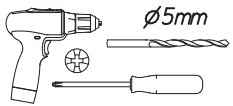


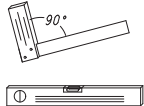
1.

M1815_04

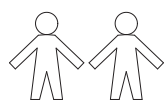
rauch



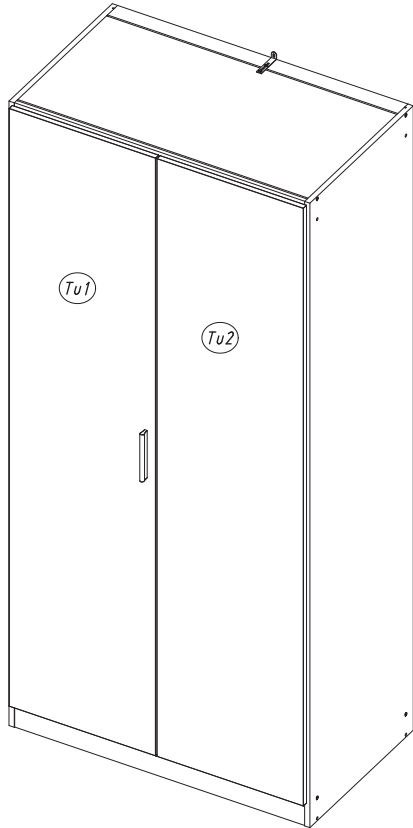
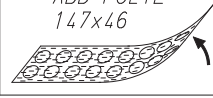
Ø5mm



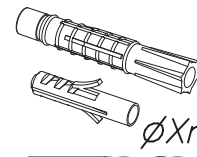
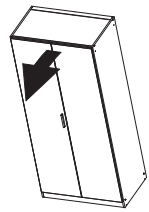
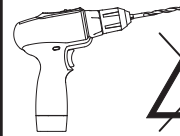
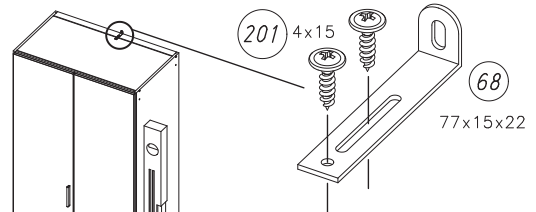
90°



ABD-FOL IE
147x46

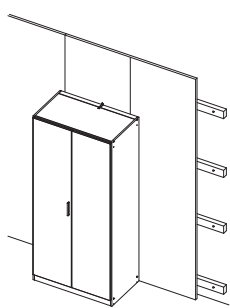
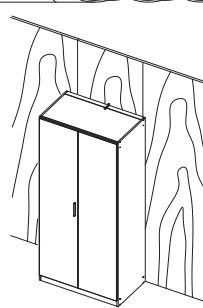
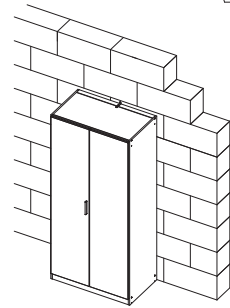
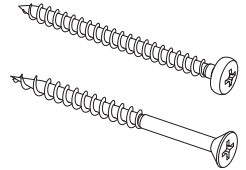


2.



