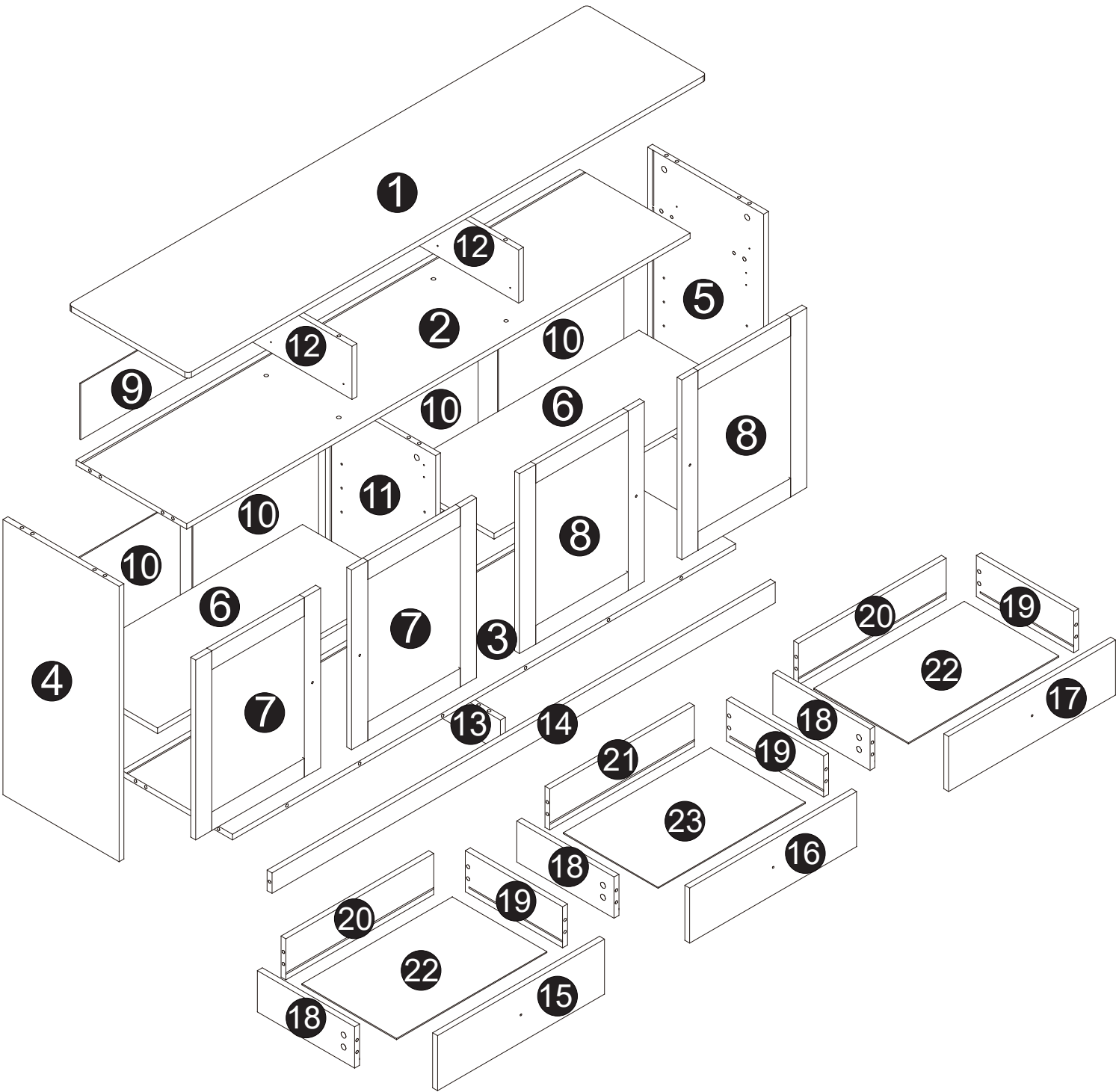
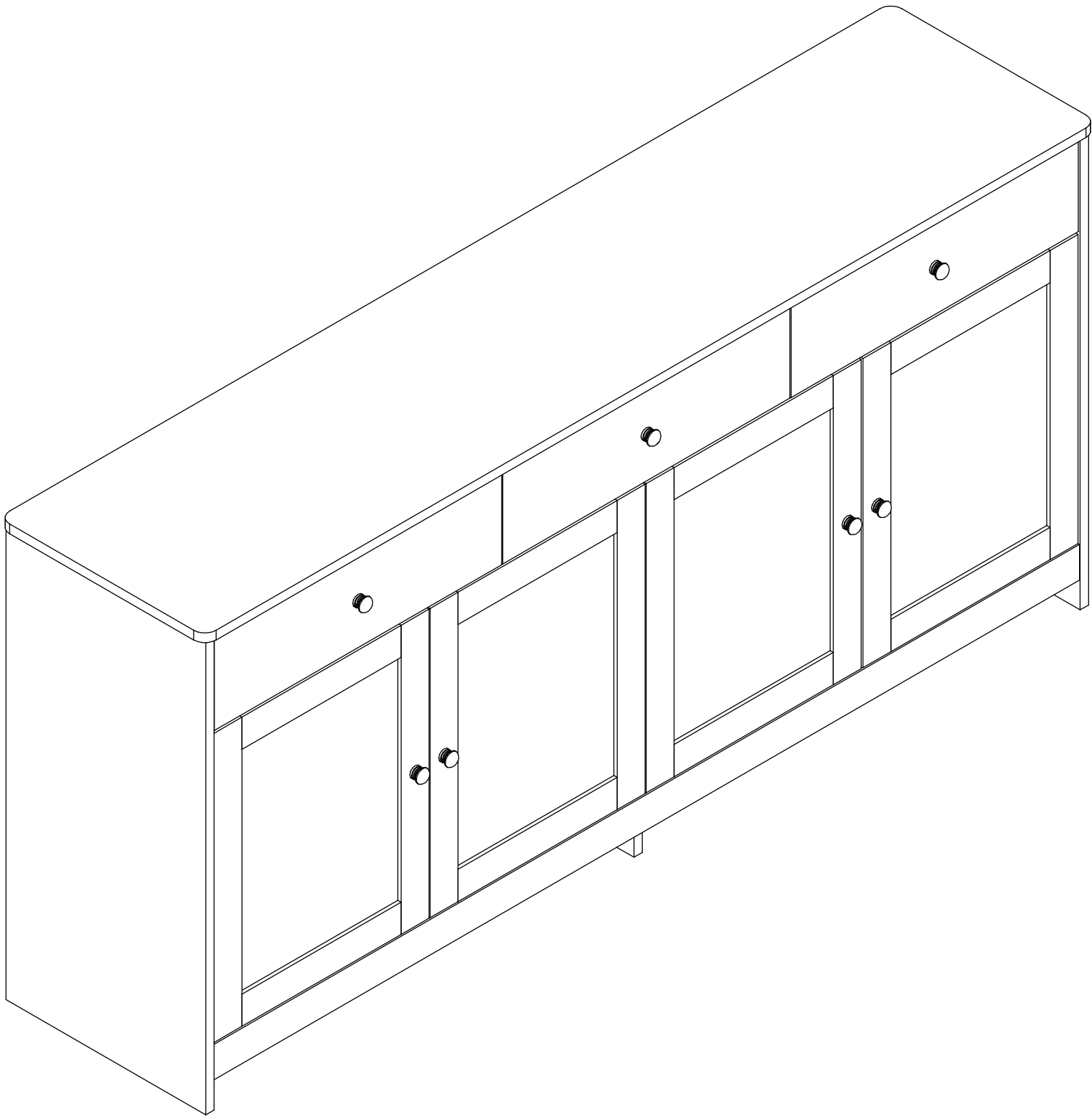
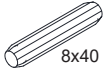
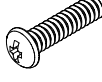
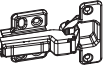
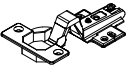
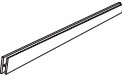
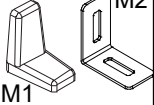
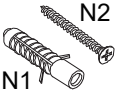
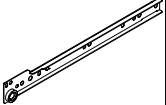
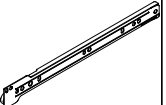
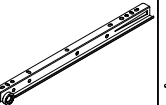
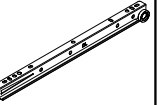


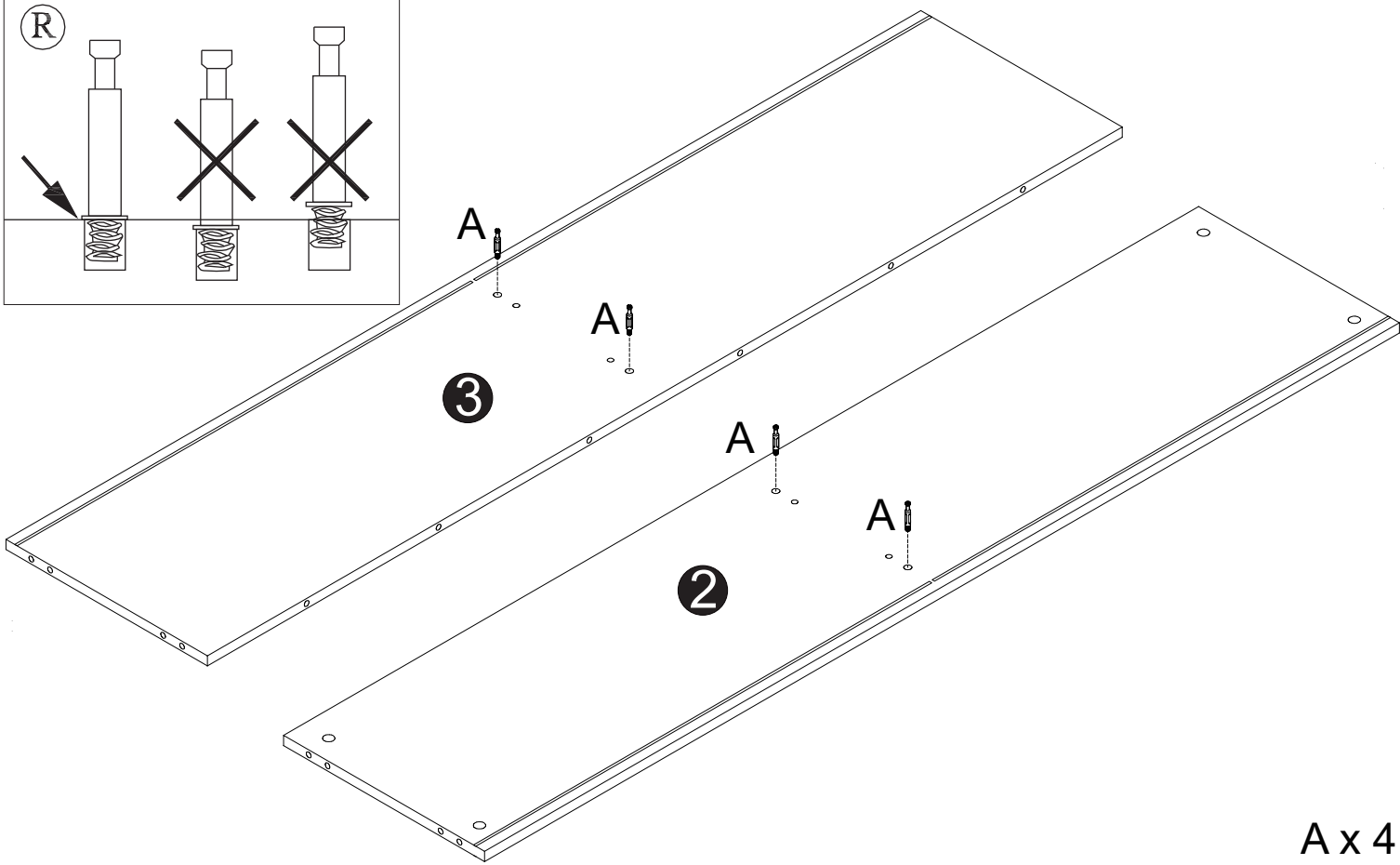
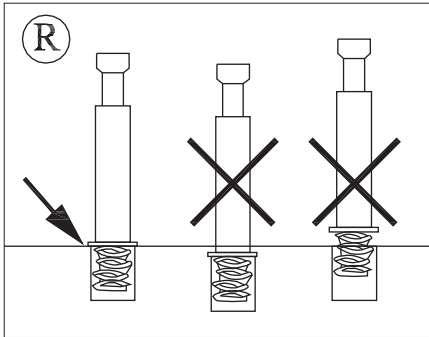
ASSEMBLY INSTRUCTION



