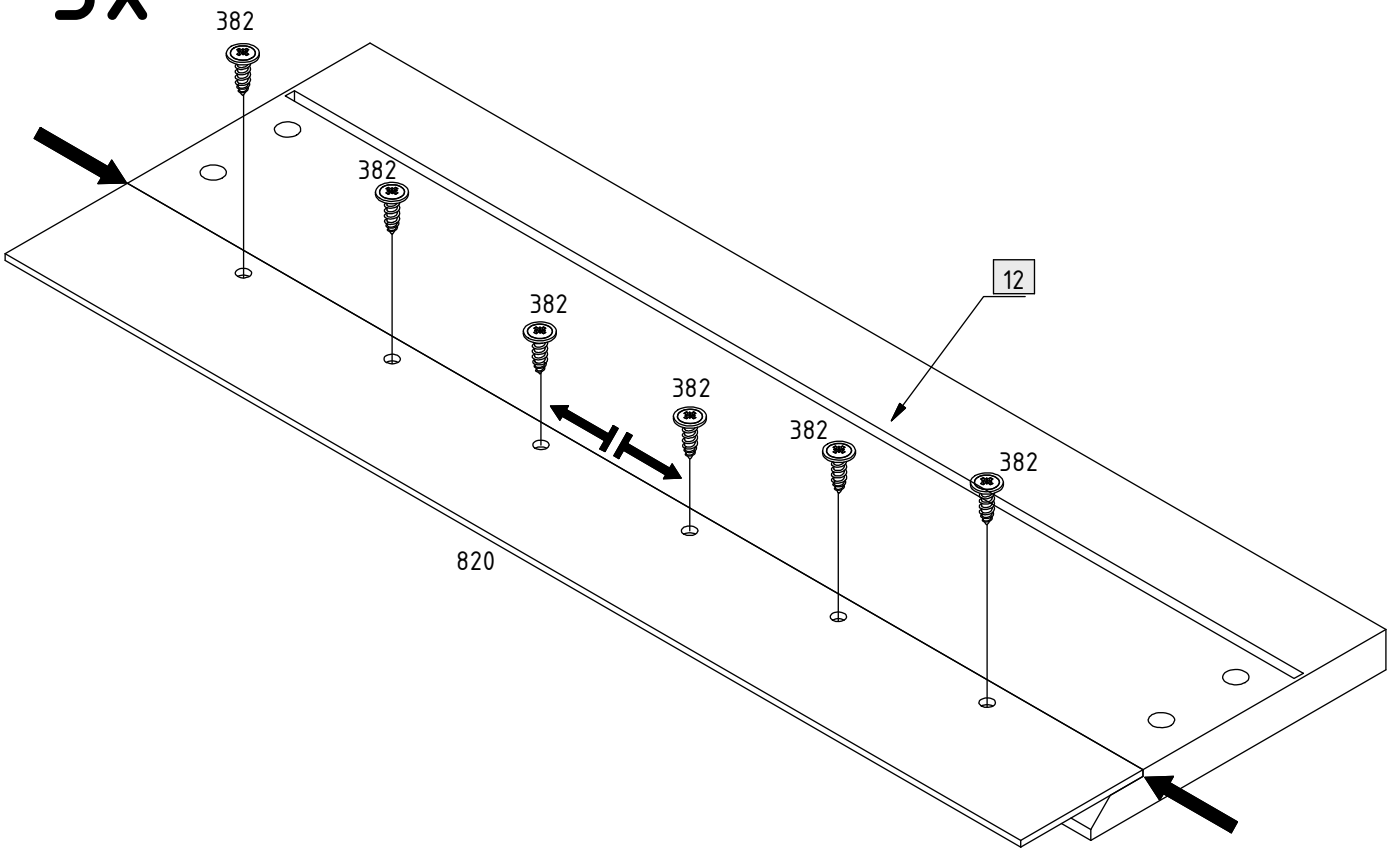

4
3
6
2
6
6
7
10
12 + 12.1 + 12.2
12 + 12.1 + 12.2
12 + 12.1 + 12.2
1
7
11
13
8
5
9

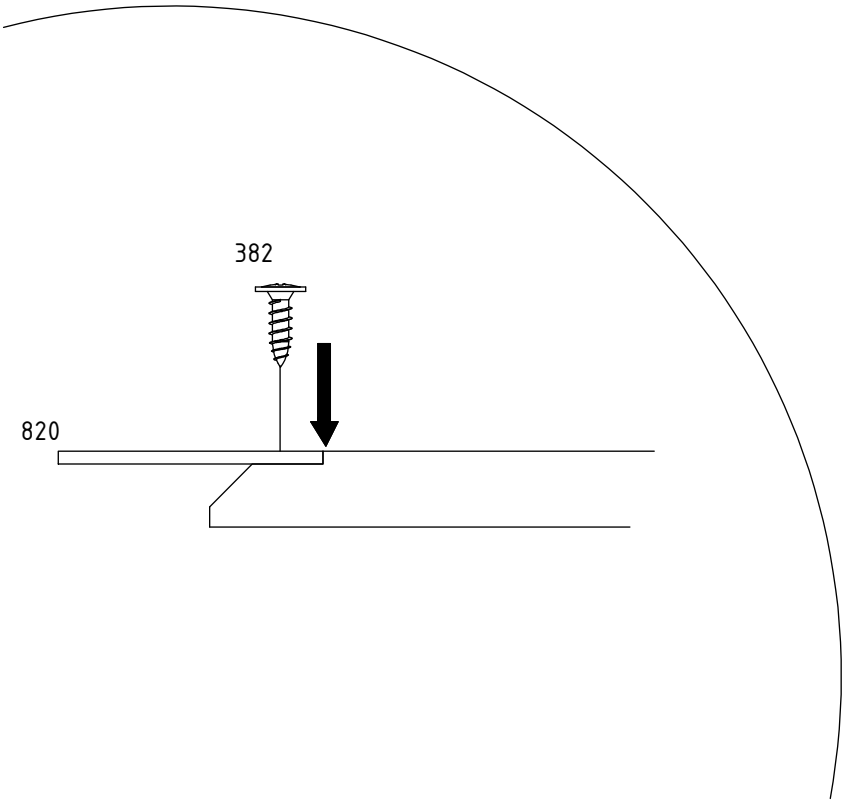



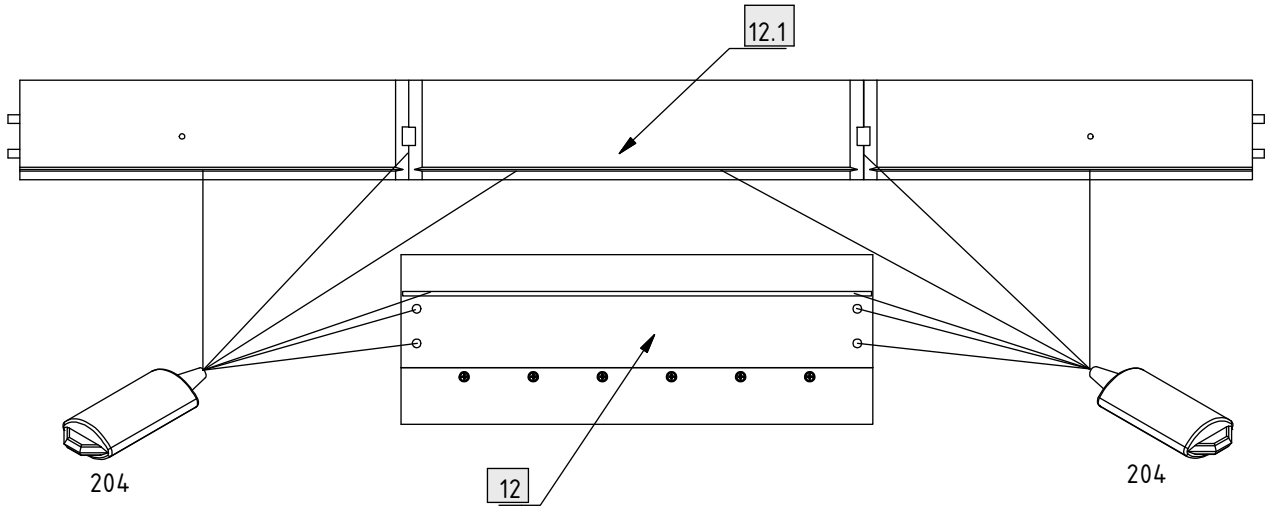
102	8		354	8	 3,5 x 25 mm
181	16		380	22	 3,5 x 15 mm
190	22	 Ø8 x 30 mm	381	6	 4 x 20 mm
201	2		382	18	 4 x 13 mm
203	4		408	6	 M4 x 9 mm
204	3		746	1	
215	6		792	1	 L = 1756 mm
220	8		794	1	 L = 1756 mm
221	4		795	2	
240	4		796	2	
245	2		797	2	 M6 x 16 mm
303	4	 6 x 10mm	798	2	
305	12	 6 x 9mm	820	3	
320	10	 6 x 50 mm	890	1	 L = 870 mm
330	4				