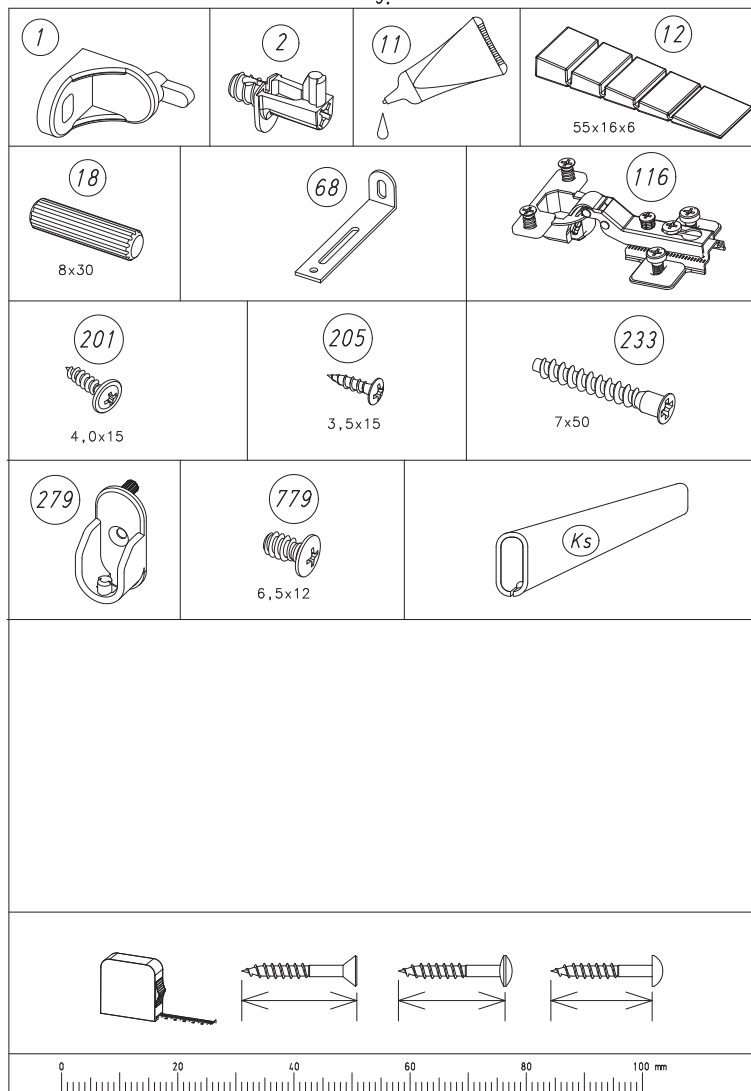
?

ØXmm



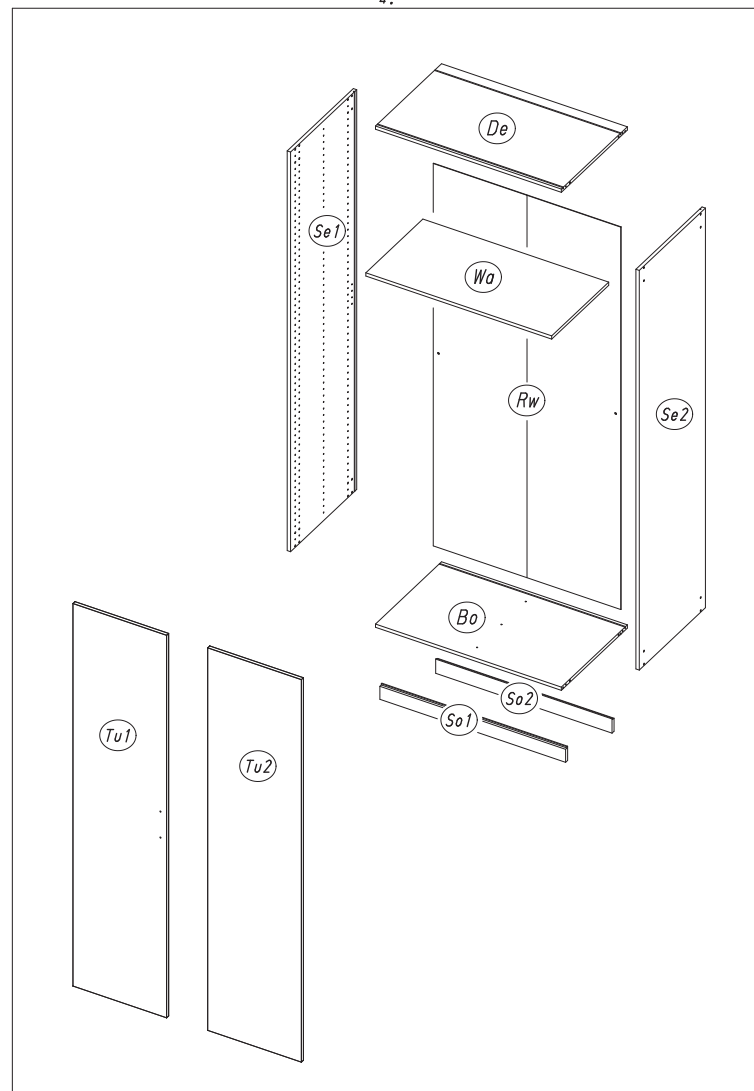
M1815

3.