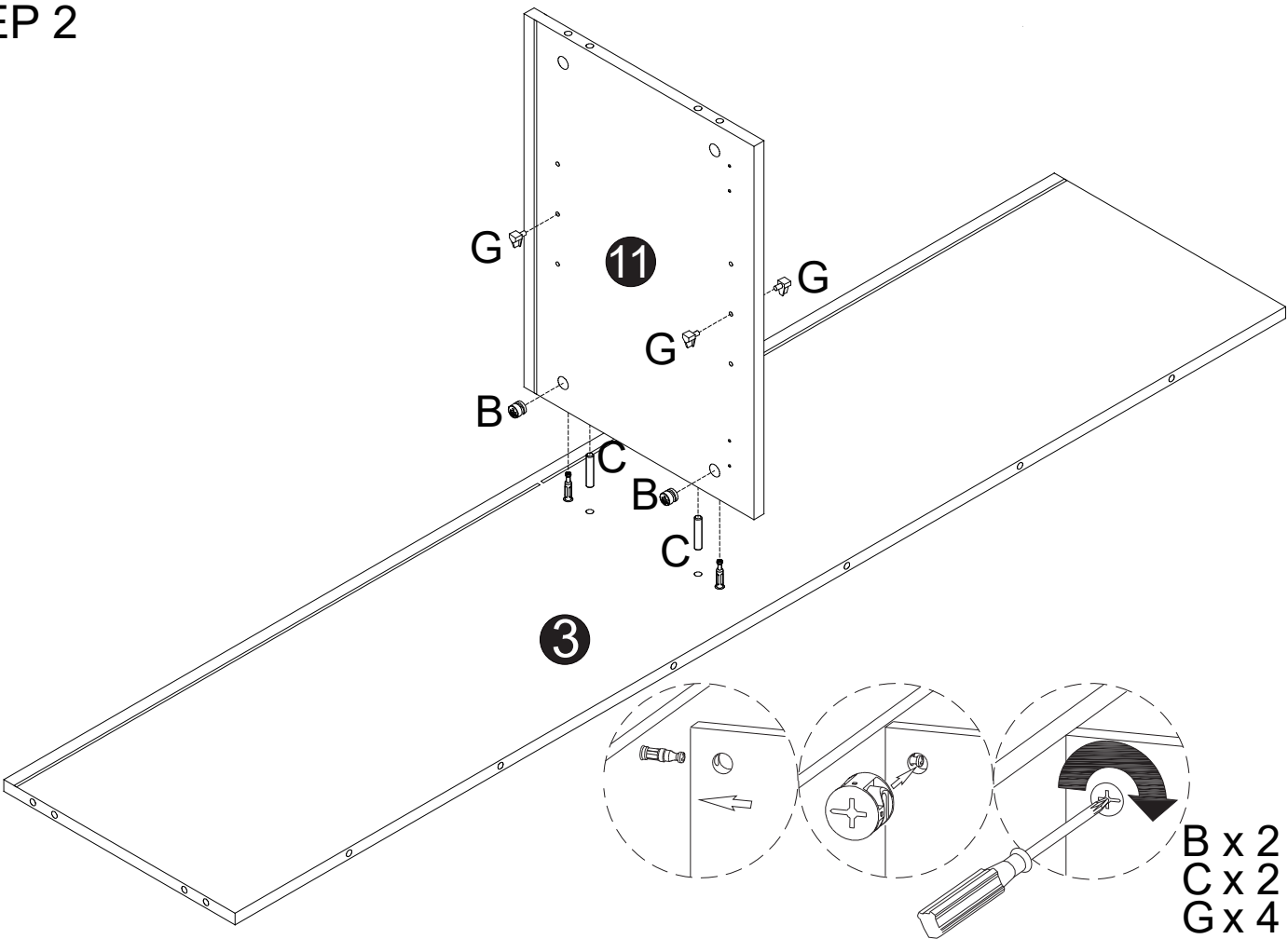
								
A x 58	B x 58	C x 18	D x 88	E x 7	F x 7	G x 8	H x 4	J x 4
								
K x 14	L x 2	M x 2	N x 2	CL x 3	CR x 3	DL x 3	DR x 3	

ASSEMBLY INSTRUCTION

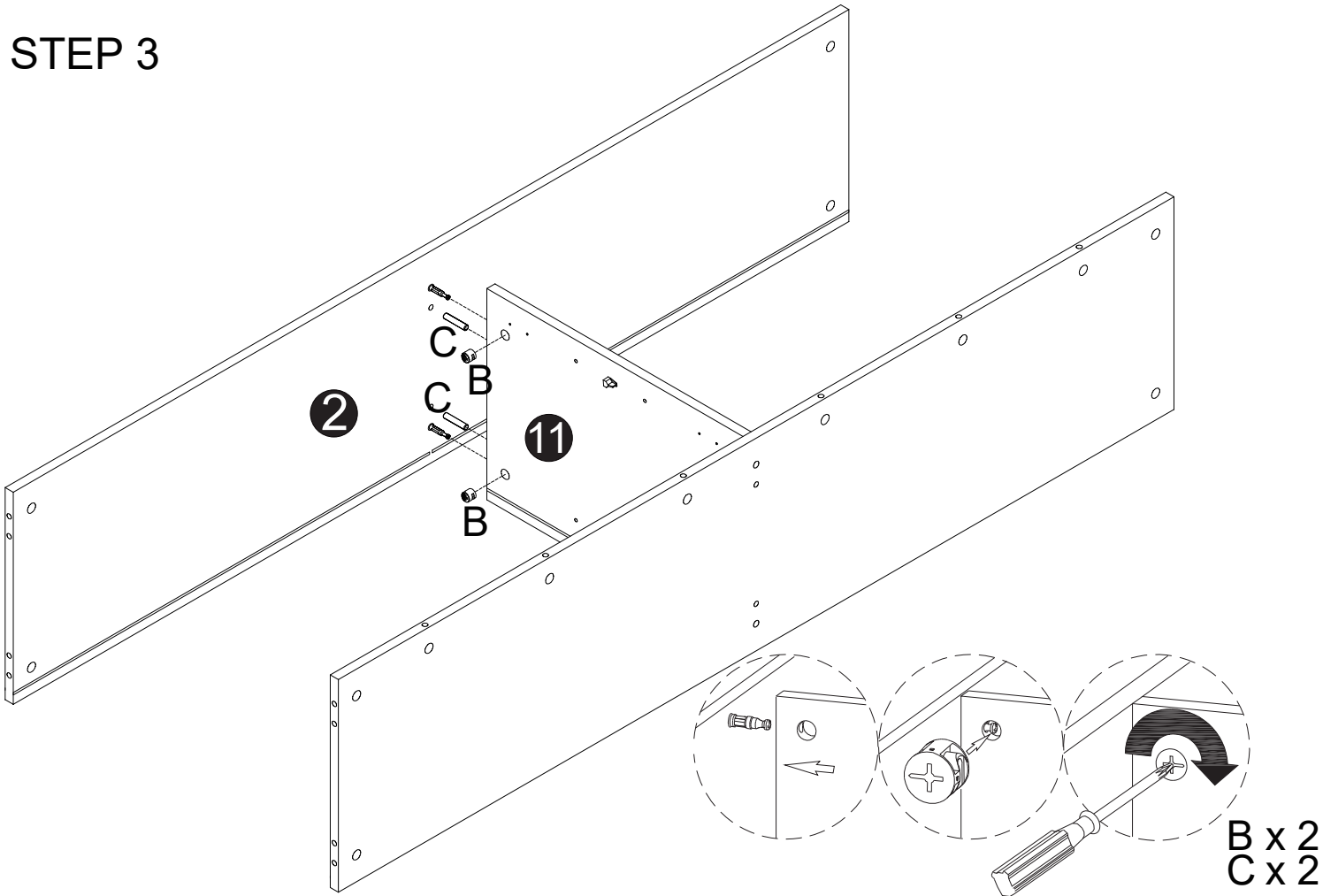
STEP 1