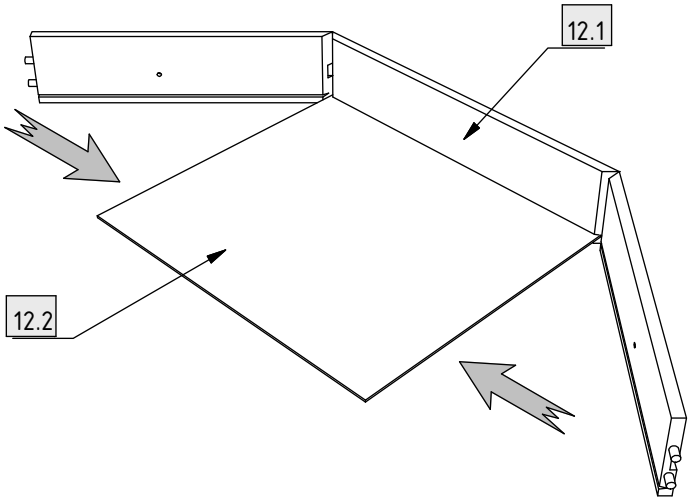
3x

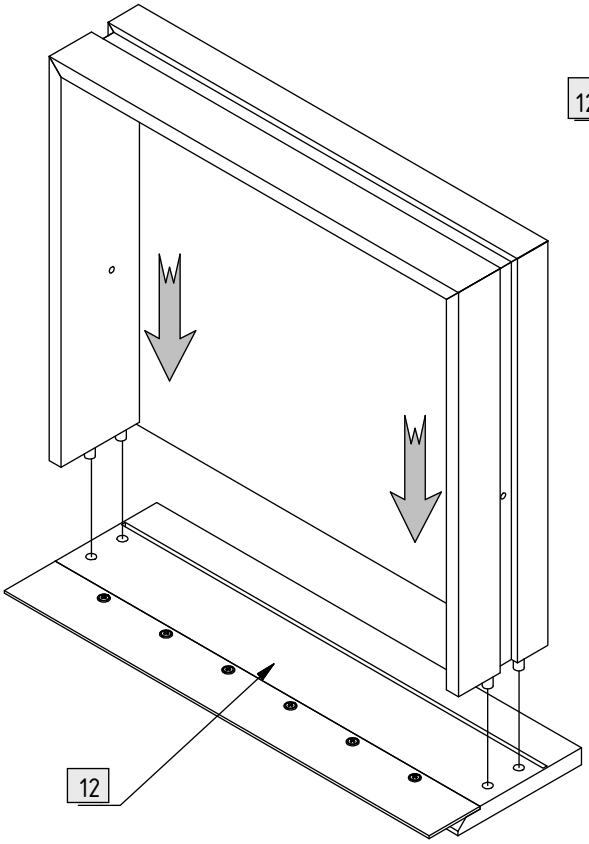


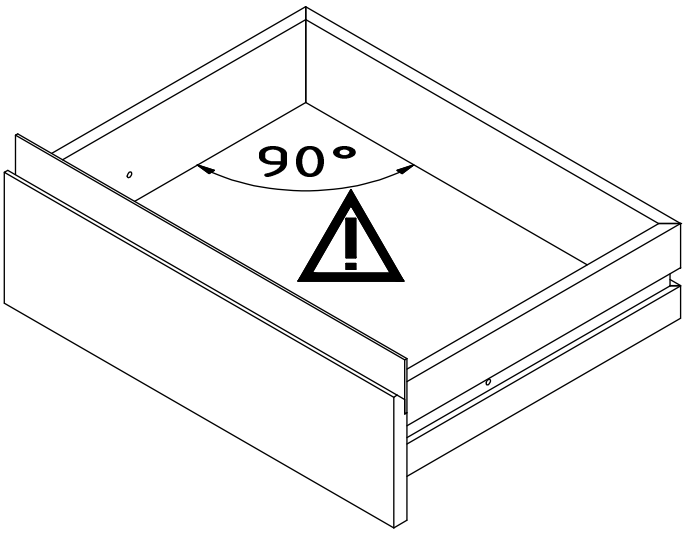


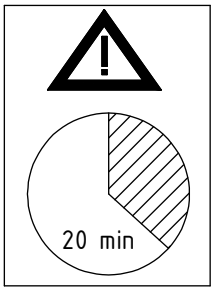
3x

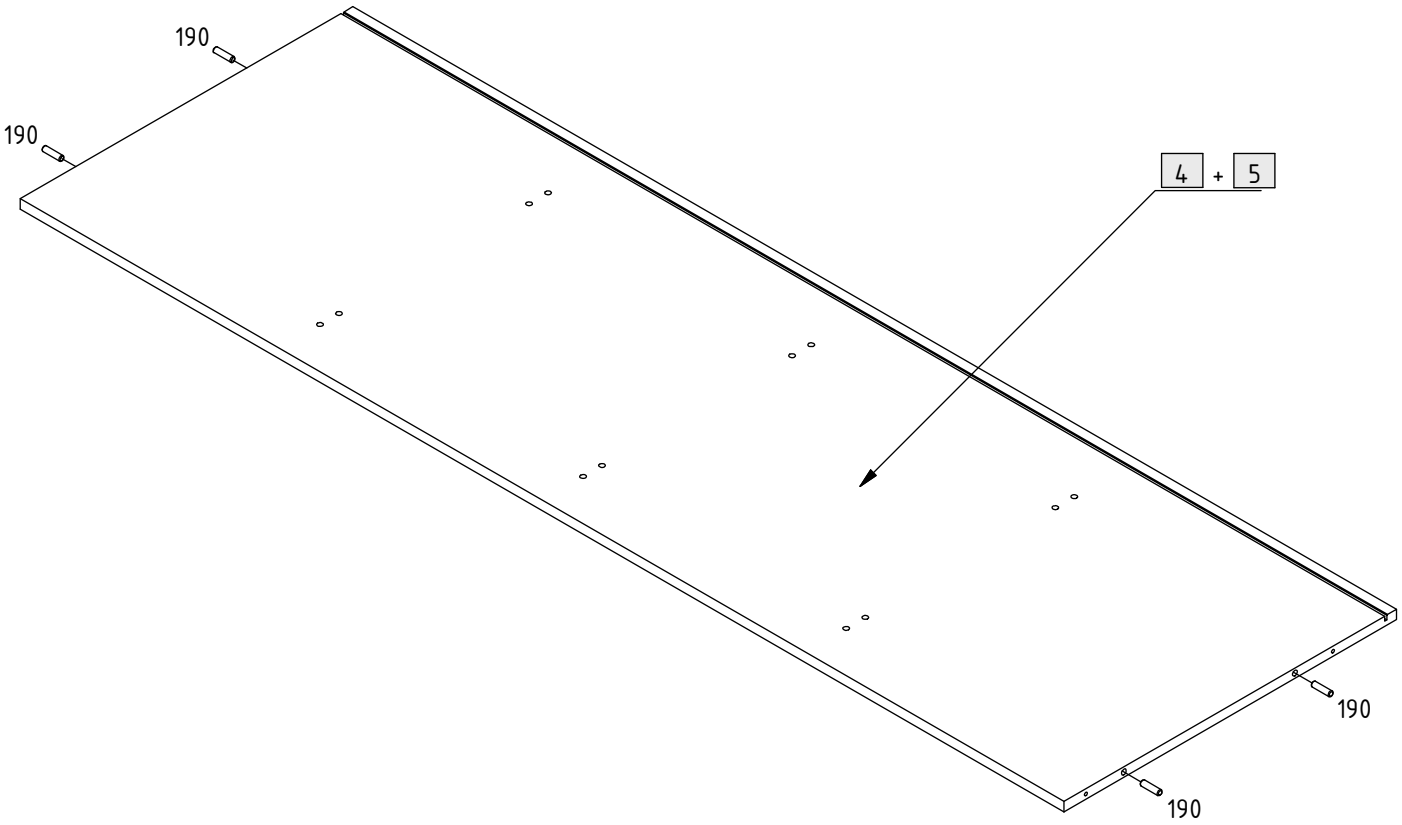


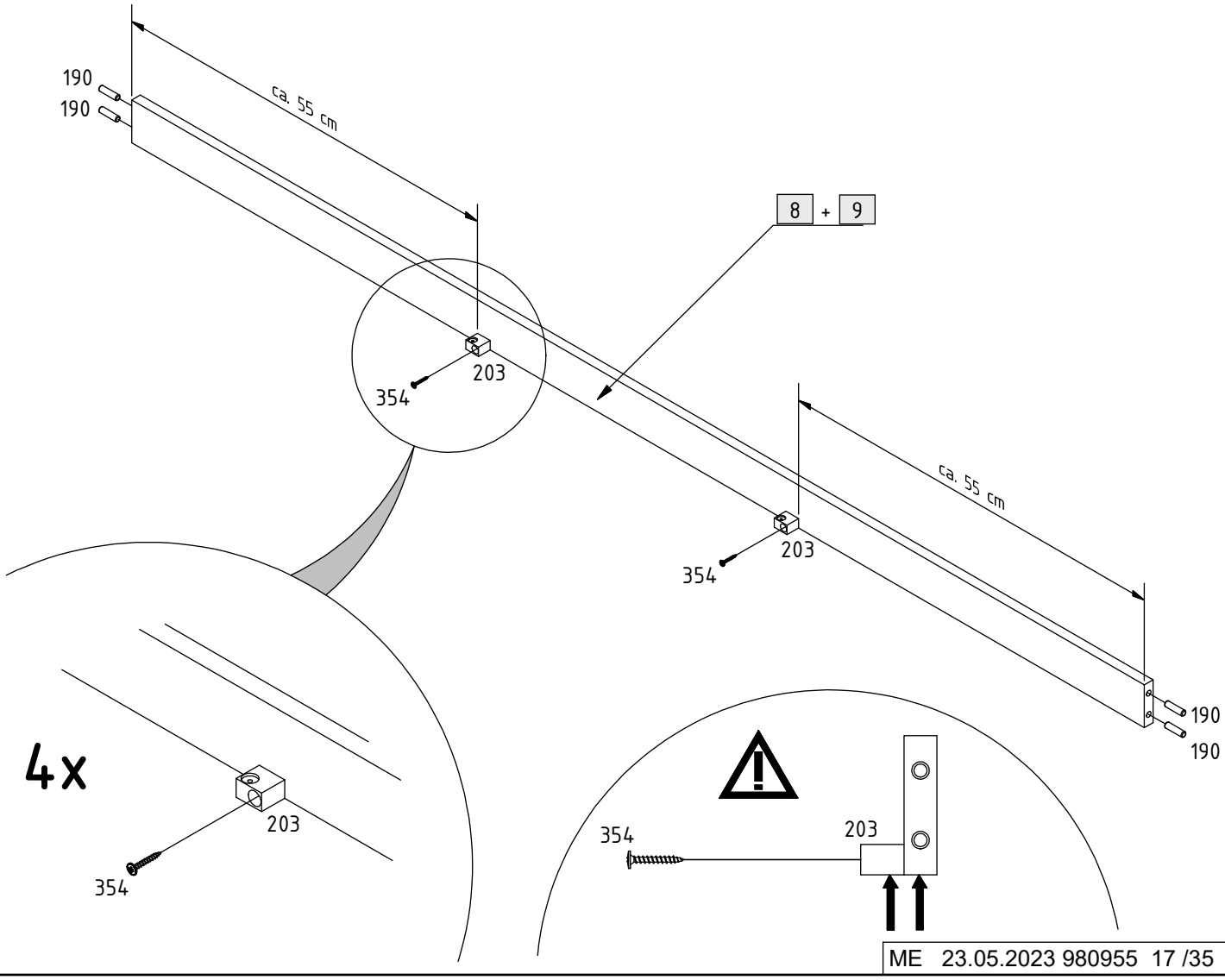


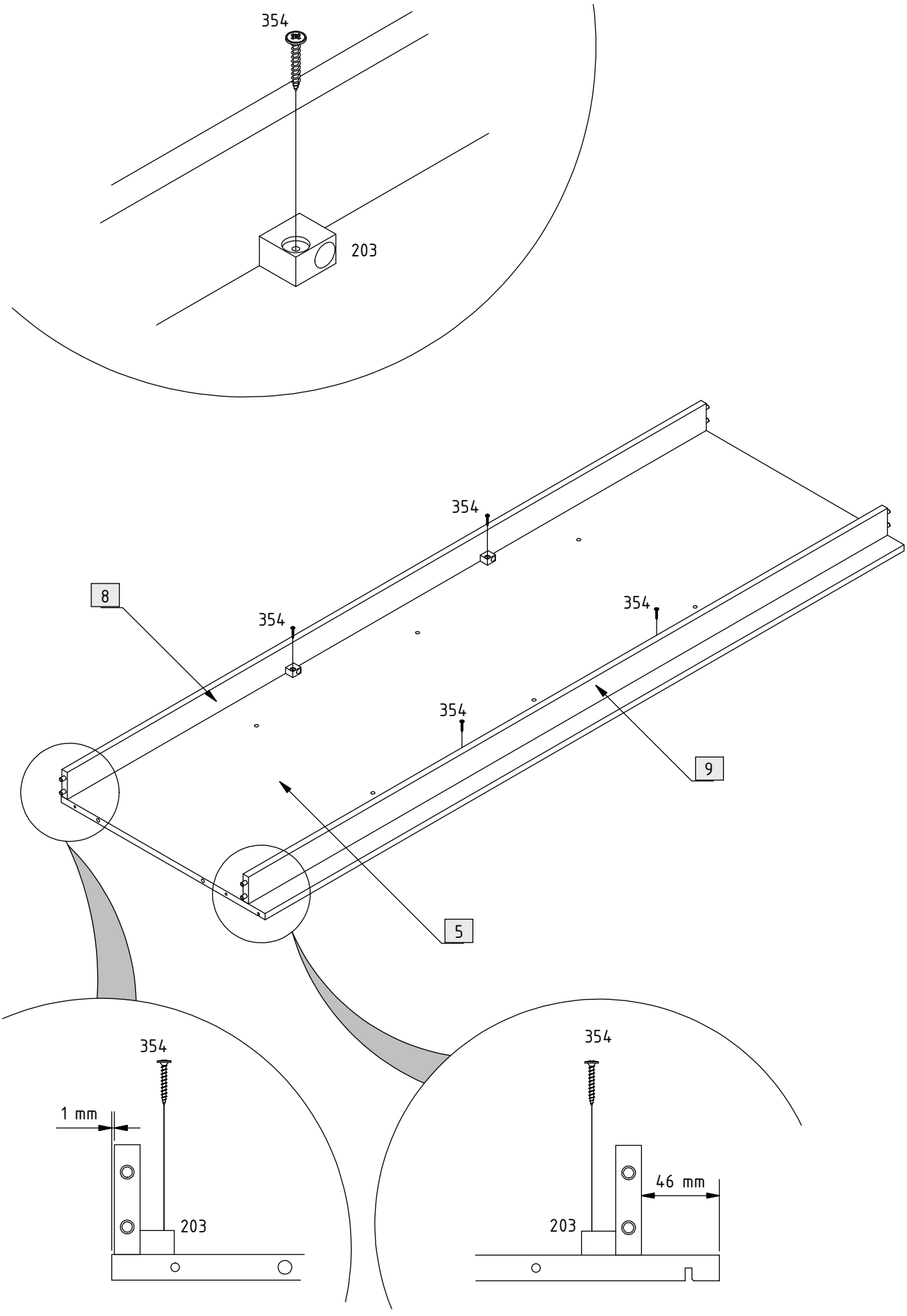