M1815

4.



M1815

The diagram illustrates the assembly of a window frame. It shows the application of adhesive (11) to the components (So1, So2, Bo). A warning symbol indicates that the adhesive should not be applied to the wrong side. A 20-minute drying time indicator is shown at the bottom right.

6.

2 **4x** 18 8x30

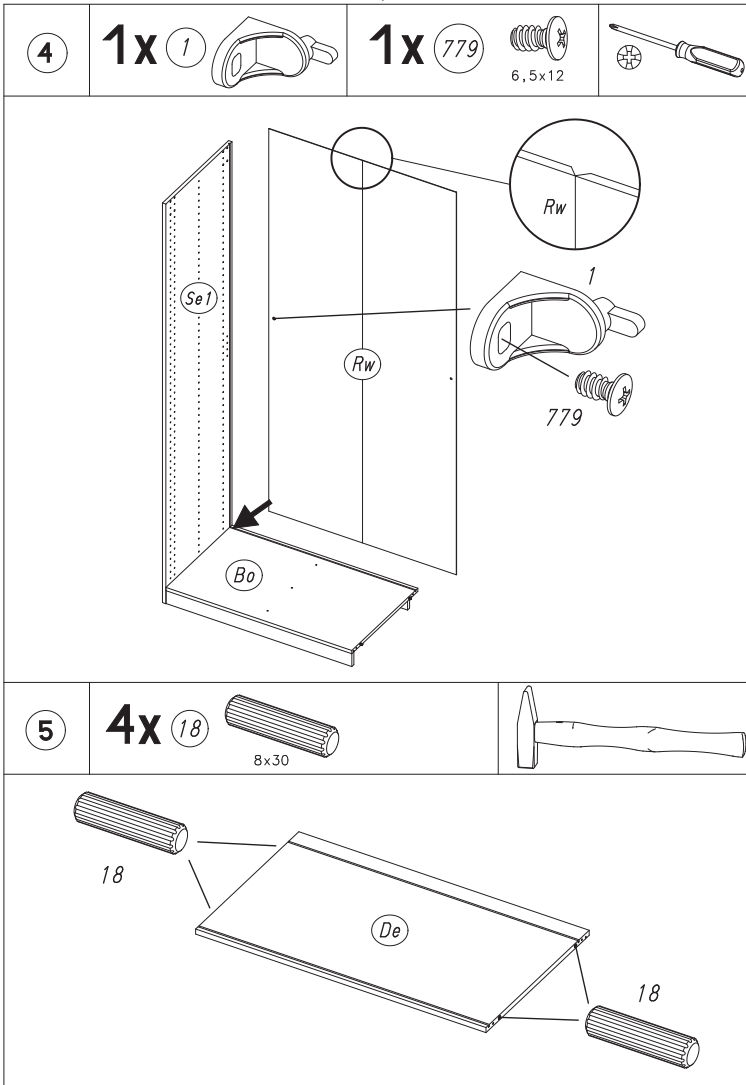