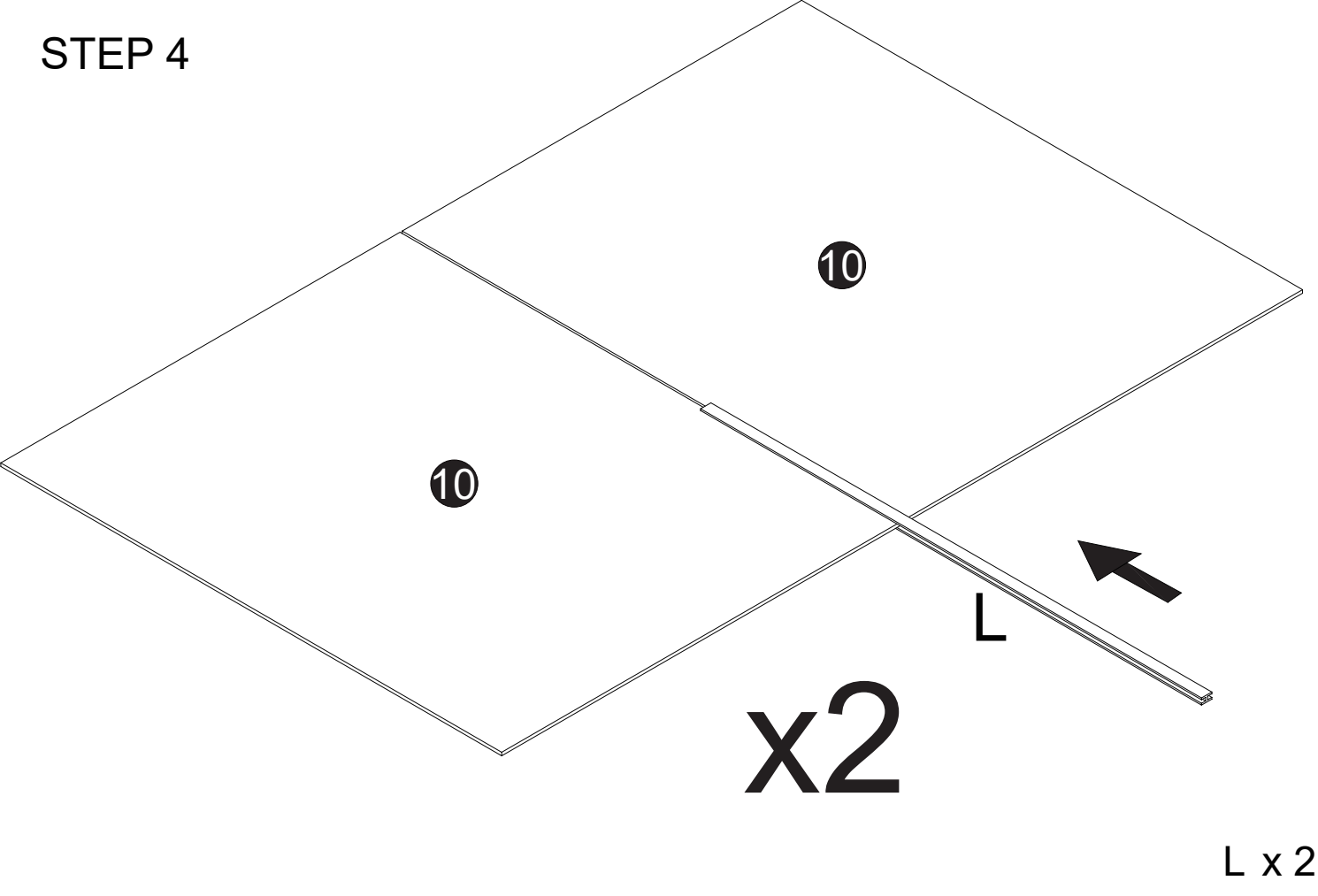
STEP 2



STEP 3

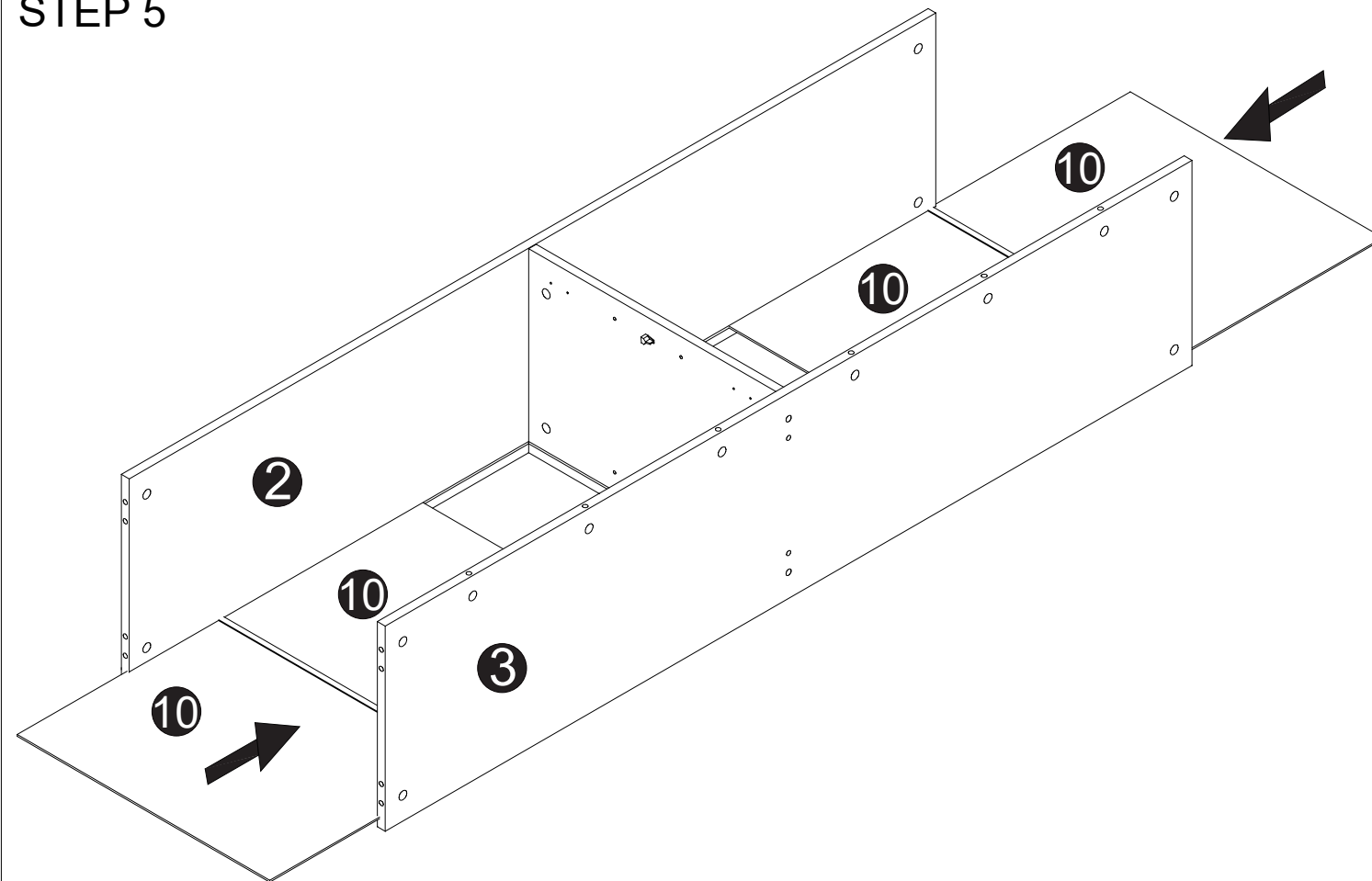


STEP 4

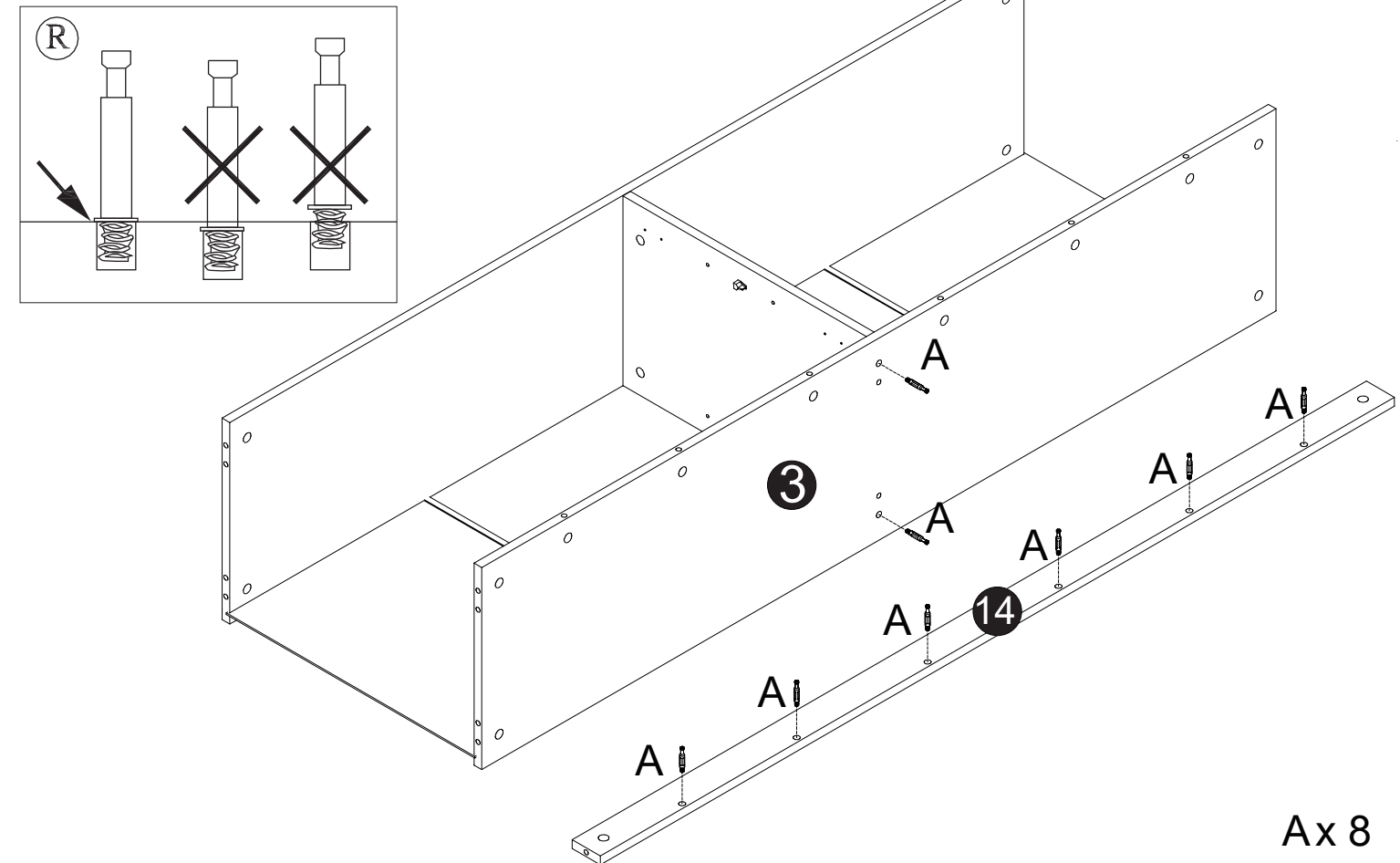


ASSEMBLY INSTRUCTION

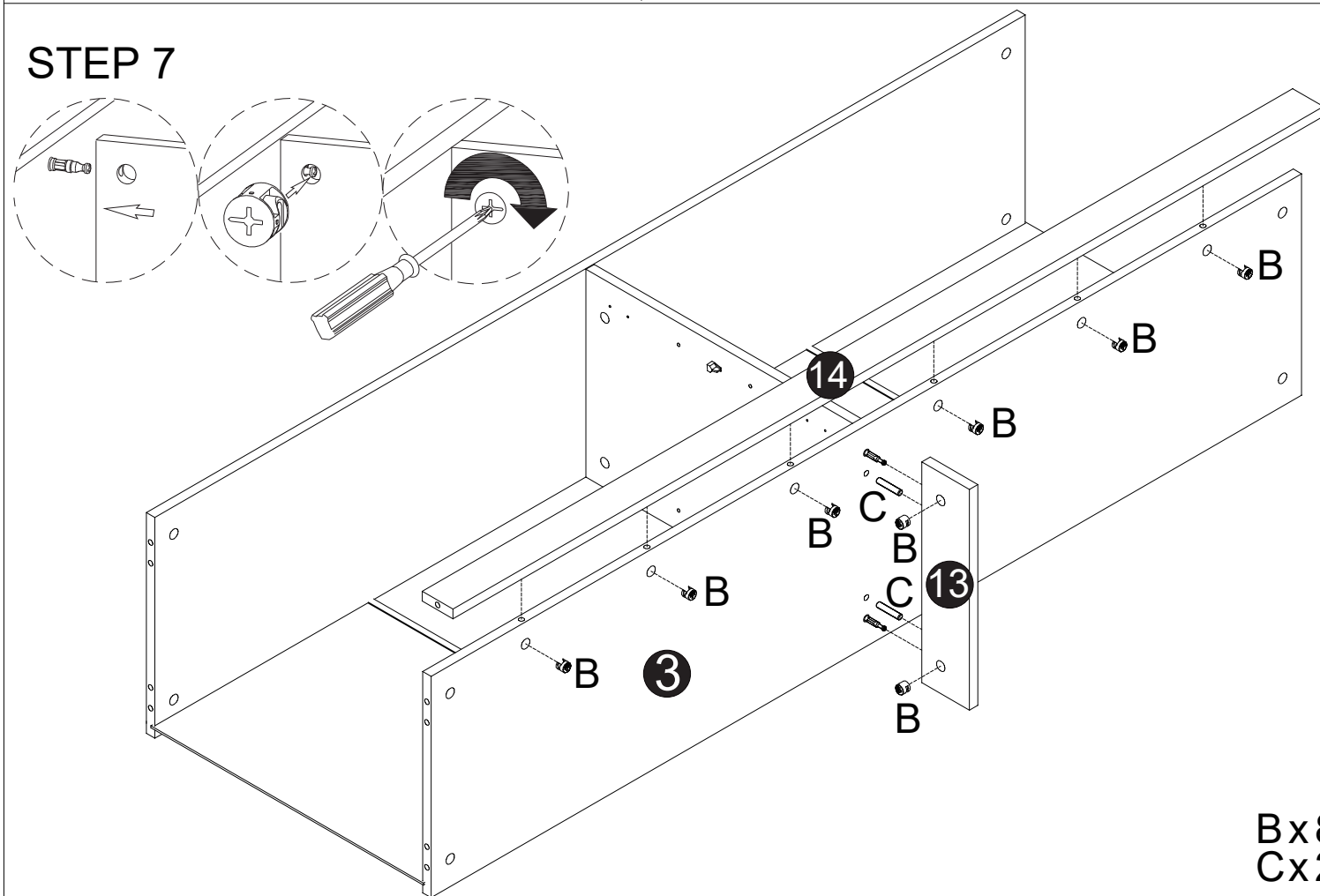
STEP 5



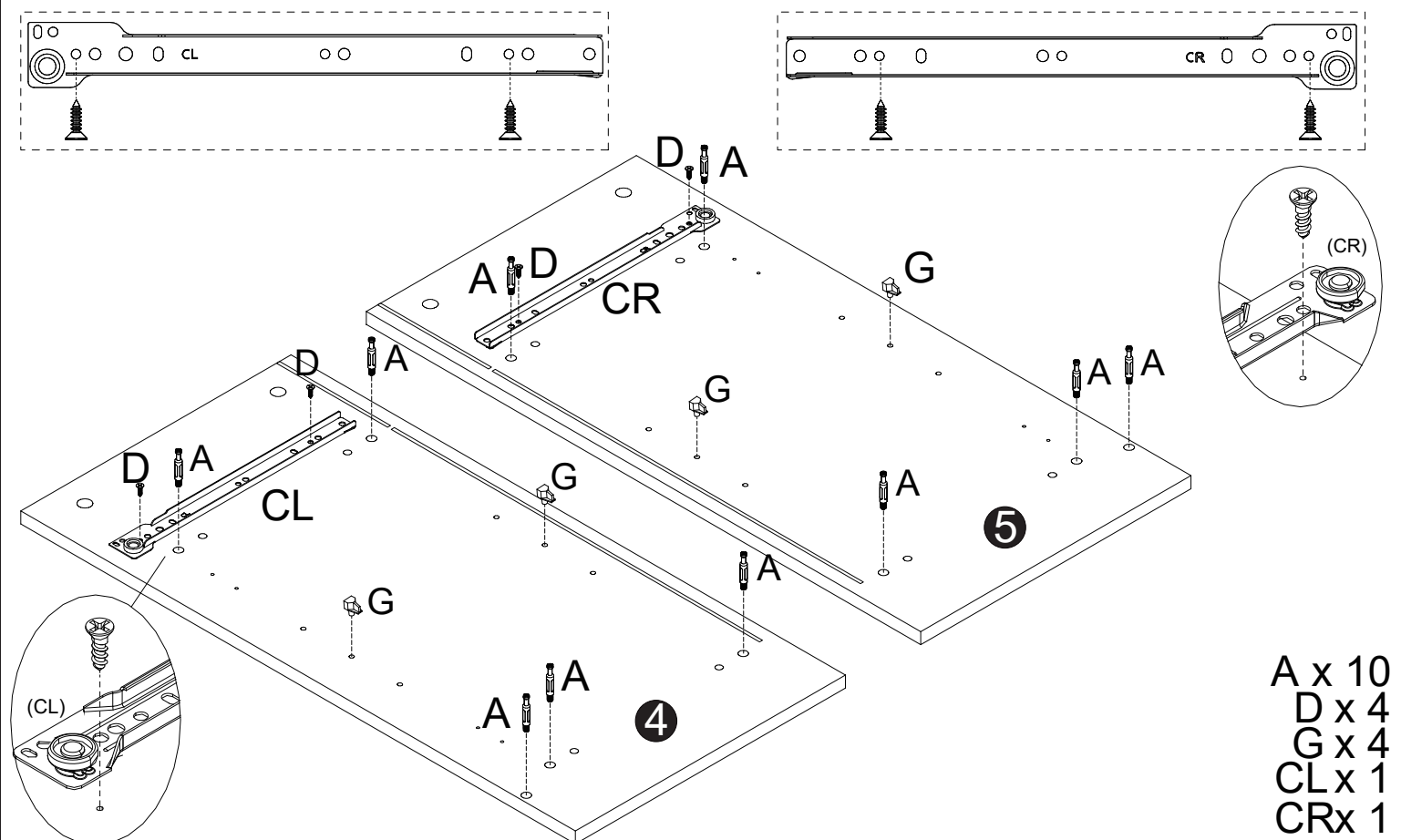