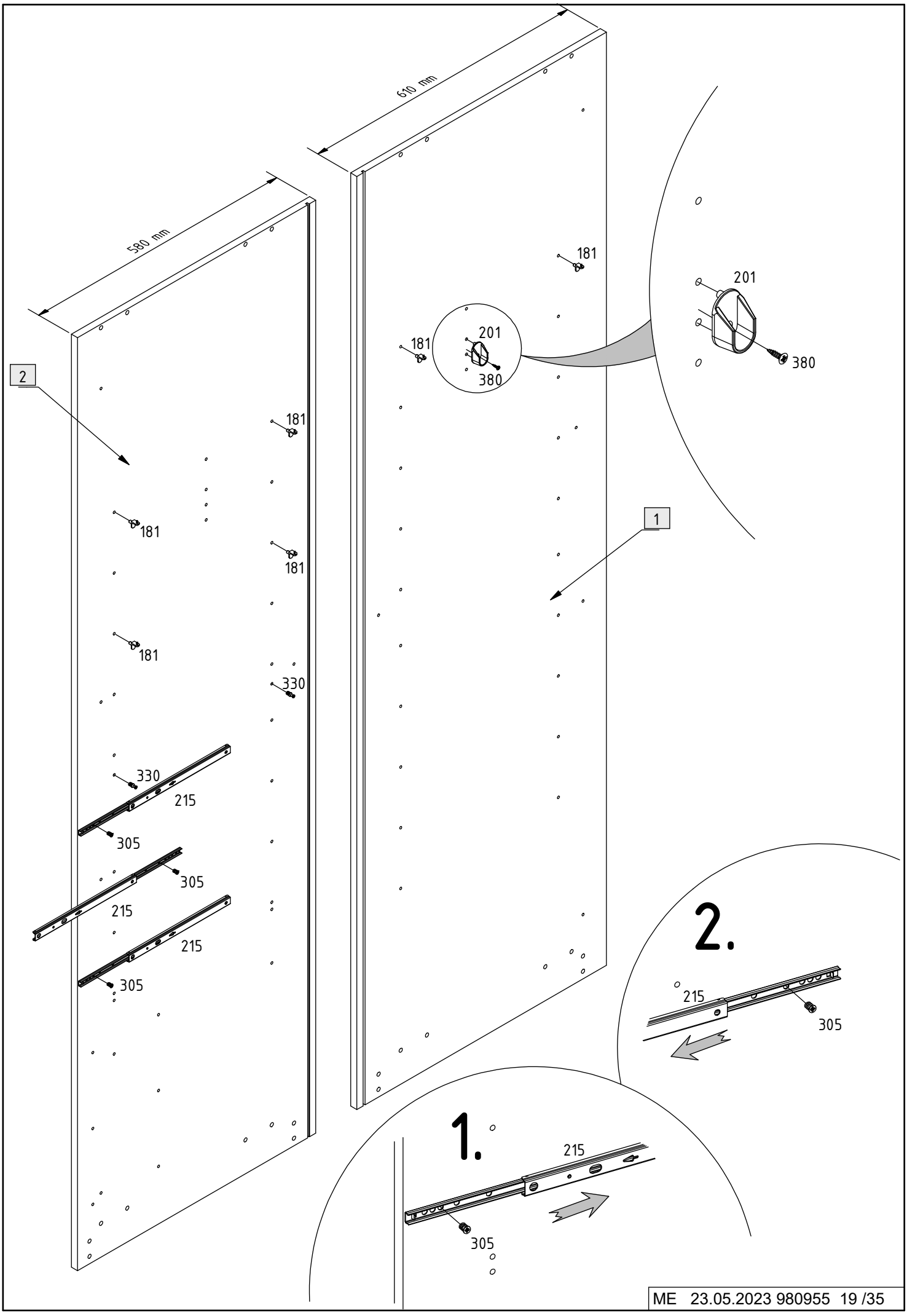


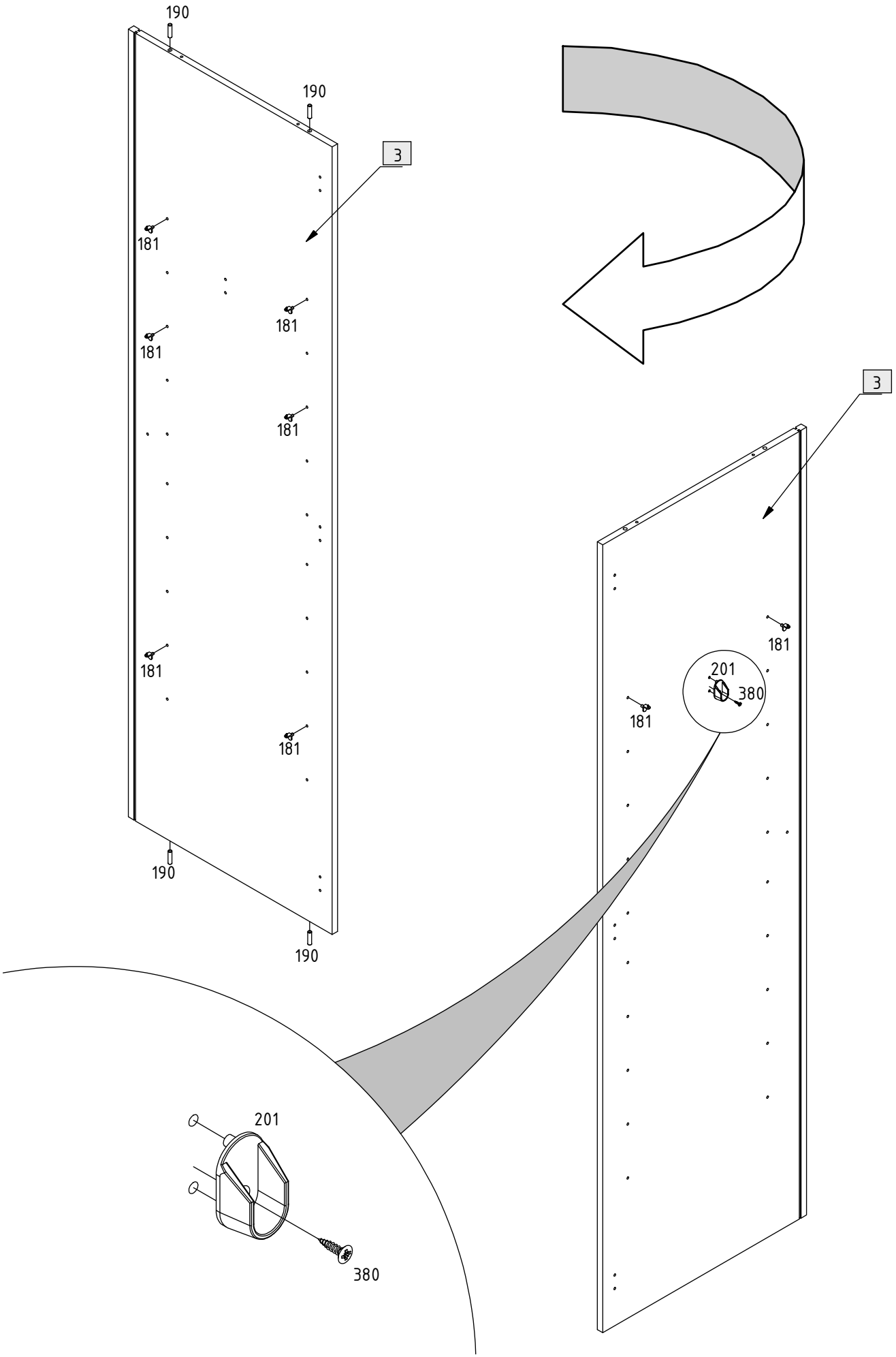



190
190
4 + 5
190
190


190
190
ca. 55 cm
8 + 9
203
354
ca. 55 cm
203
354
190
190
4x
203
354
354
203


354
203
354
354
354
354
8
9
5
354
1 mm
203
354
46 mm
203


610 mm
580 mm
181
201
380
2
1
330
215
305
2.
1.