18 10mm 18

3 **2x** 233 7x50

18 10mm 18

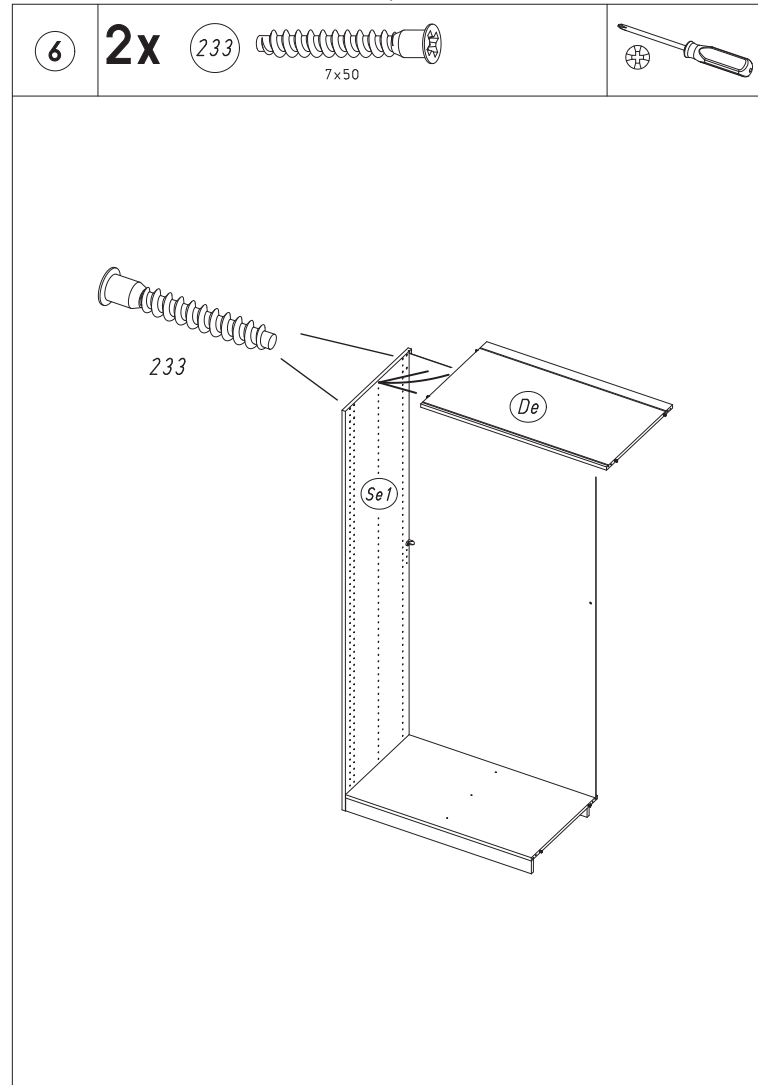
M1815

7.



M1815

8.



M1815

9.

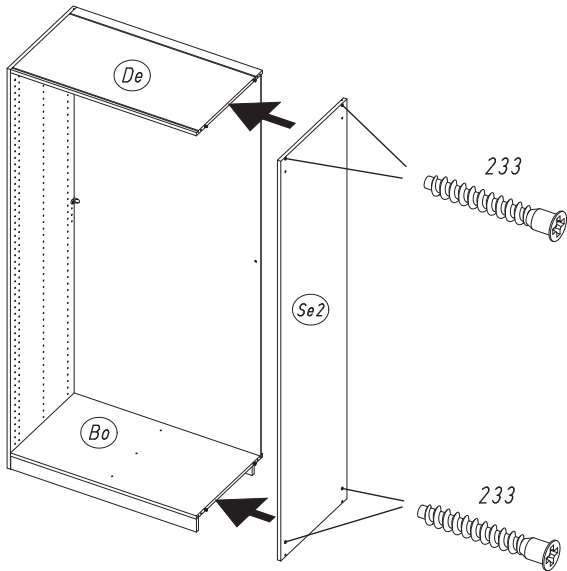
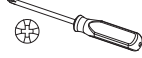
7

4x

233



7x50



M1815

10.

8

1x

1

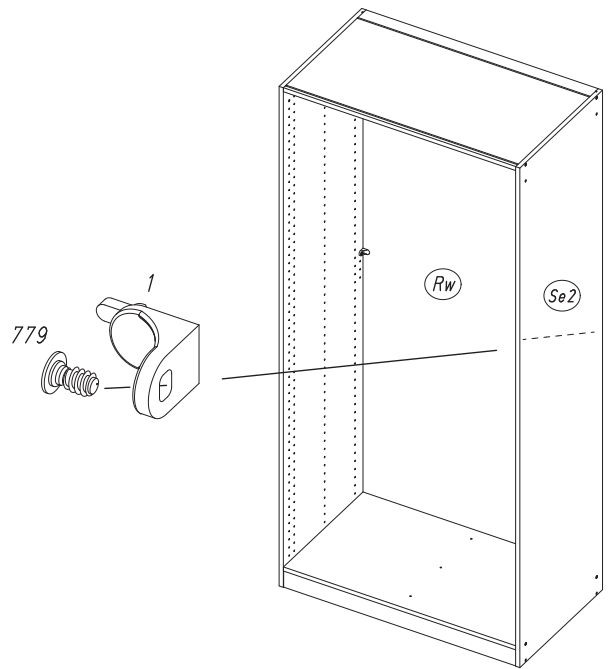
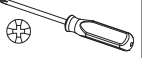