STEP 6



STEP 7



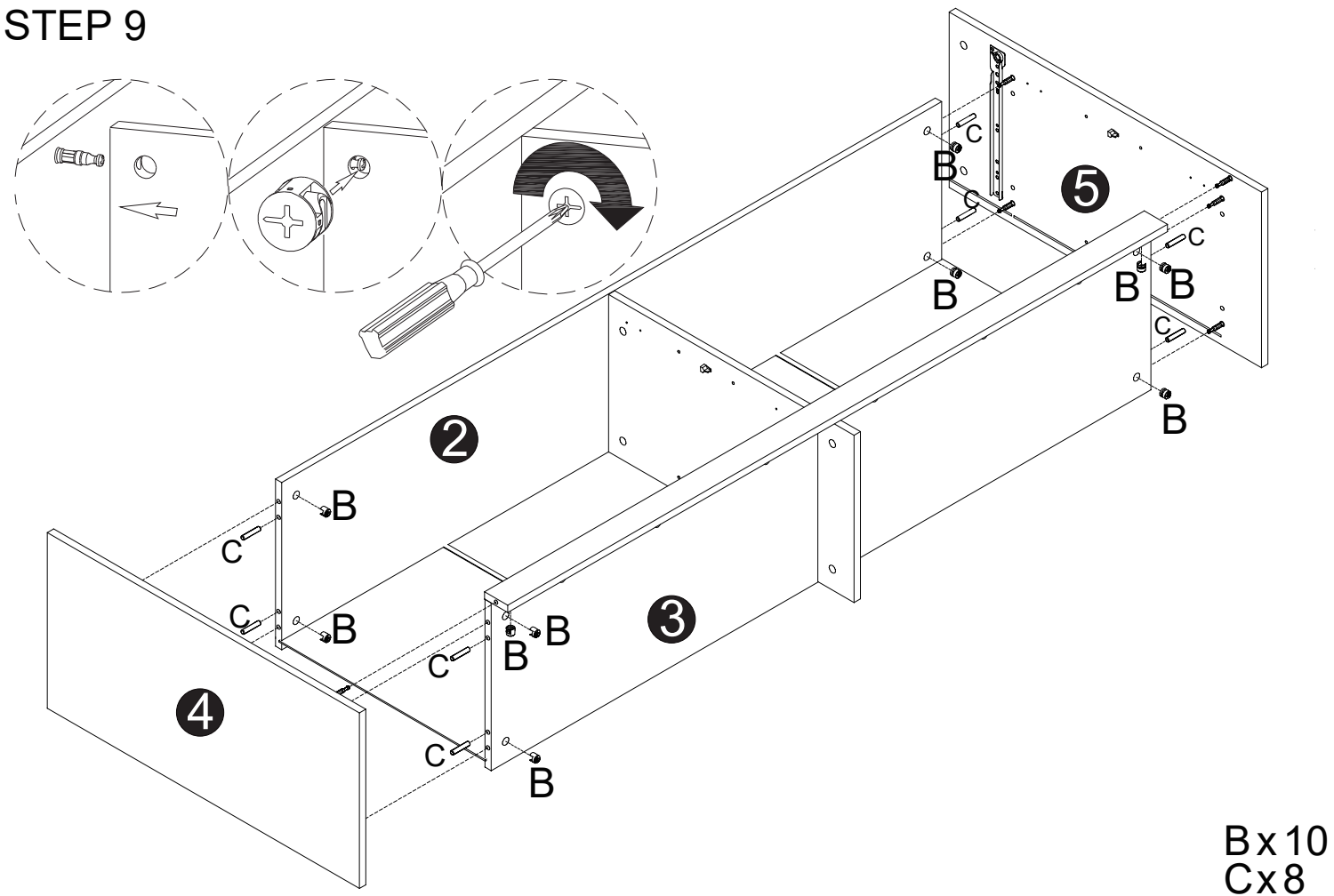
STEP 8



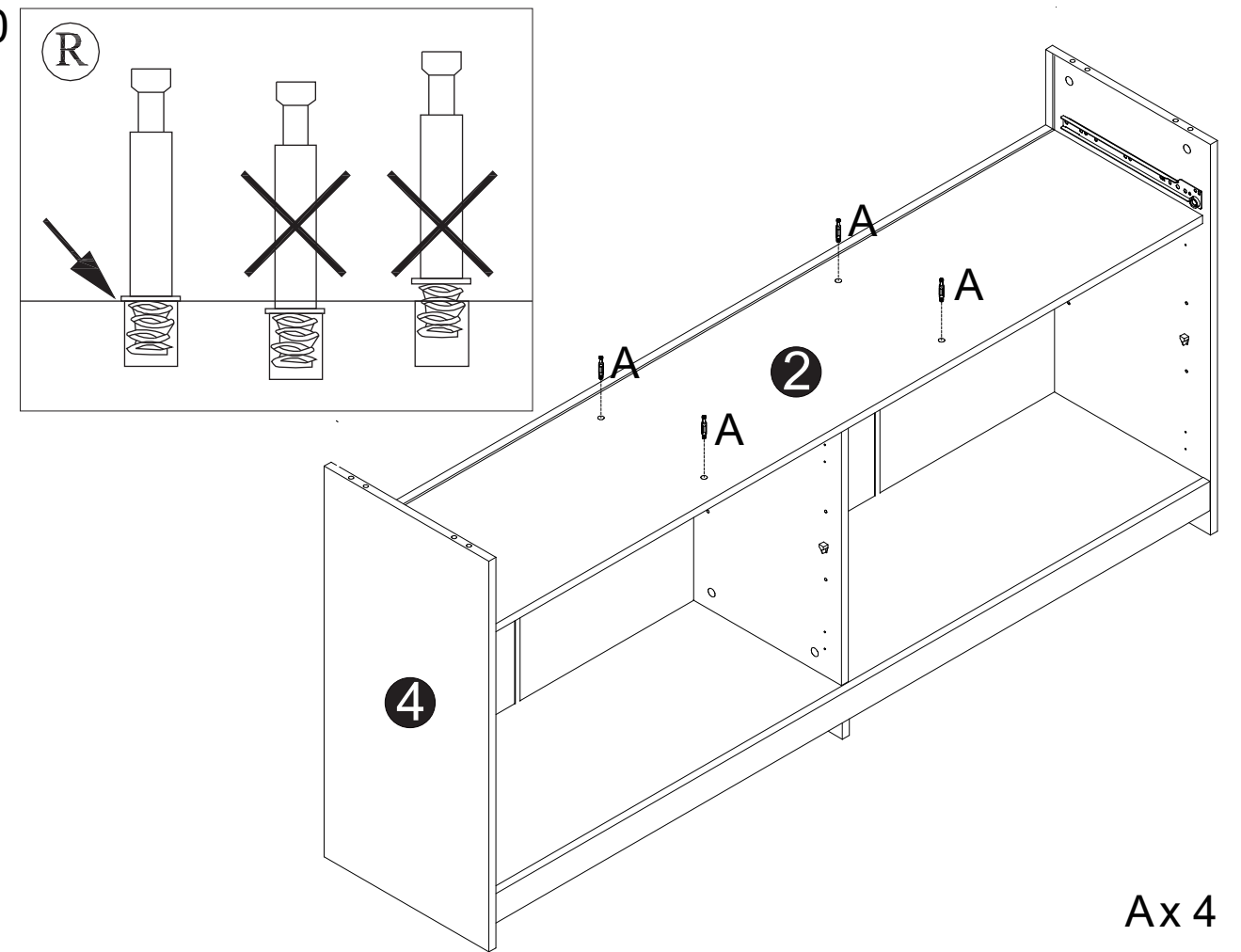
A x 10
D x 4
G x 4
CL x 1
CR x 1

ASSEMBLY INSTRUCTION

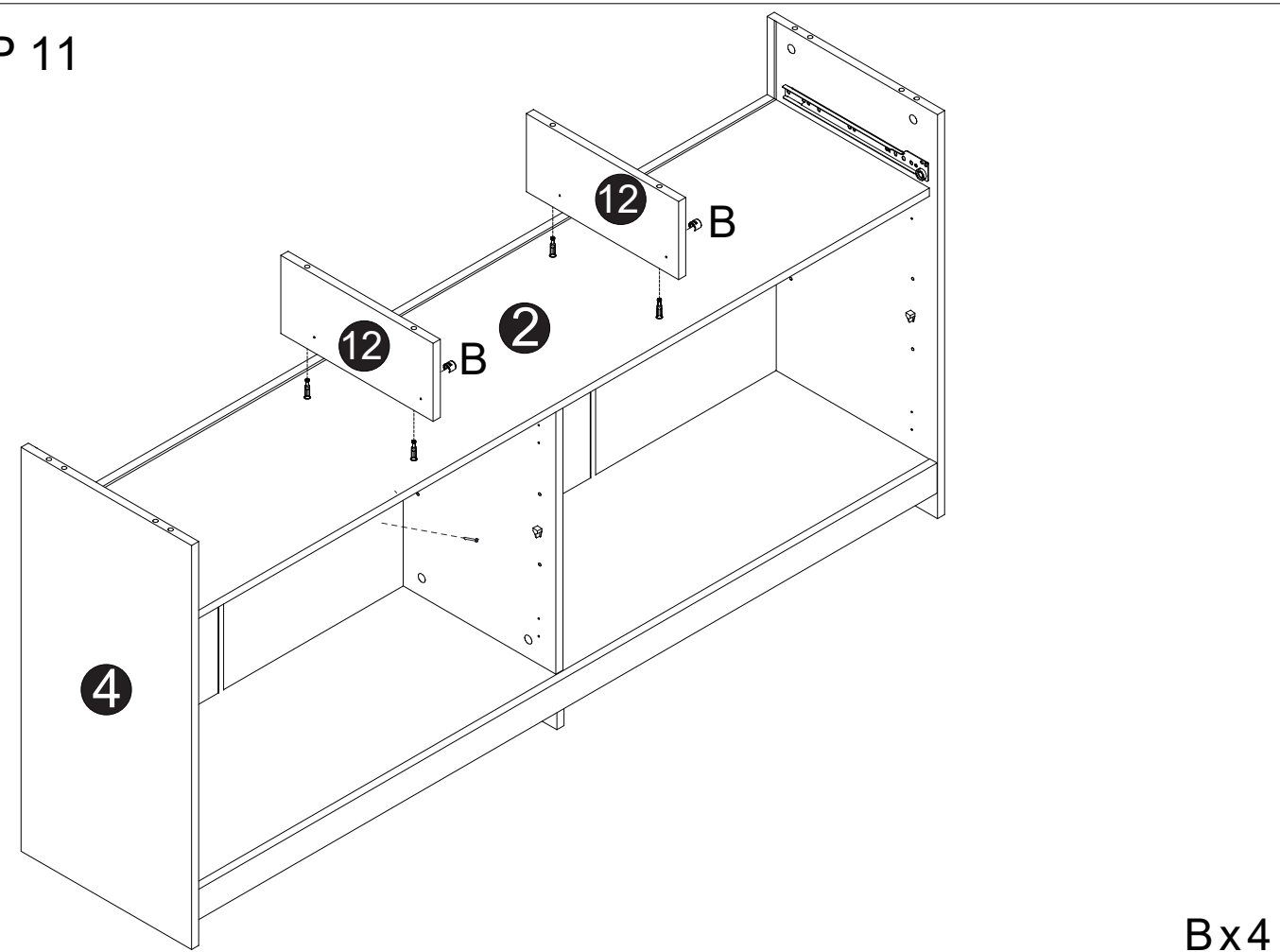
STEP 9