190
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3
181
181
181
181
181
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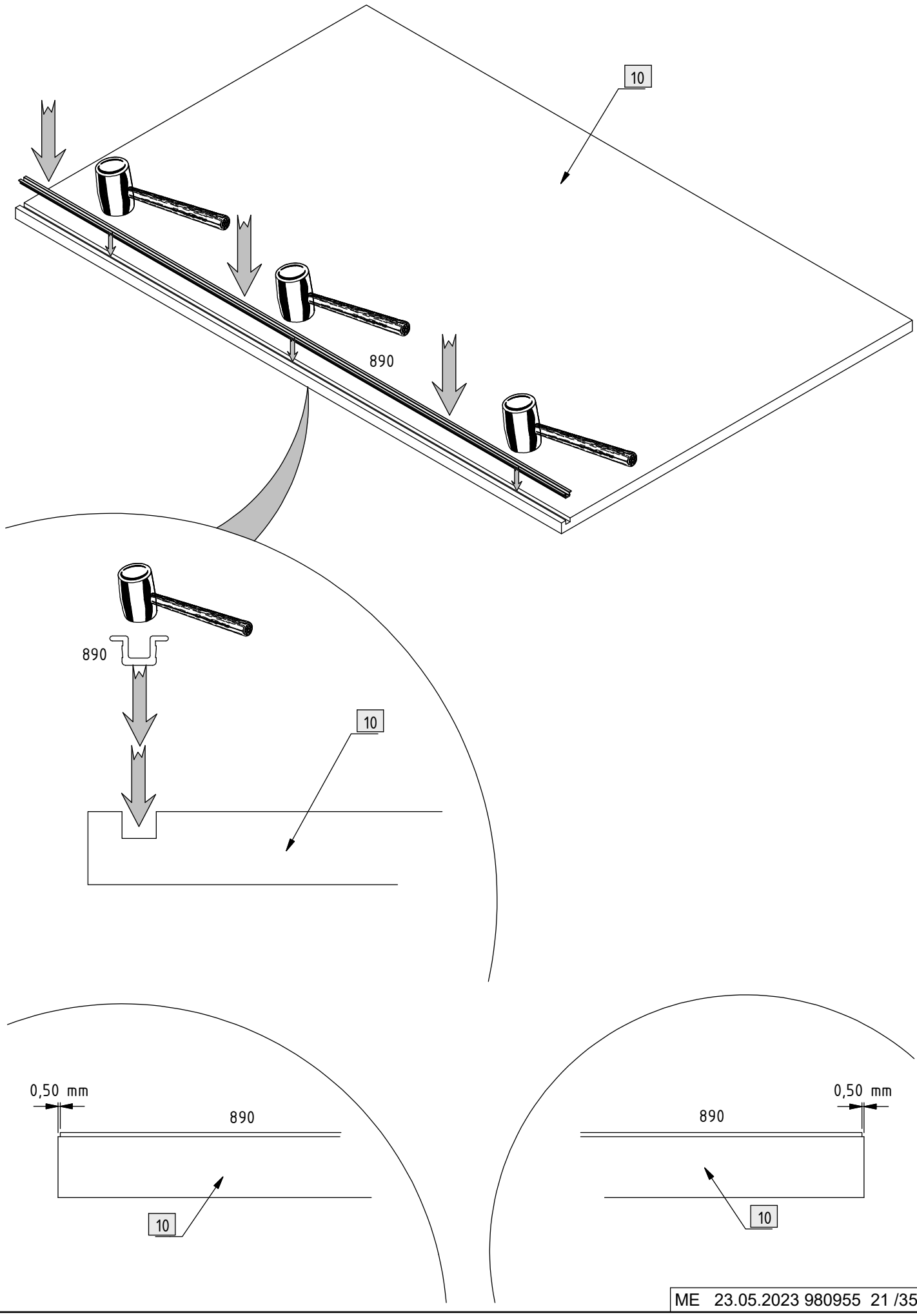
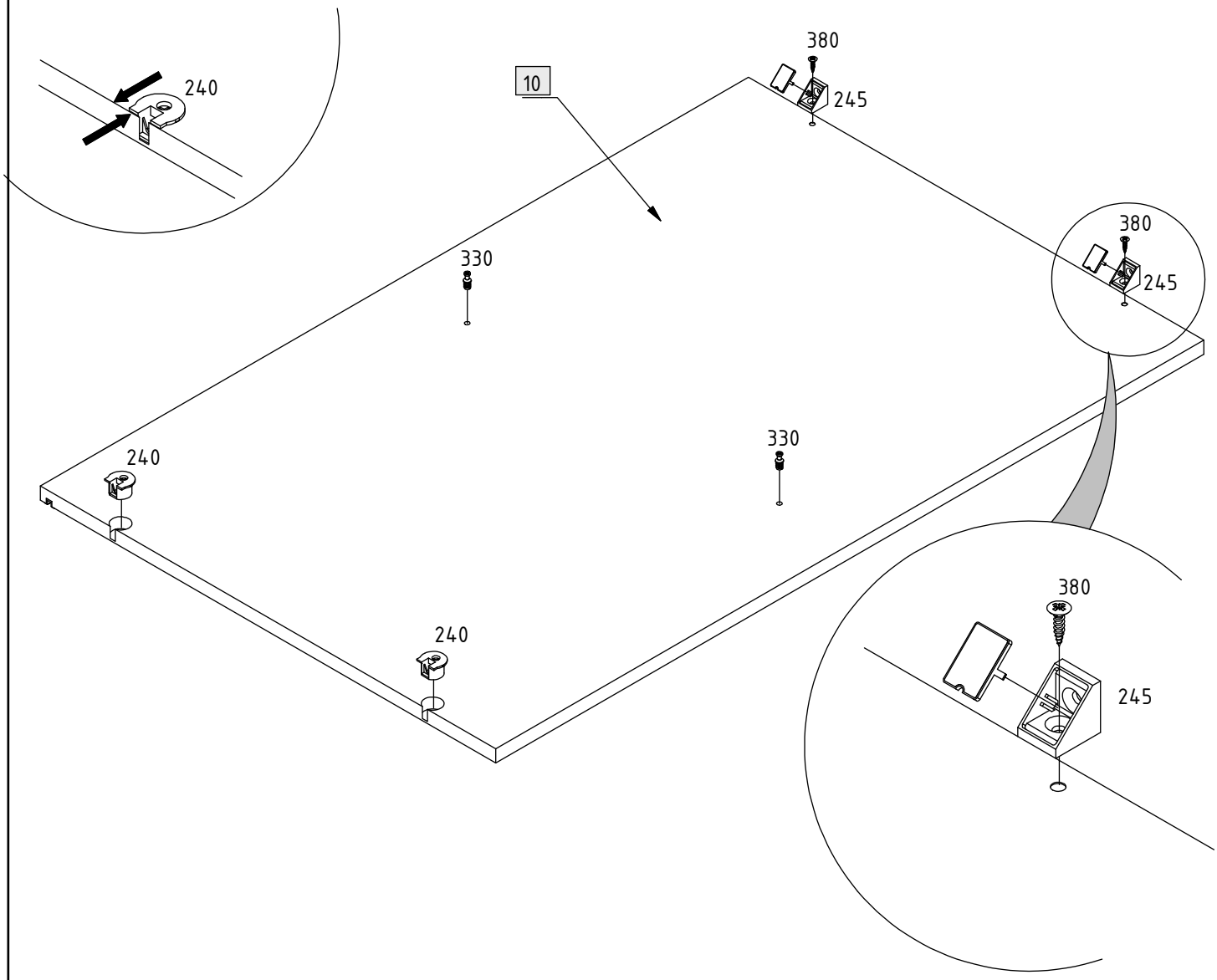
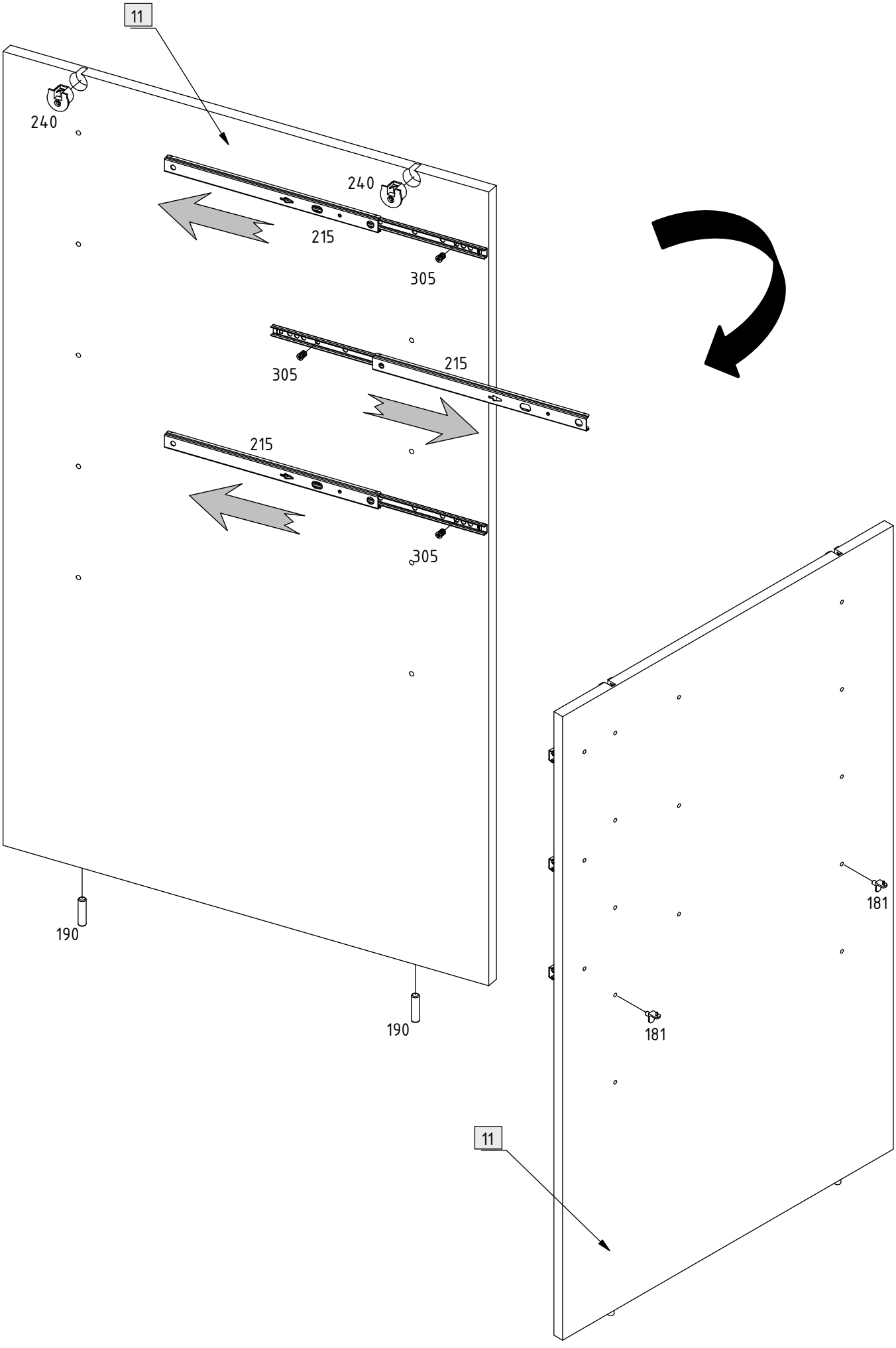
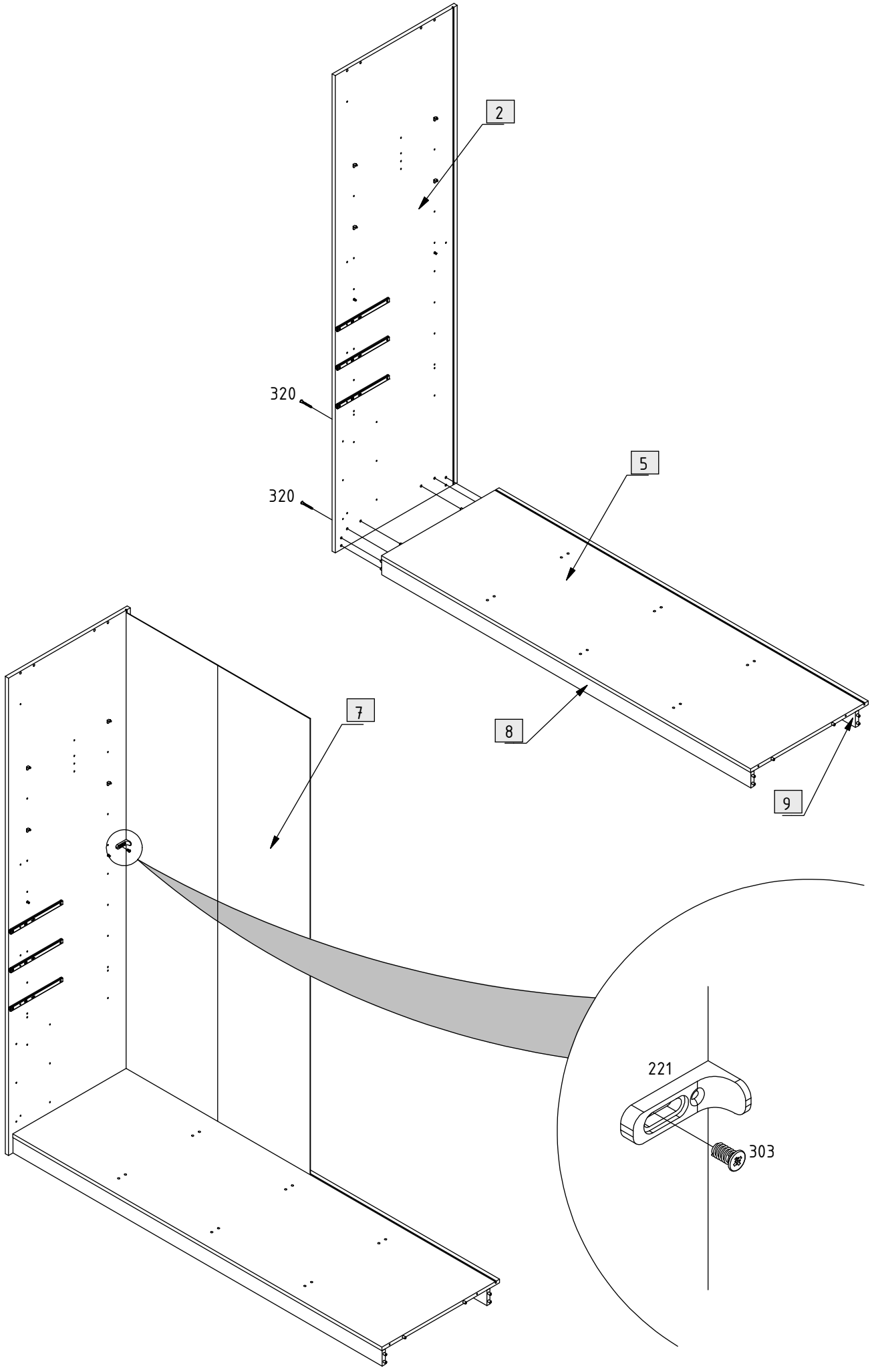
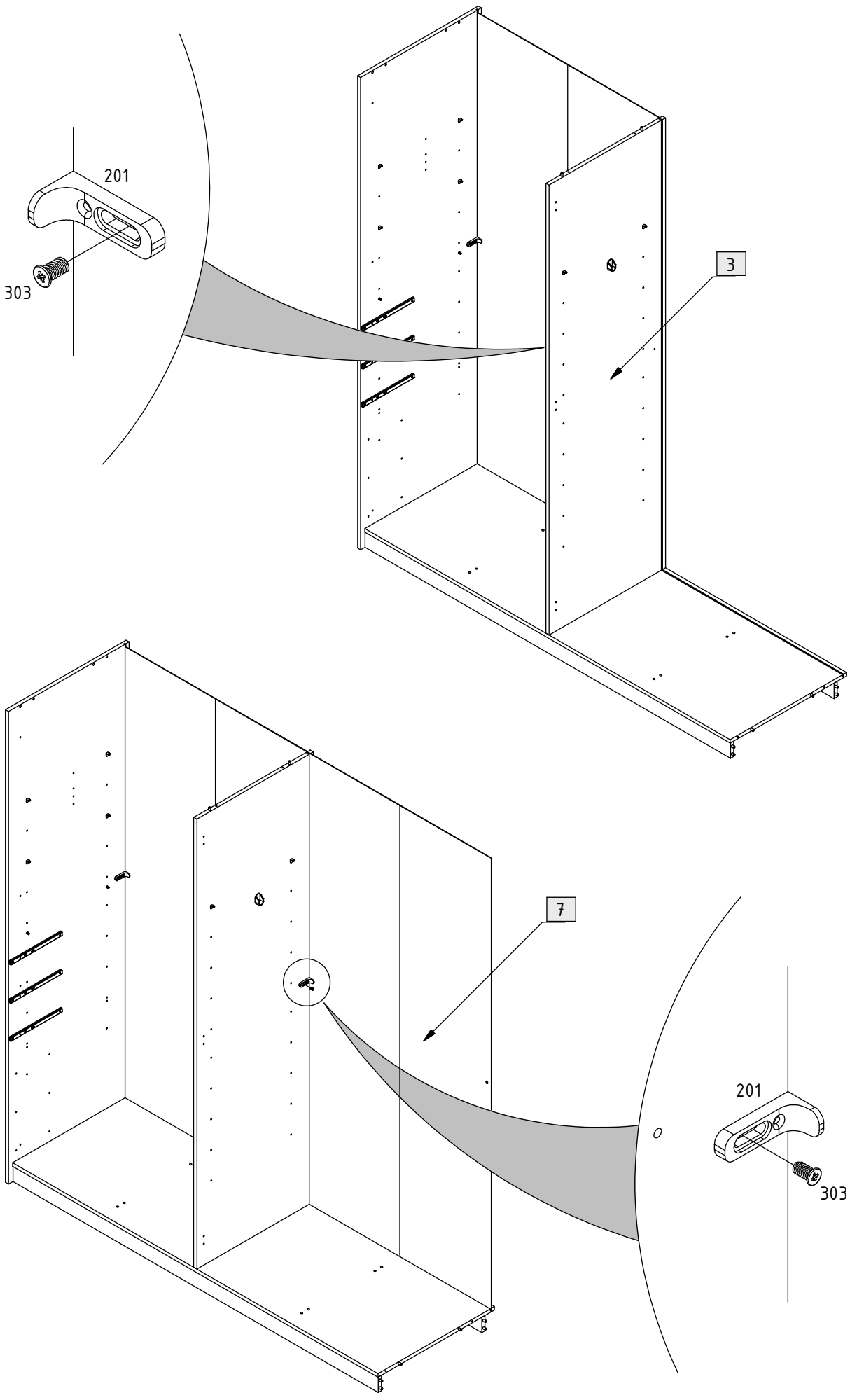
190
190
3
181
201
380
181
201
380