1x

779



6,5x12

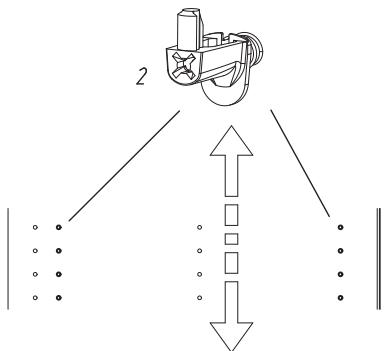
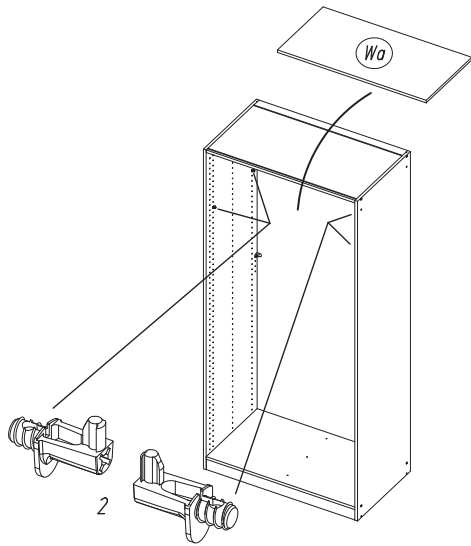
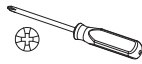


M1815

11.

9

4x 2



M1815

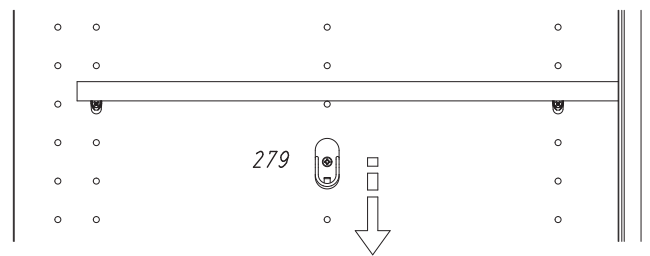
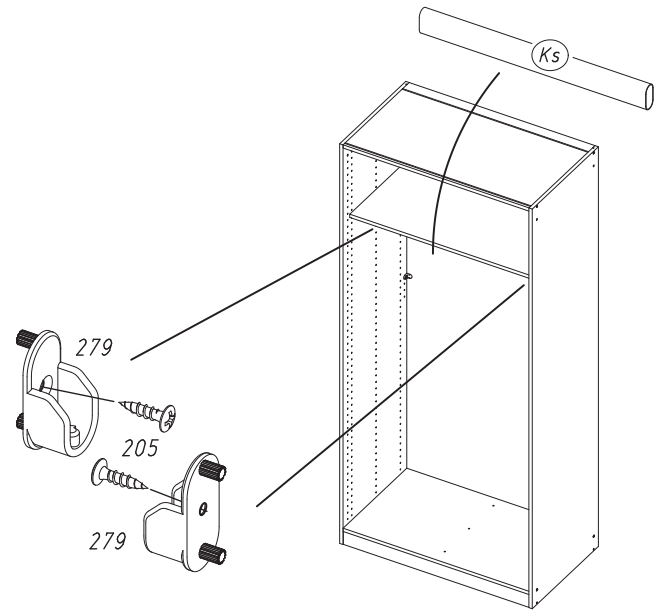
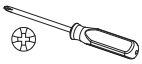
12.