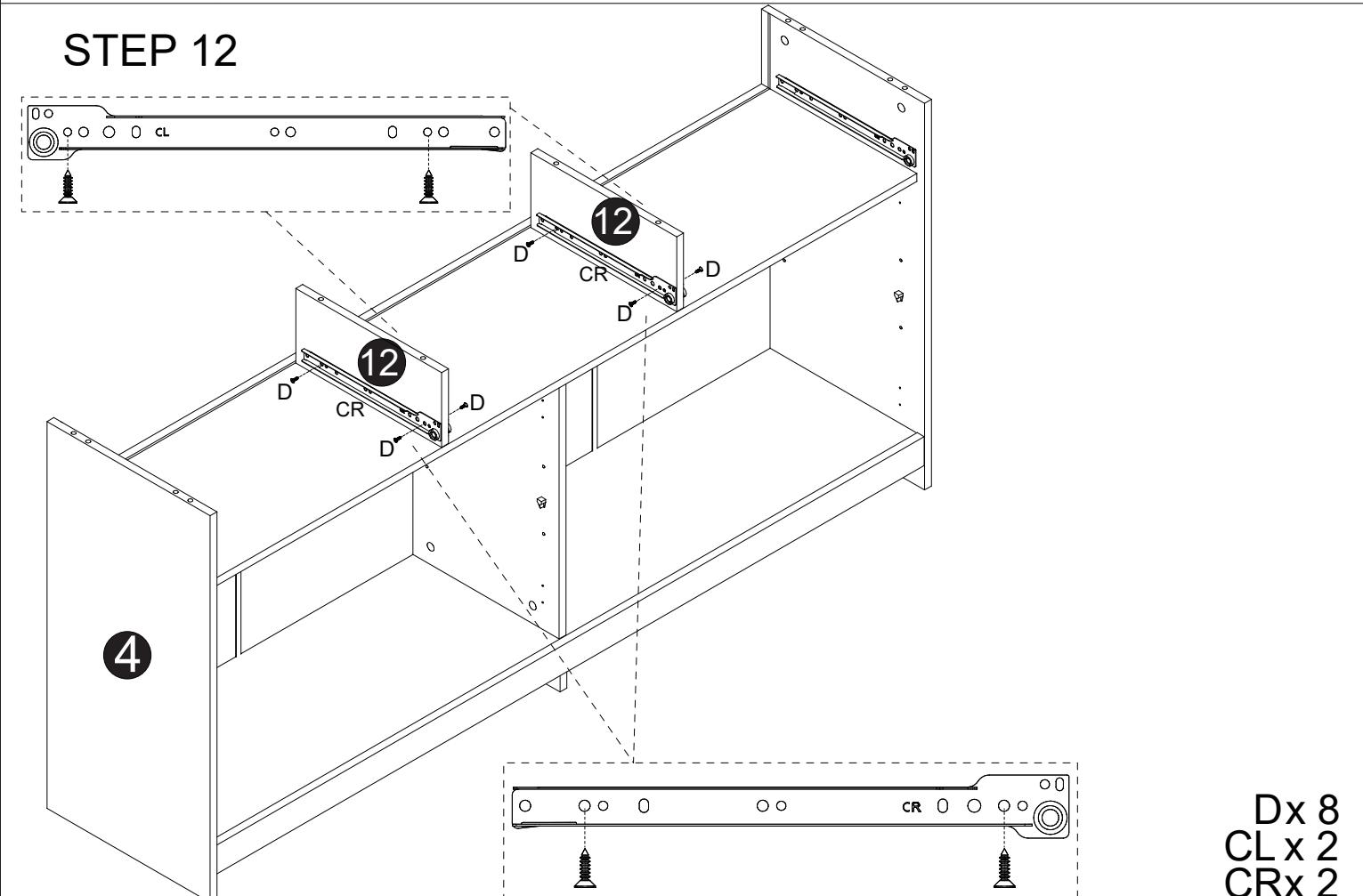
STEP 10



STEP 11

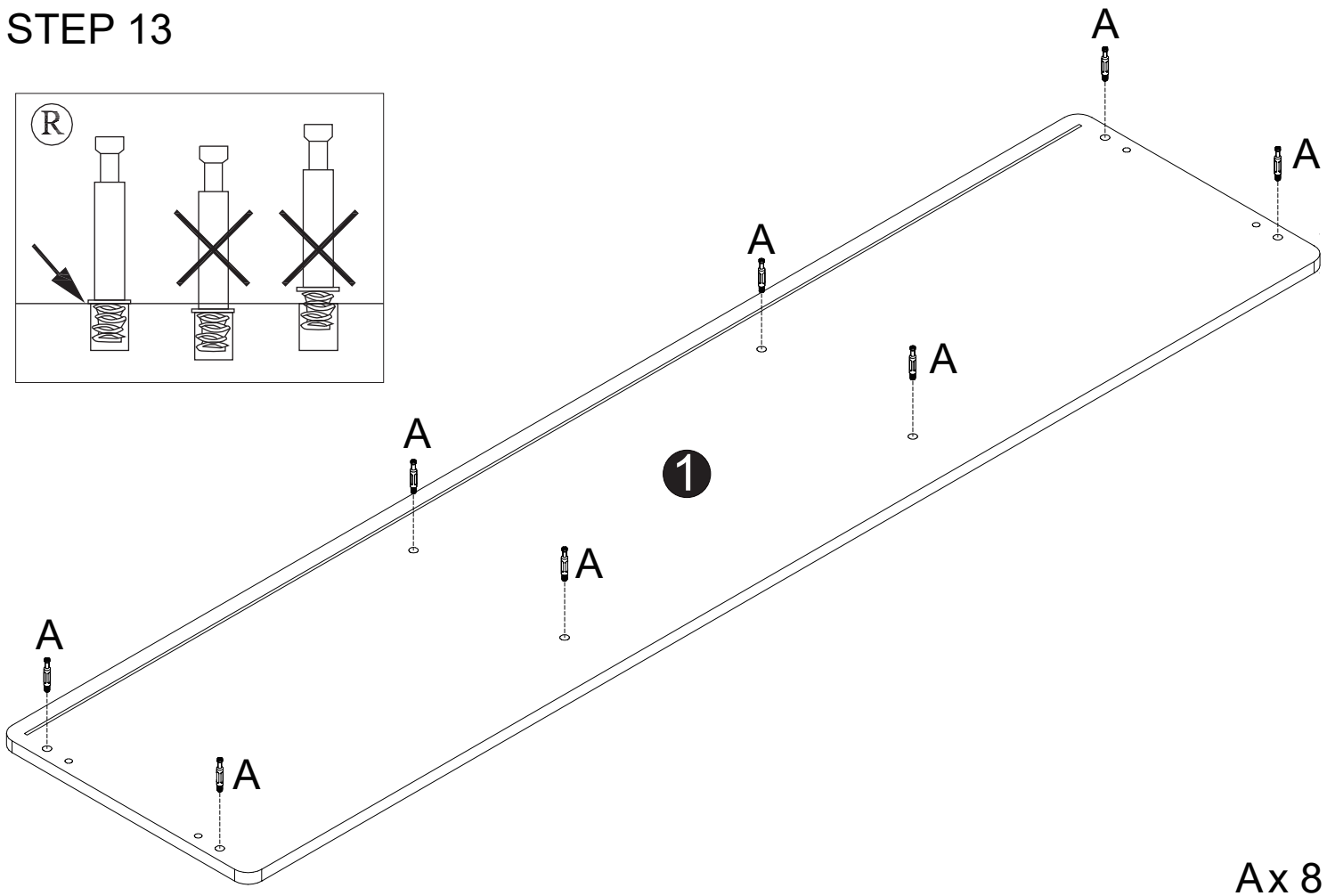


STEP 12

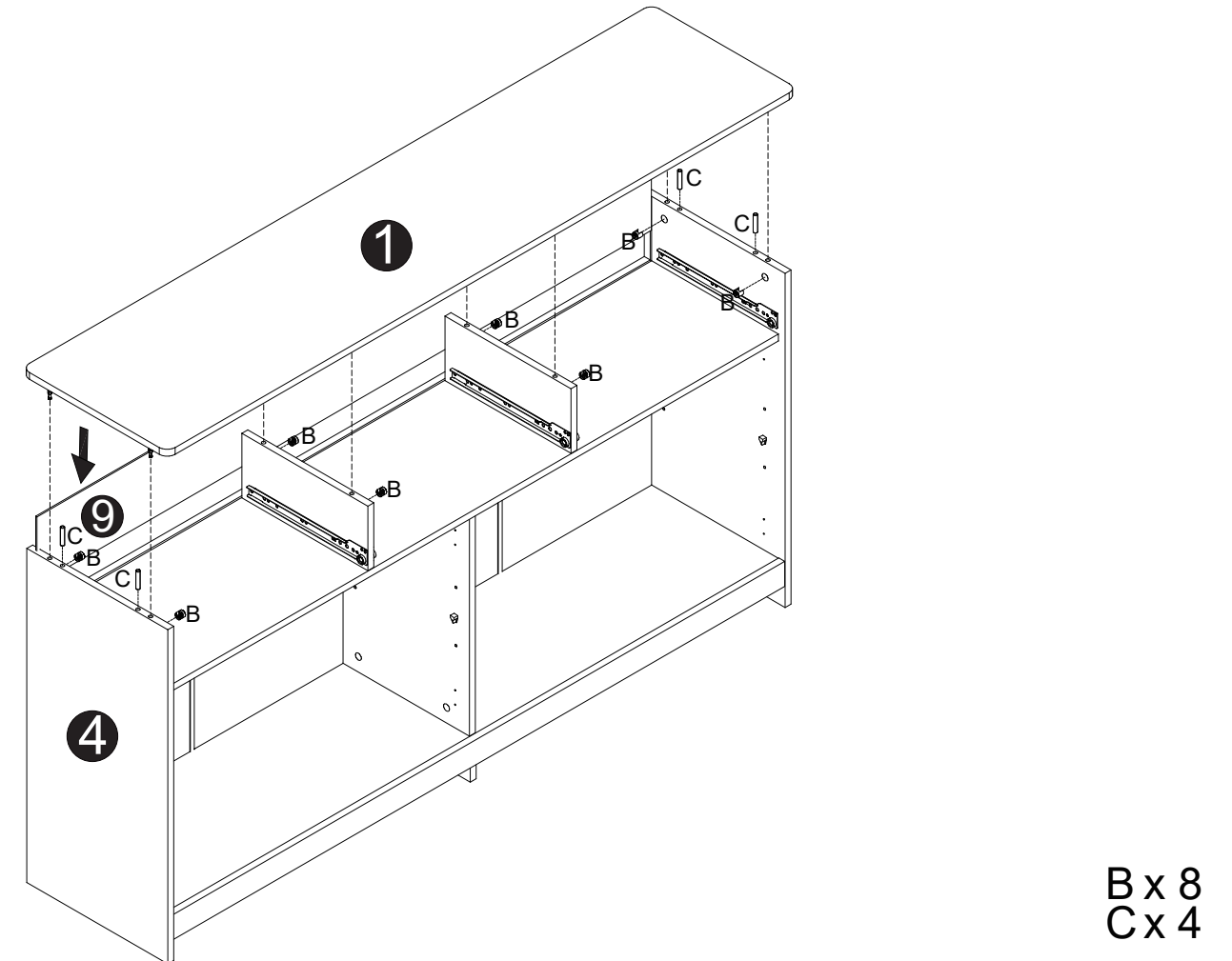


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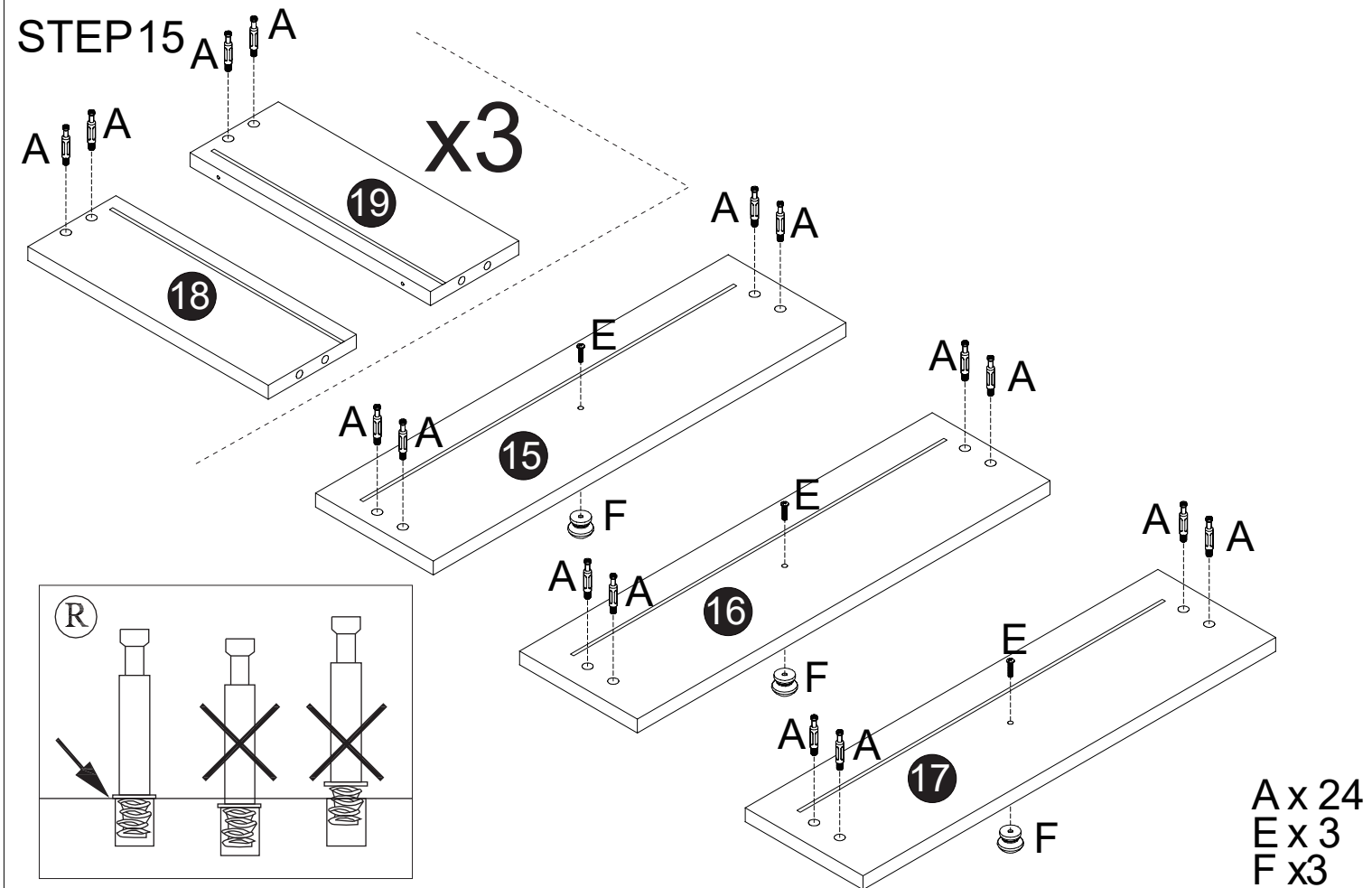
STEP 13