10
890
890
10
0,50 mm
890
10
0,50 mm
890
10


240
10
380
245
330
380
245
330
240
240
380
245


11
240
240
215
305
305
215
215
305
190
190
181
181
11


2
320
320
5
8
9
7
221
303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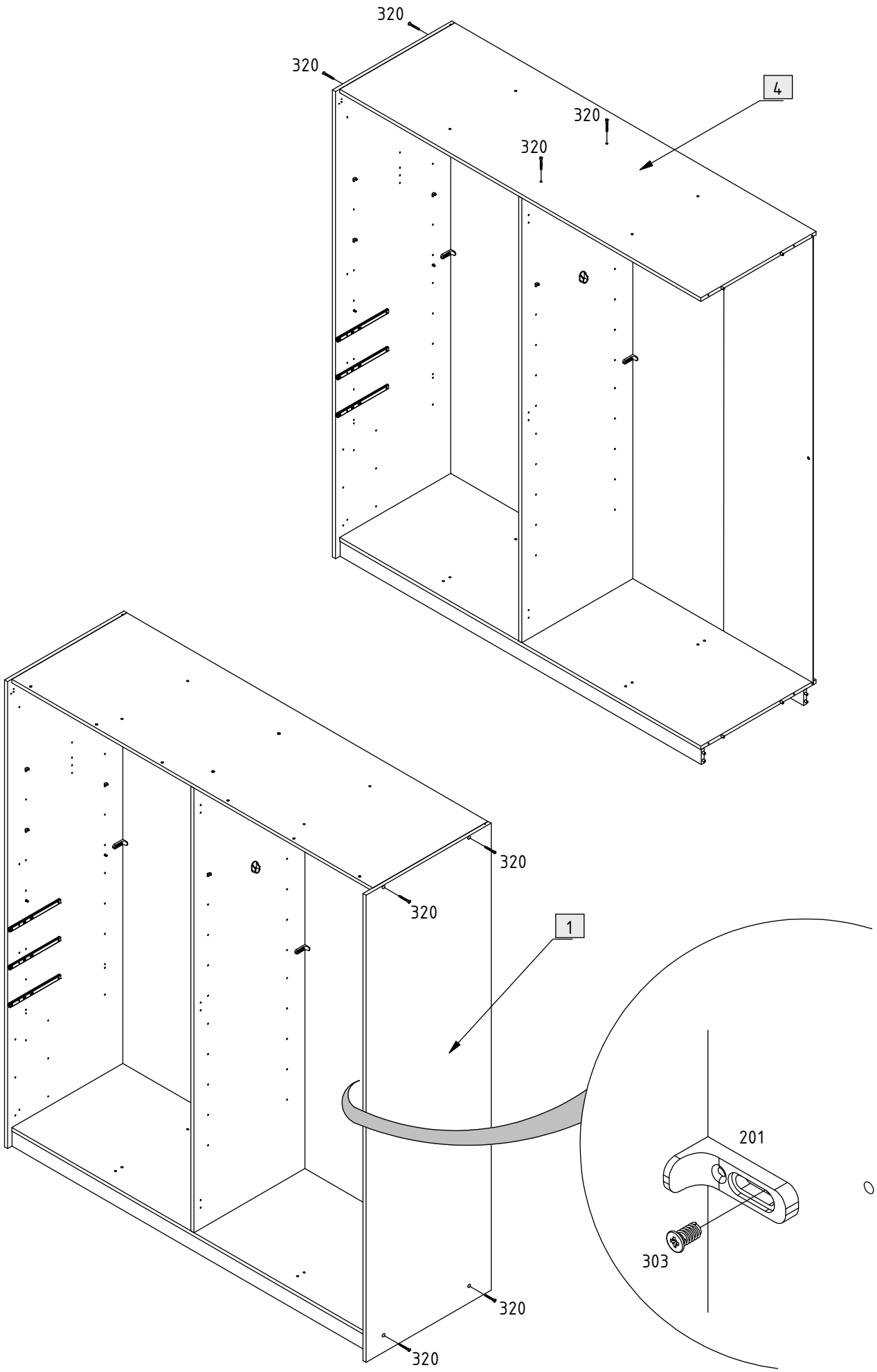
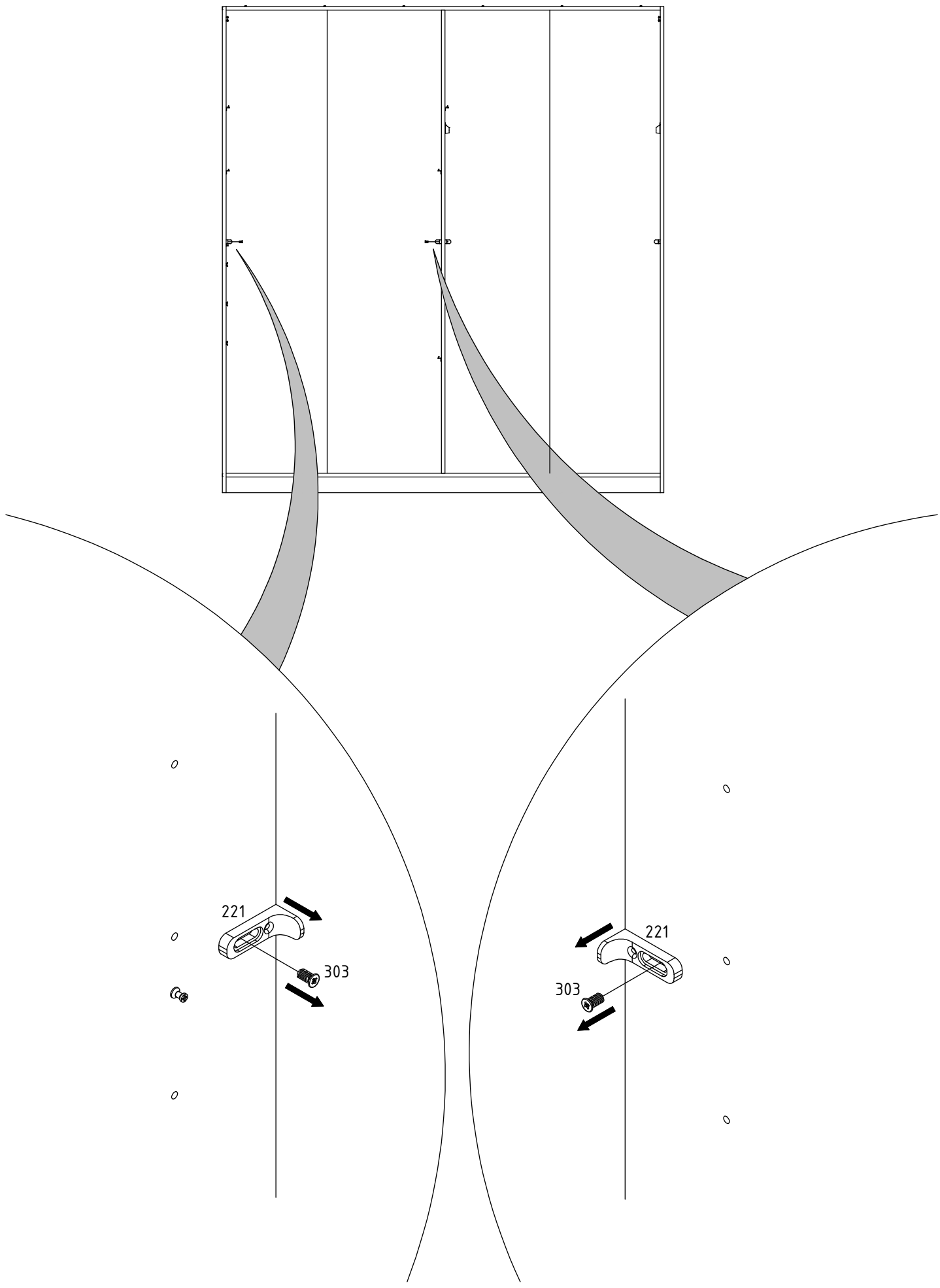
303
3
7
201
303