10

2x 279

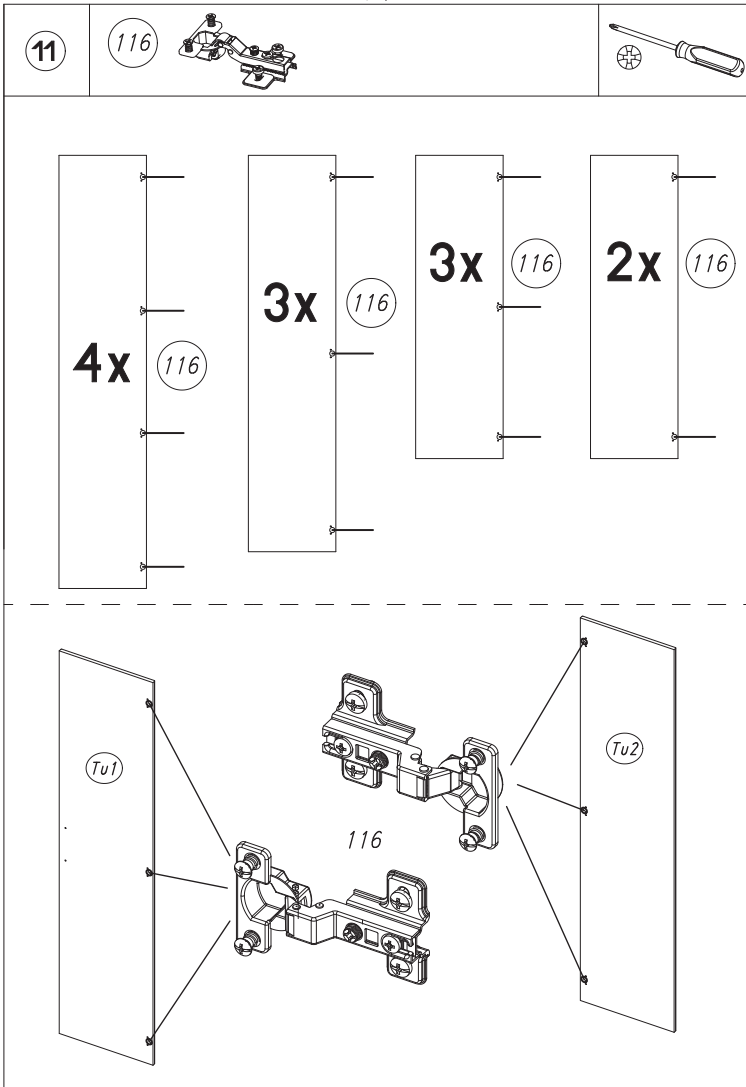


2x 205



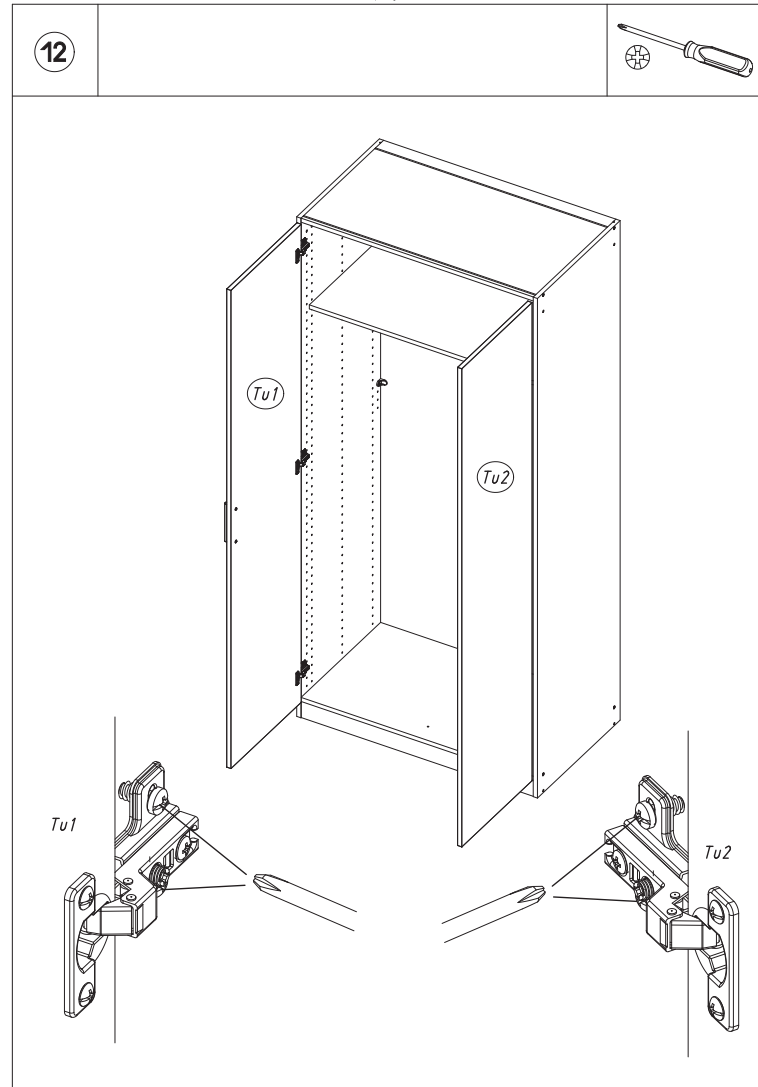
M1815

13.



M1815

14.

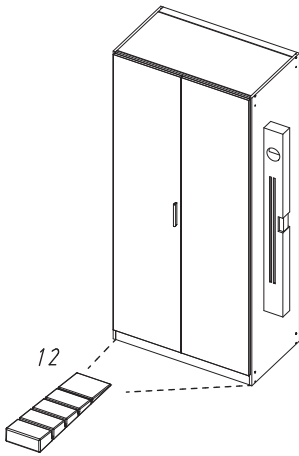


M1815

15.

13

12

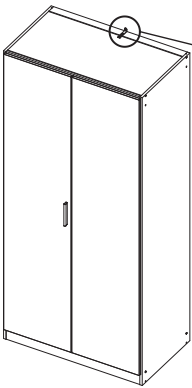
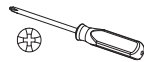
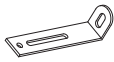


14

201



68



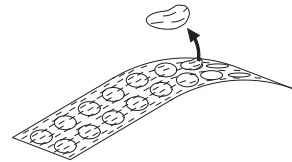