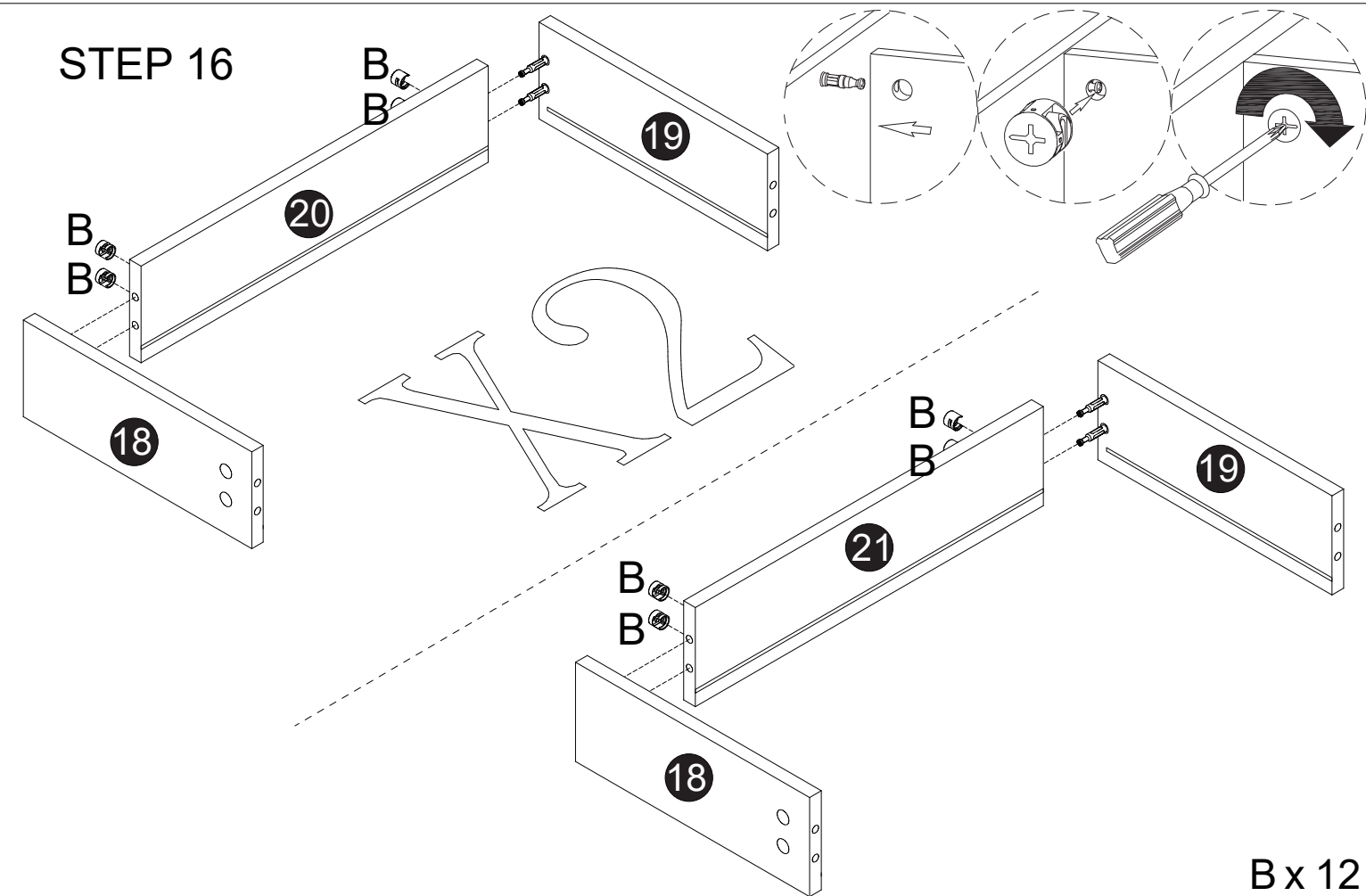
STEP 14



STEP 15

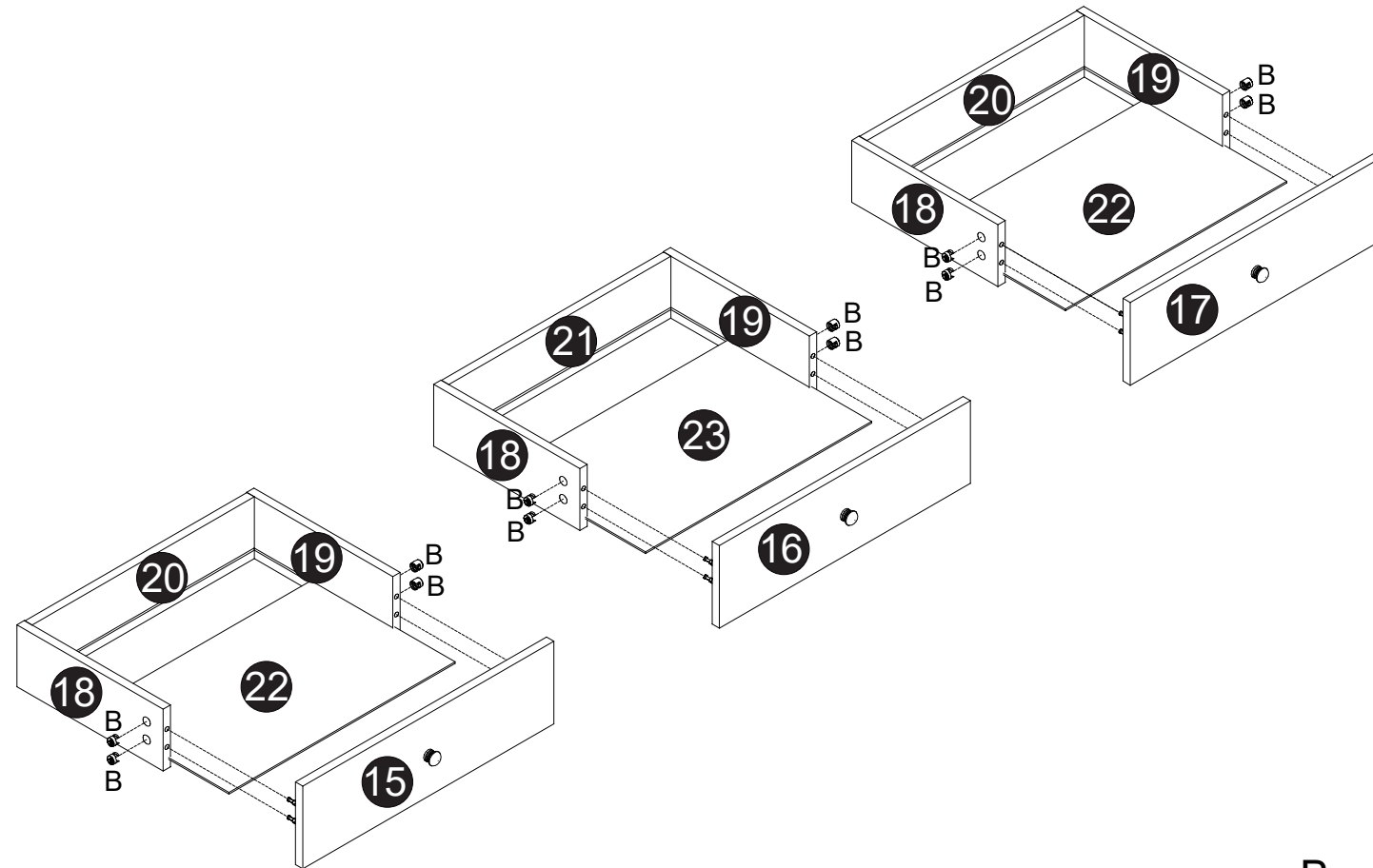


STEP 16

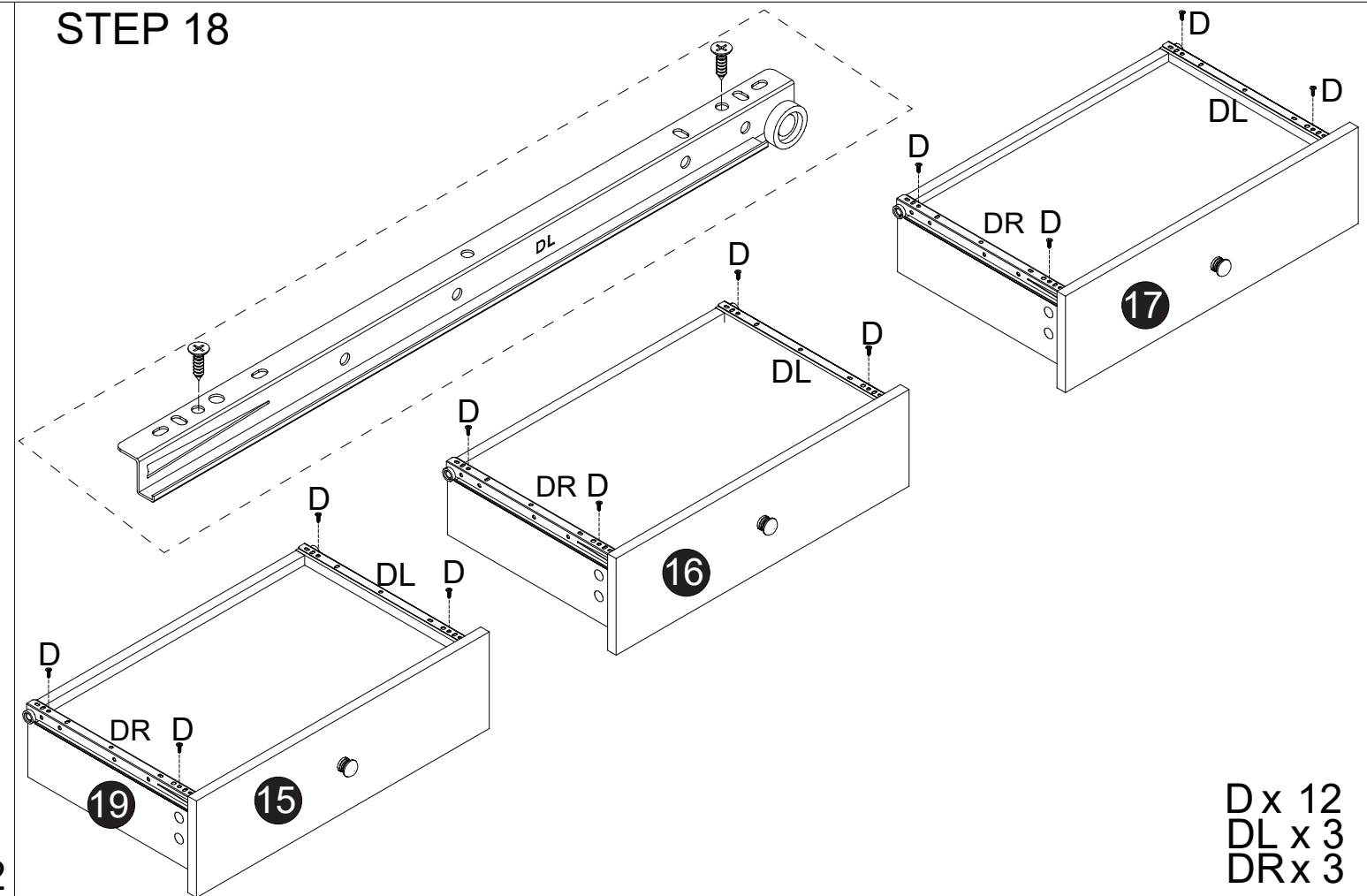