320
320
320
320
4
320
320
320
320
1
201
303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303
221
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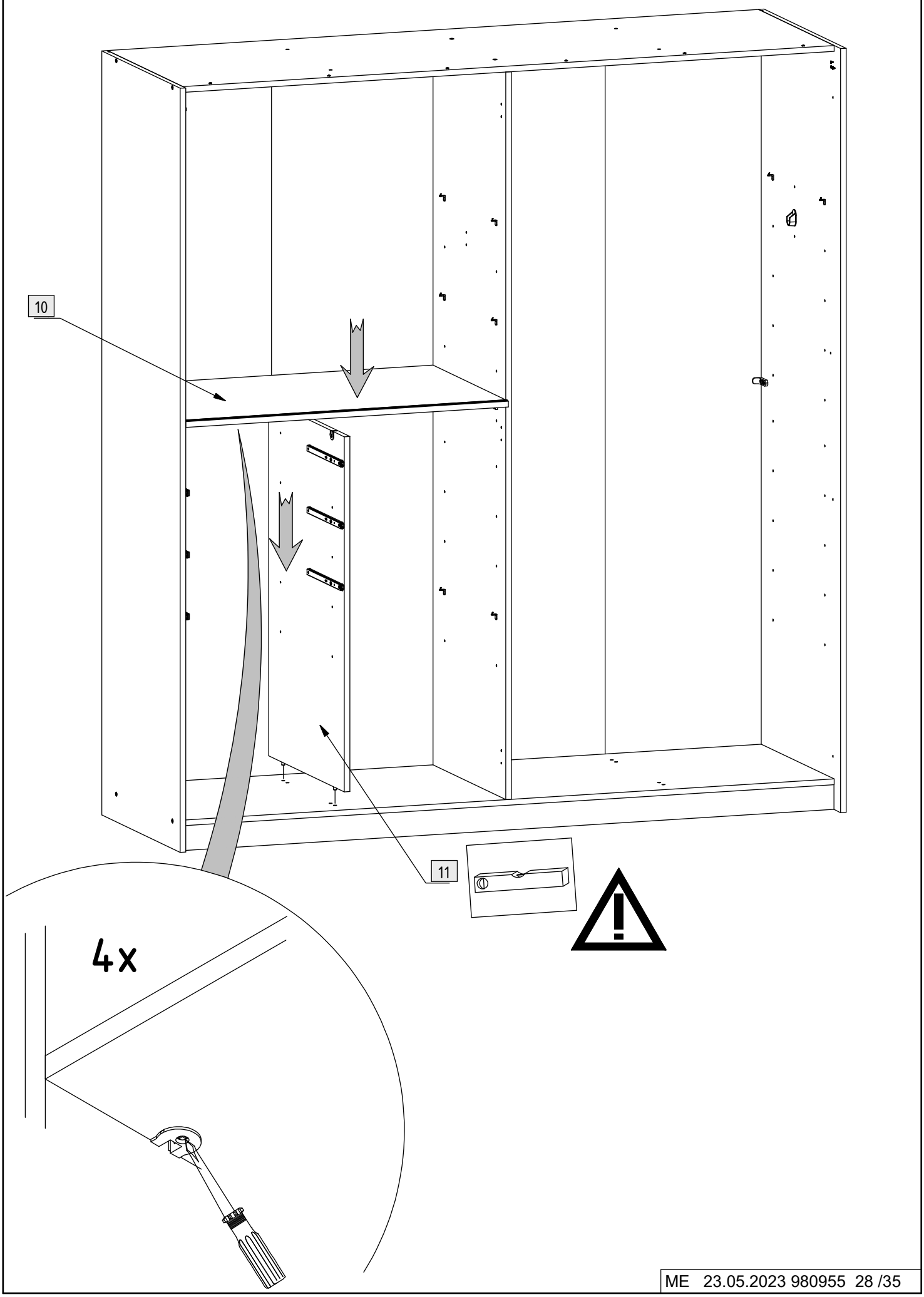
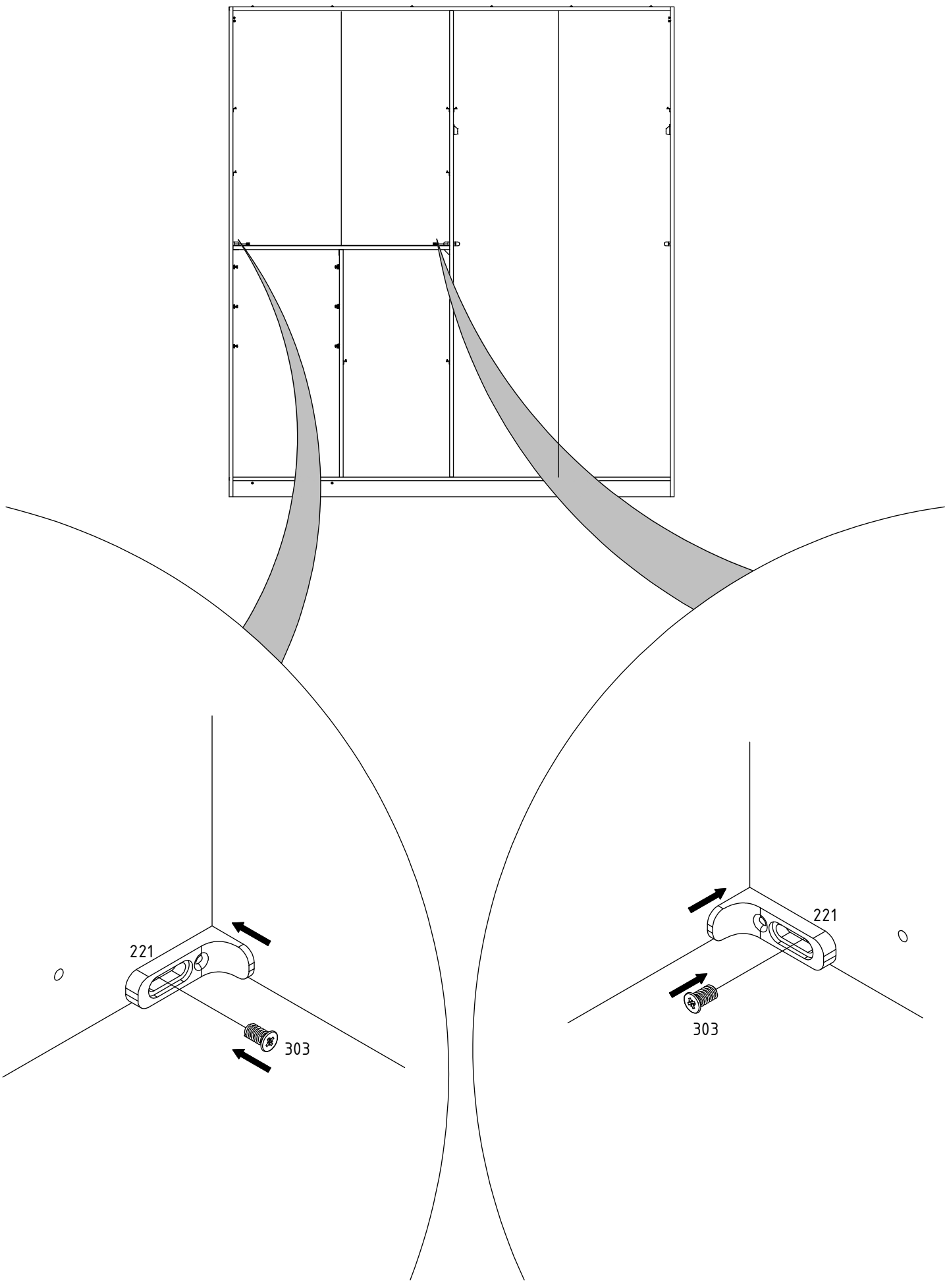
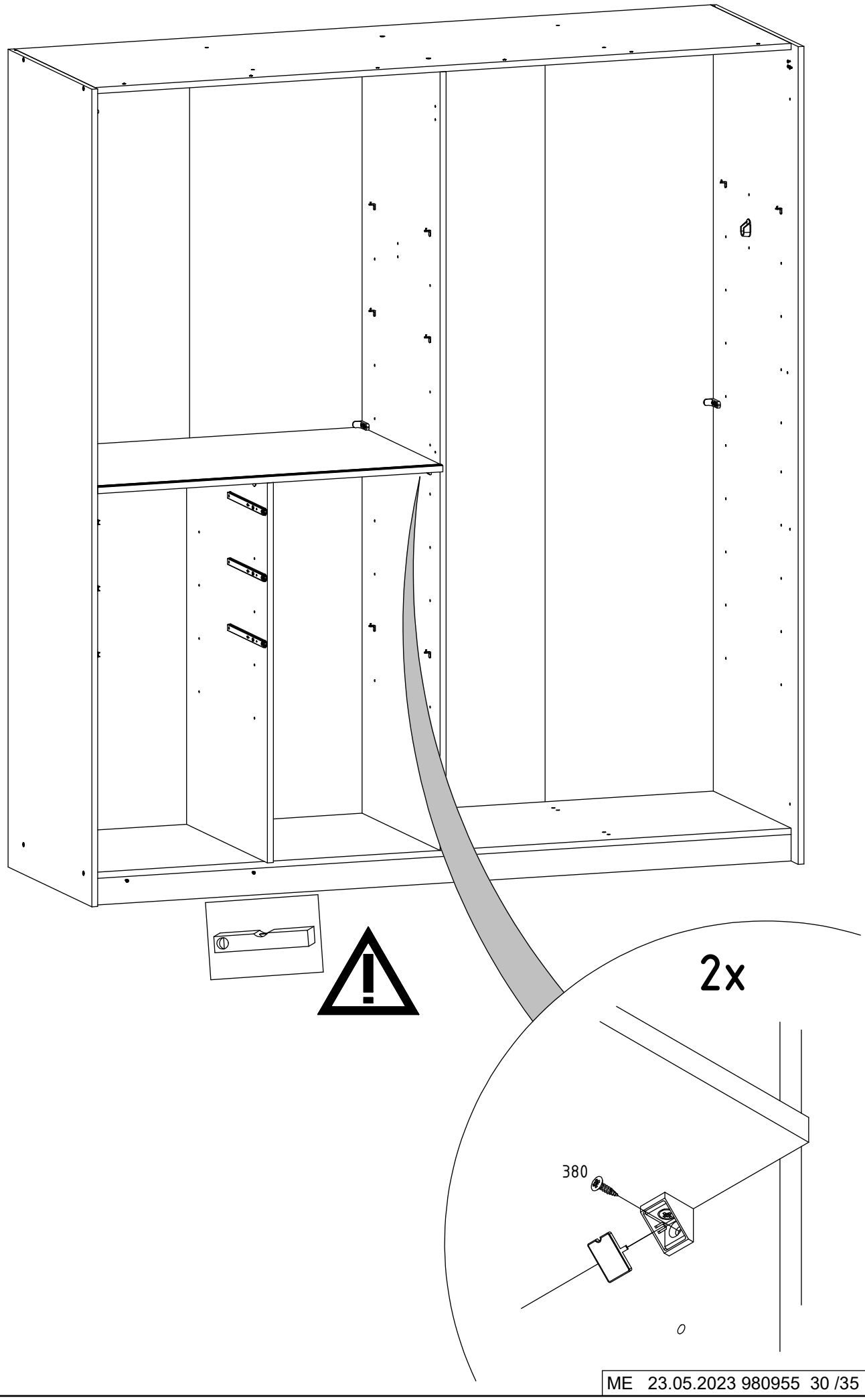
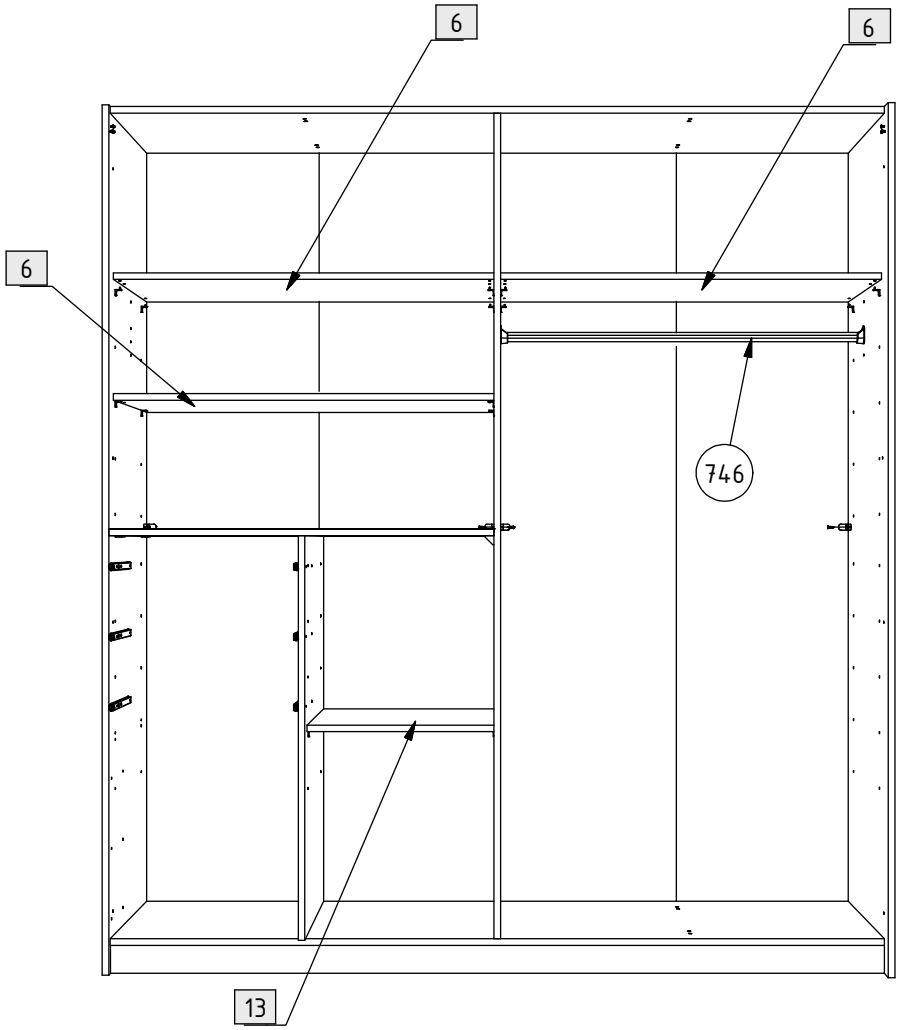
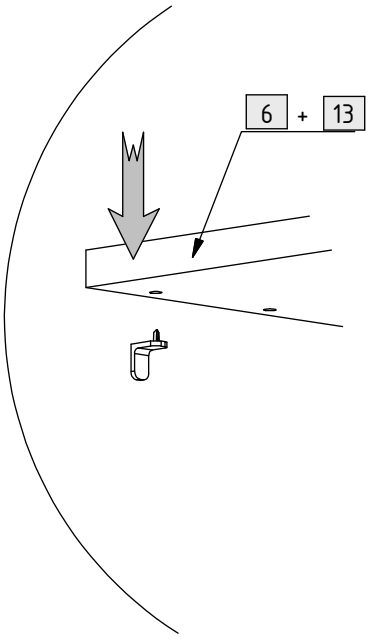
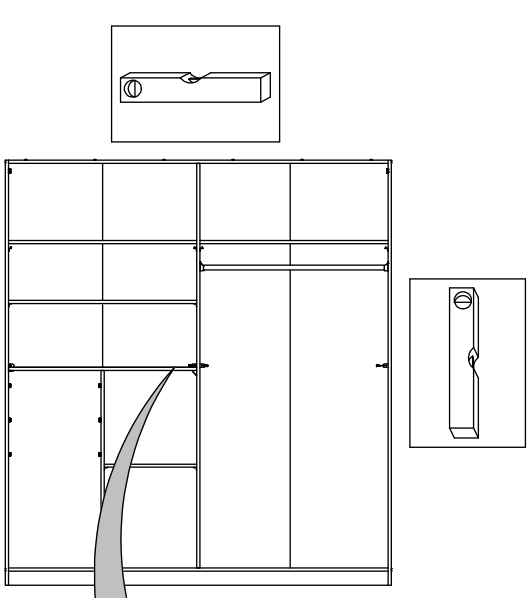