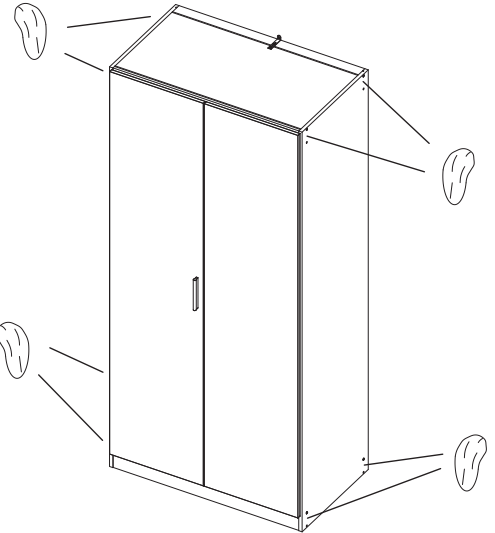
M1815

16.

15



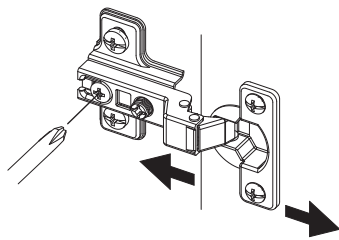
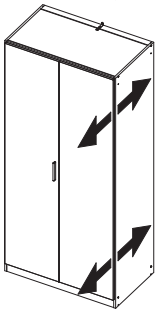
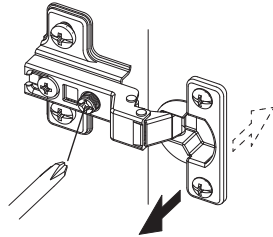
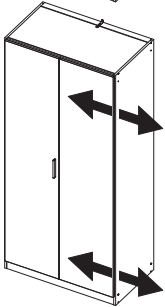
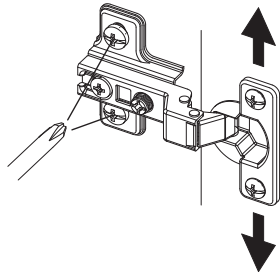
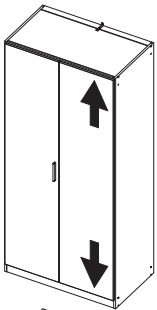
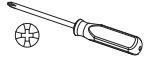
ABD-FOL IE
147x46



M1815

17.

16



M1815

ME431_03