ASSEMBLY INSTRUCTION

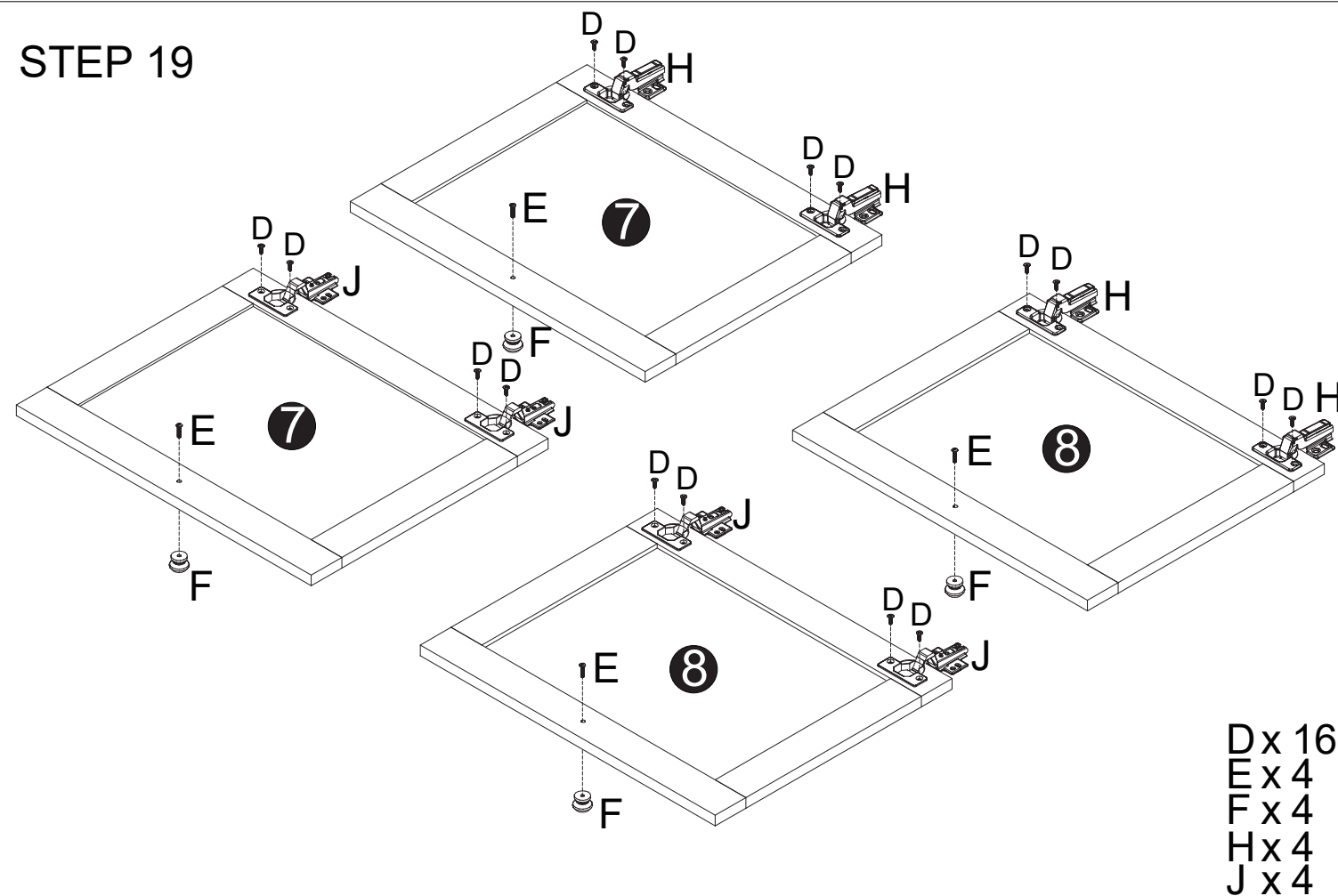
STEP 17



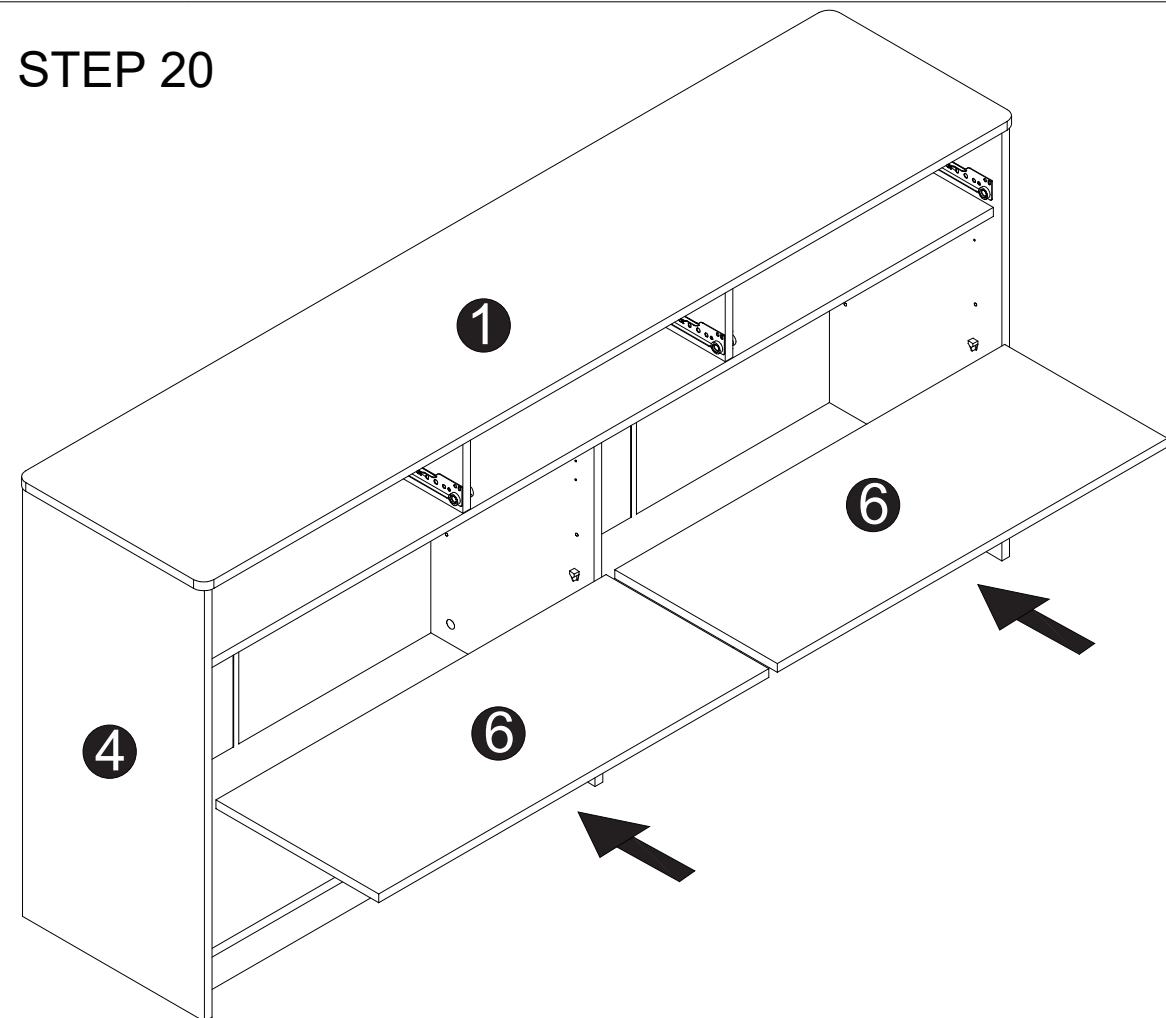
STEP 18



STEP 19

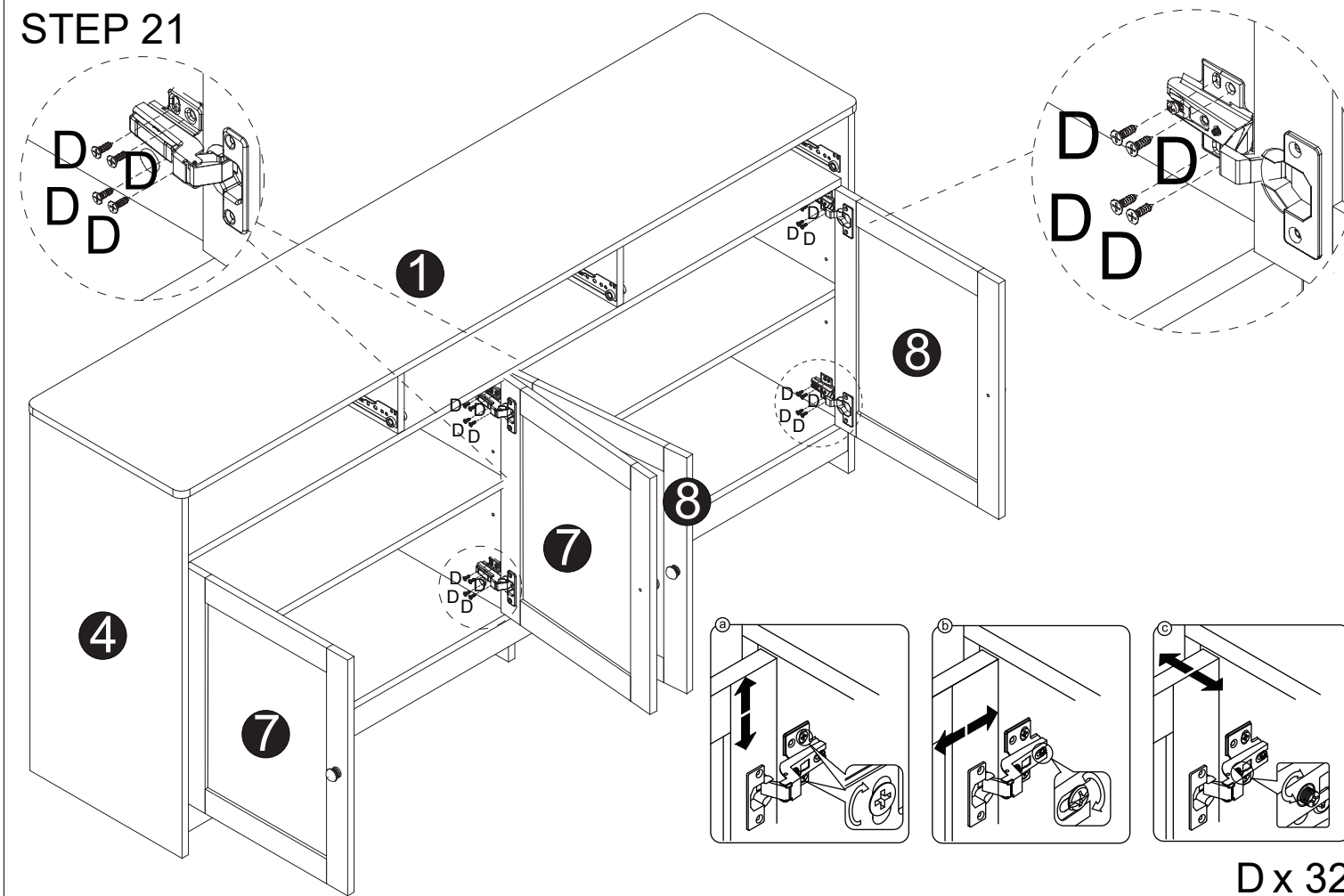