10
11
4x

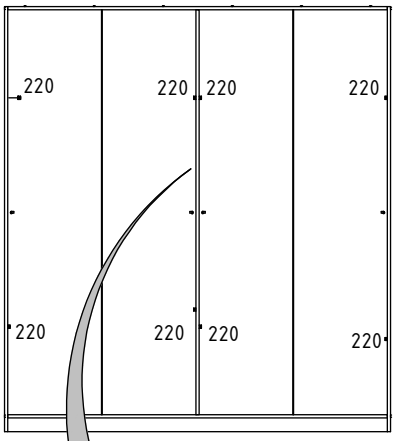

221
303
221
303


2x
380


6
6
6
746
13


6 + 13

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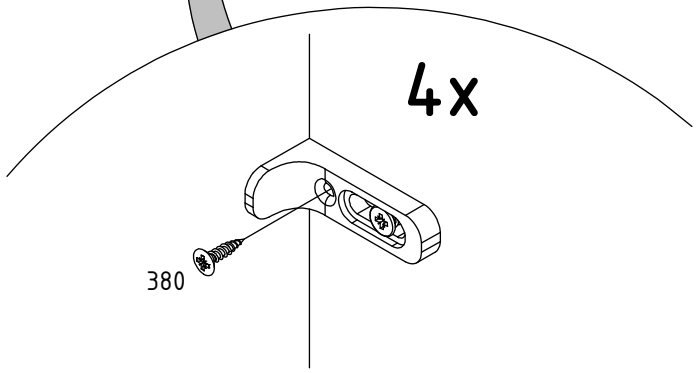
220


4x
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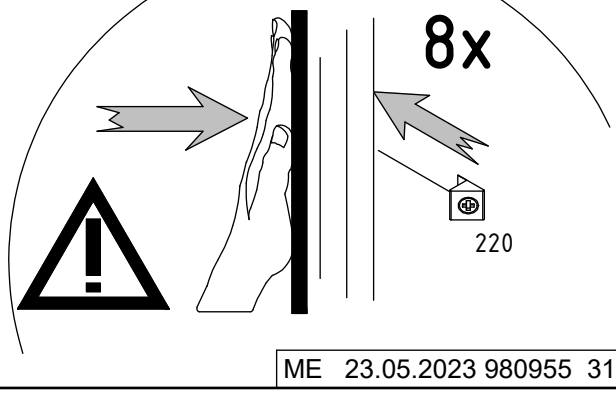
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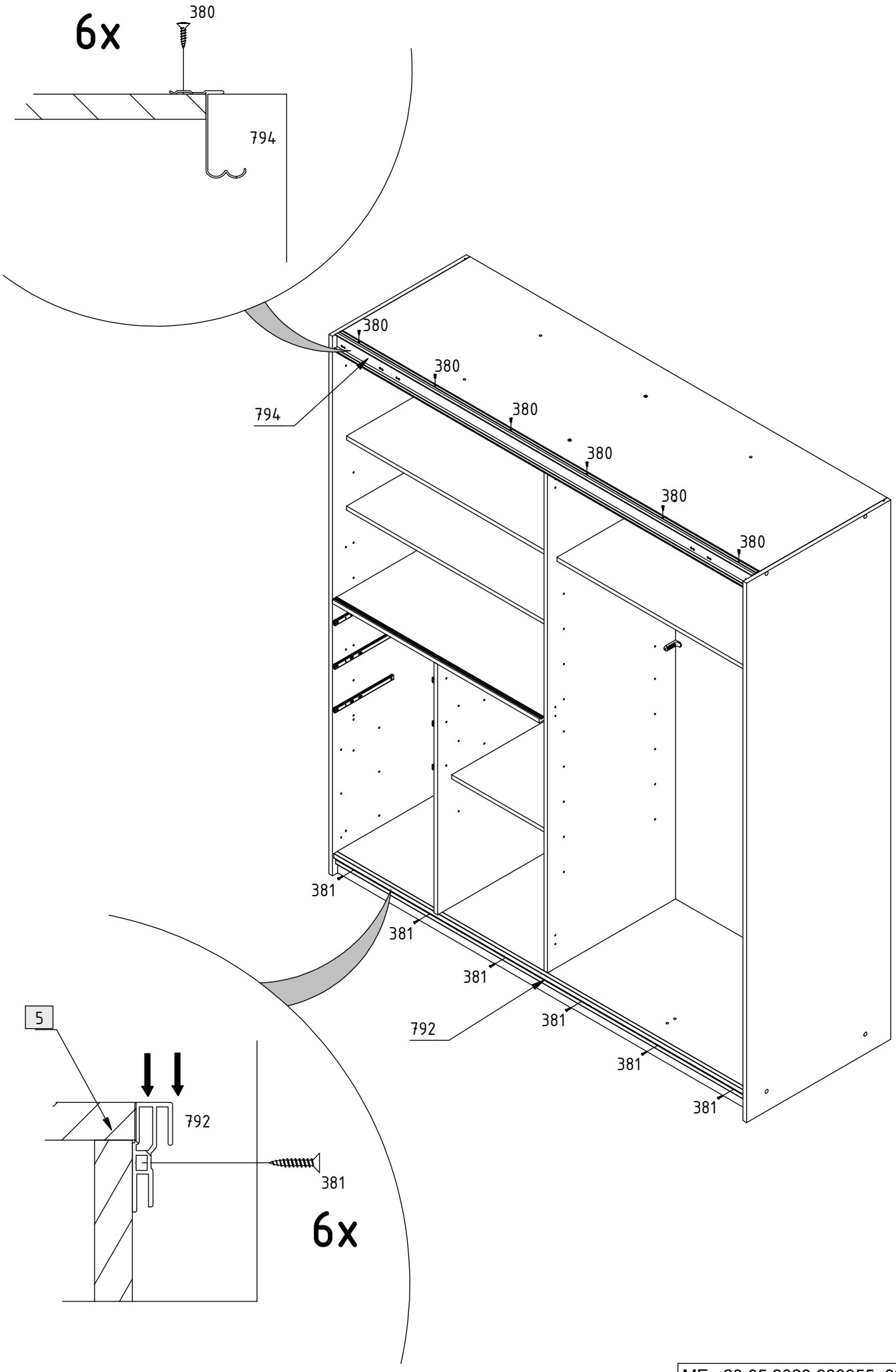
6x
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794
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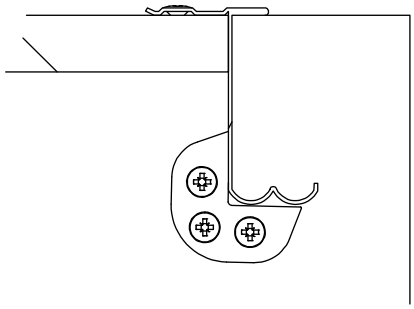
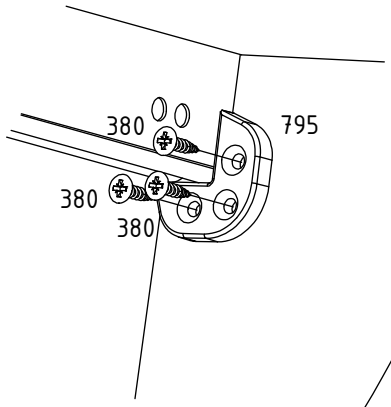
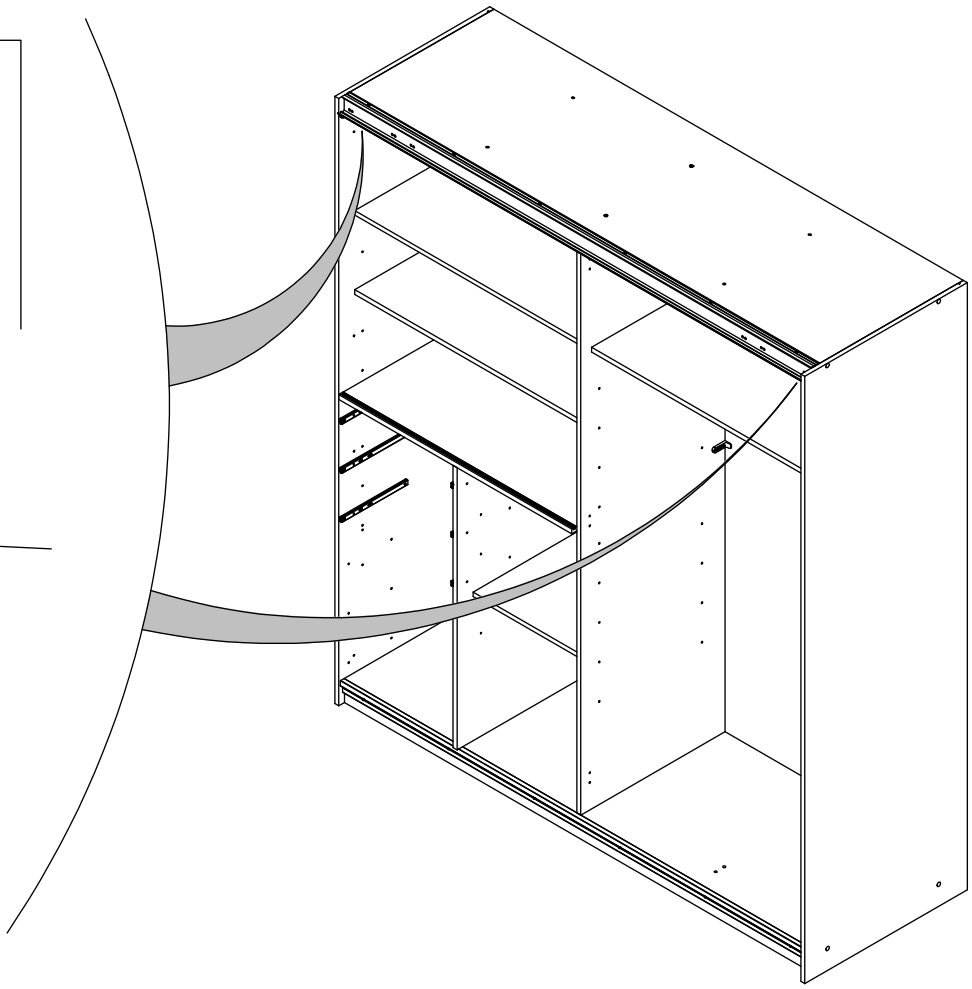
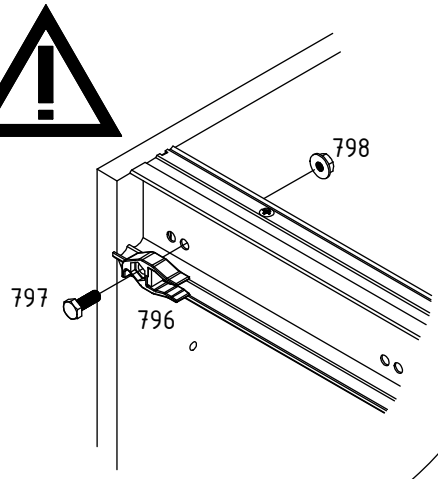
792
381
6x



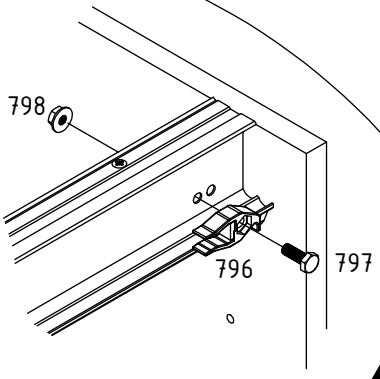
2x

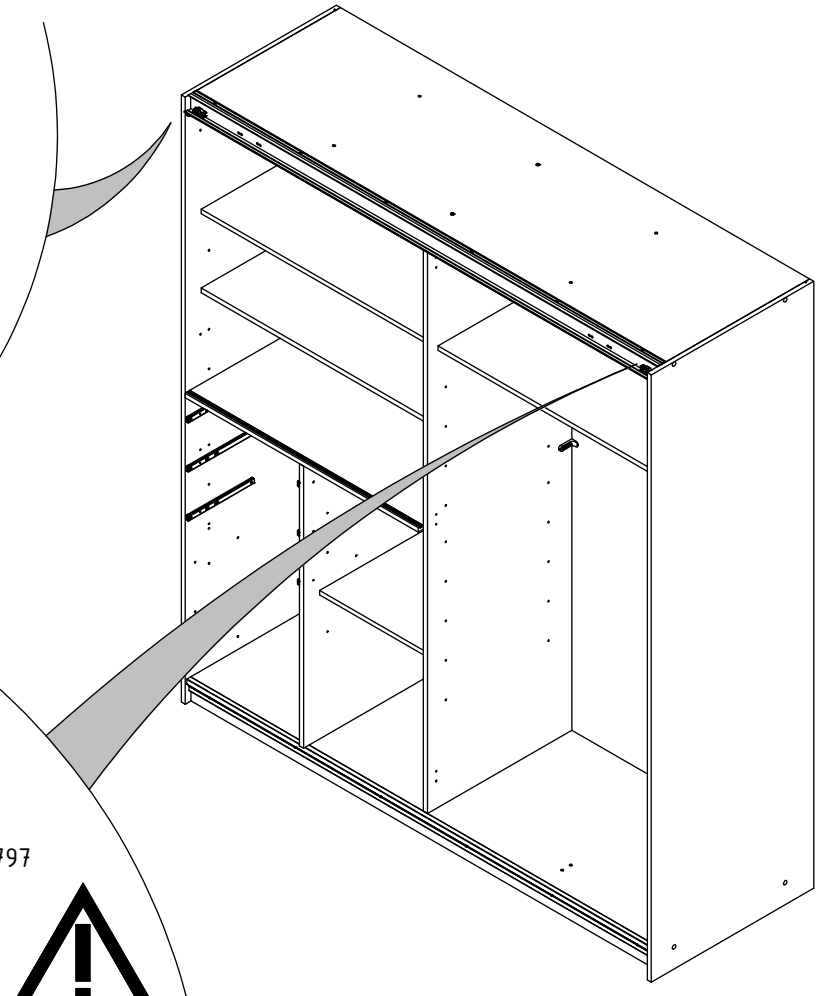


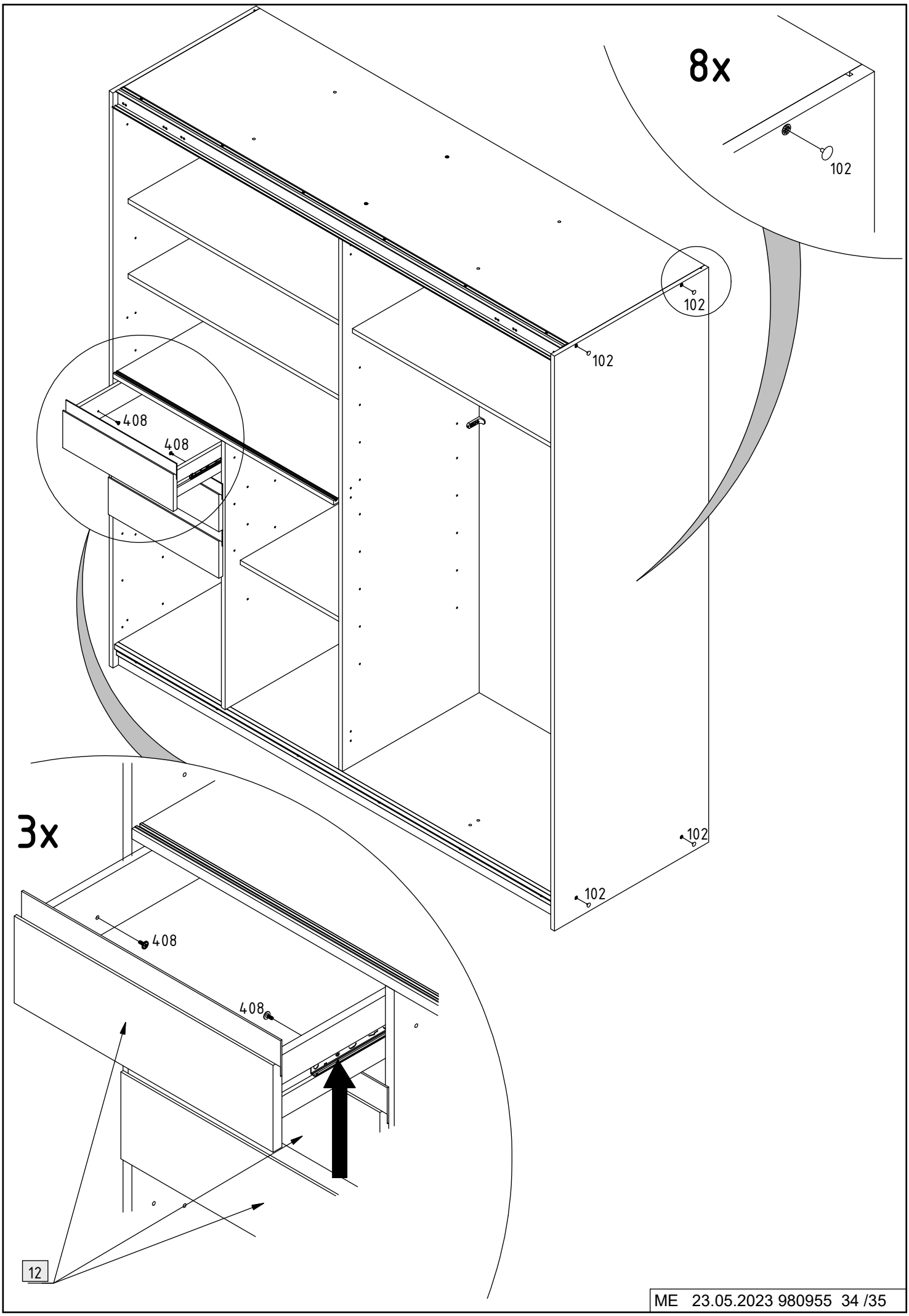


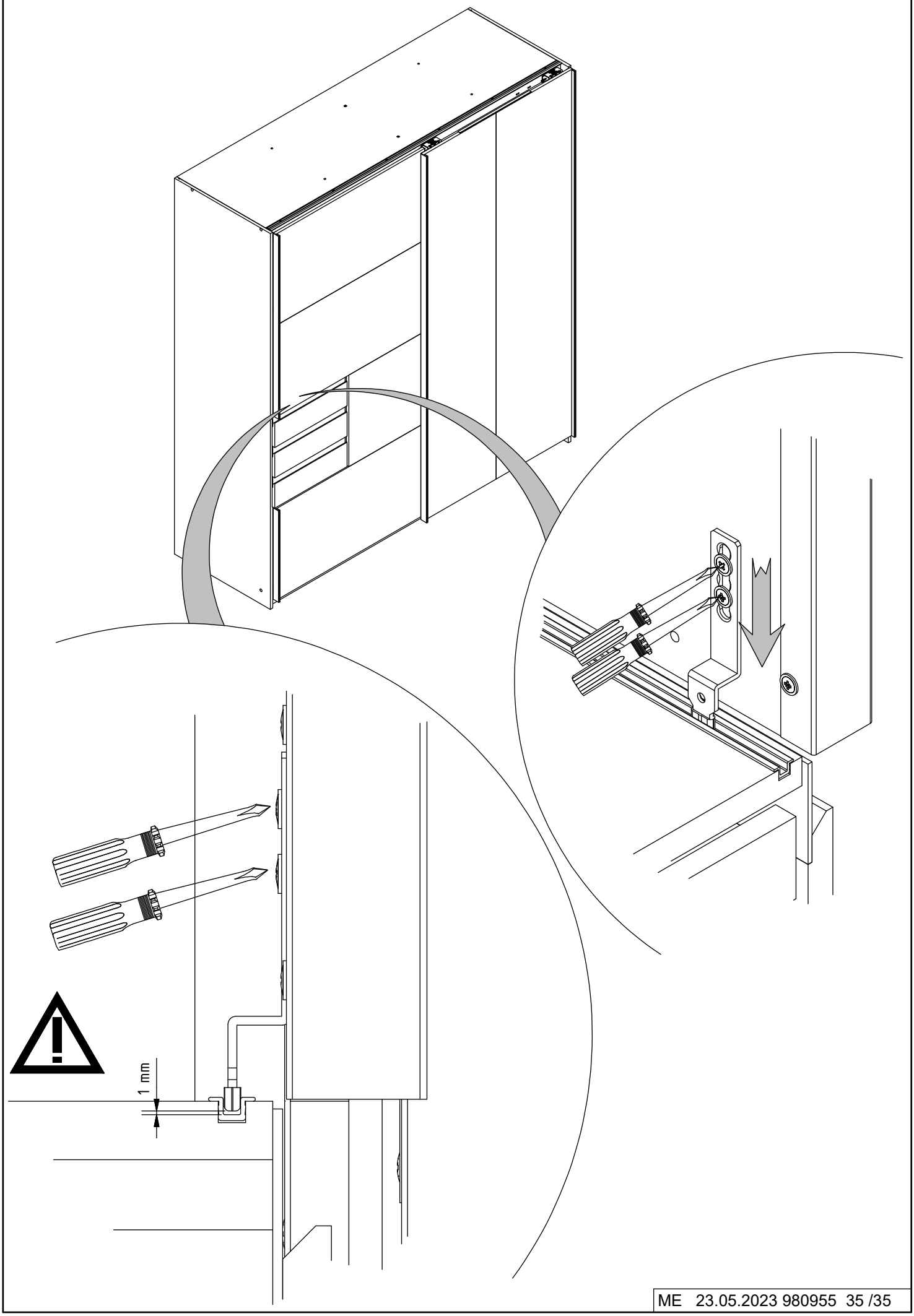


2x






8x
102
102
102
102
408
408
3x
408
408
12


1 mm