STEP 20

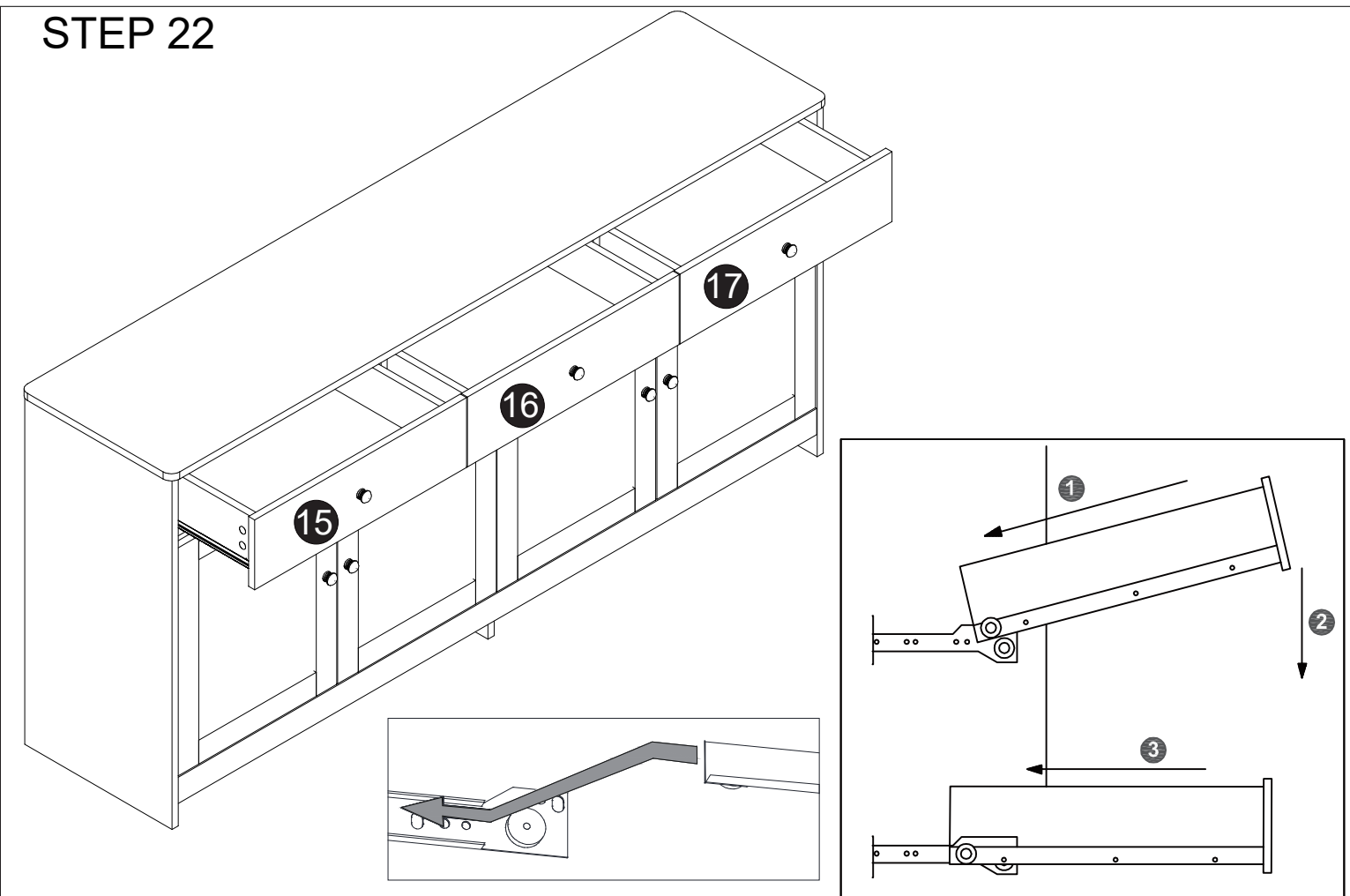


ASSEMBLY INSTRUCTION

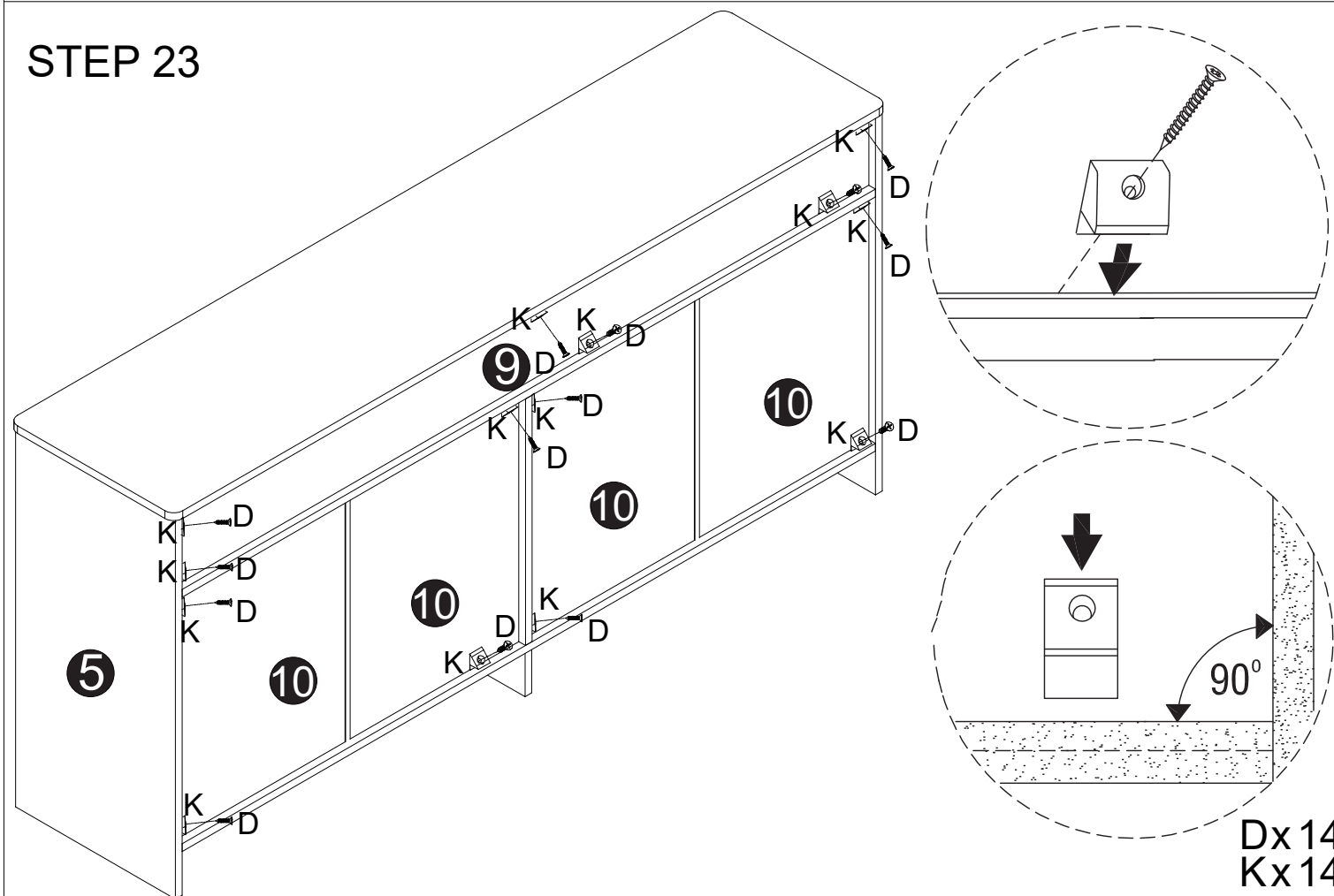
STEP 21



STEP 22



STEP 23



STEP 24

